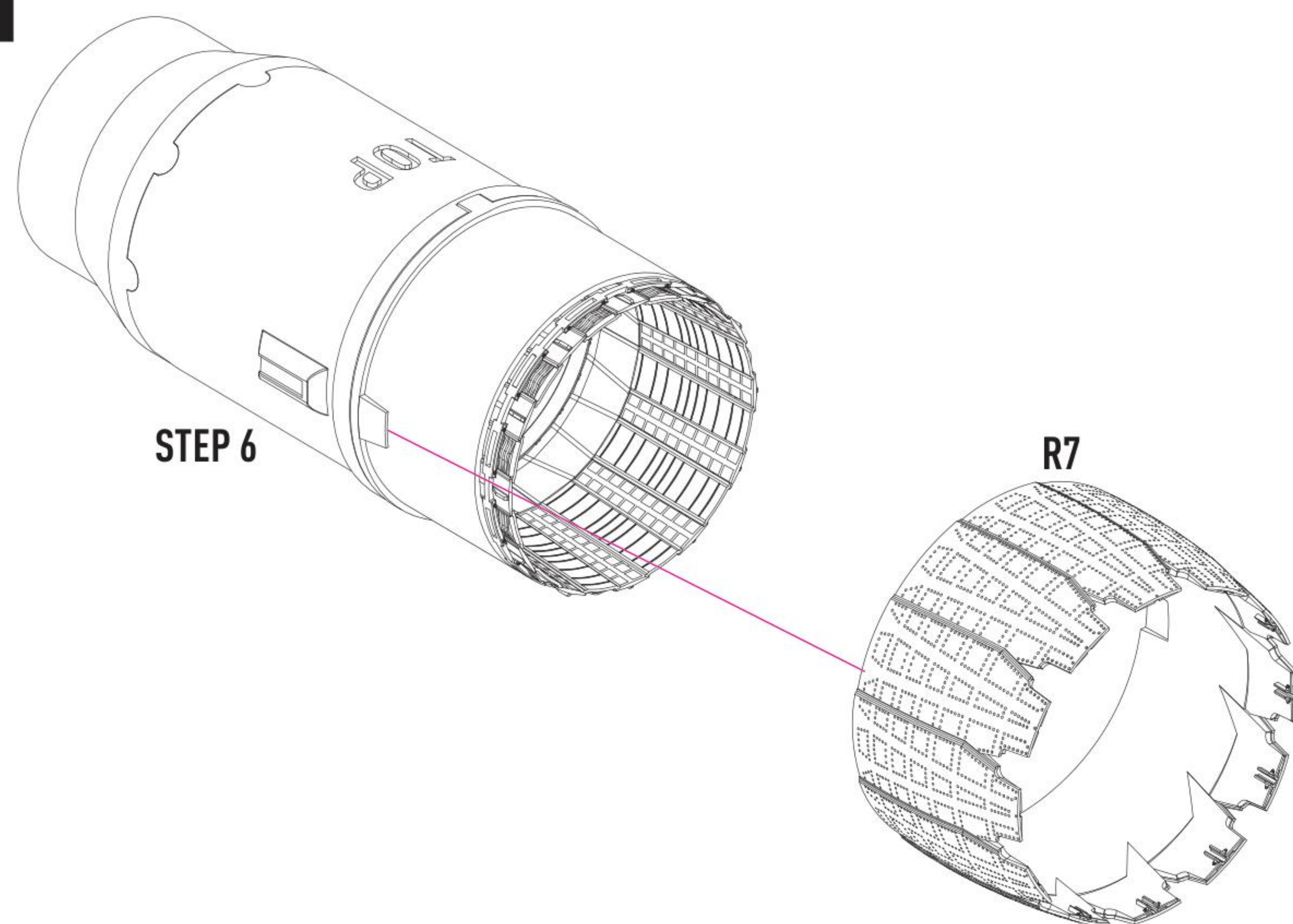
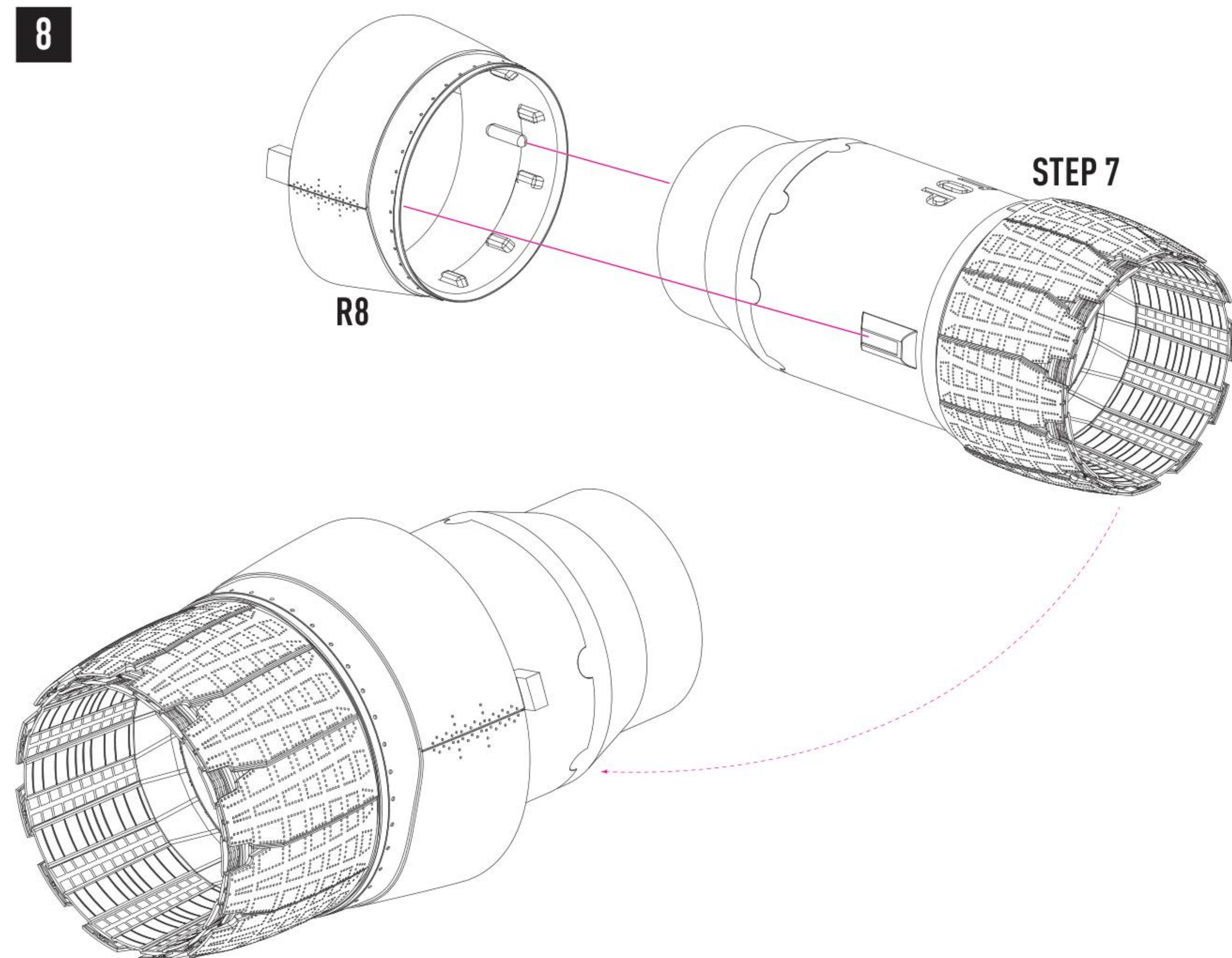


7

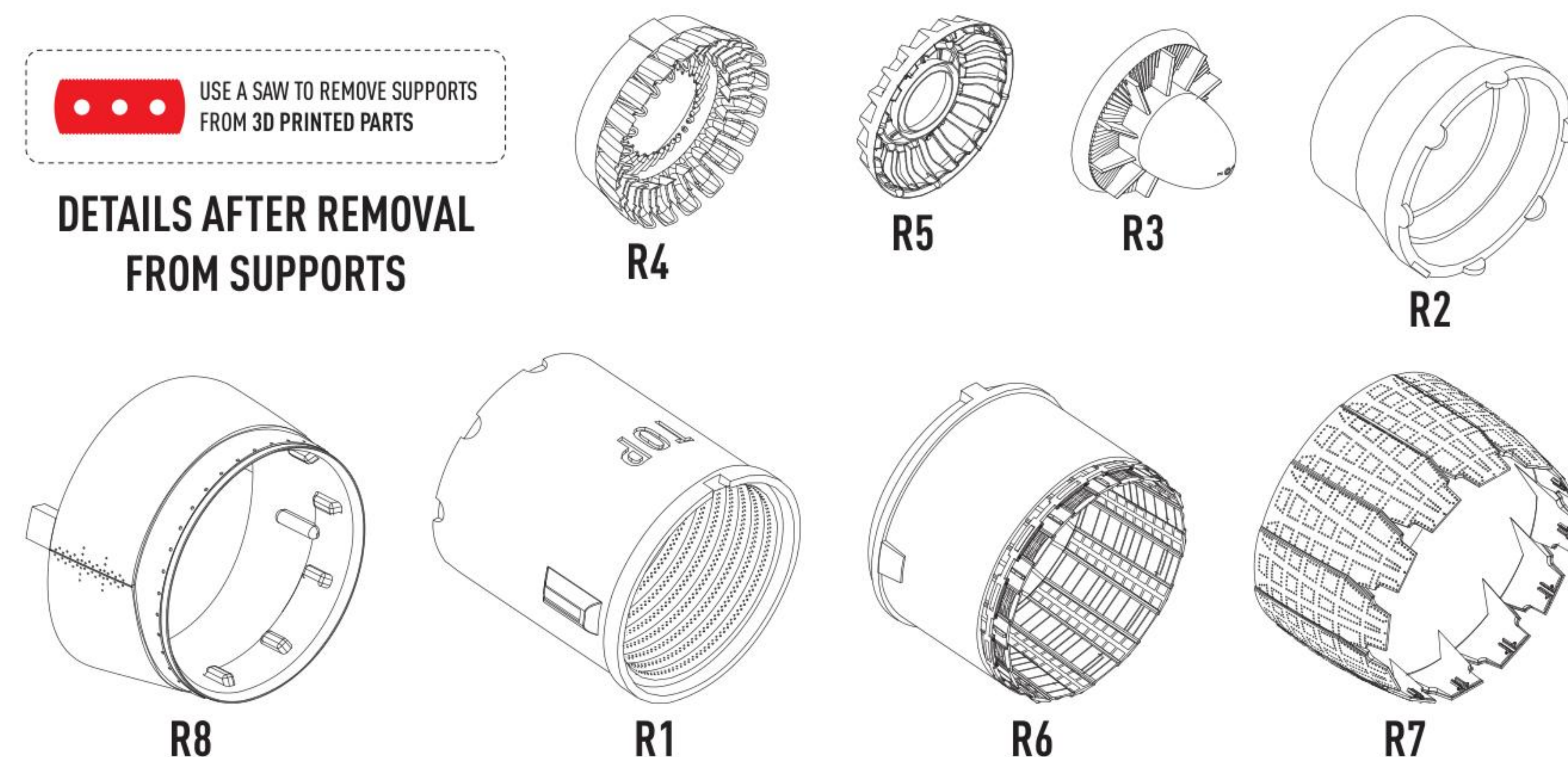


8

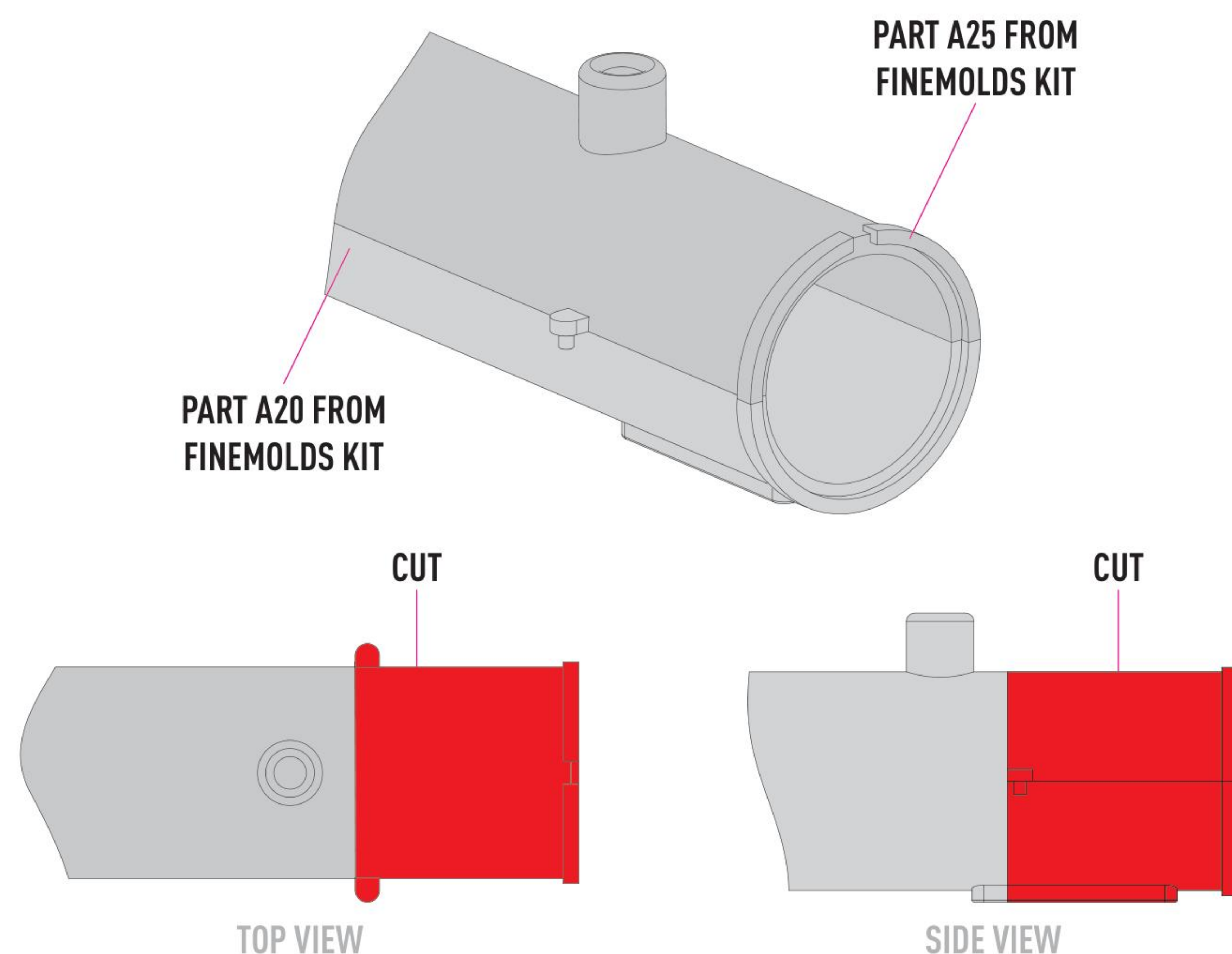


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

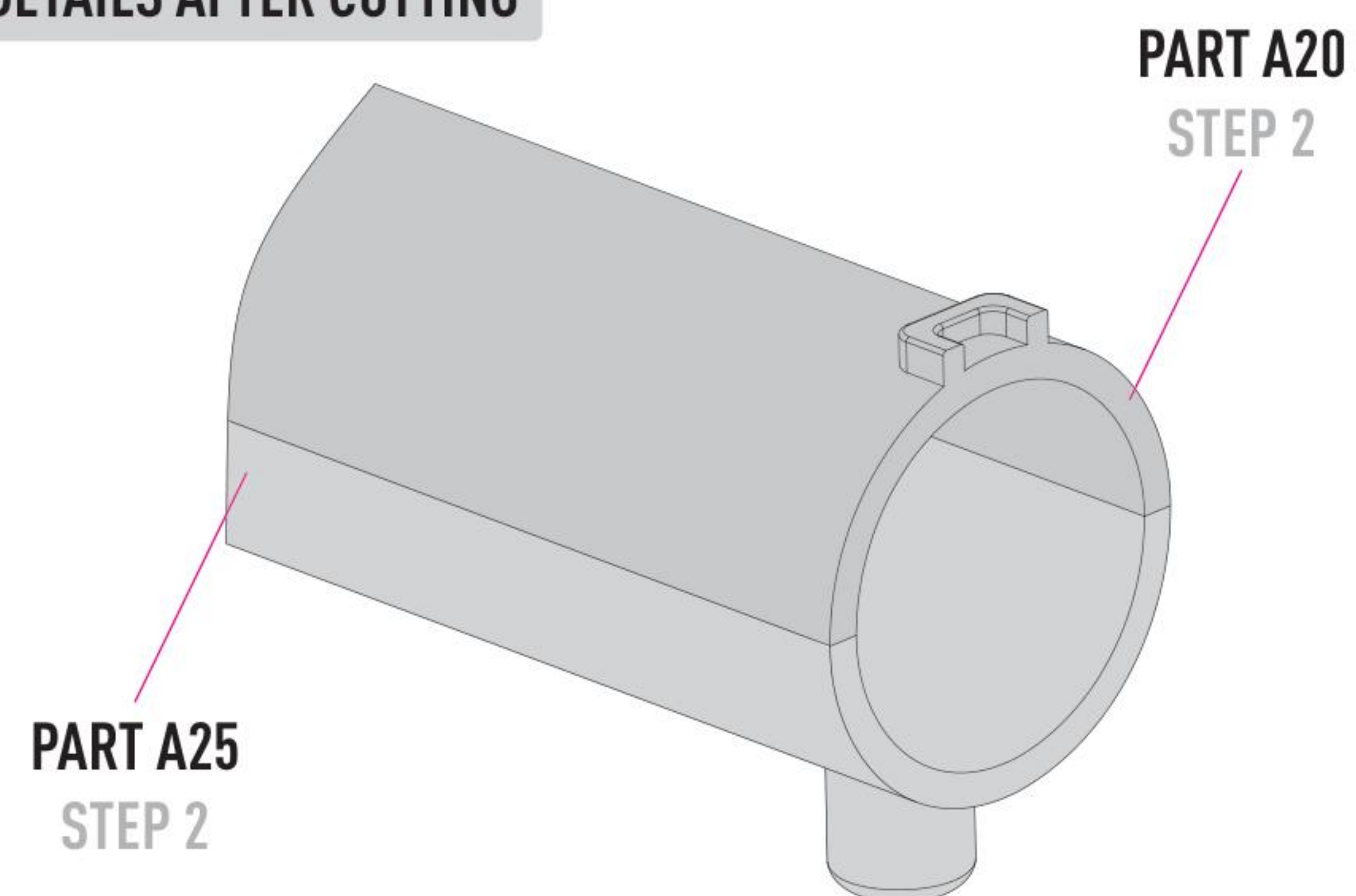
**DETAILS AFTER REMOVAL
FROM SUPPORTS**



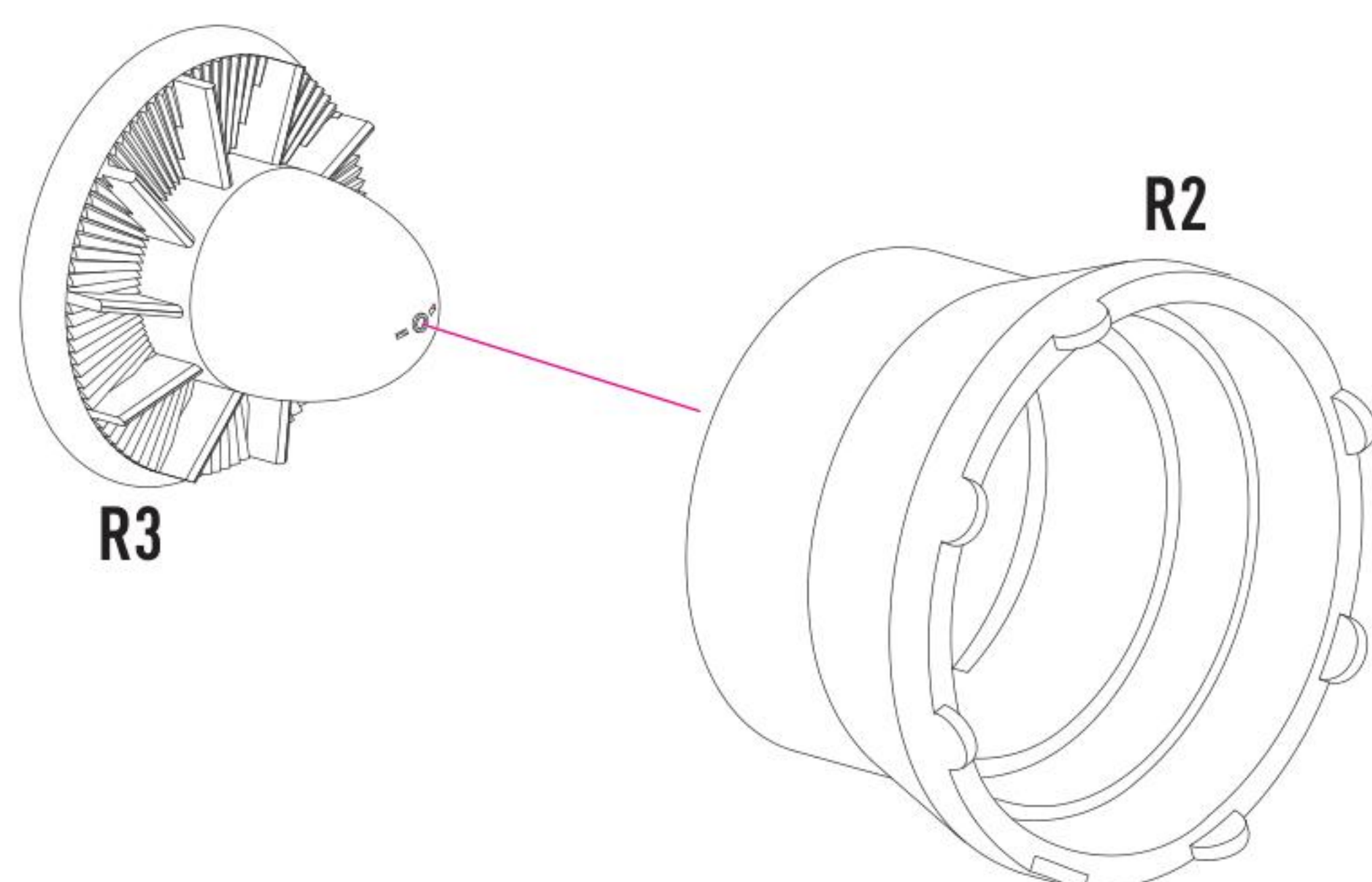
1 **APPLY WITHOUT GLUING THE TWO CASTS TOGETHER
REMOVE THE SURFACE INDICATED IN RED**



2 VIEW OF DETAILS AFTER CUTTING

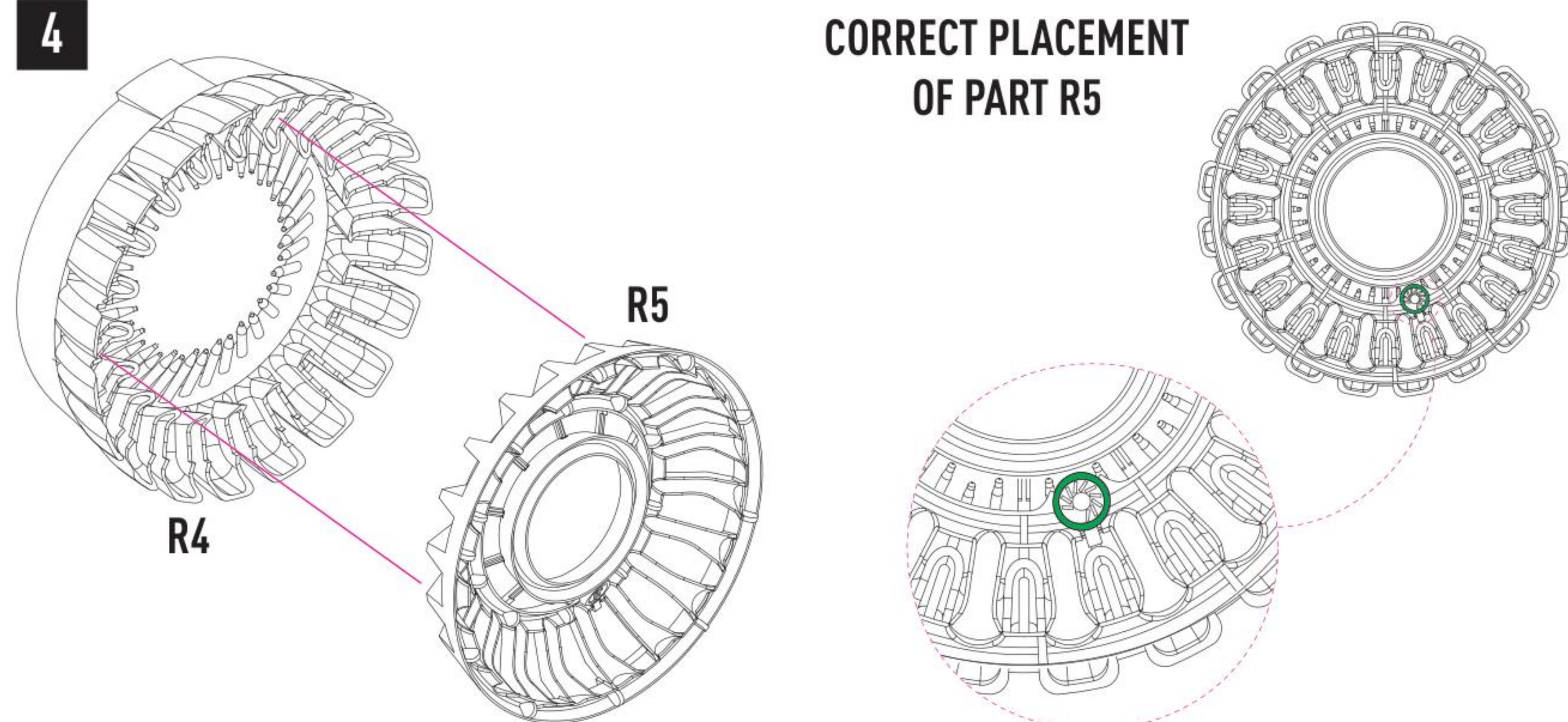


3

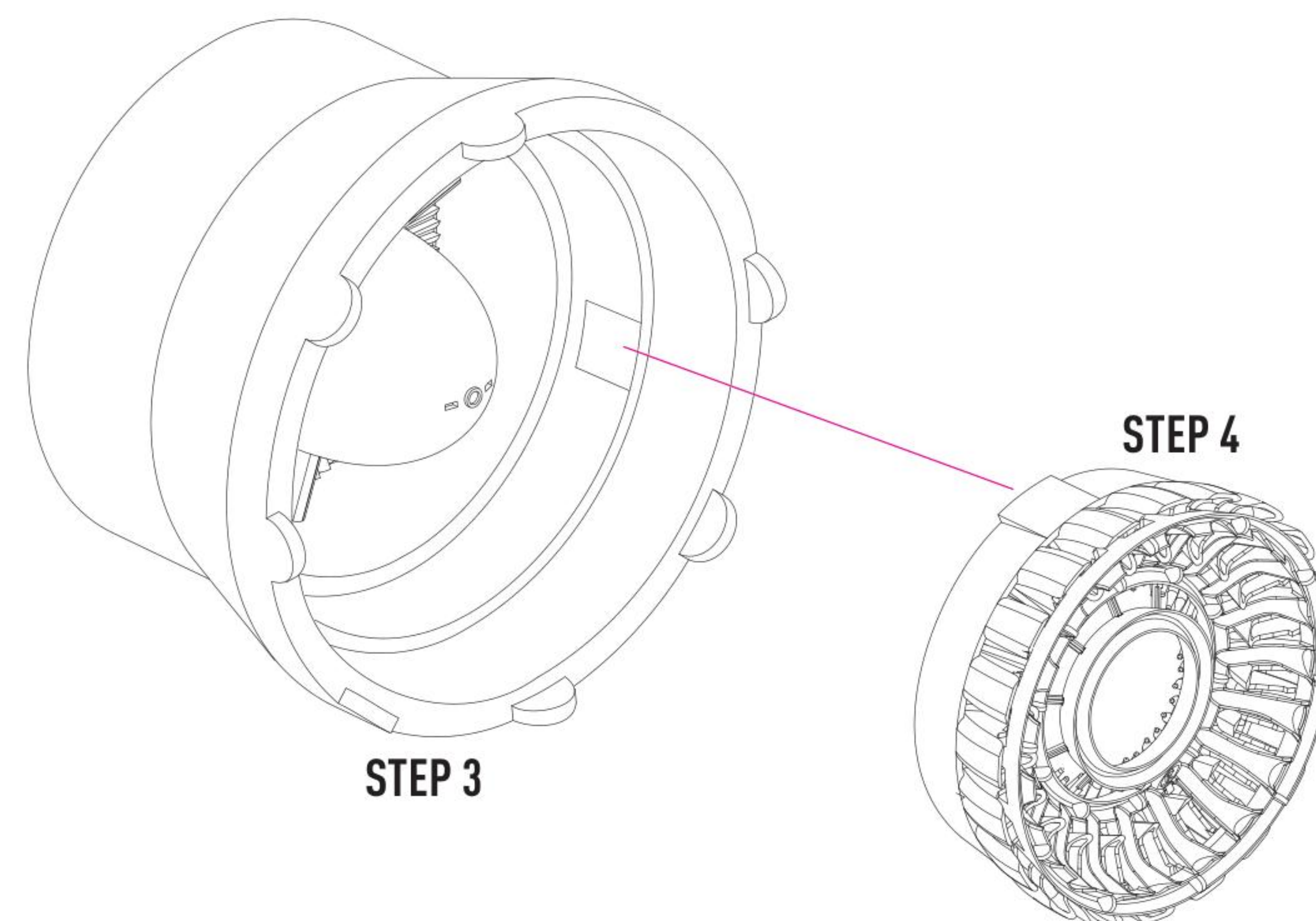


4

**CORRECT PLACEMENT
OF PART R5**



5



6

