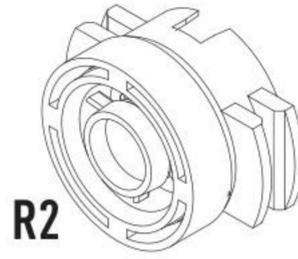


**DETAILS AFTER REMOVAL
FROM SUPPORTS**



R1



R2

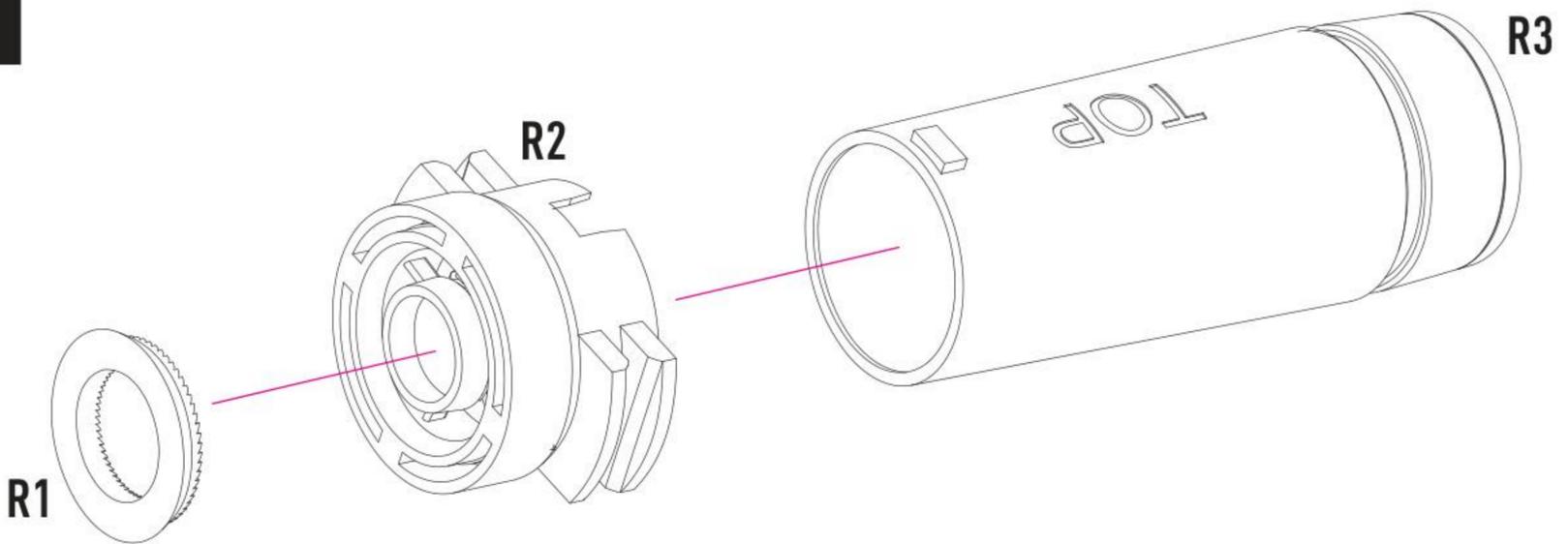


R3



USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

1



2

**PART 7A FROM
ITALERI KIT**

**PART 6A FROM
ITALERI KIT**

GRIND DOWN

0.2 MM

3 MM

STEP 1

