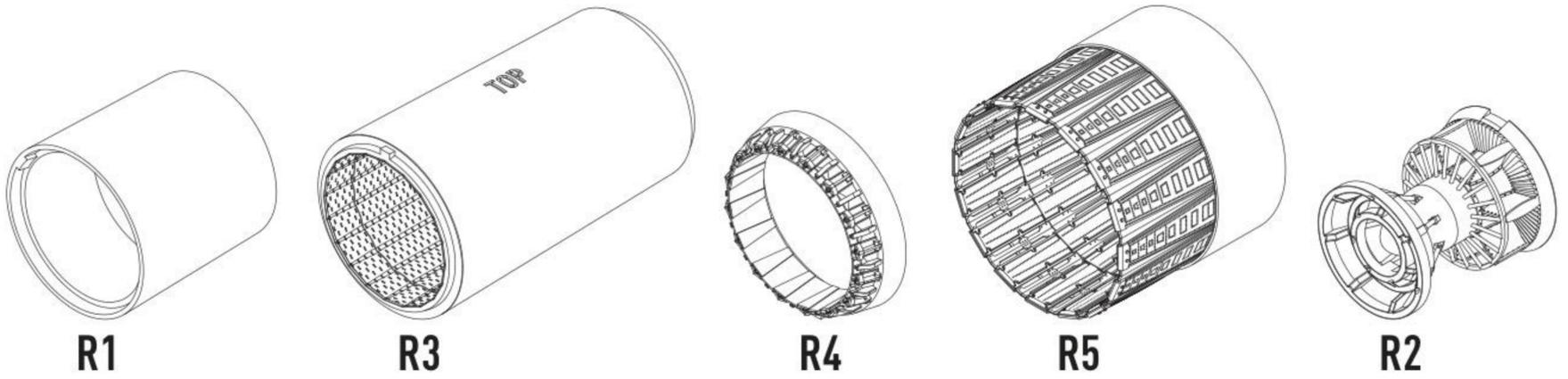


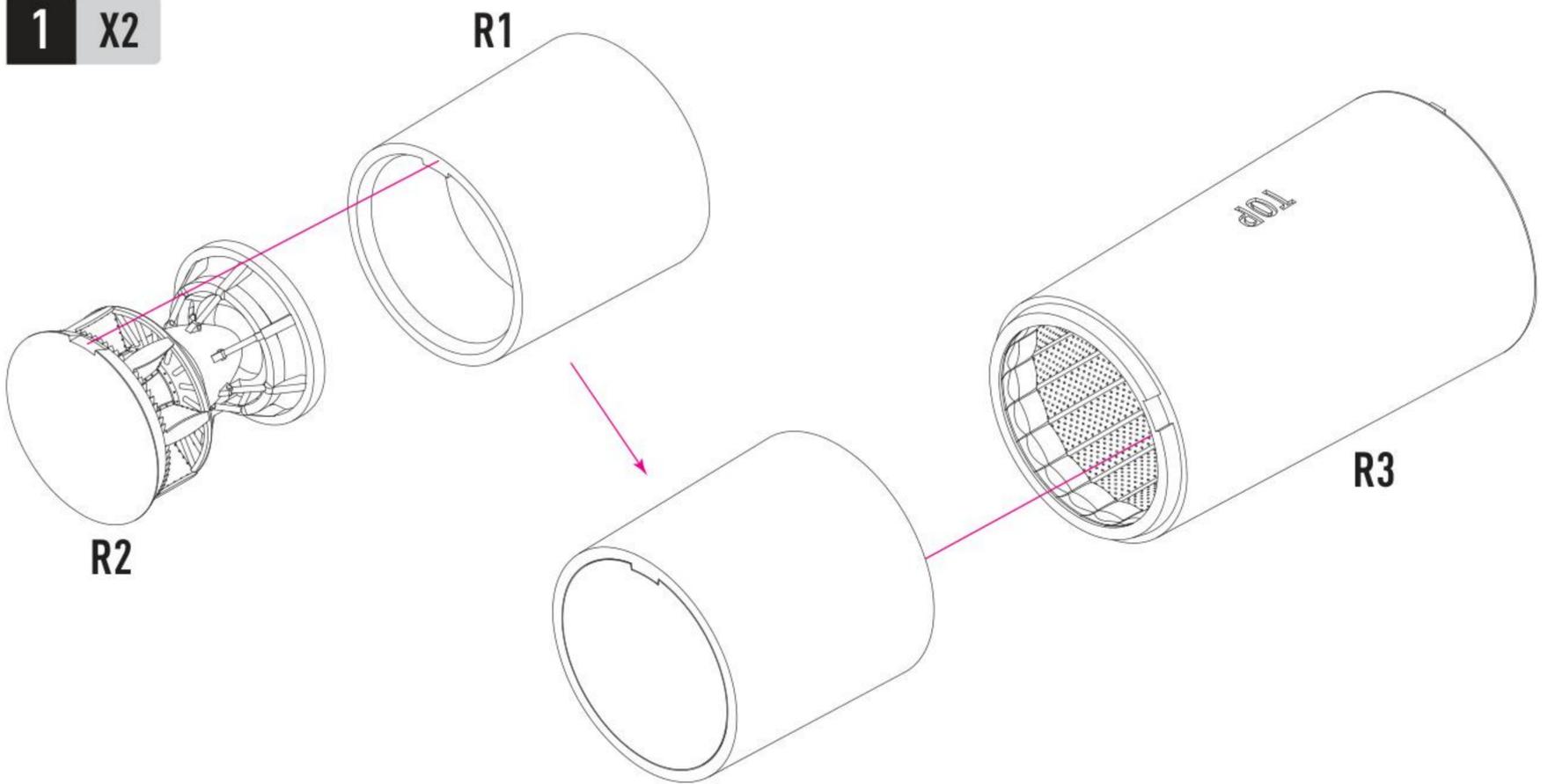


USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS

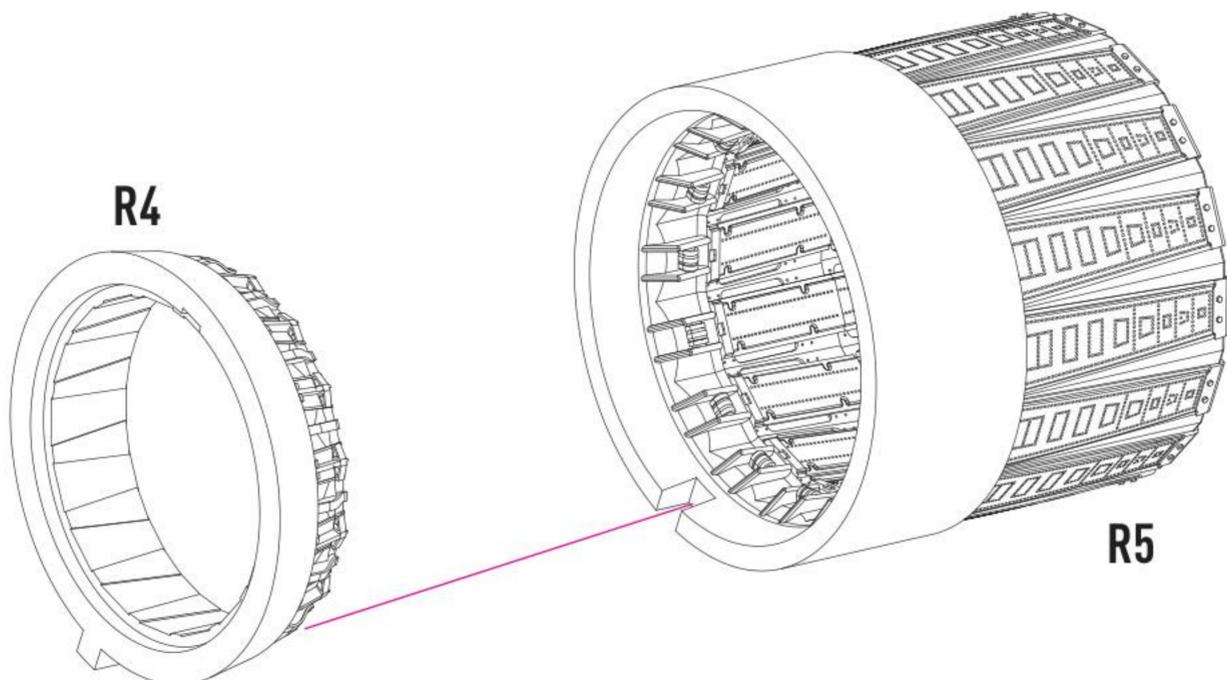
**DETAILS AFTER REMOVAL
 FROM SUPPORTS**

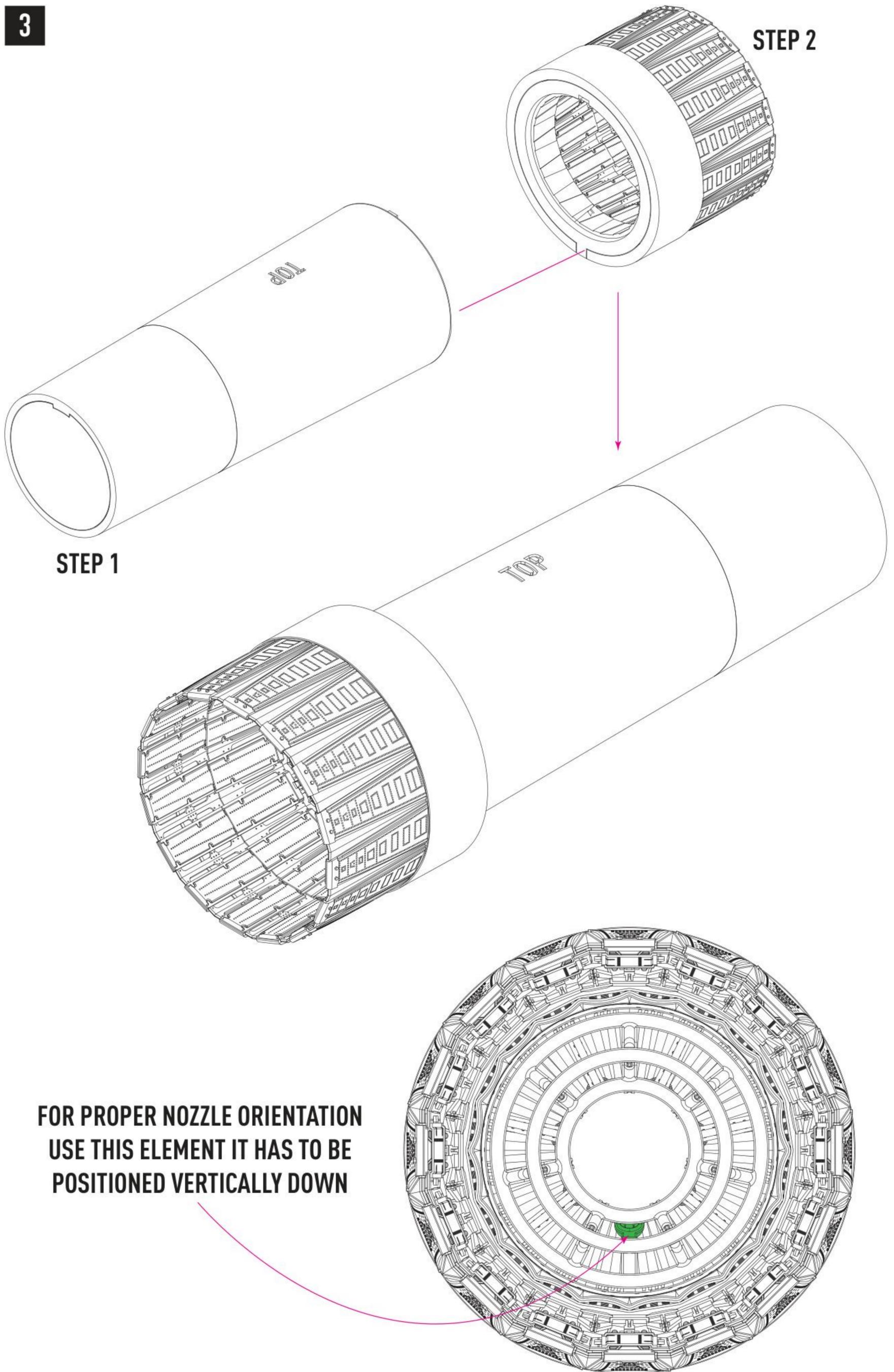


1 X2



2





STEP 2

STEP 1

FOR PROPER NOZZLE ORIENTATION
USE THIS ELEMENT IT HAS TO BE
POSITIONED VERTICALLY DOWN