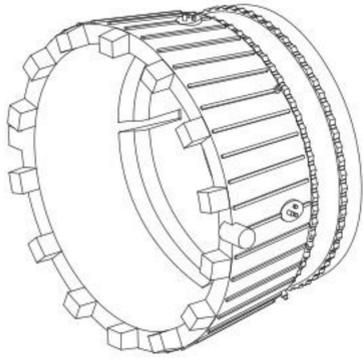


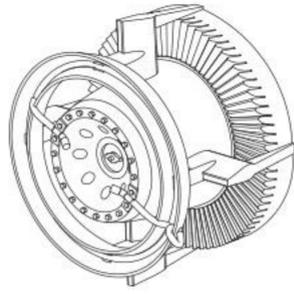
DETAILS AFTER REMOVAL FROM SUPPORTS



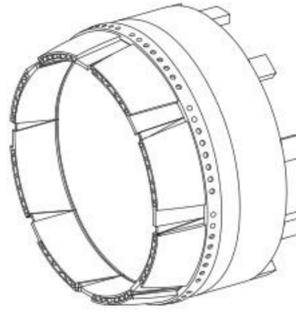
USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



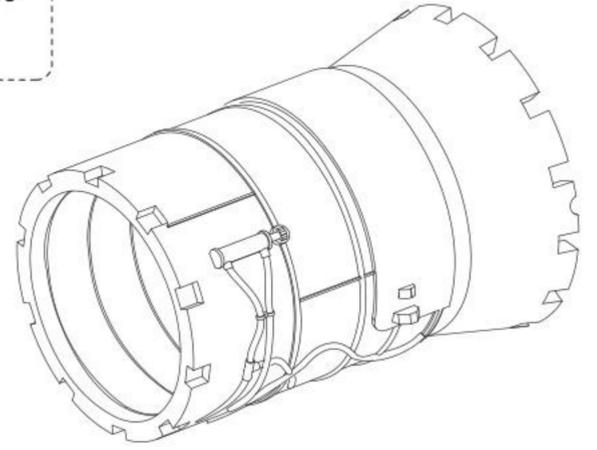
R1



R2

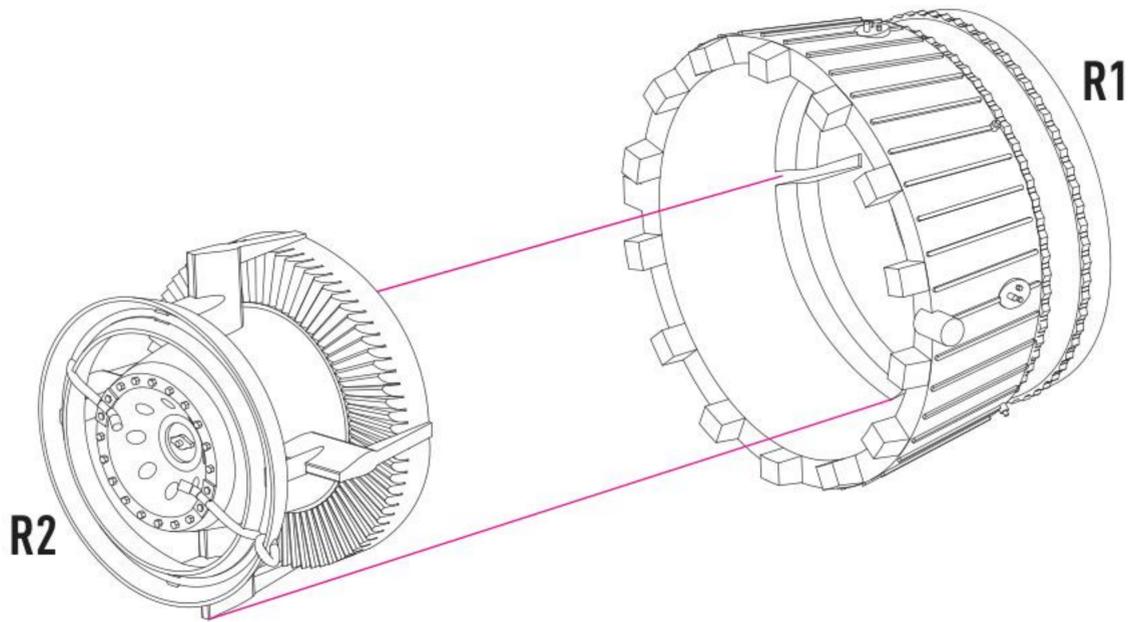


R4



R3

1



2

