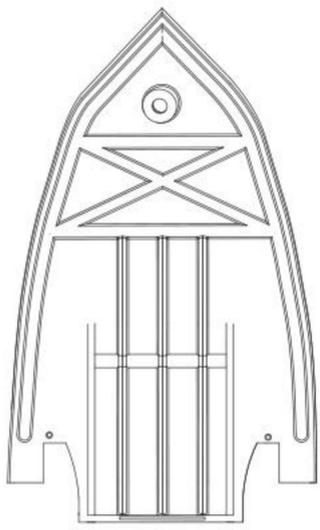


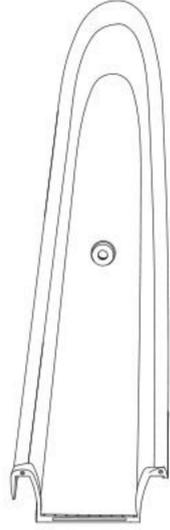
**DETAILS AFTER REMOVAL
 FROM SUPPORTS**



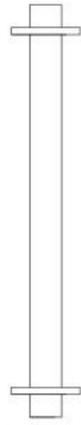
USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS



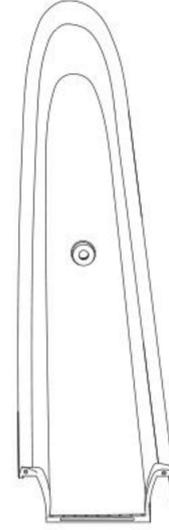
R2



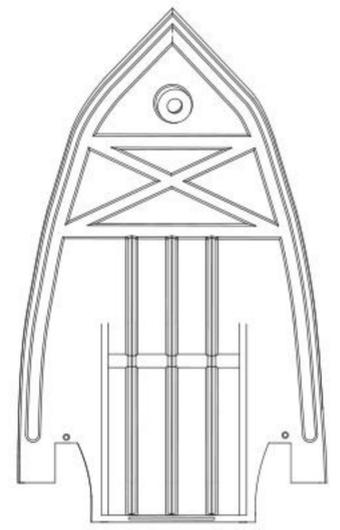
R3



R1 X2



R4



R5

