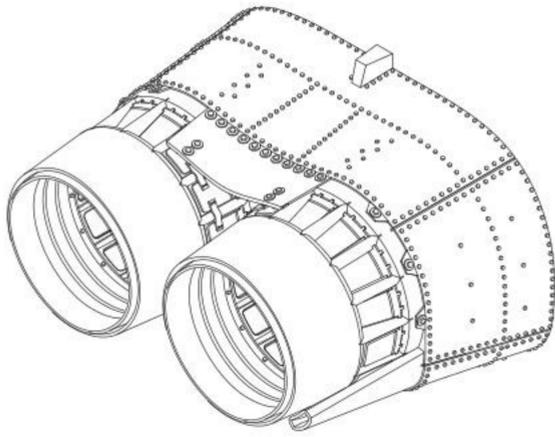


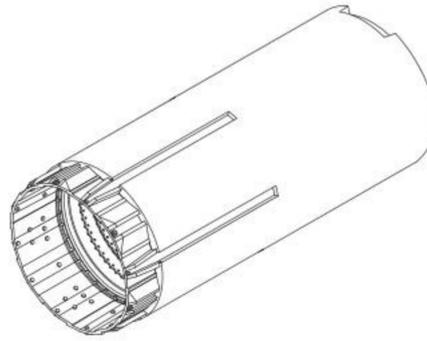
**DETAILS AFTER REMOVAL
 FROM SUPPORTS**

**REMOVE
 PROTECTIVE COVER**

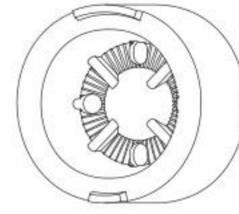
USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS



R1



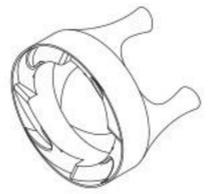
R2 X2



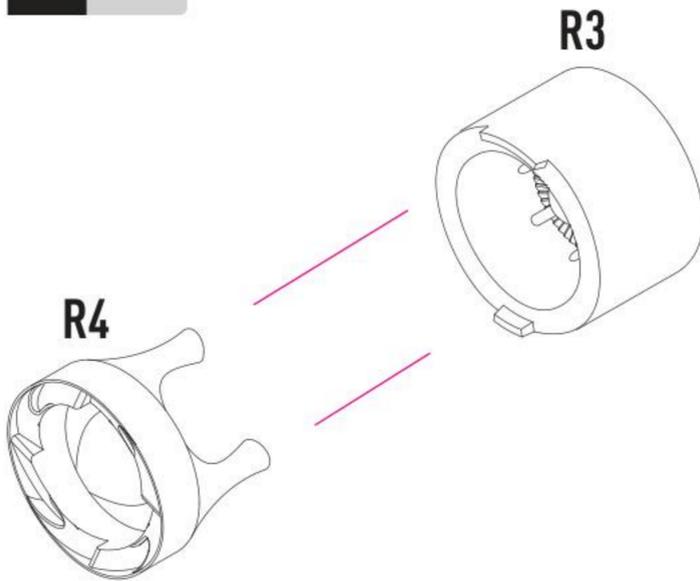
R3 X2



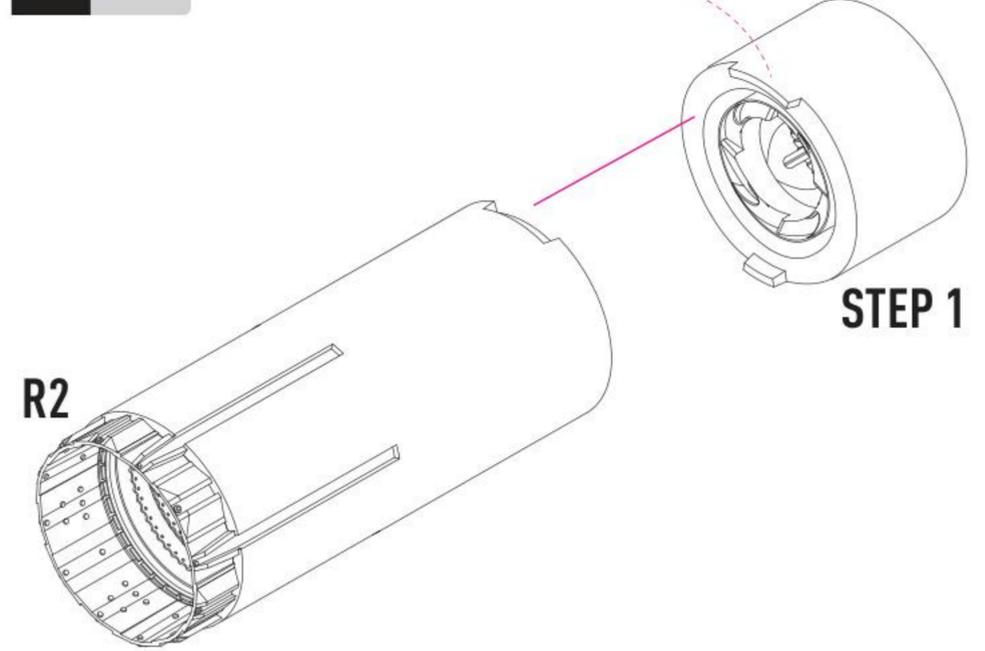
R4 X3



1 X2



2 X2



3

