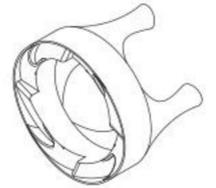
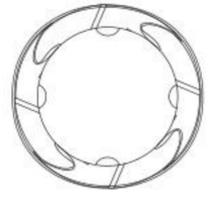
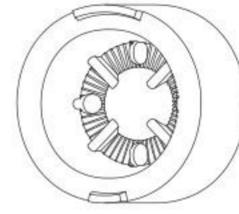
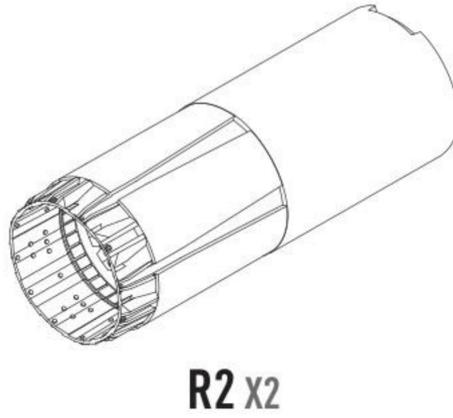
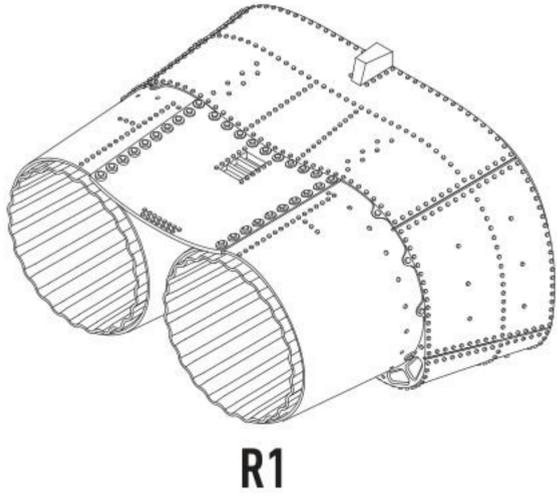


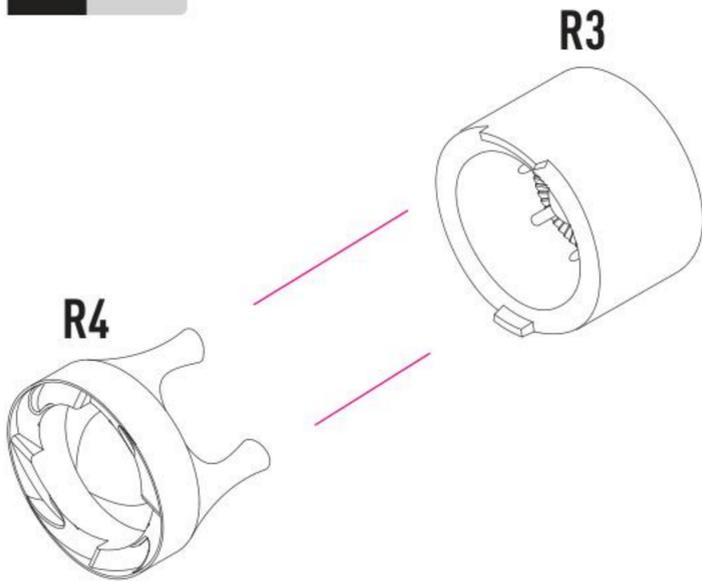
**DETAILS AFTER REMOVAL
 FROM SUPPORTS**

**REMOVE
 PROTECTIVE COVER**

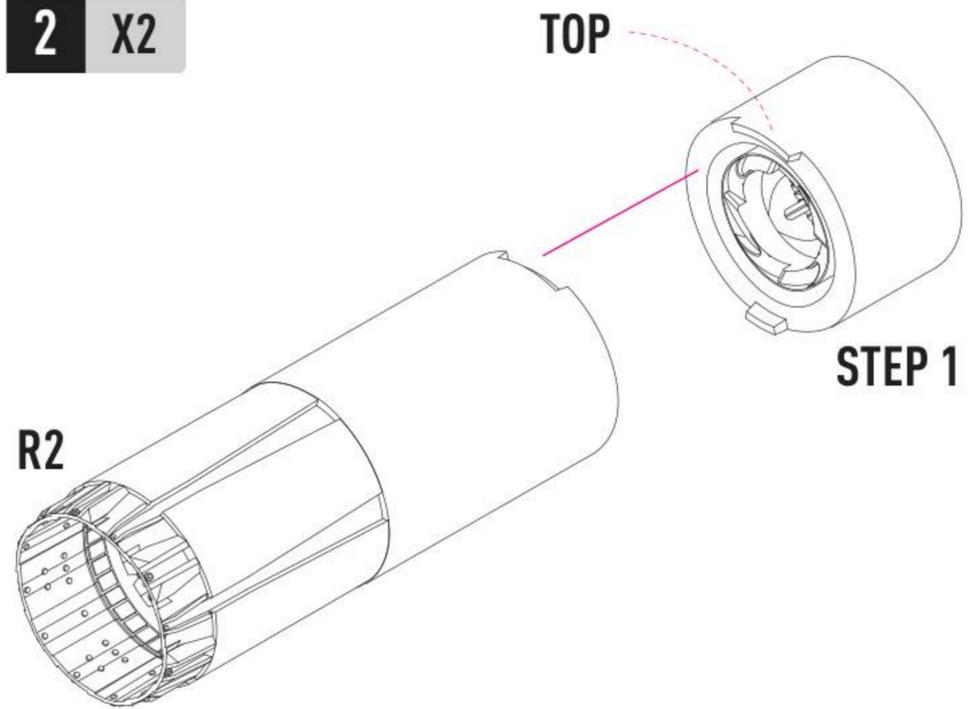
USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS



1 X2



2 X2



3

