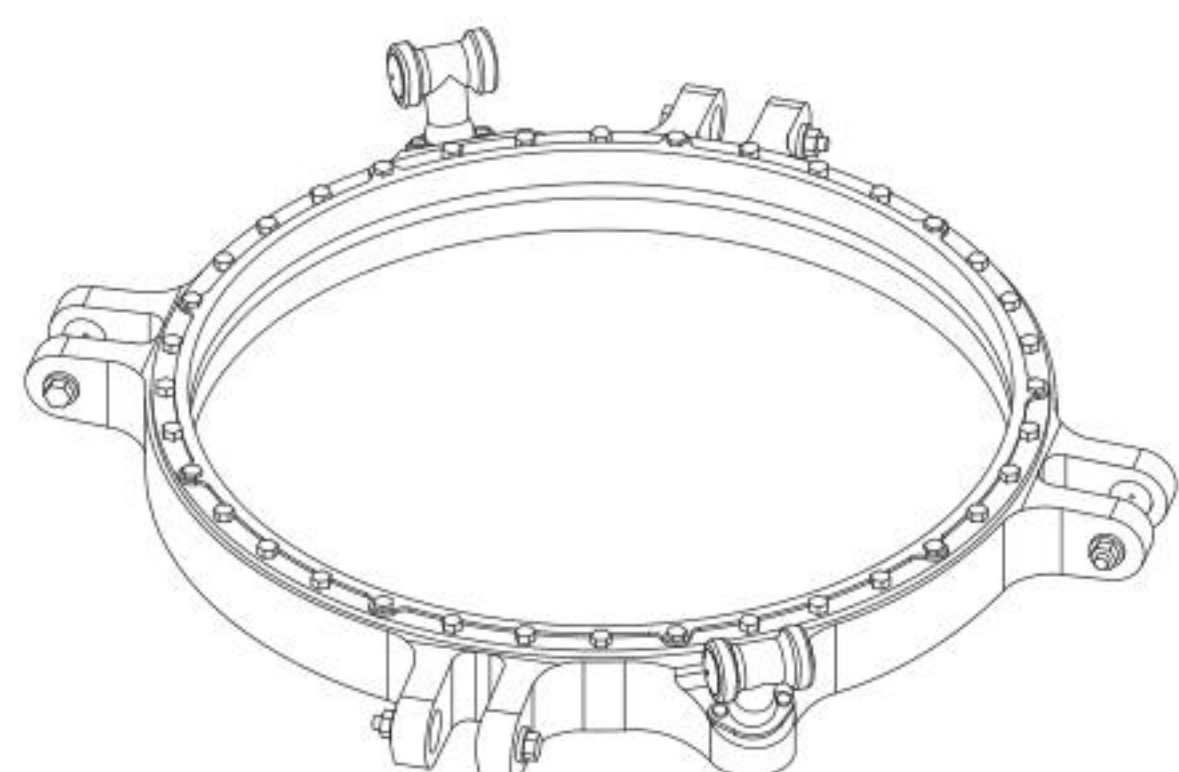
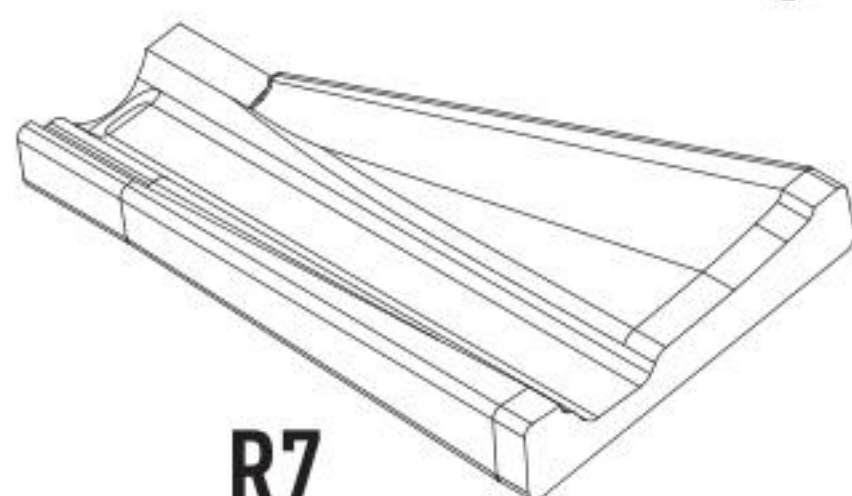


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

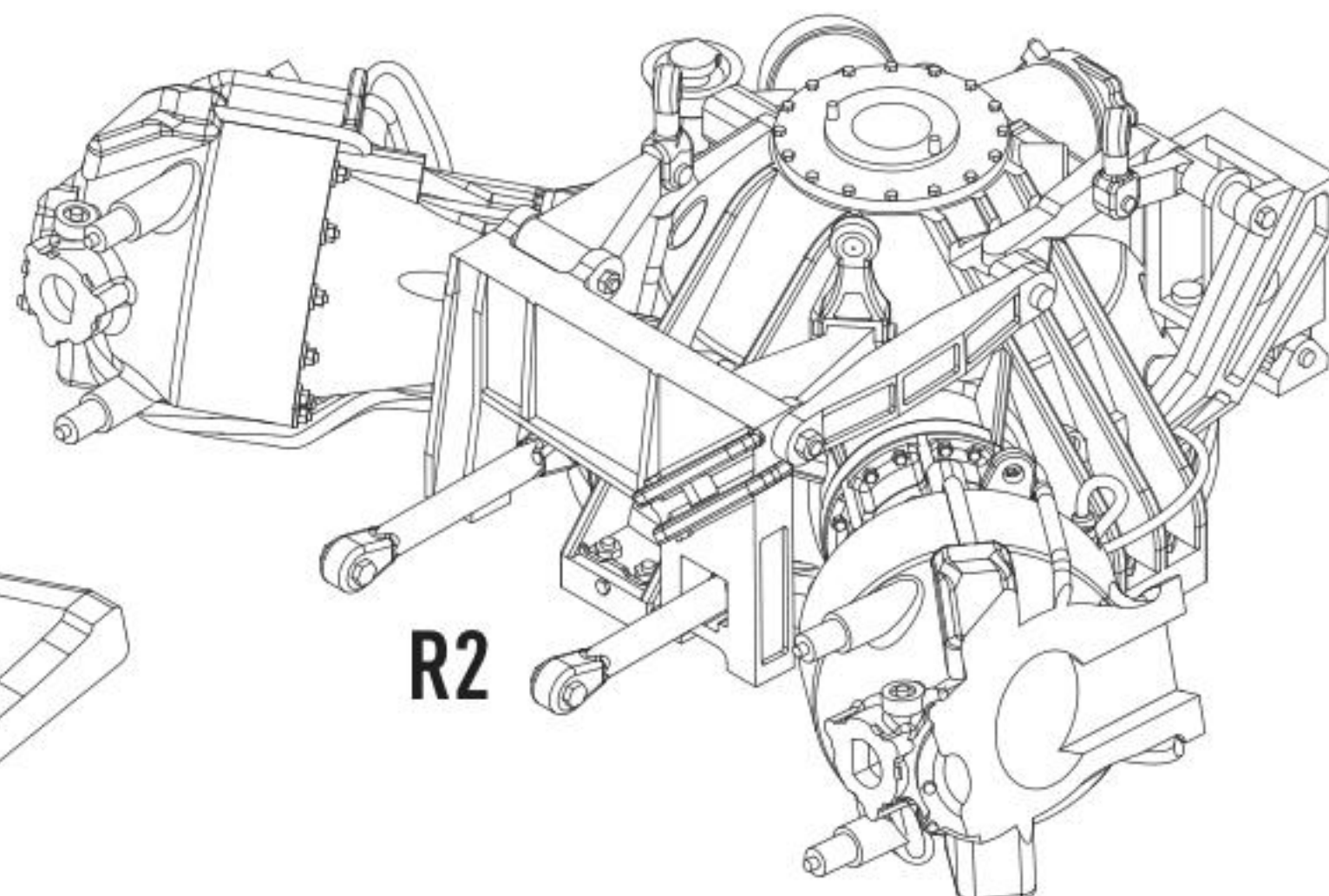
DETAILS AFTER REMOVAL
FROM SUPPORTS



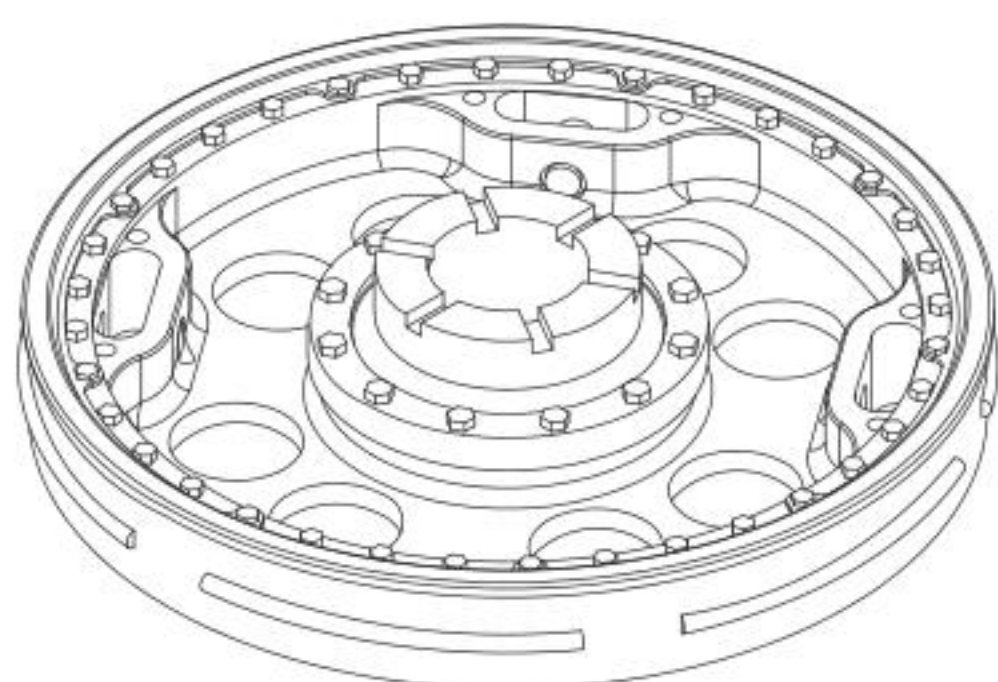
R14



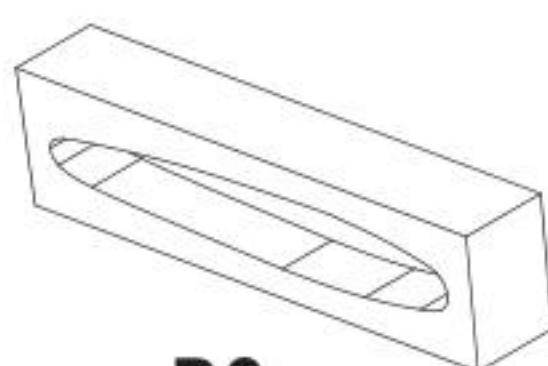
R7



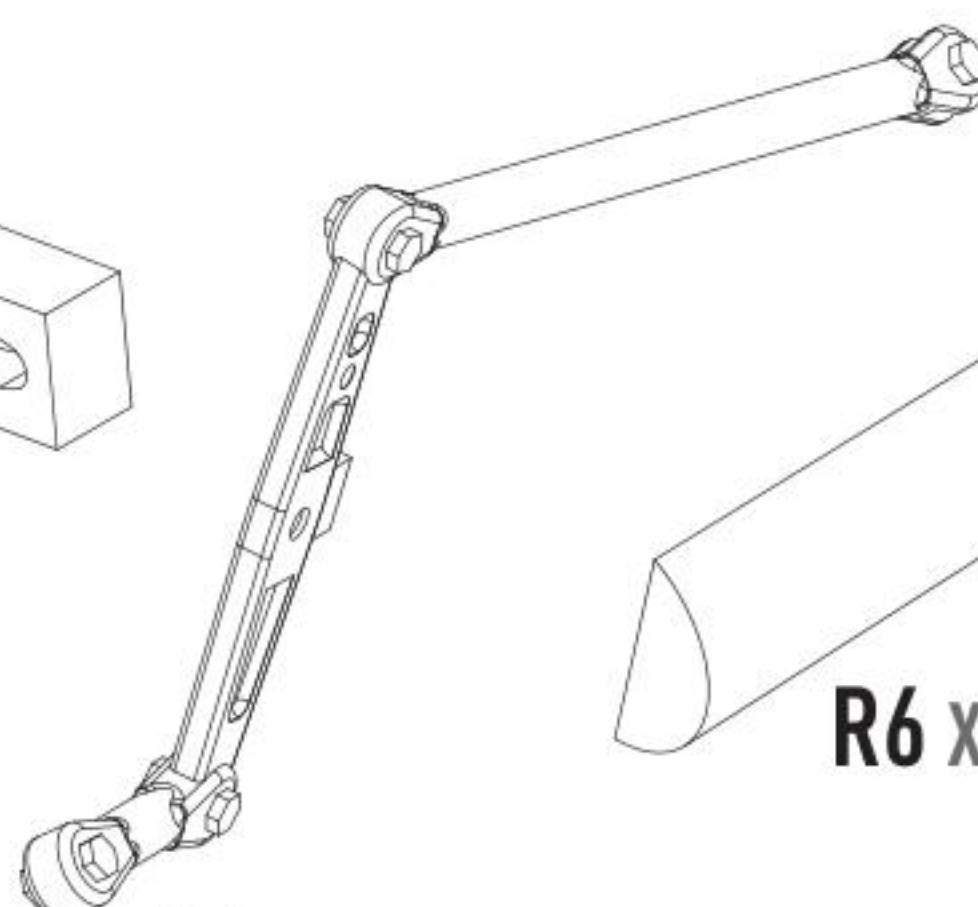
R2



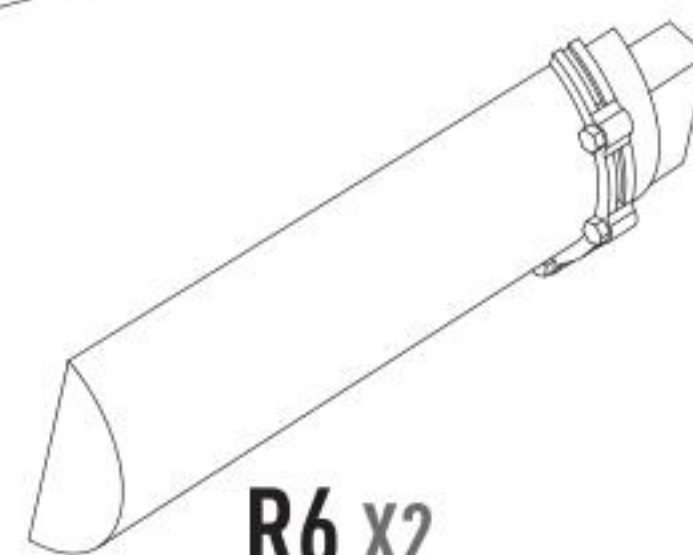
R18



R8



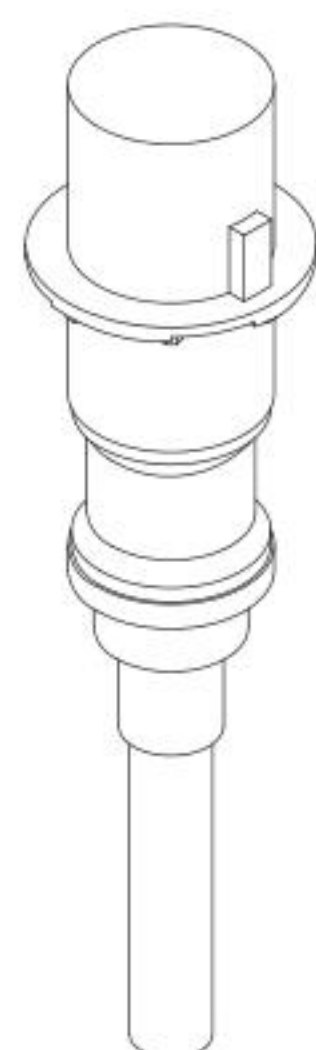
R4



R6 x2



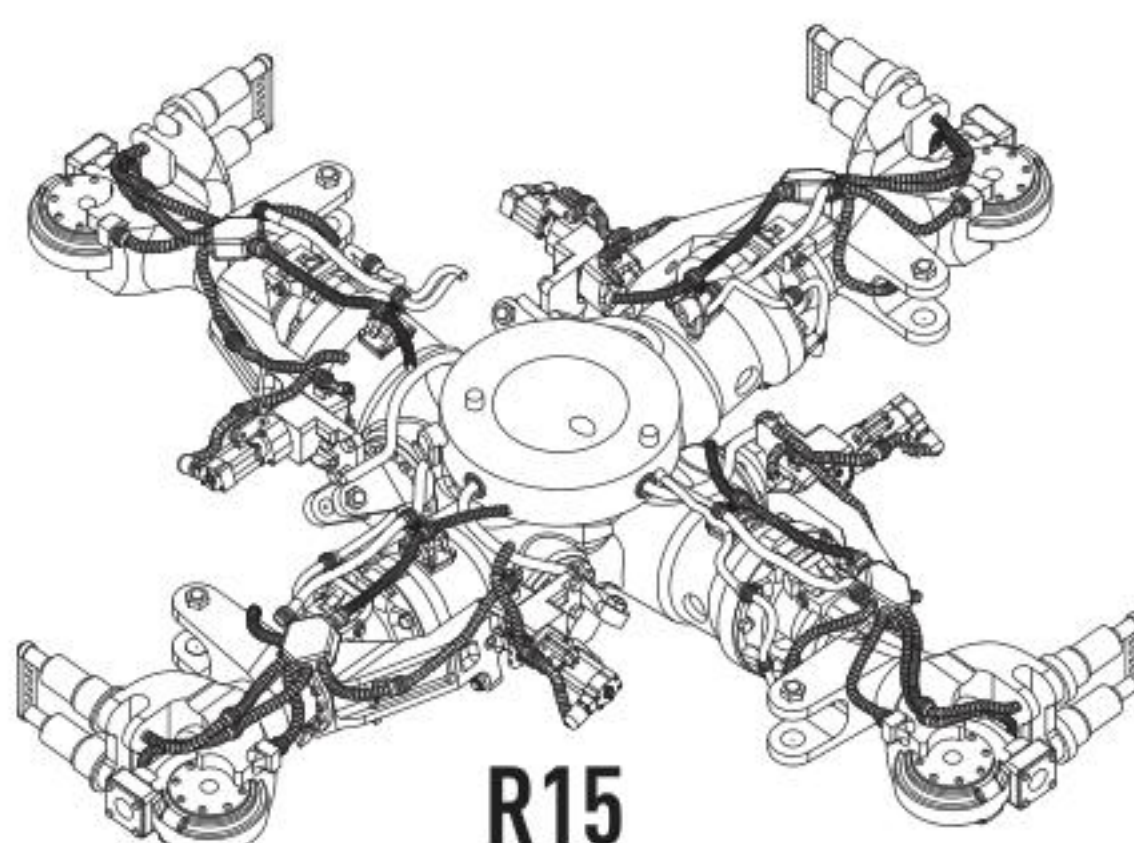
R3



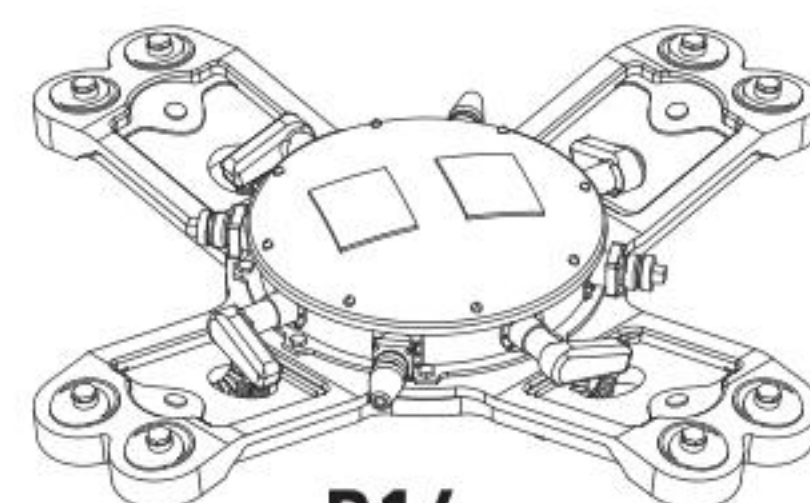
R17



R13 x4



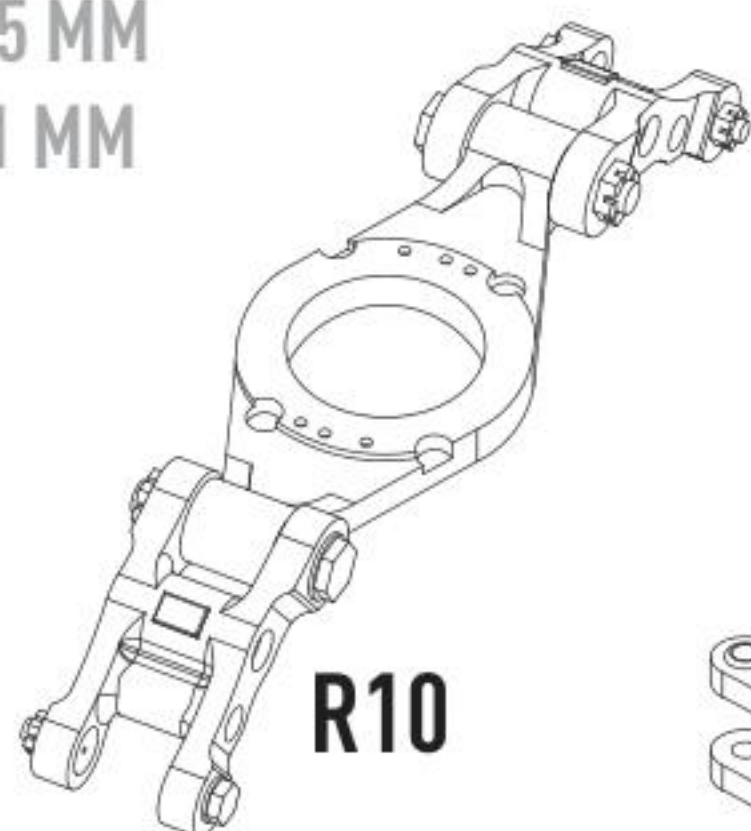
R15



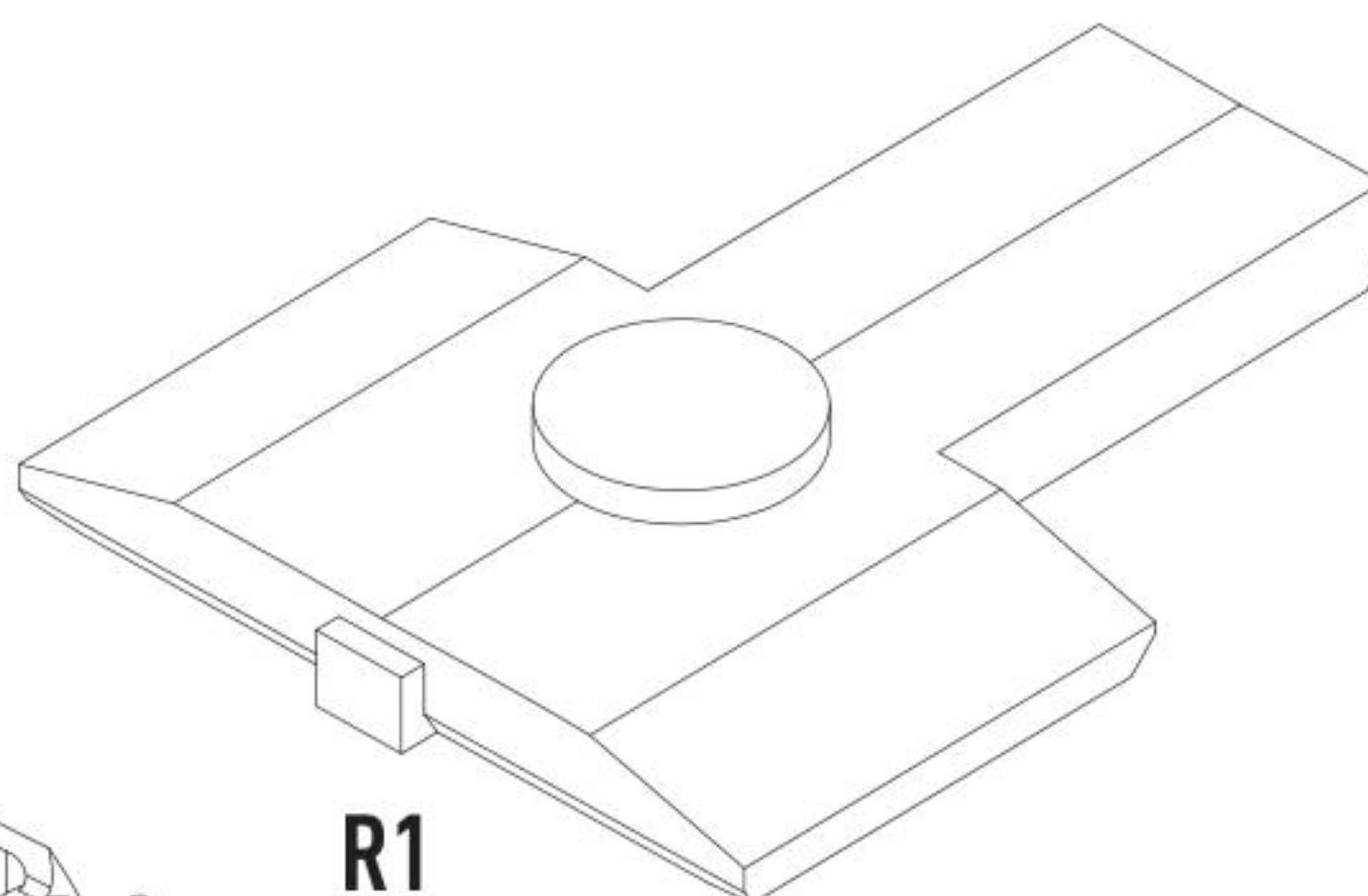
R16



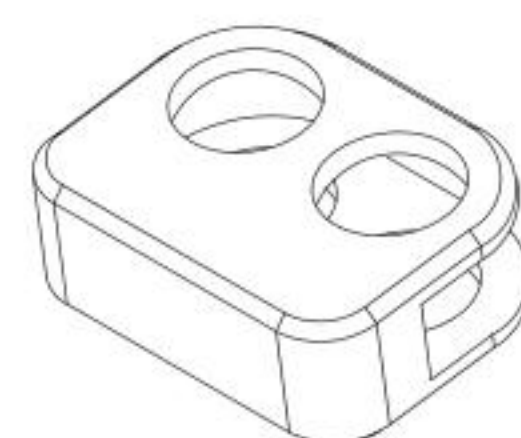
T1 x4
L = 65 MM
D = 1 MM



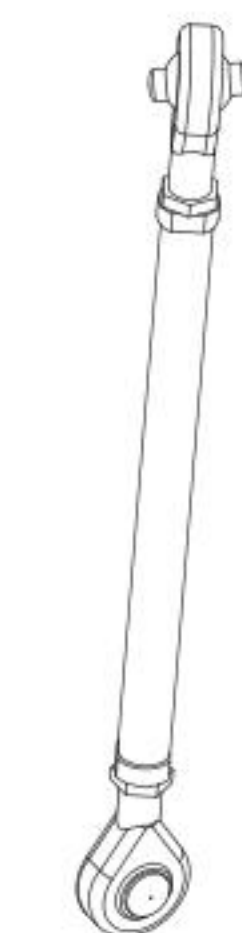
R10



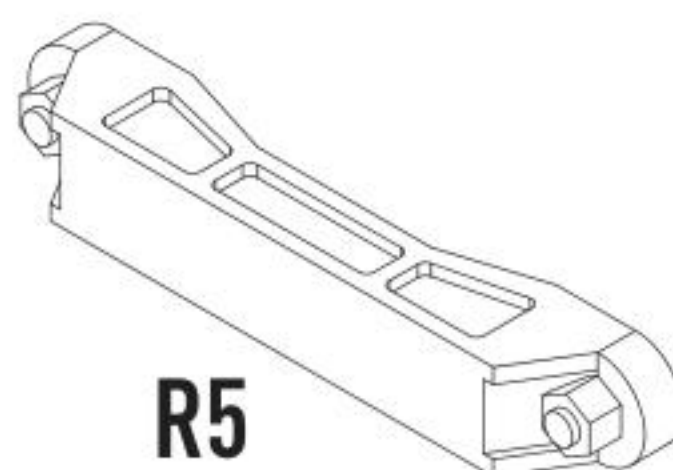
R1



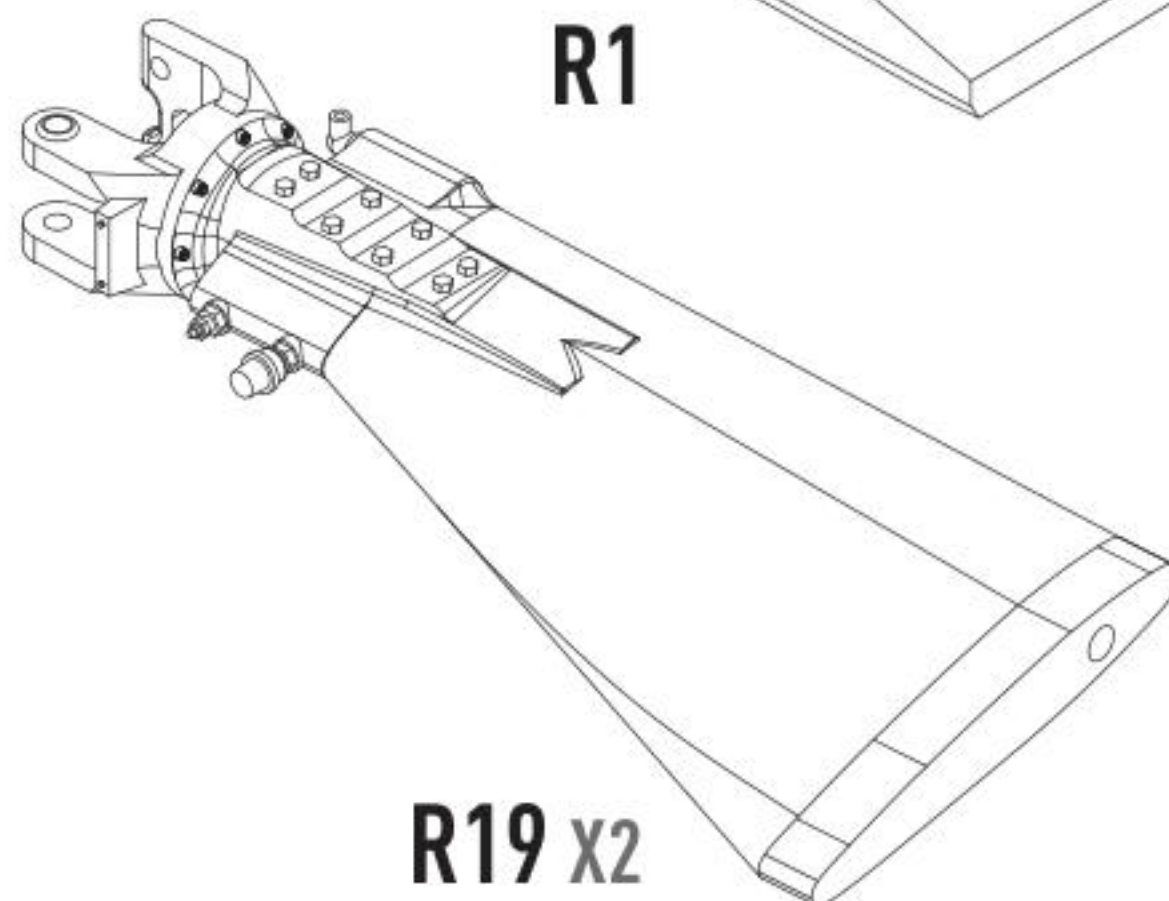
R12 x4



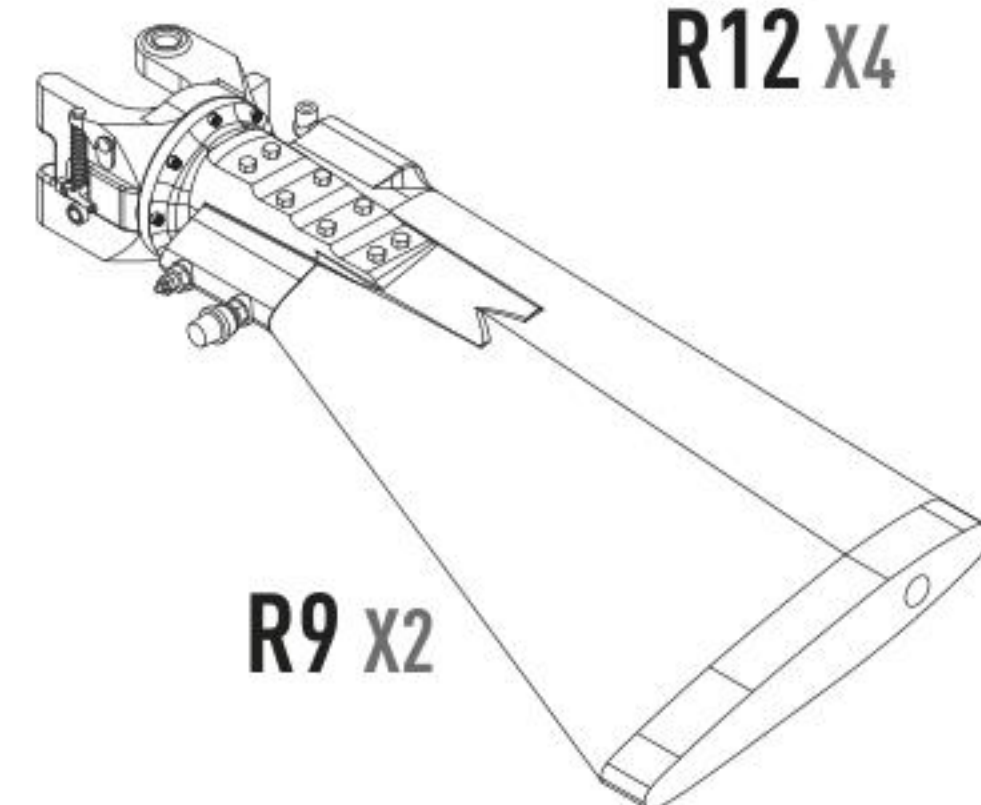
R11 x4



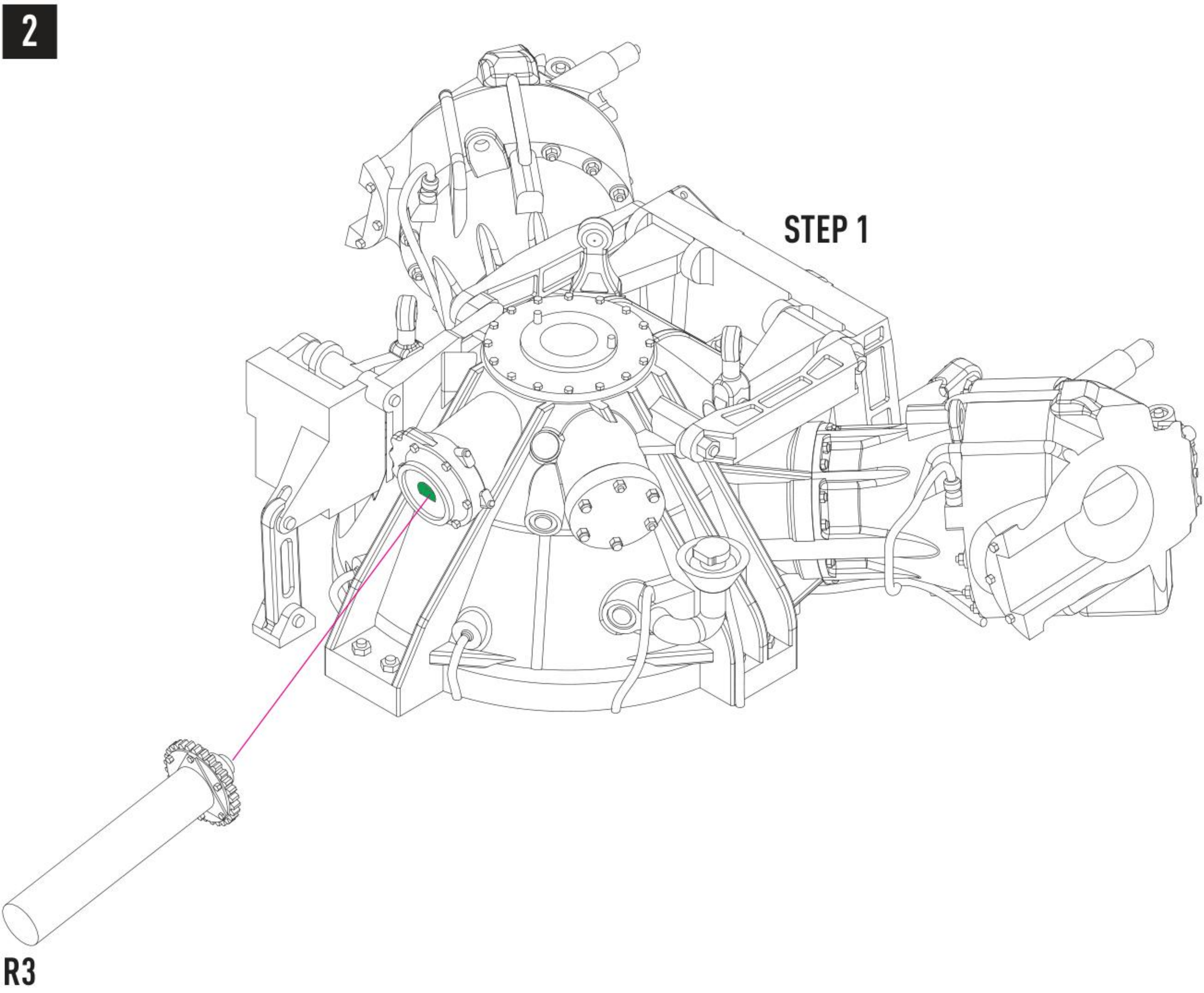
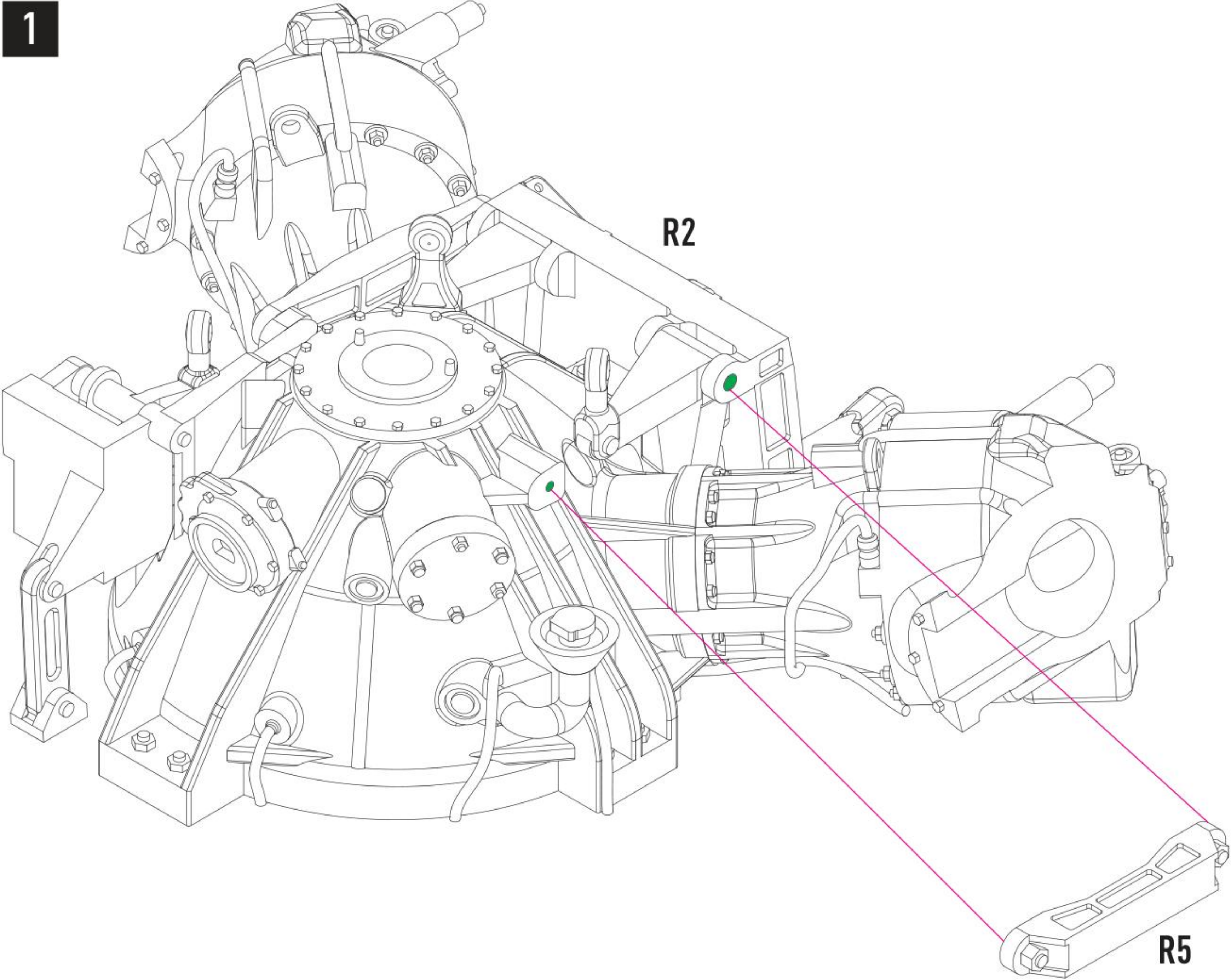
R5



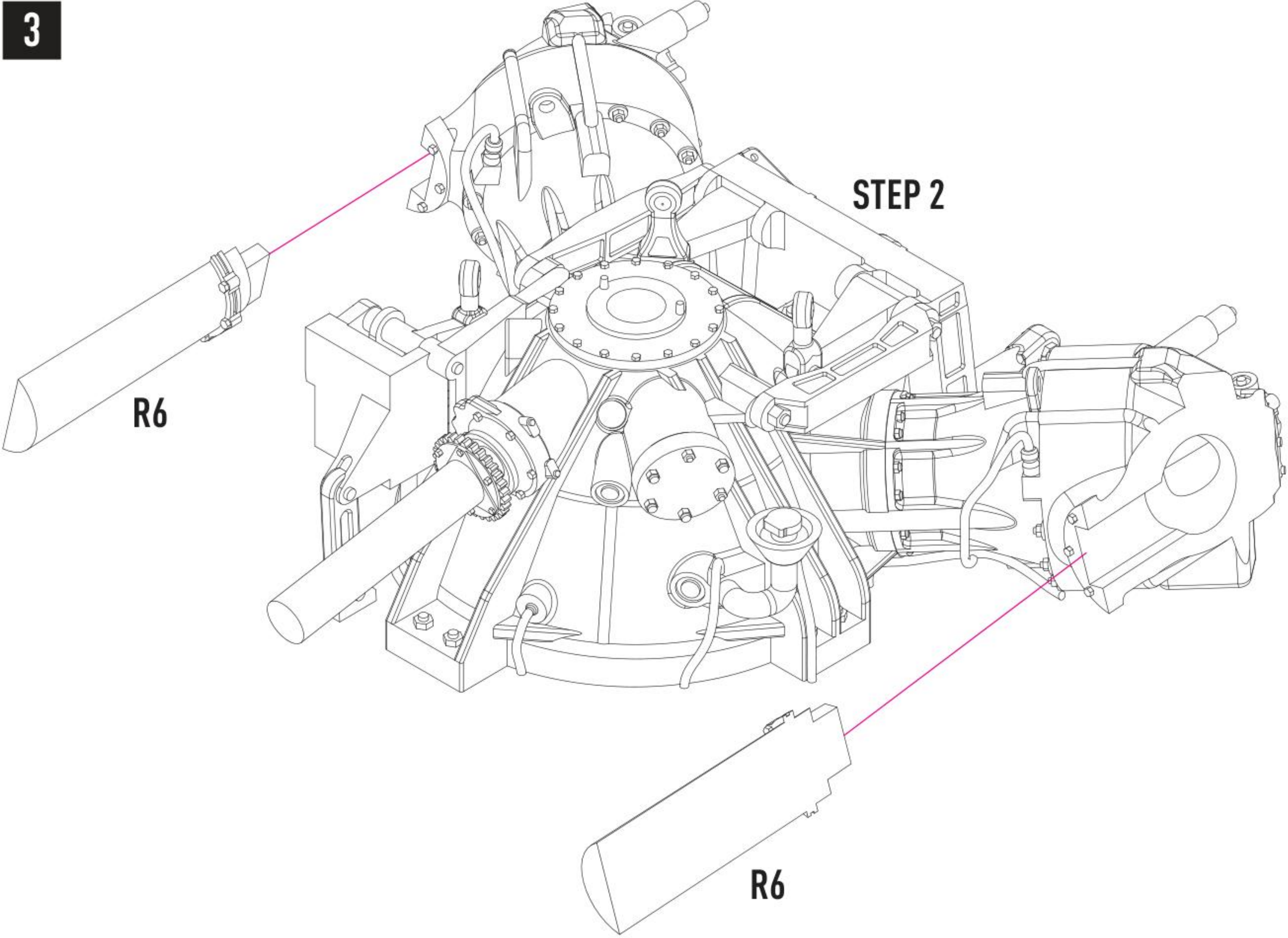
R19 x2



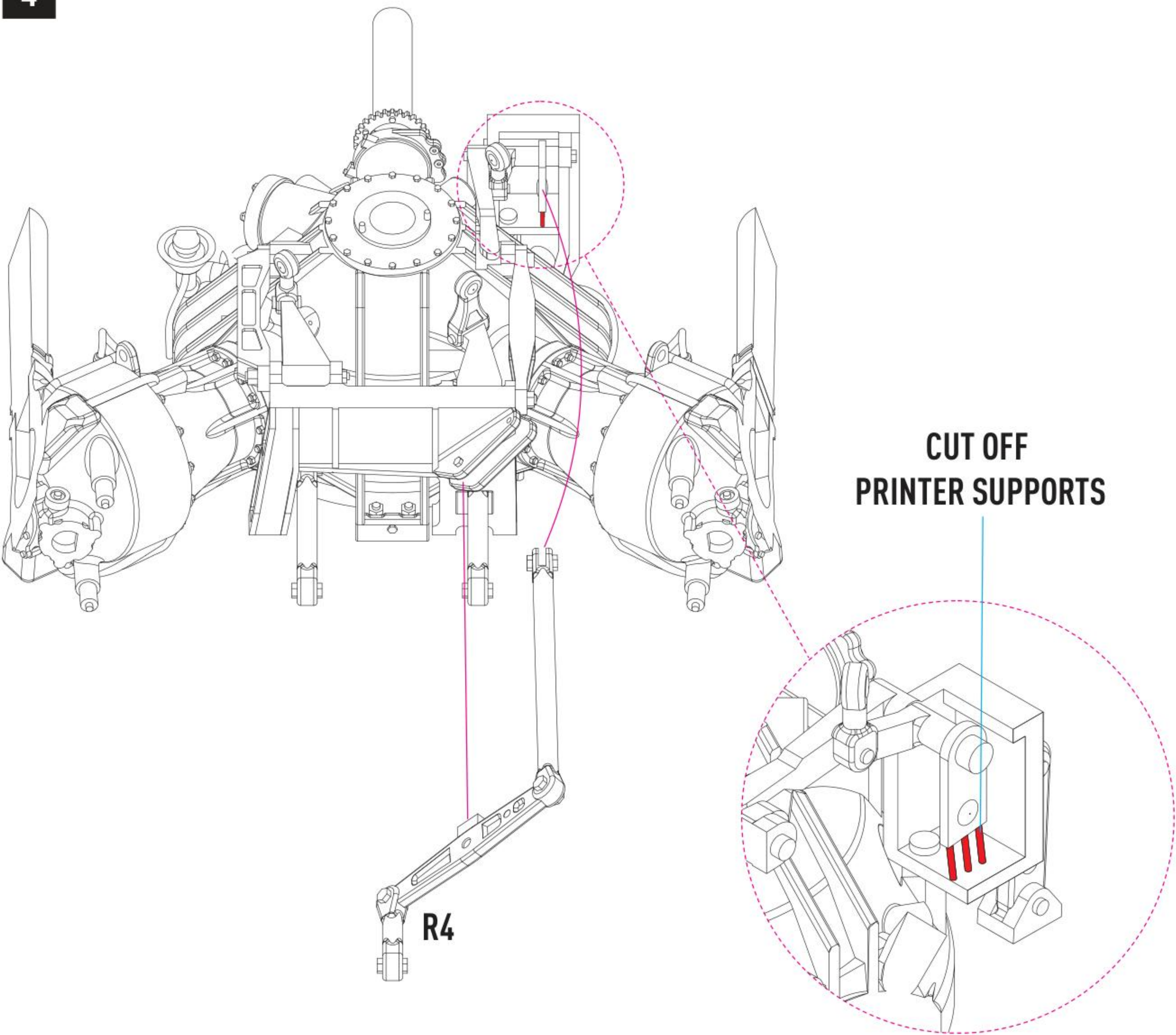
R9 x2



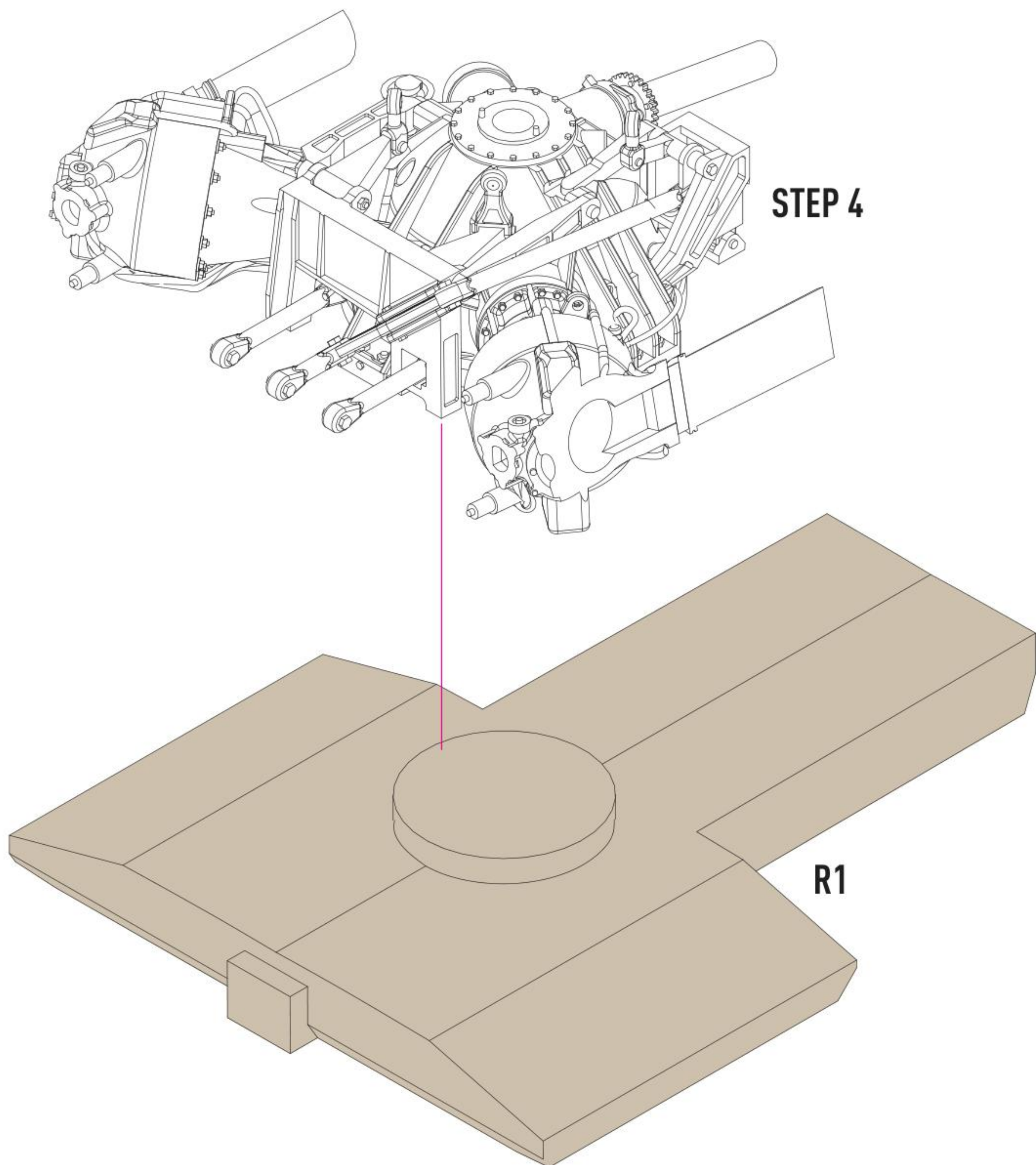
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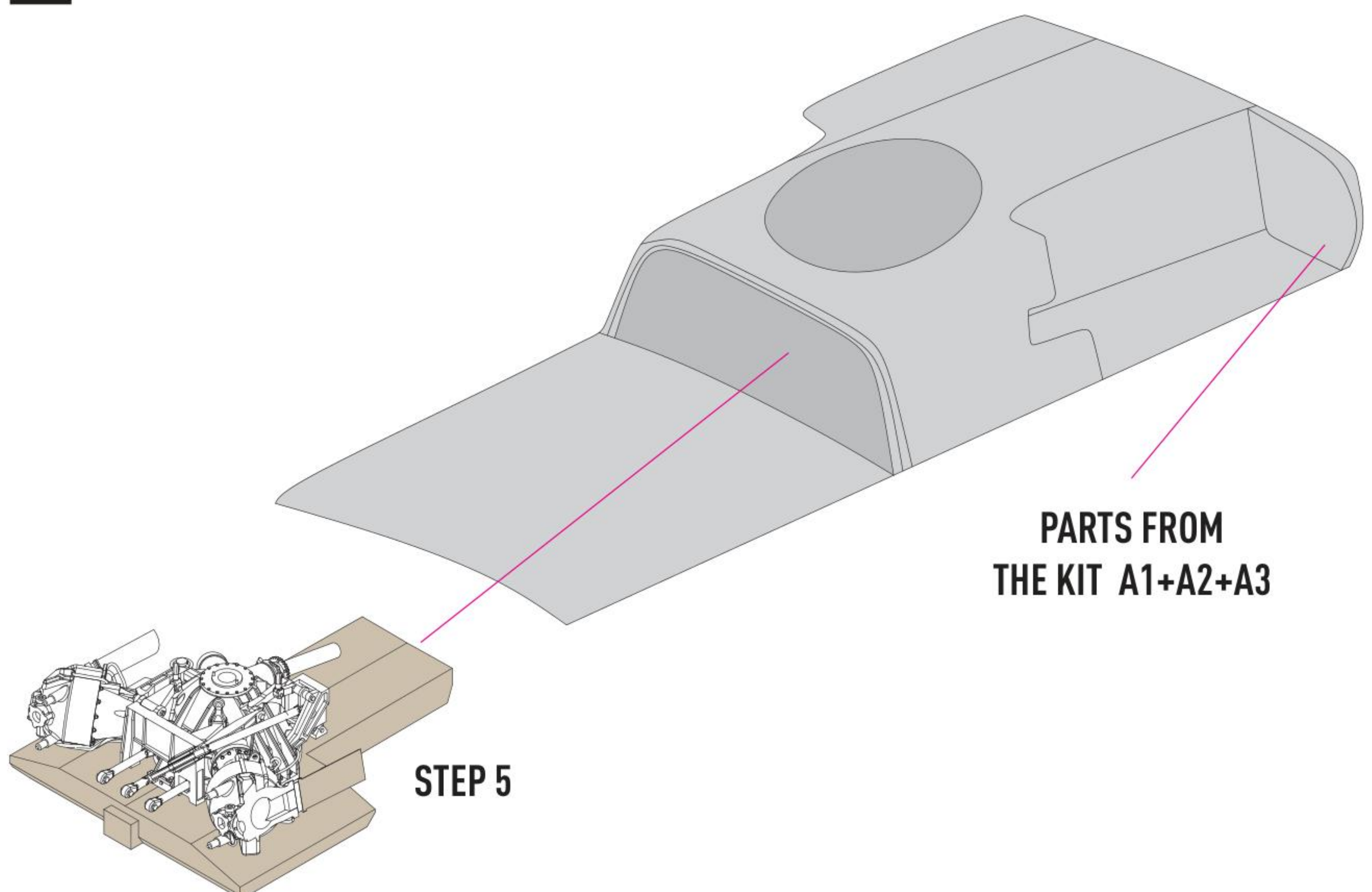
4



5



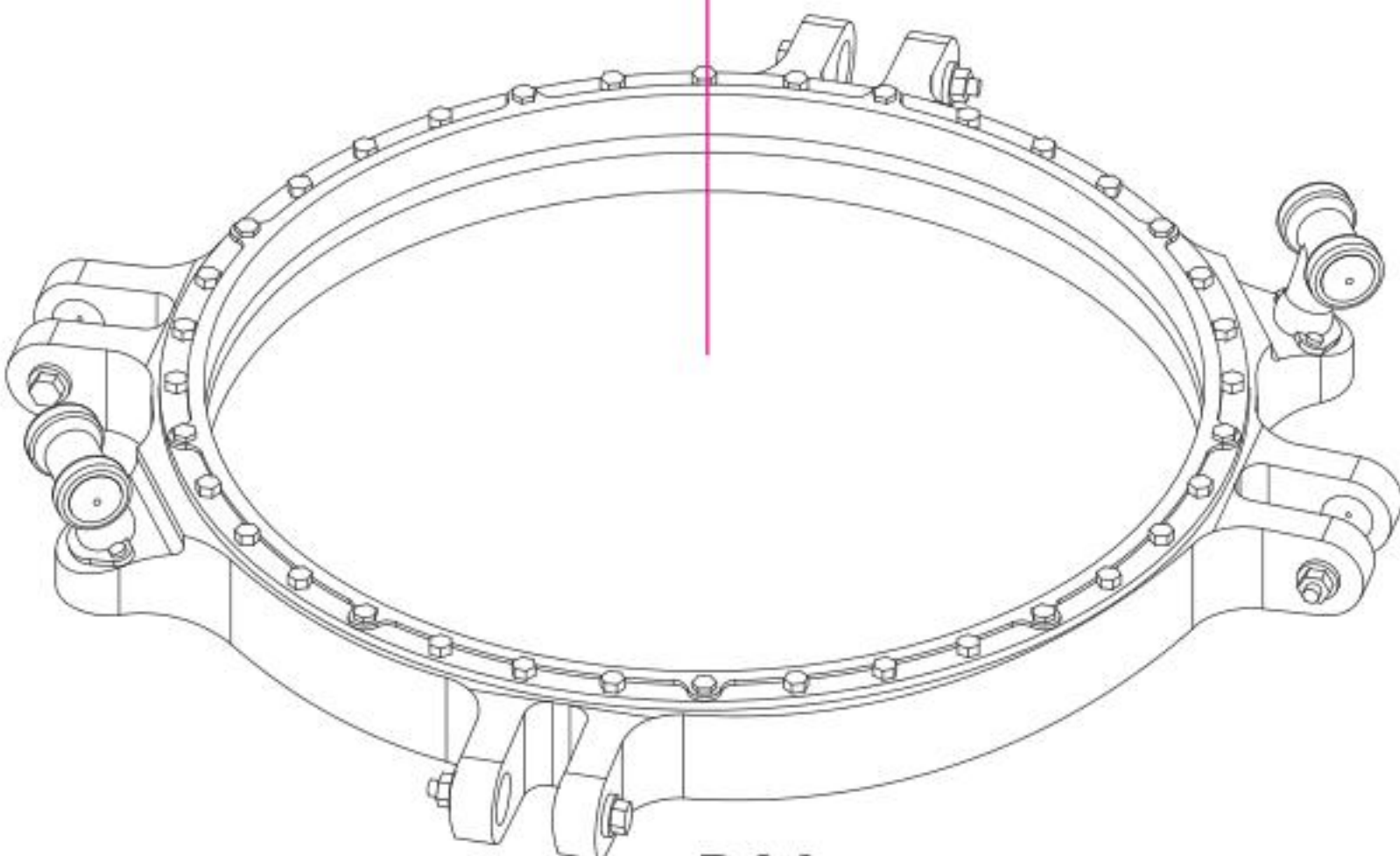
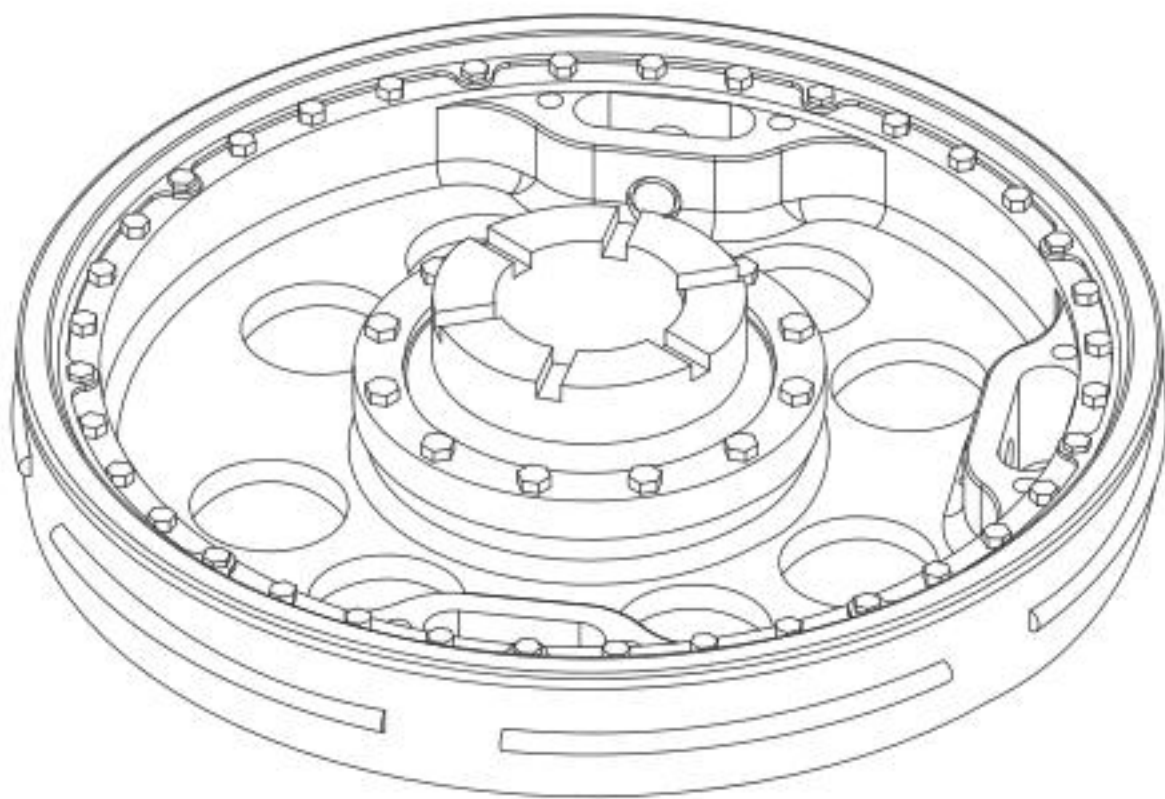
6



7

DO NOT GLUE!!!!

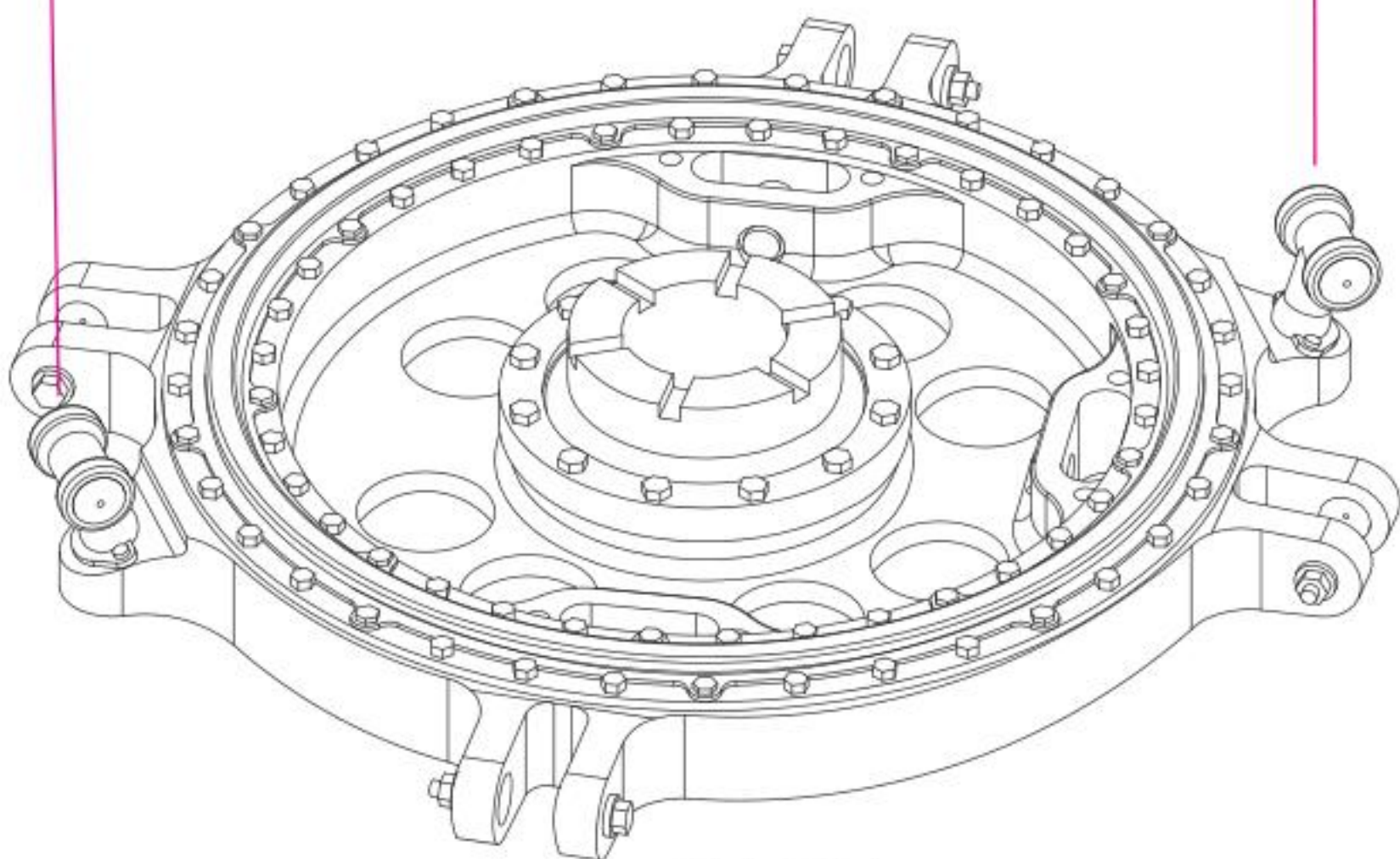
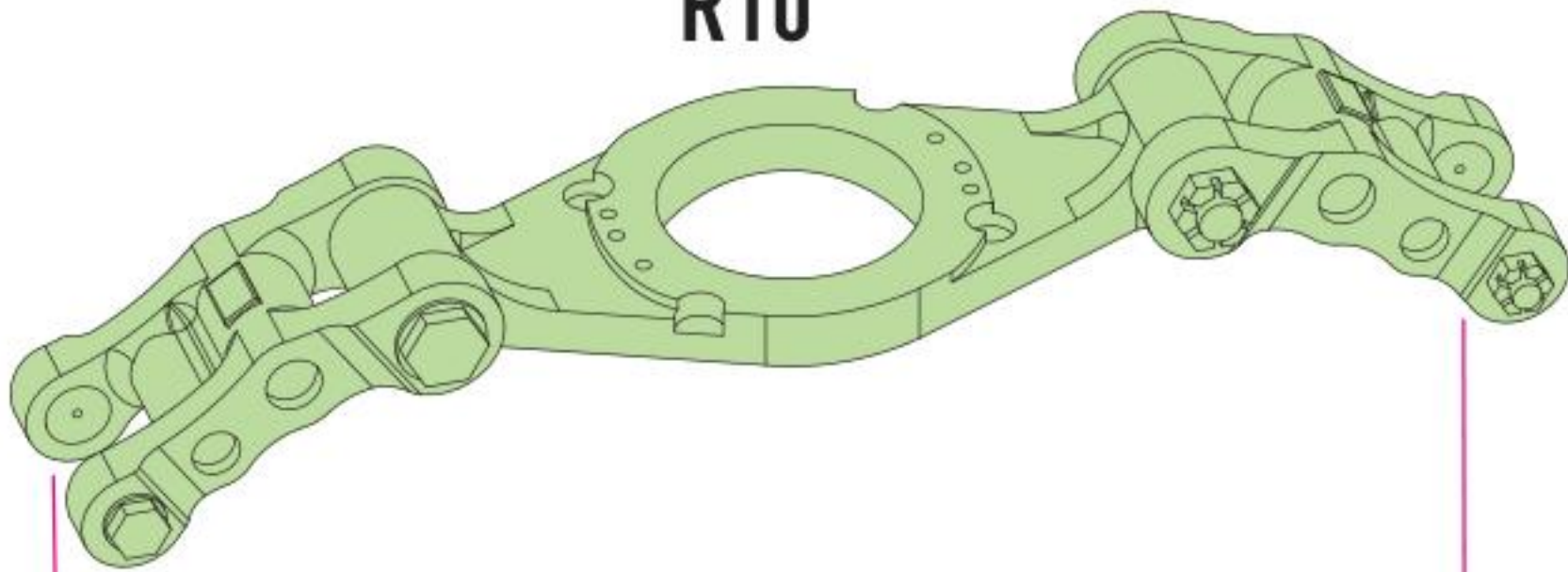
R18



R14

8

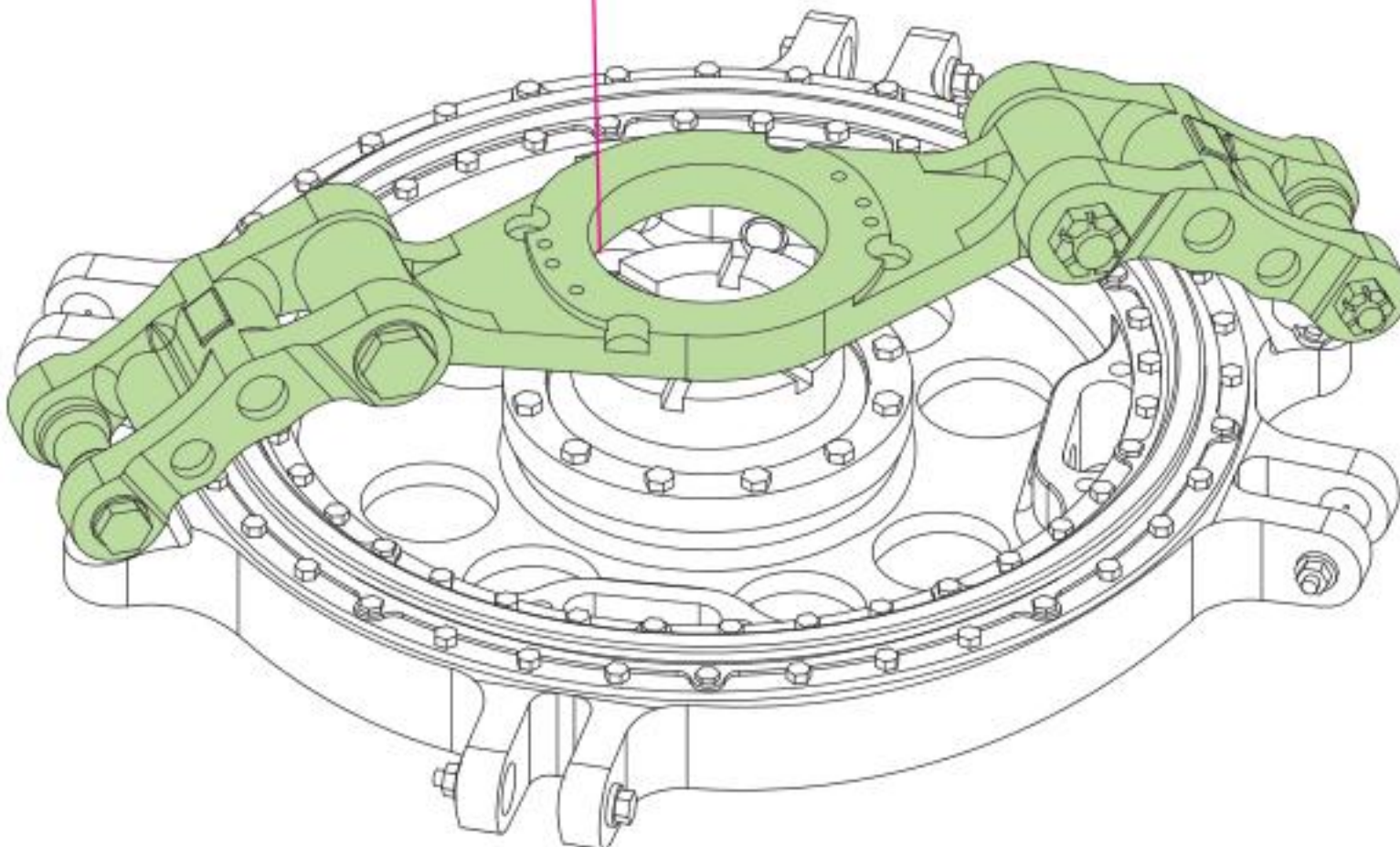
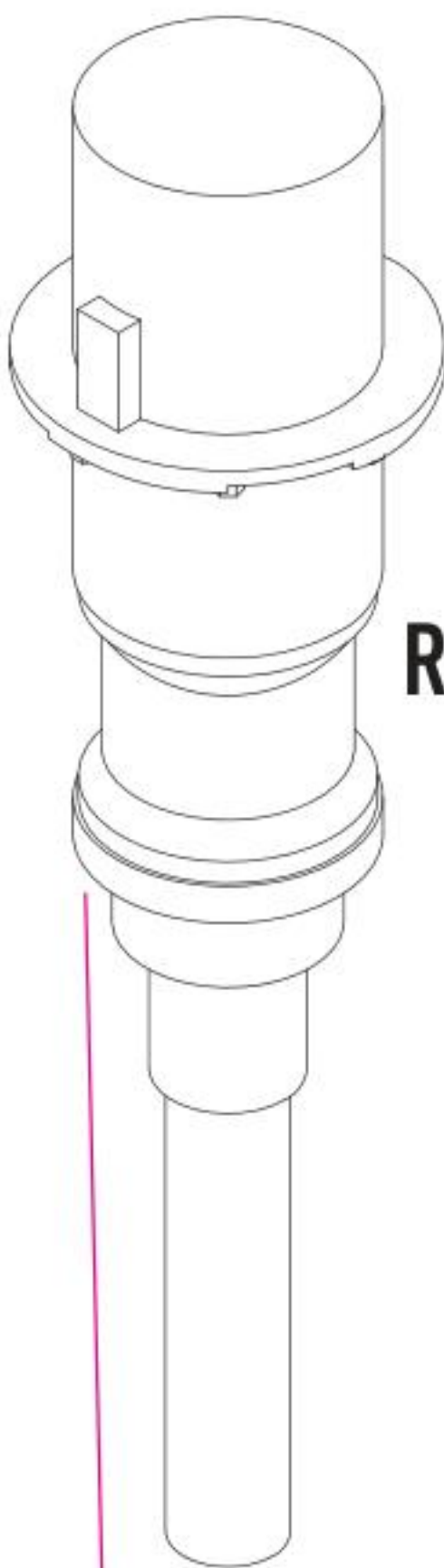
R10



STEP 7

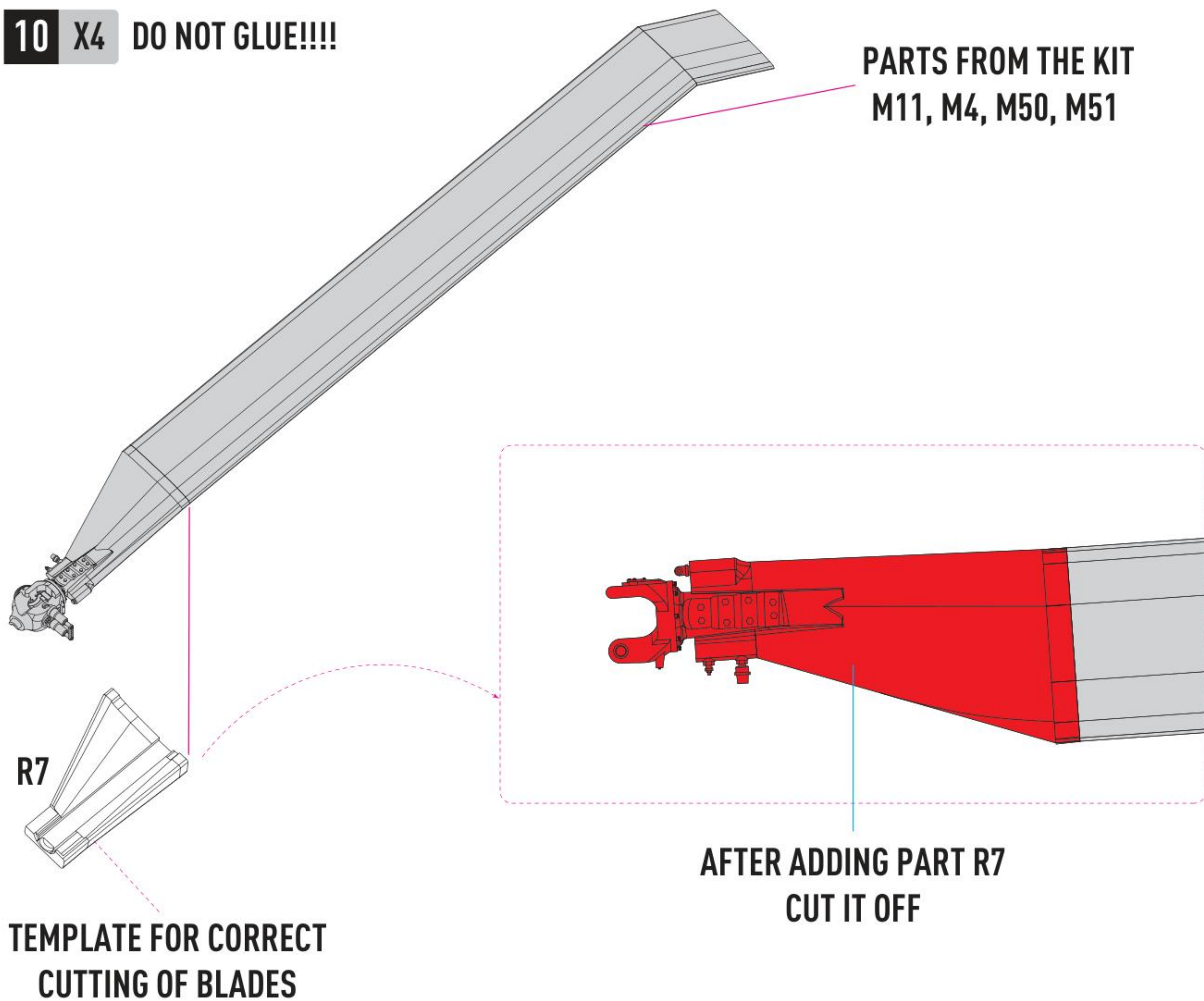
9

R17

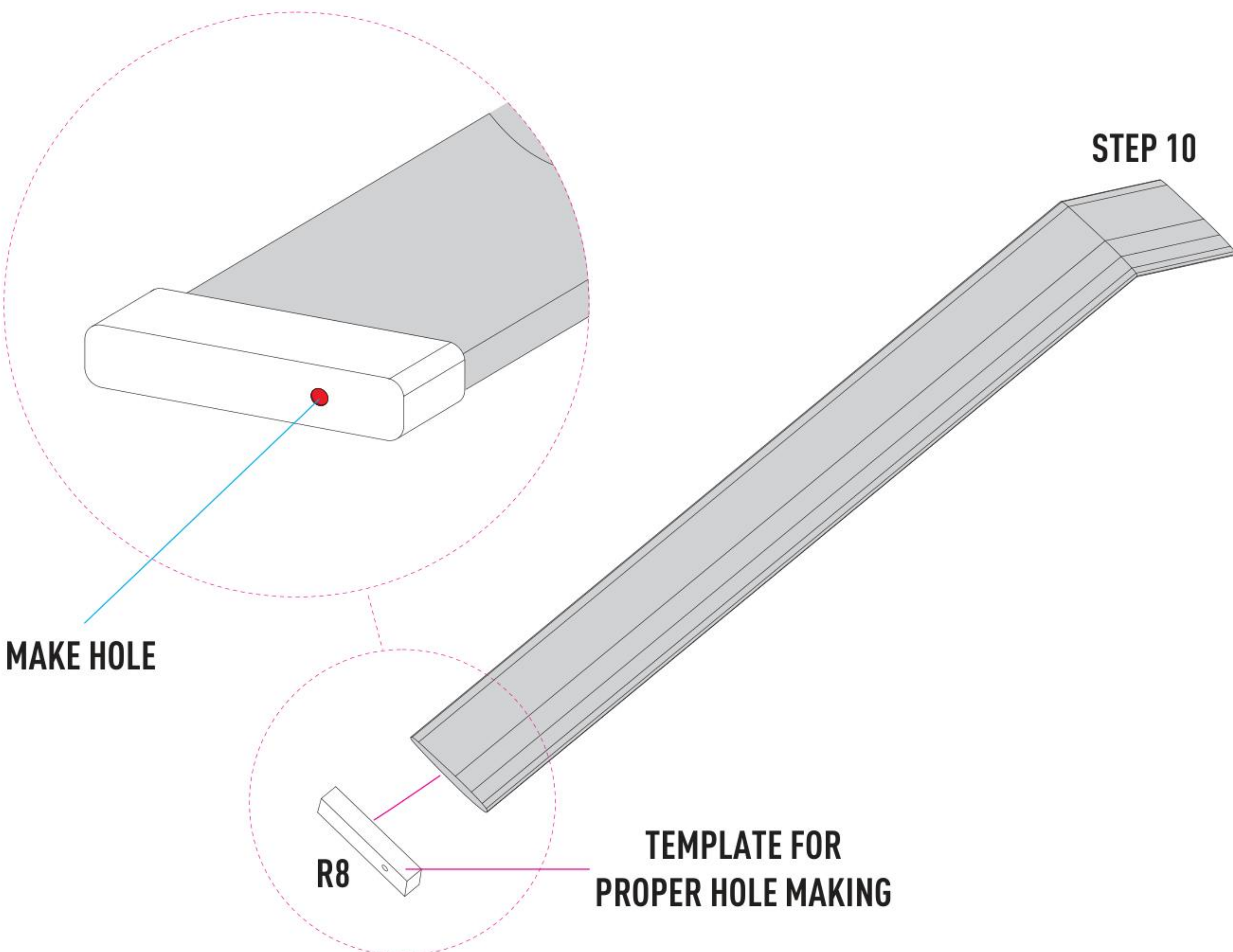


STEP 8

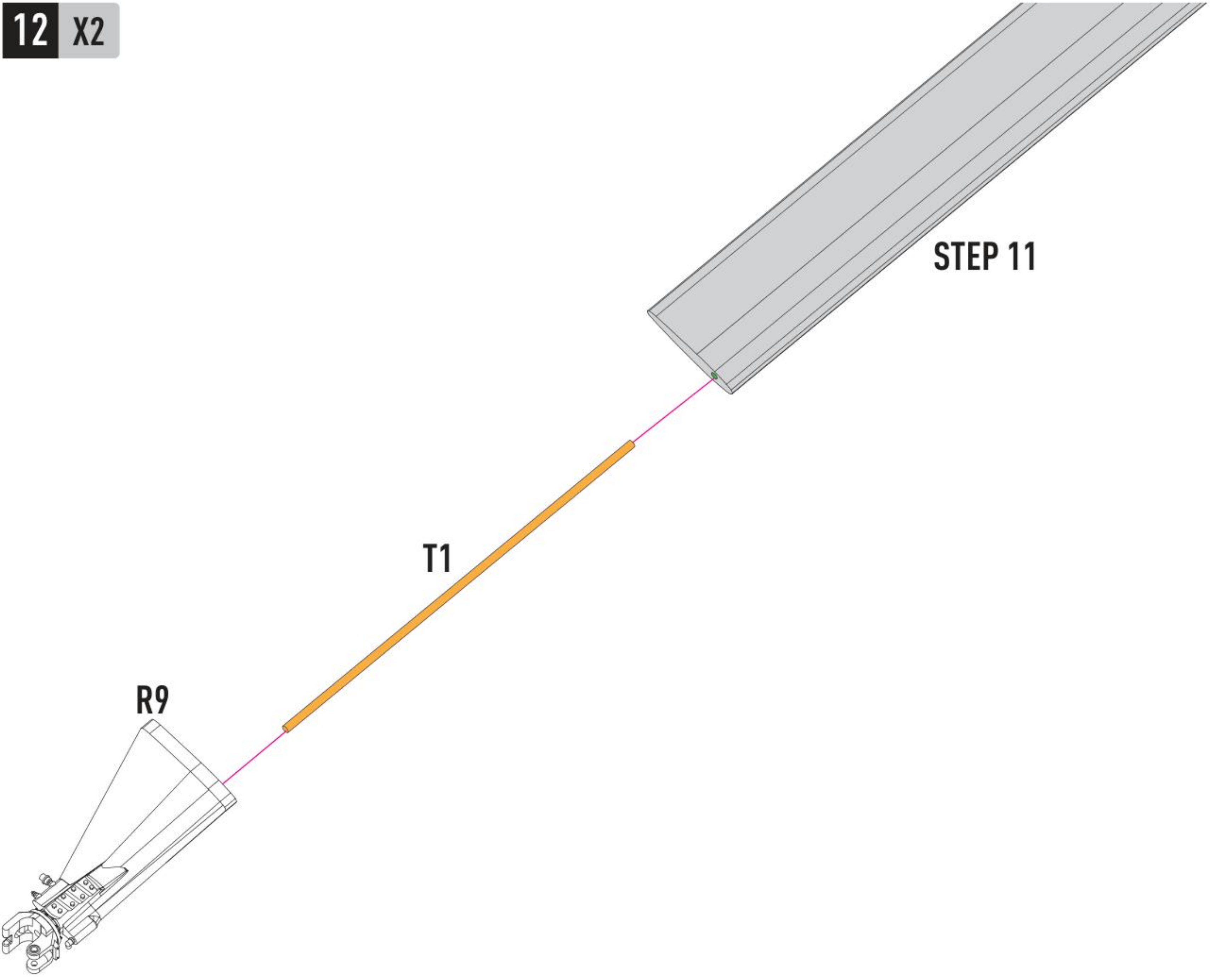
10 X4 DO NOT GLUE!!!!



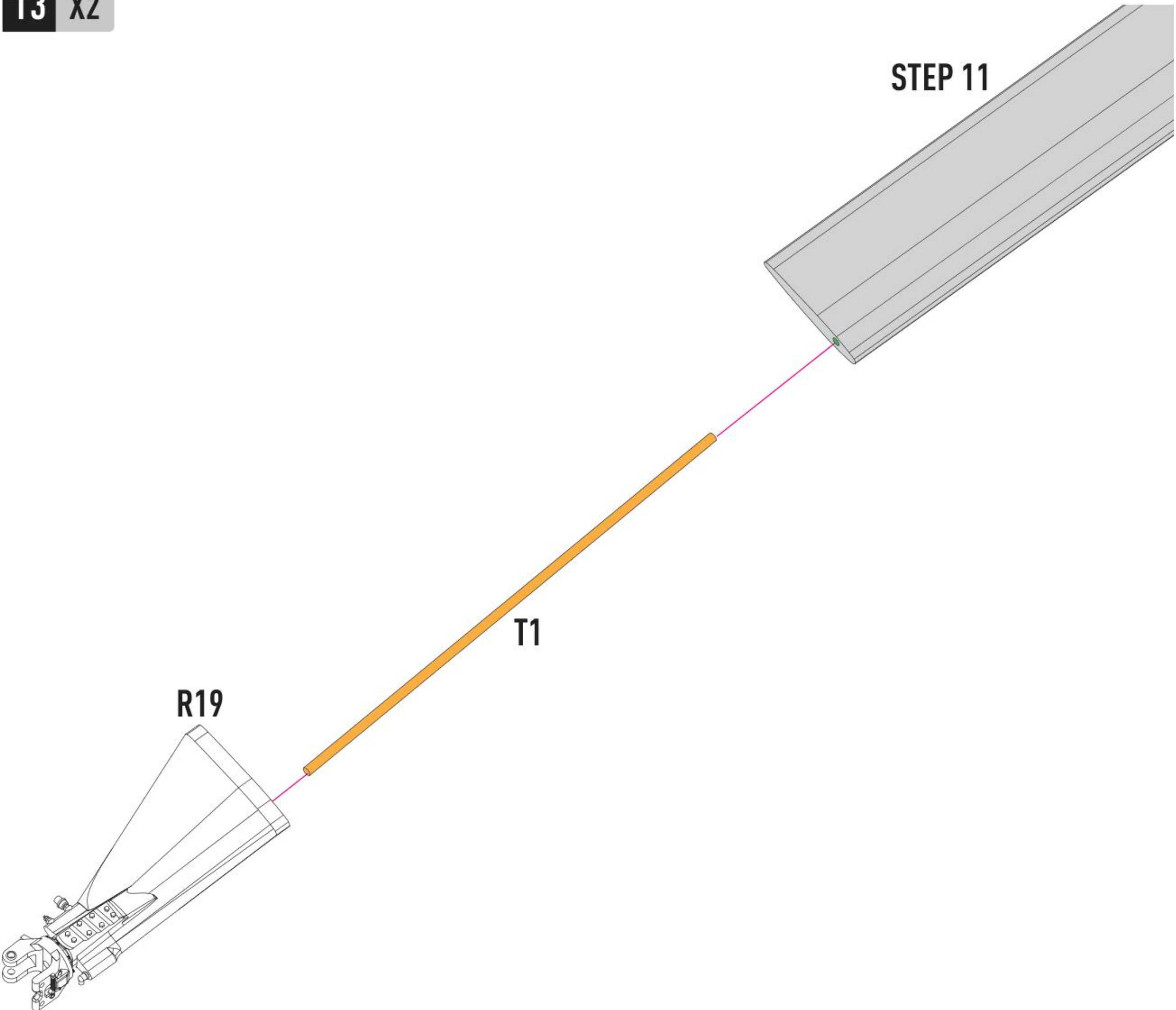
11 X4 DO NOT GLUE!!!!



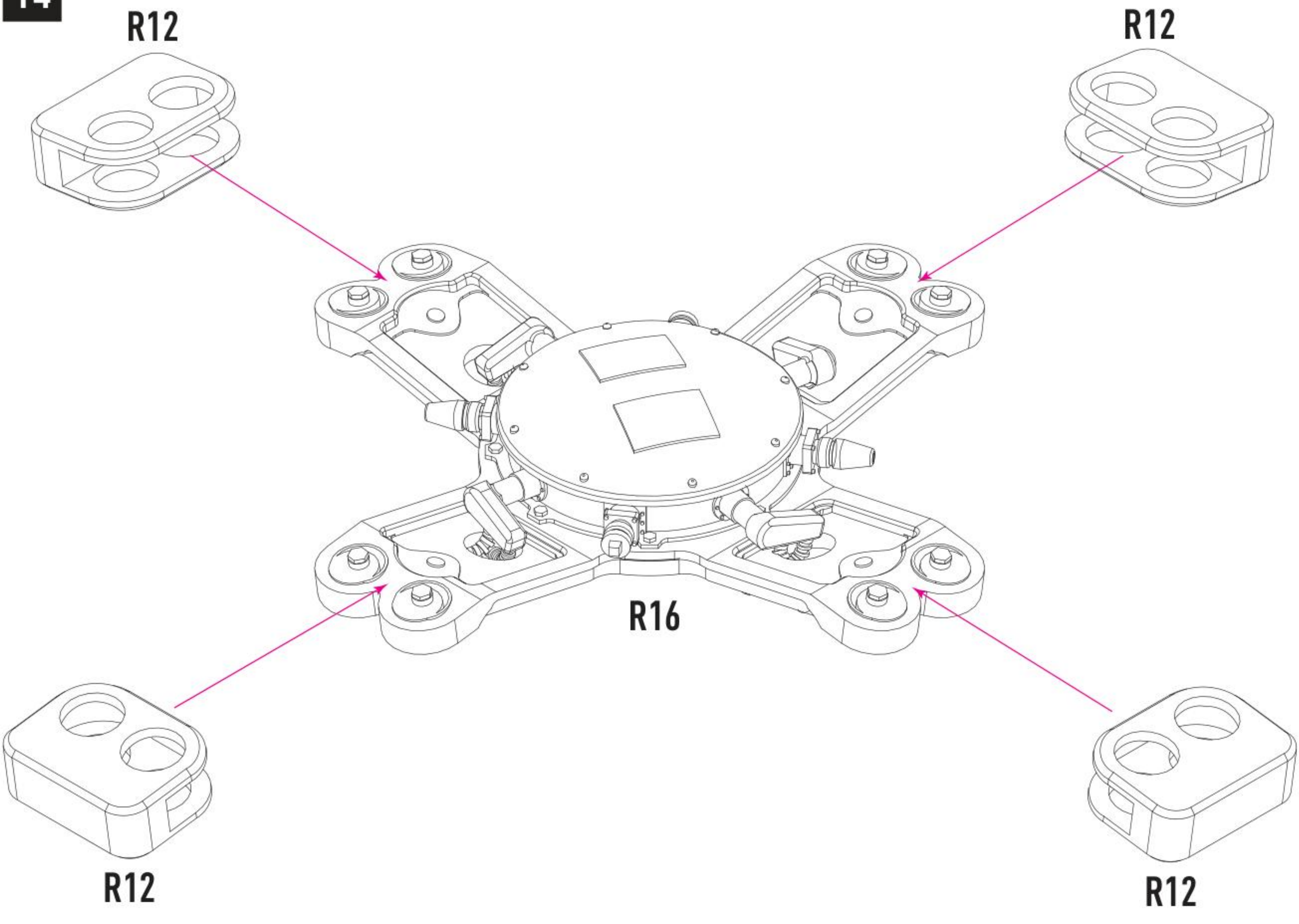
12 X2



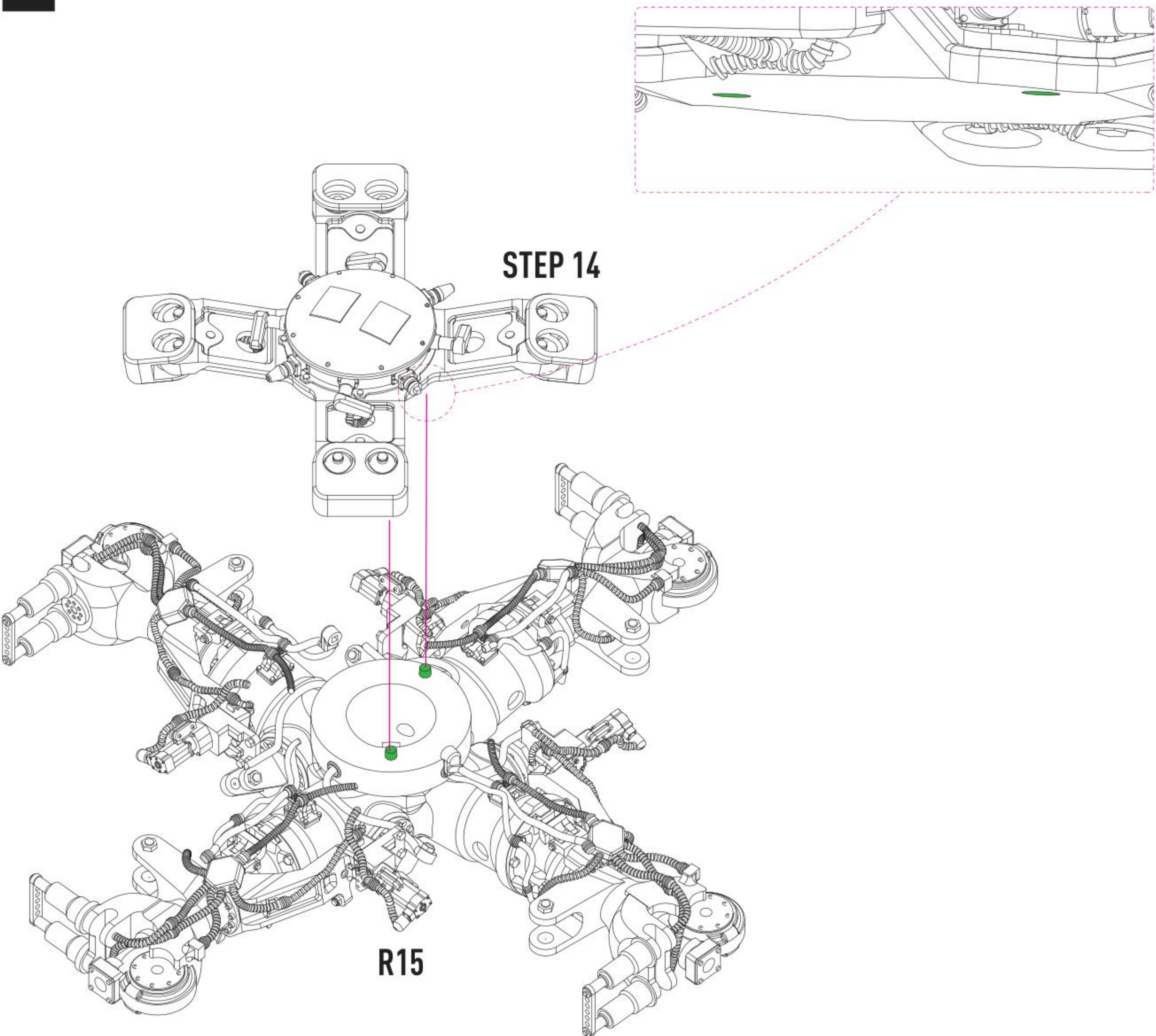
13 X2

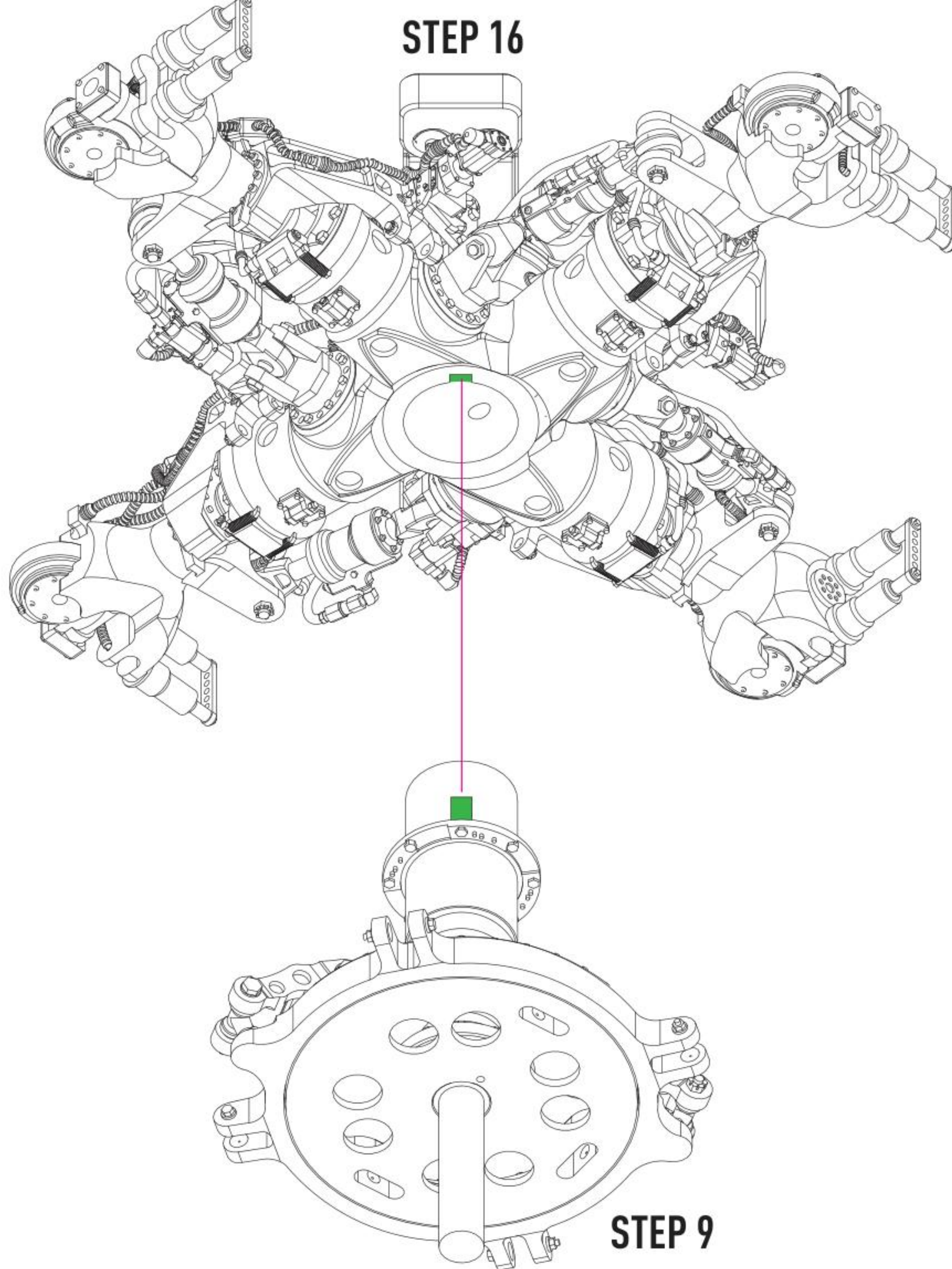
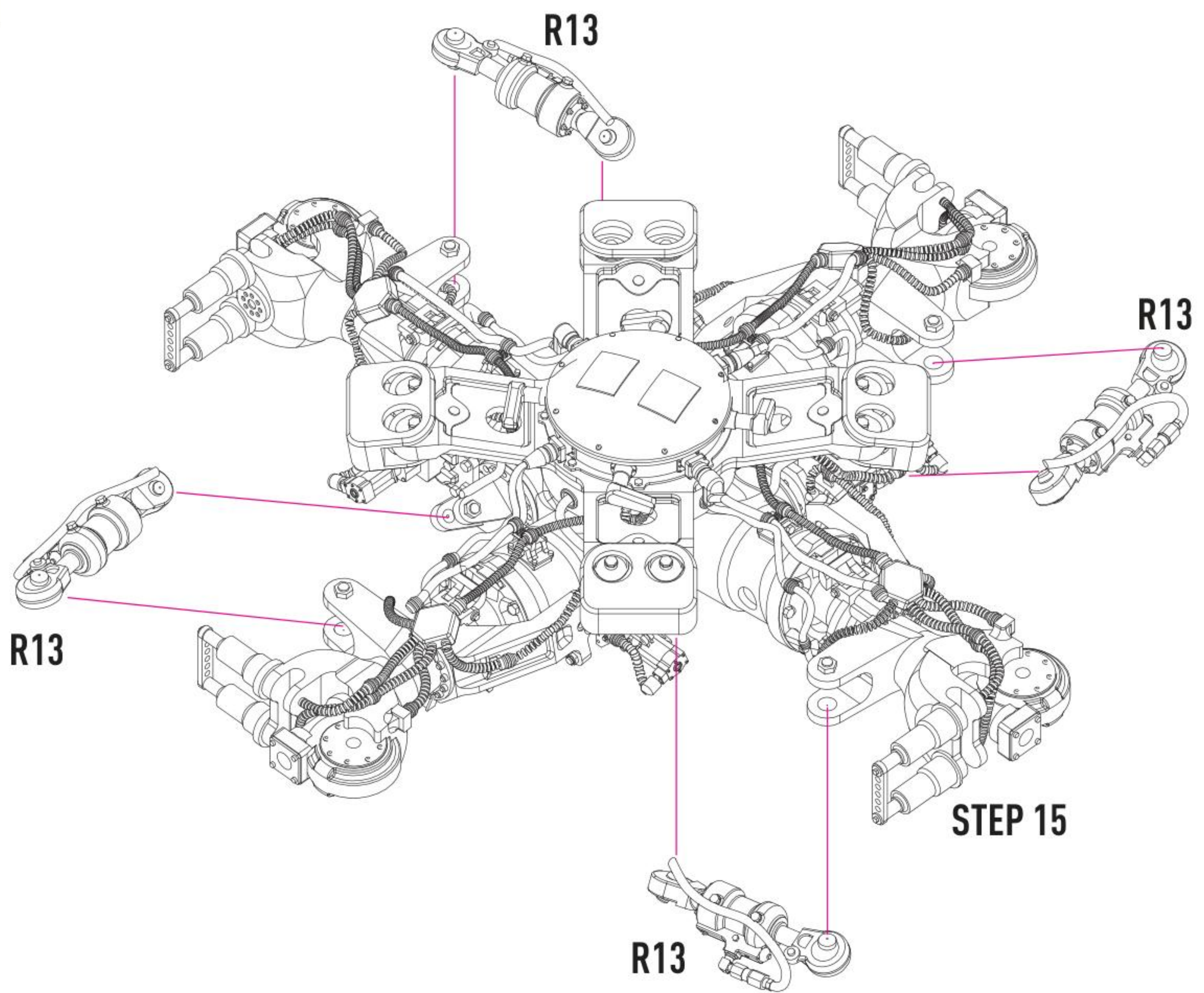


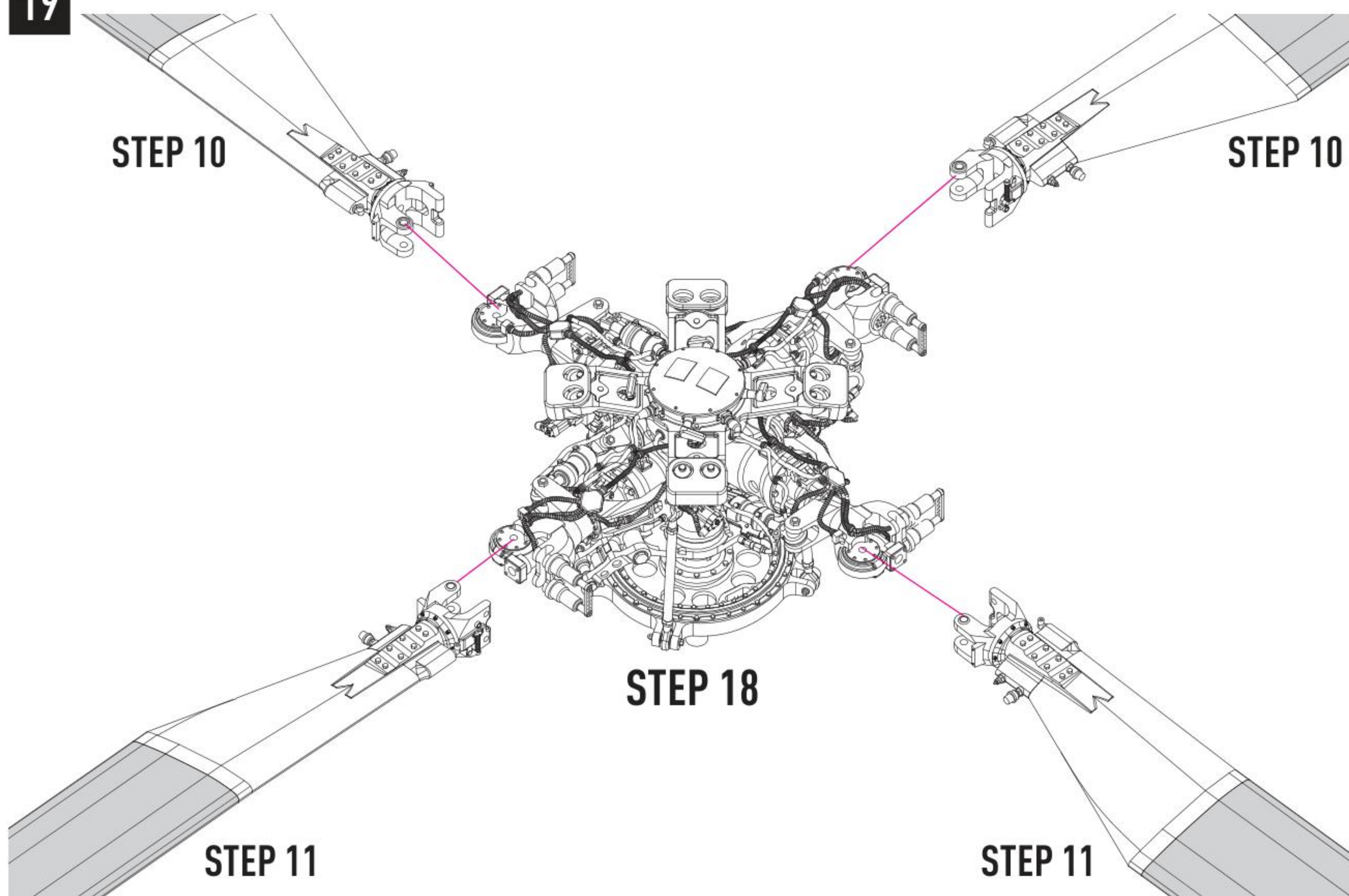
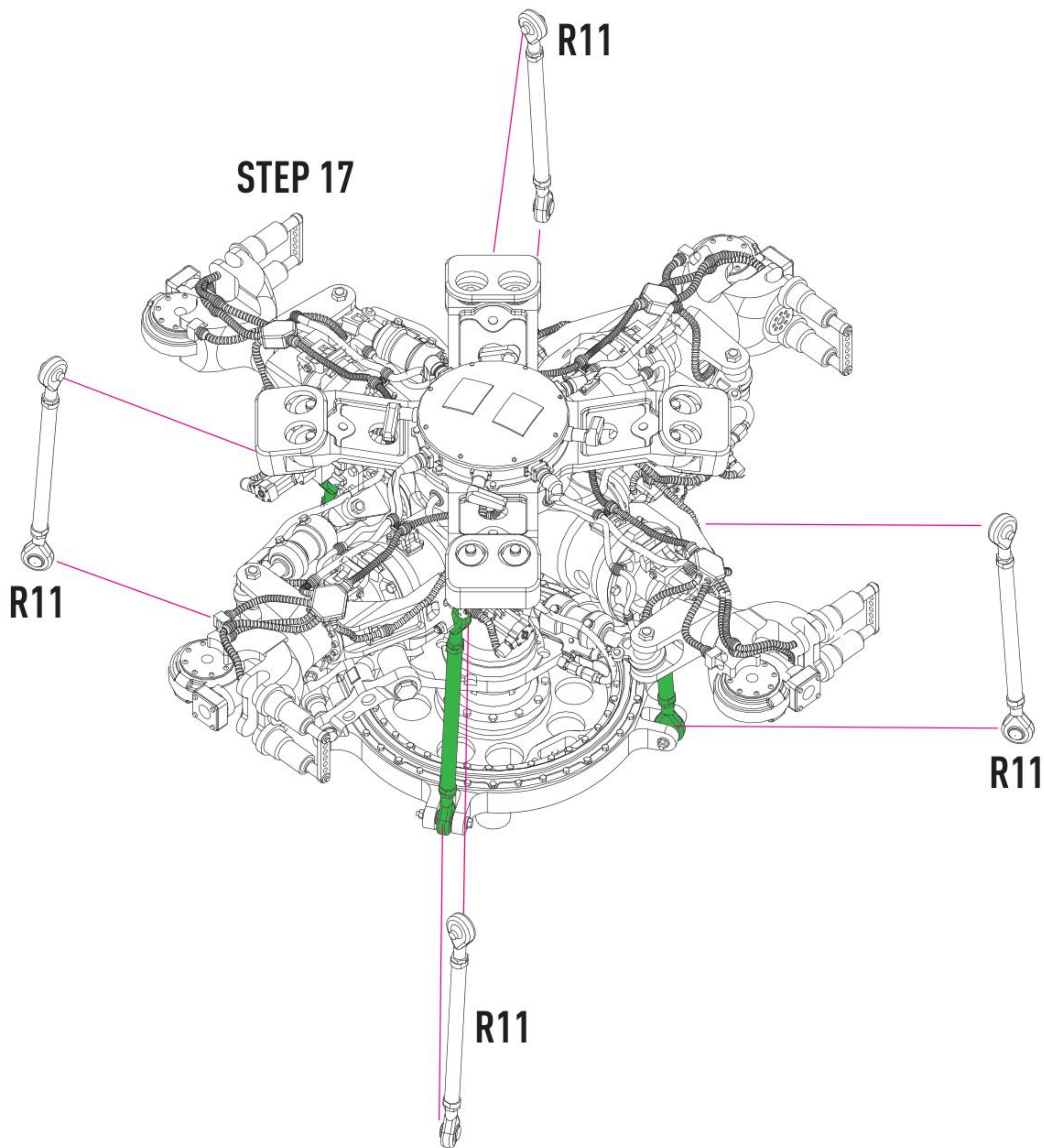
14



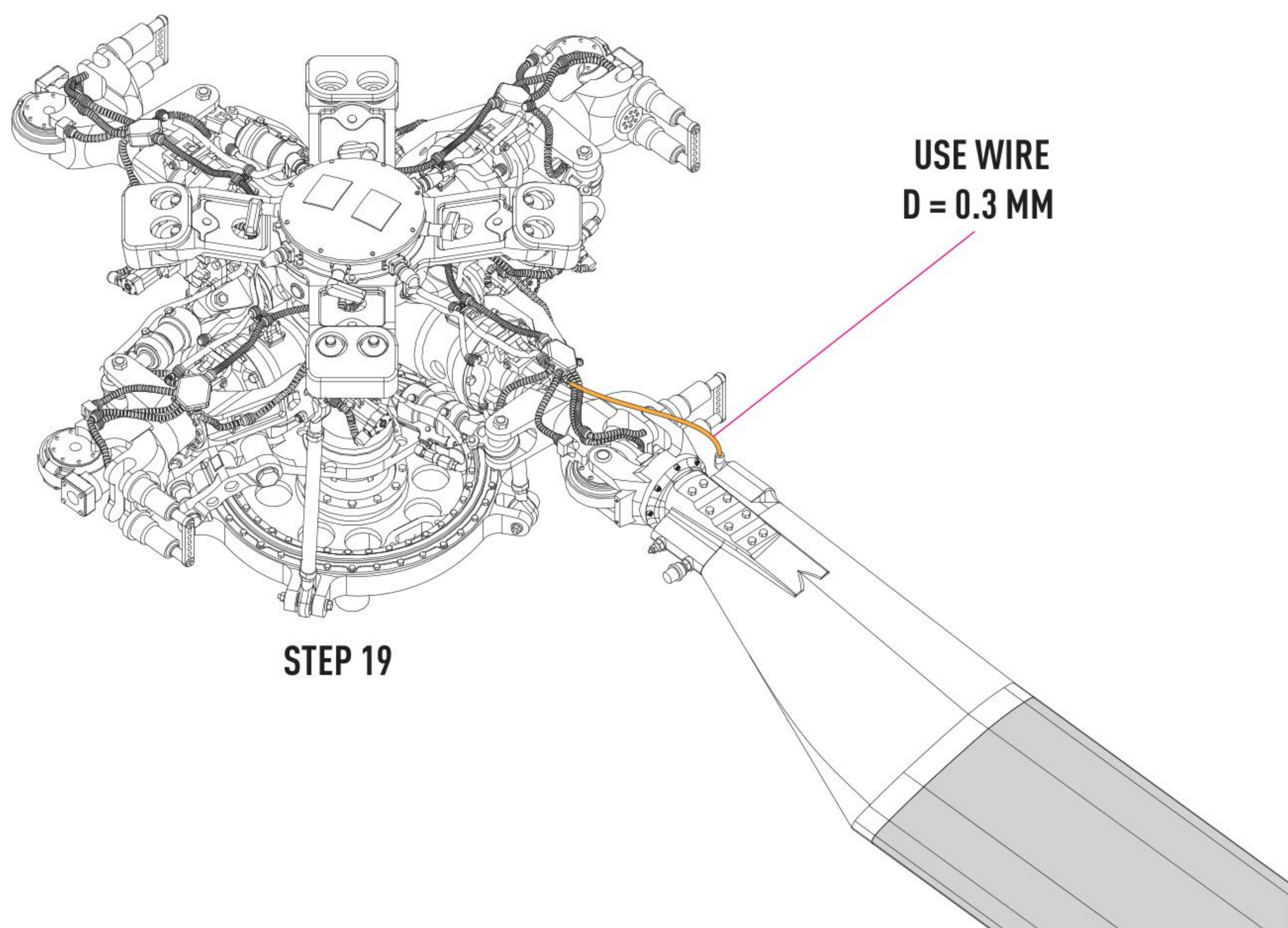
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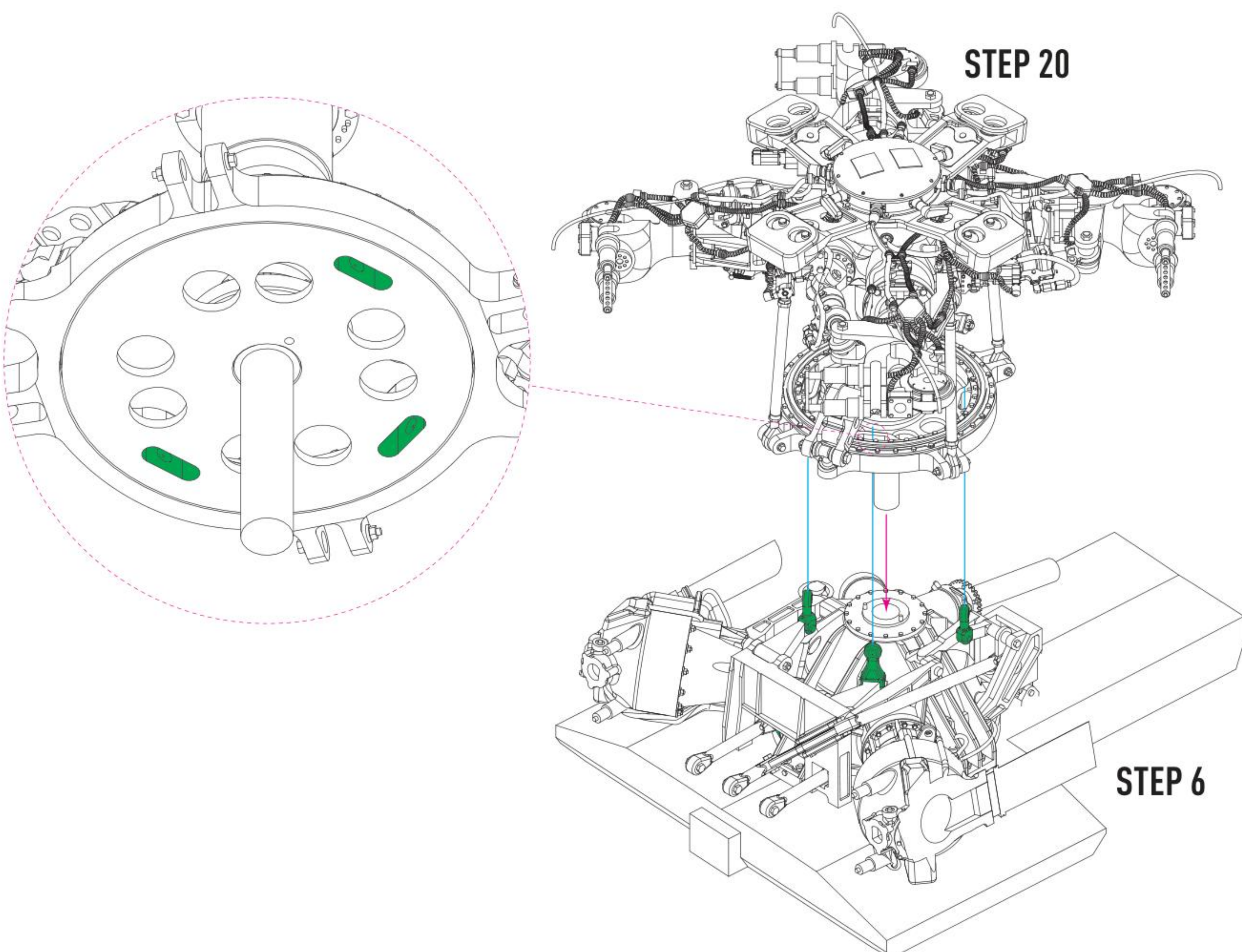




20 REPEAT THIS STEP FOR ALL BLADES

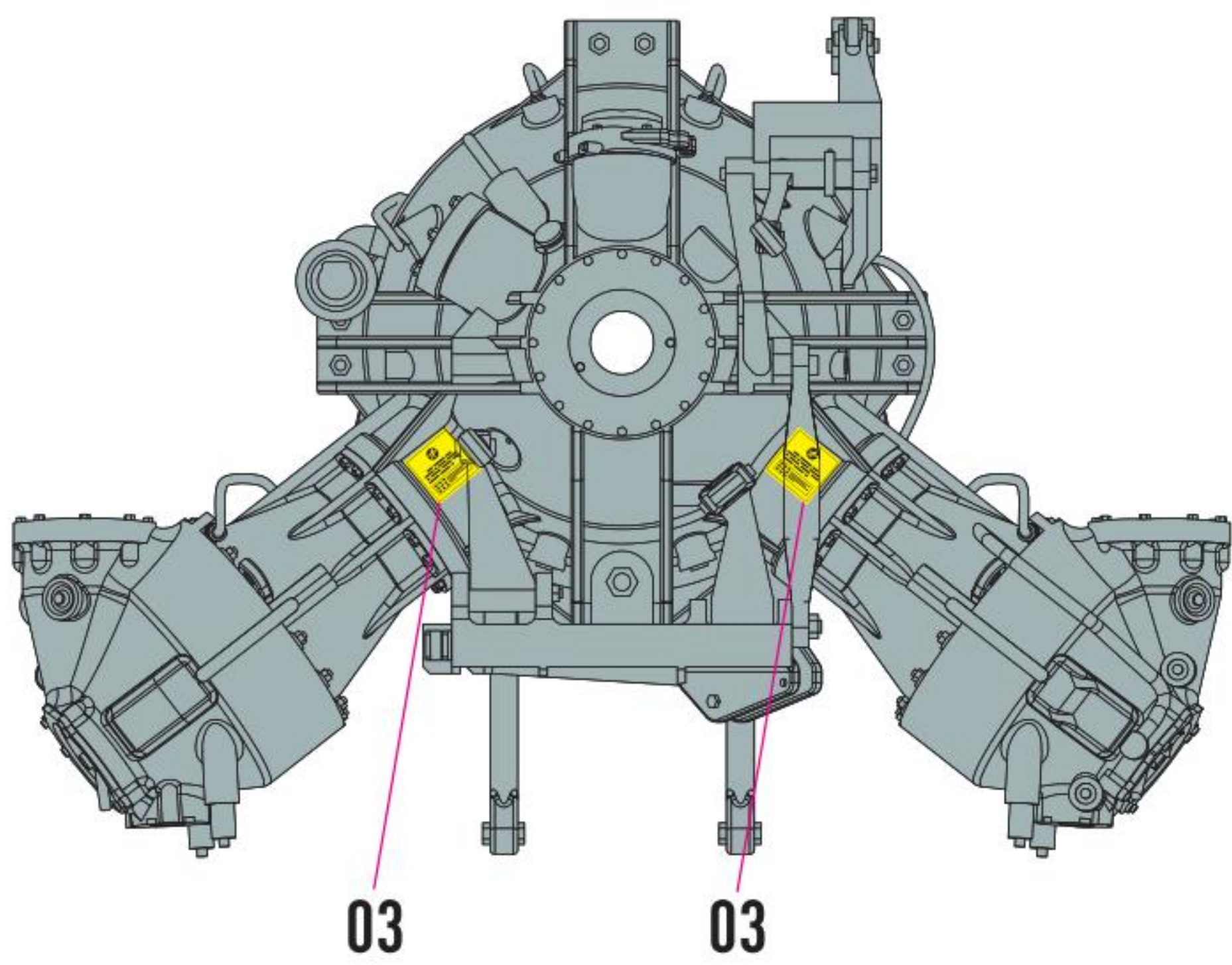


21 BLADES ARE NOT SHOWN IN THIS STEP

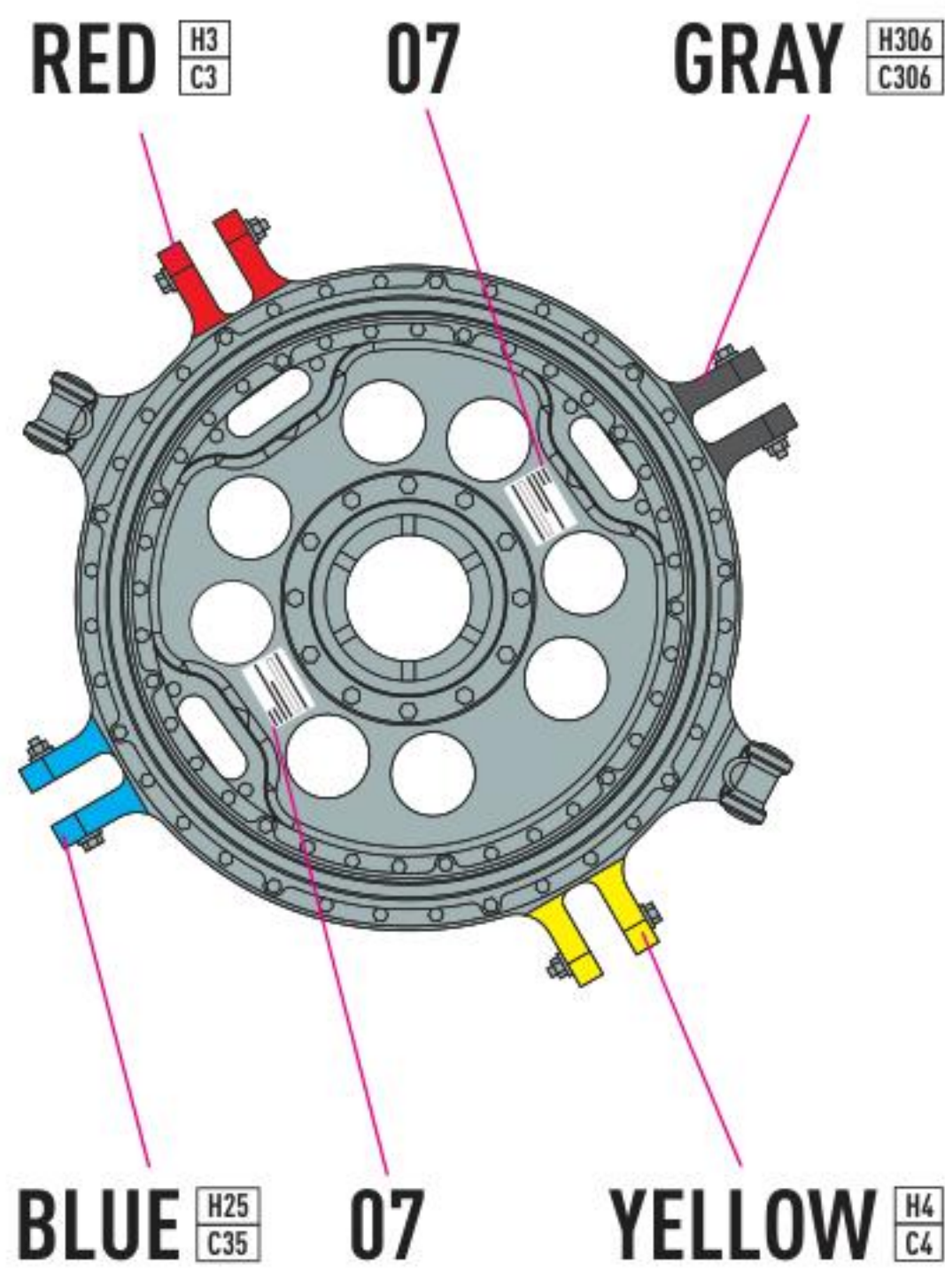


DECAL INSTRUCTION

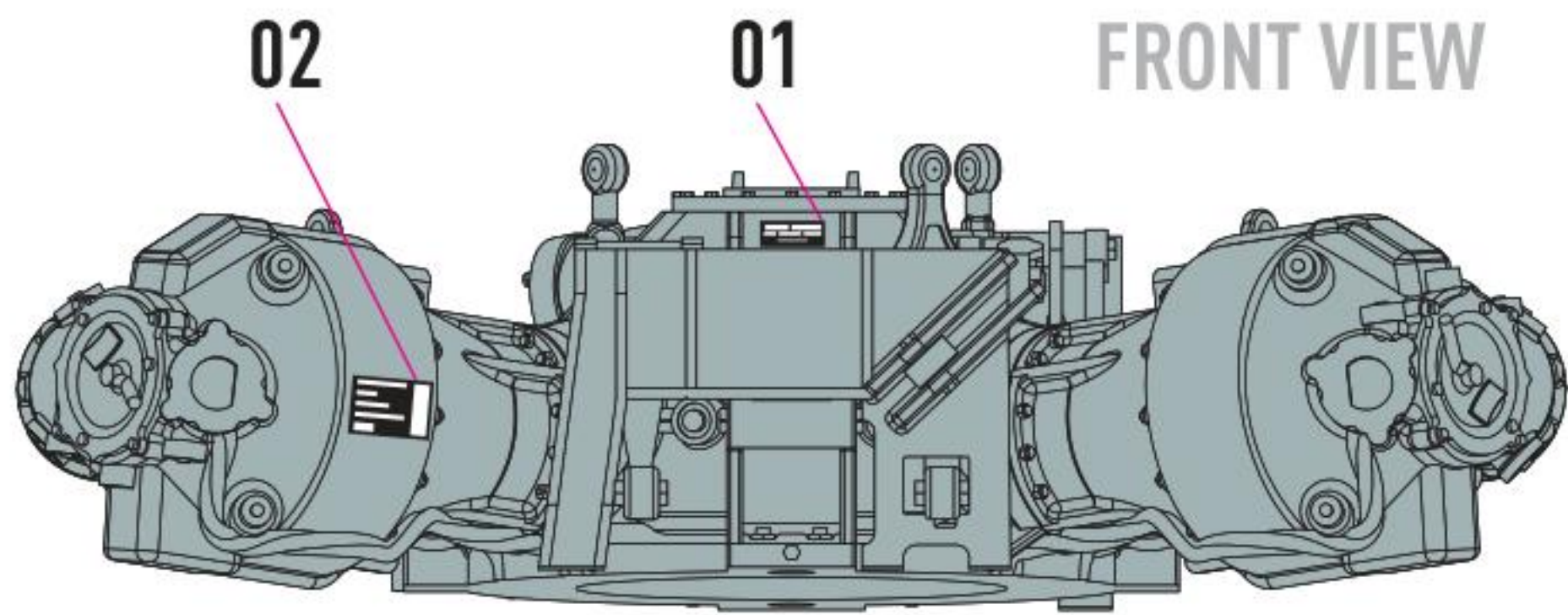
PART R2
TOP VIEW



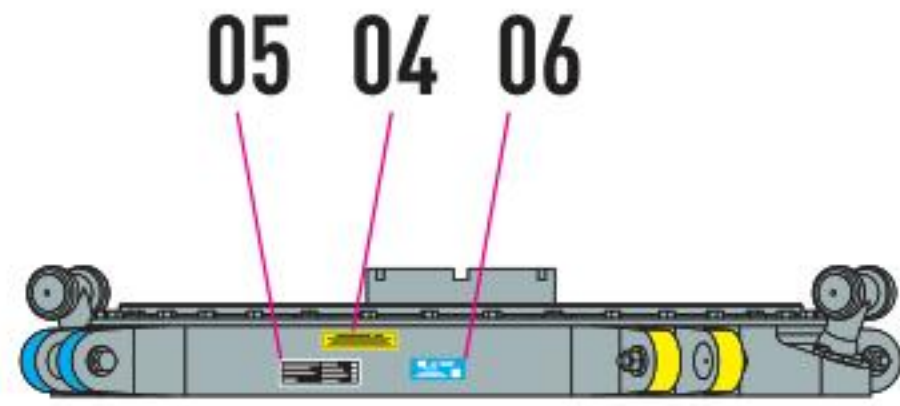
STEP R18+R14
TOP VIEW



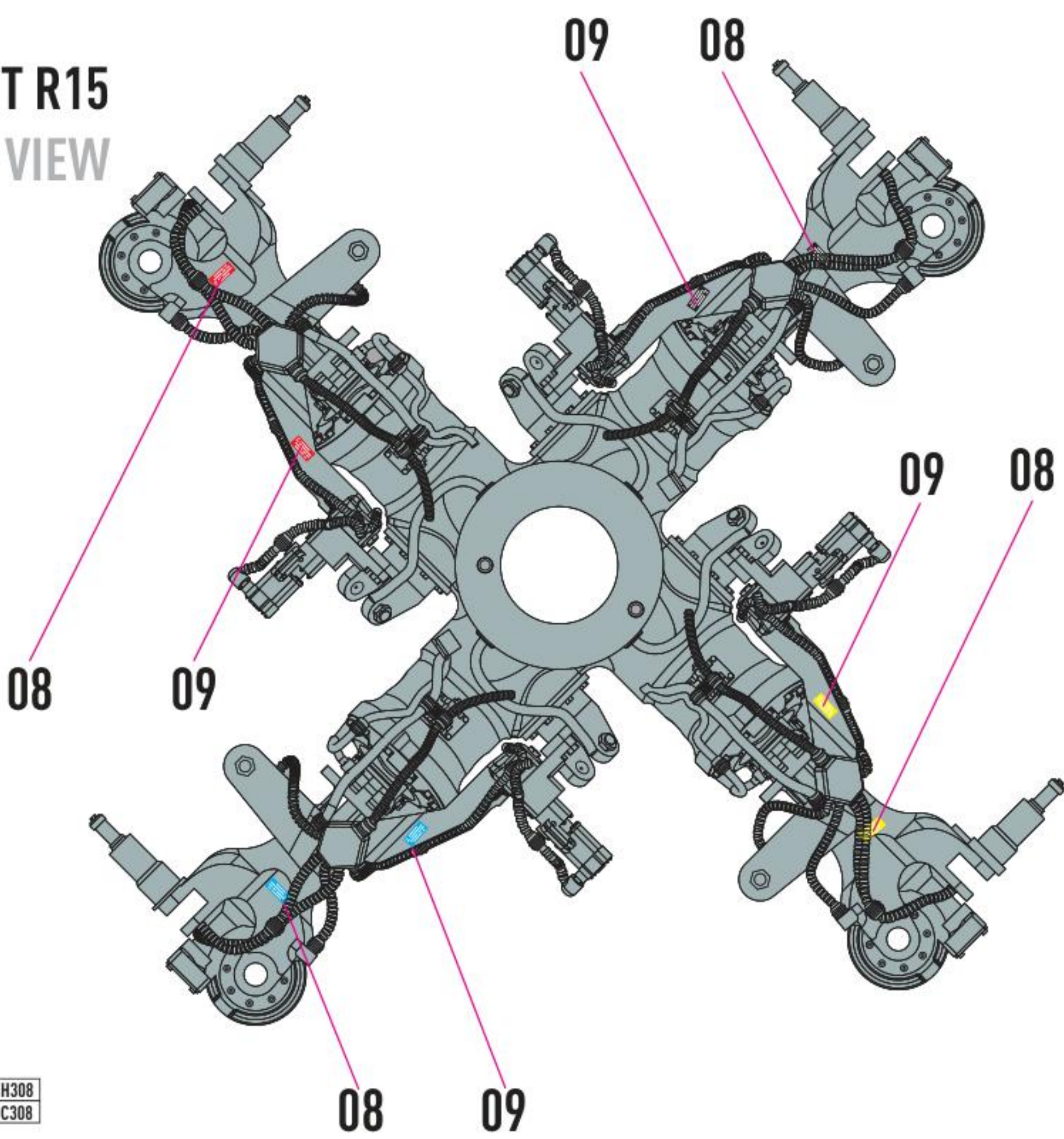
PART R2
FRONT VIEW



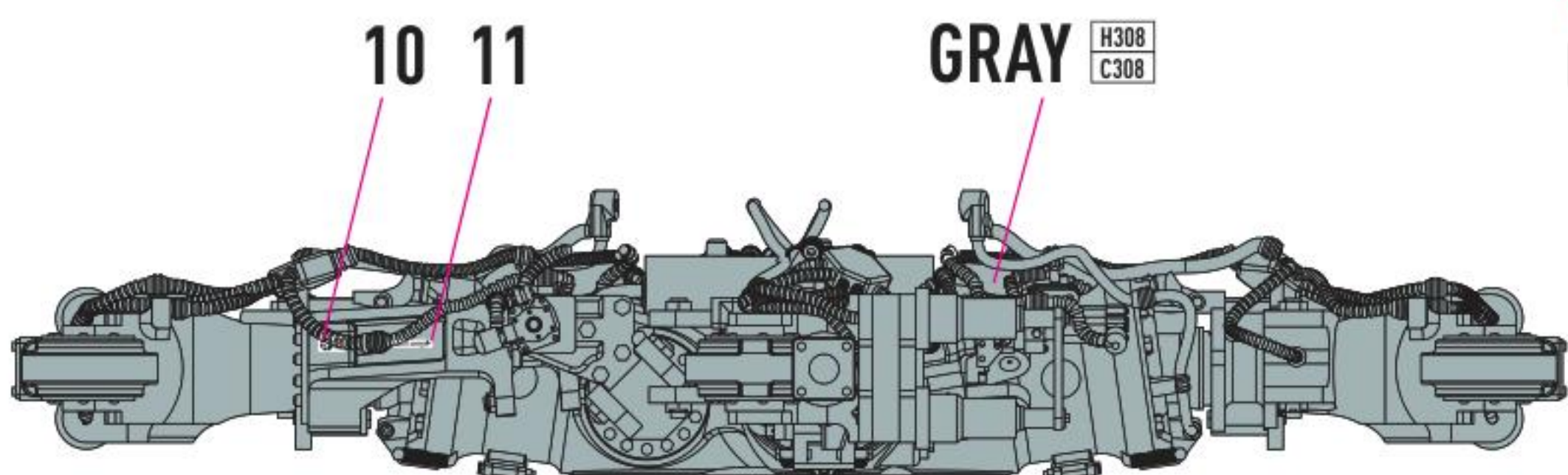
STEP R18+R14
FRONT VIEW



PART R15
TOP VIEW



COLORS	GUNZE / AQEOUS	GUNZE / MR.COLOR
BLUE	H25	C35
YELLOW	H4	C4
GRAY	H308	C308
GRAY	H306	C306
RED	H3	C3



PART R15
REPEAT FOR ALL SIDES