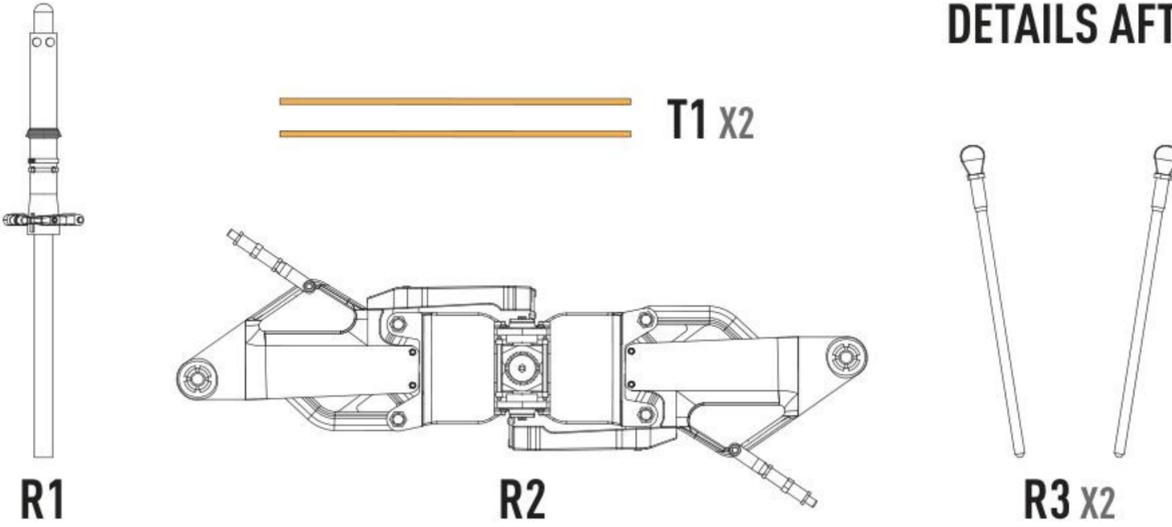


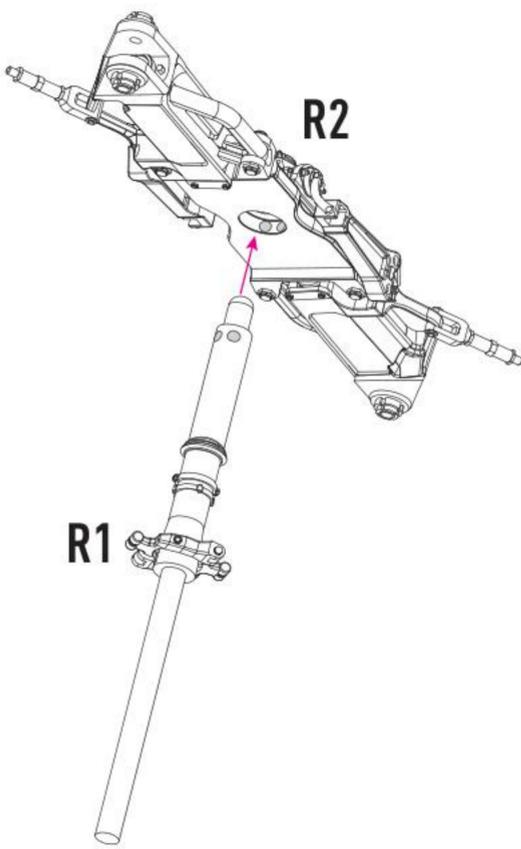
DETAILS AFTER REMOVAL FROM SUPPORTS



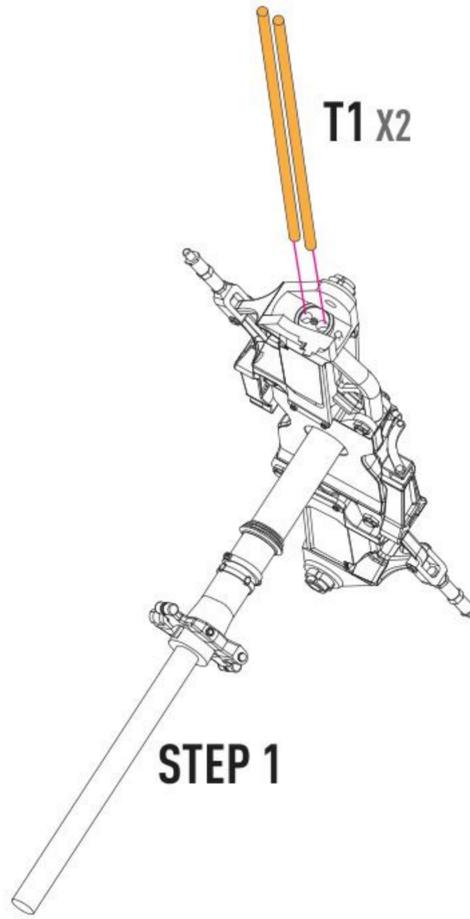
**REMOVE
PROTECTIVE COVER**

USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

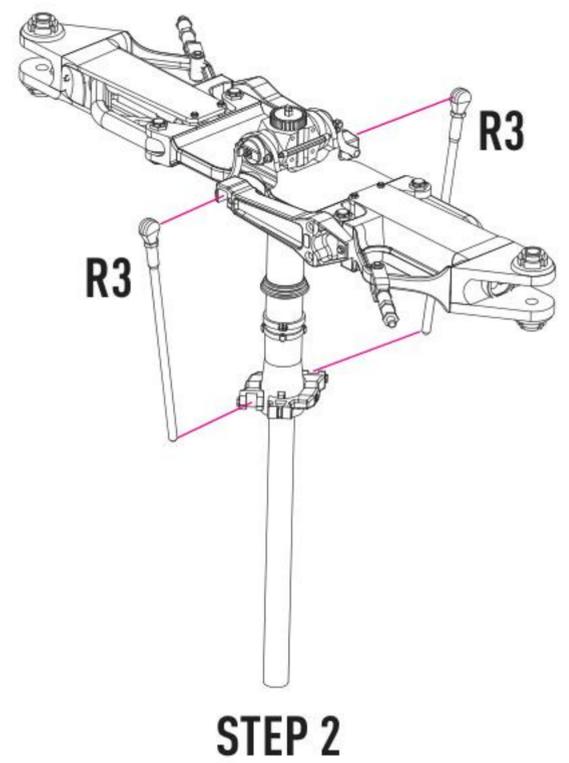
1 INSTALL SHAFT
COAXIALLY WITH THE
HOLE IN THE ROTOR



2 INSERT PINS INTO
THROUGH HOLES



3



4

