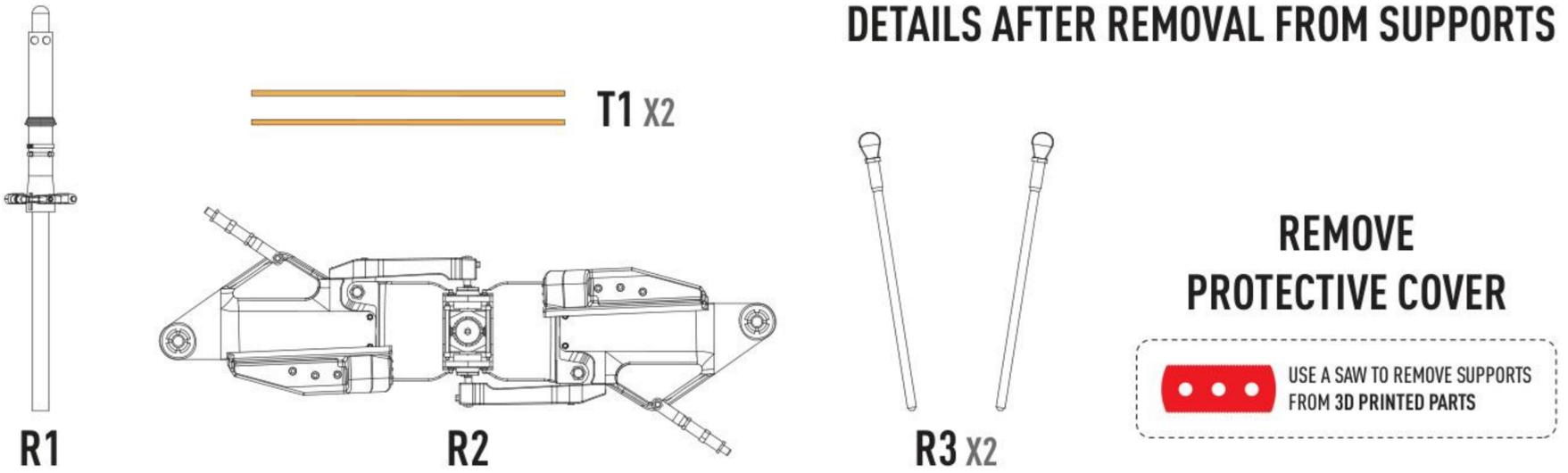
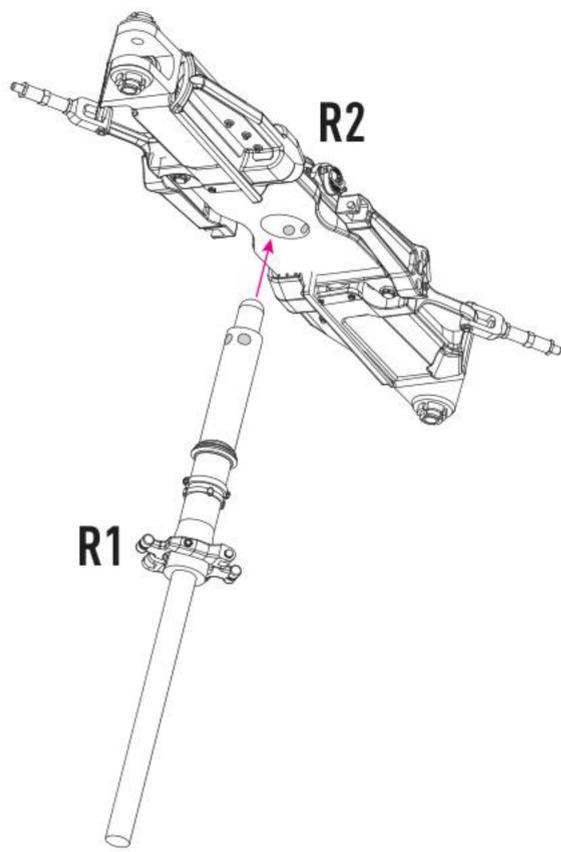


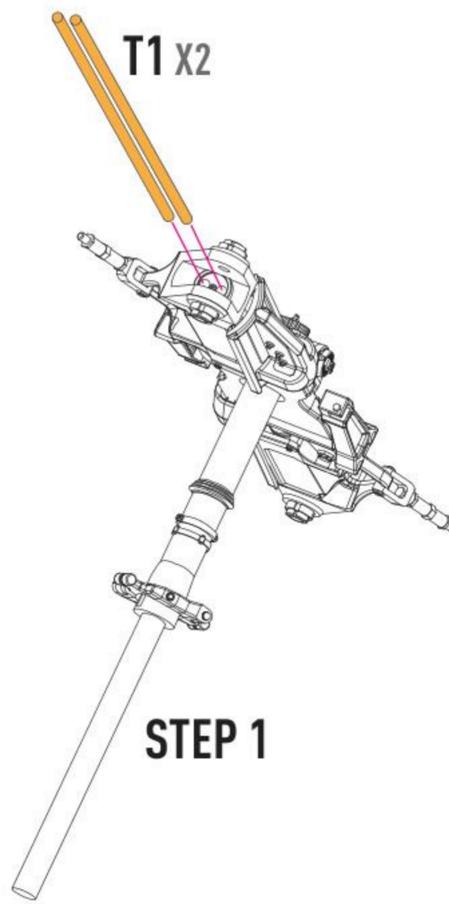
### DETAILS AFTER REMOVAL FROM SUPPORTS



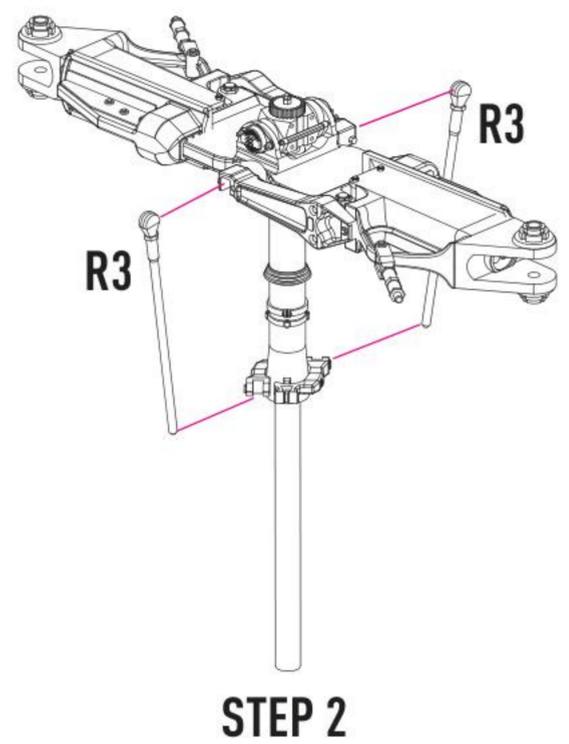
**1** INSTALL SHAFT COAXIALLY WITH THE HOLE IN THE ROTOR



**2** INSERT PINS INTO THROUGH HOLES



**3**



**4**

