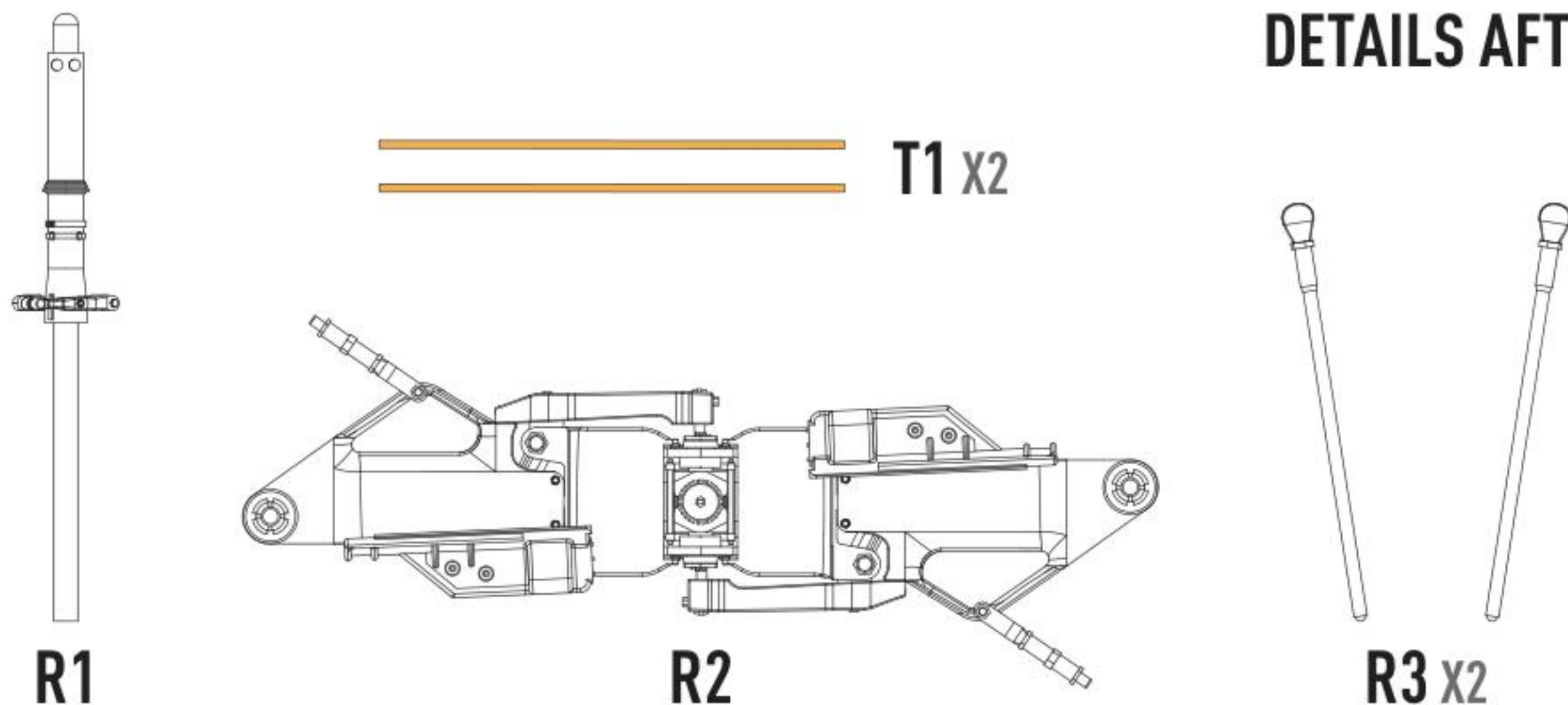


DETAILS AFTER REMOVAL FROM SUPPORTS

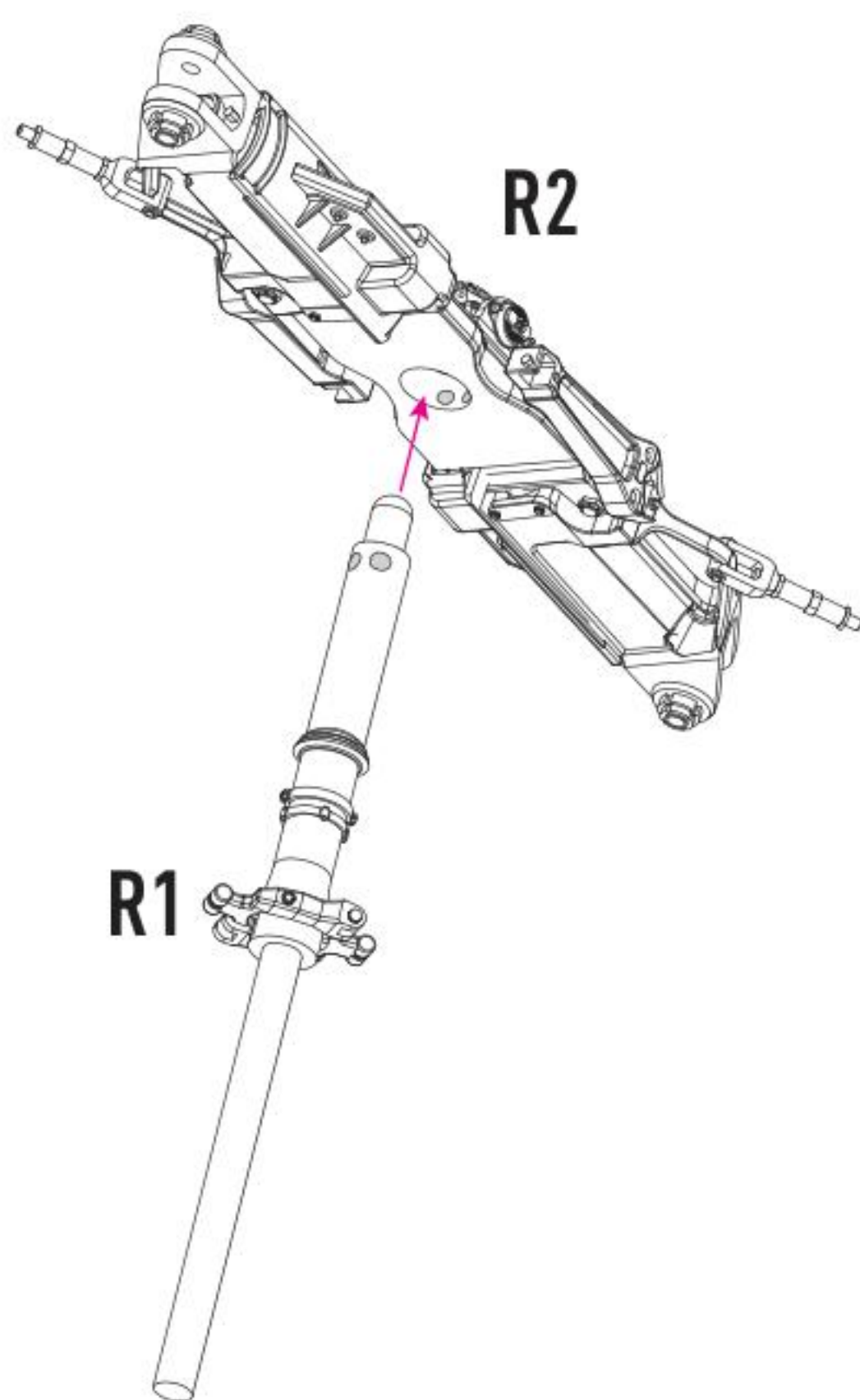


REMOVE PROTECTIVE COVER

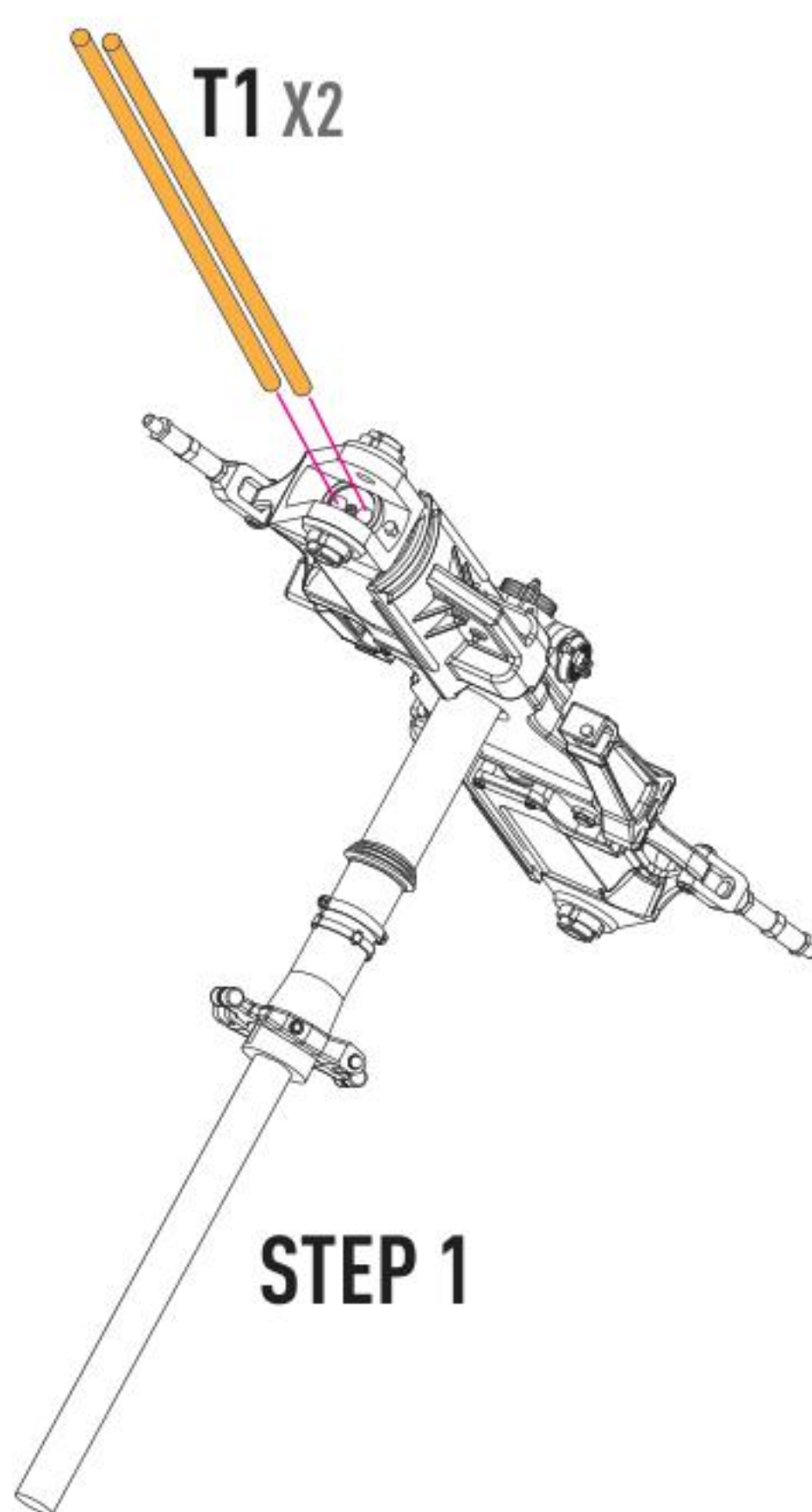


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

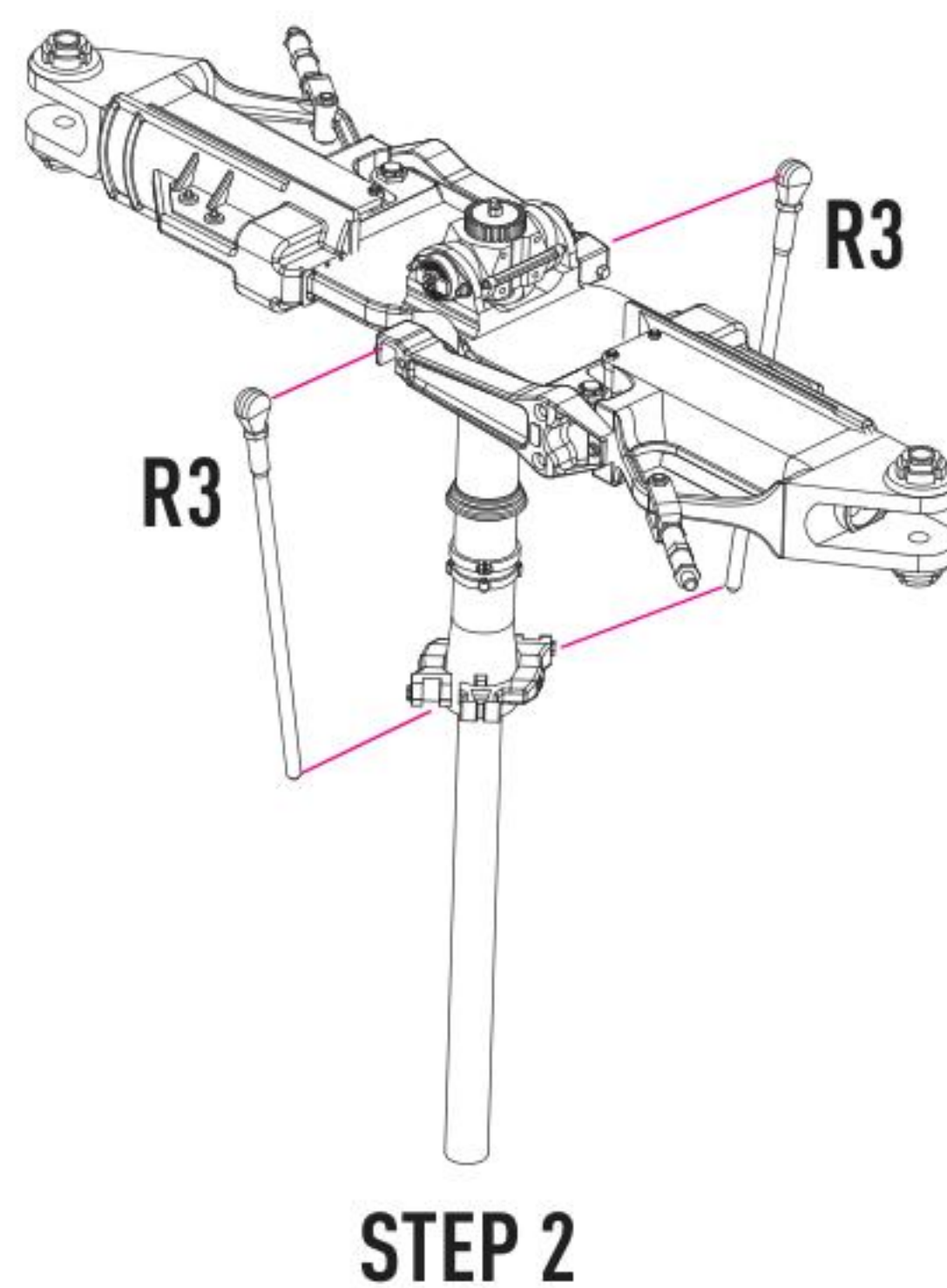
1 INSTALL SHAFT COAXIALLY WITH THE HOLE IN THE ROTOR



2 INSERT PINS INTO THROUGH HOLES

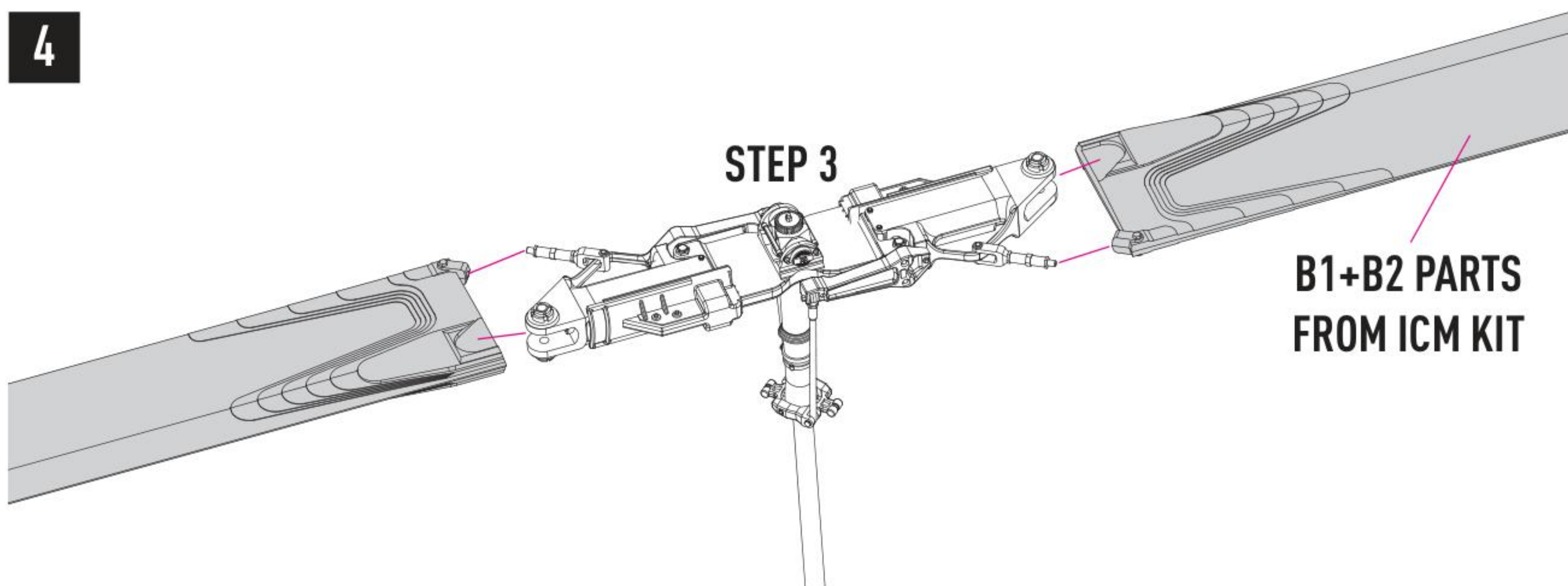


3



4

STEP 3



B1+B2 PARTS
FROM ICM KIT