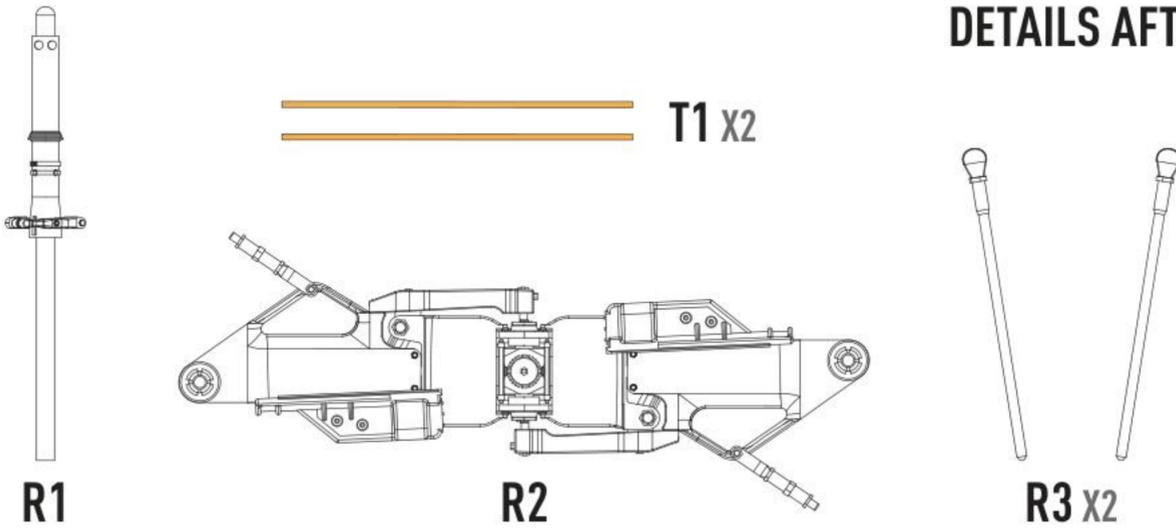


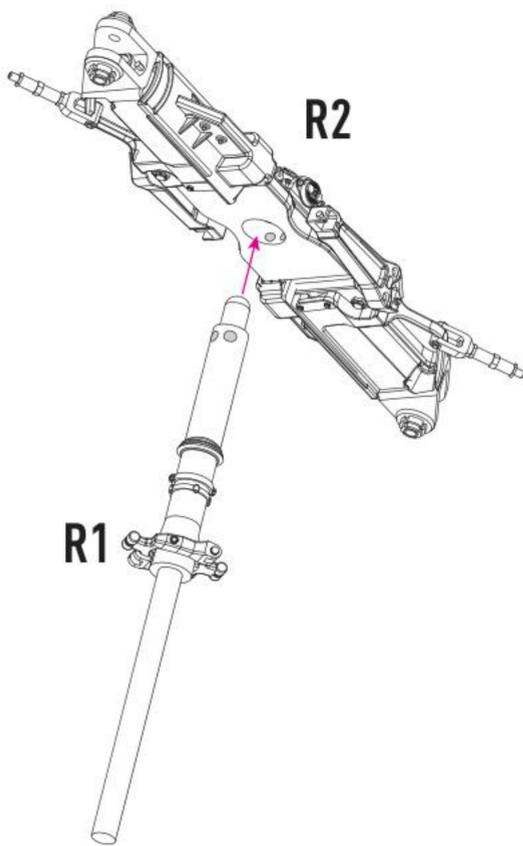
### DETAILS AFTER REMOVAL FROM SUPPORTS



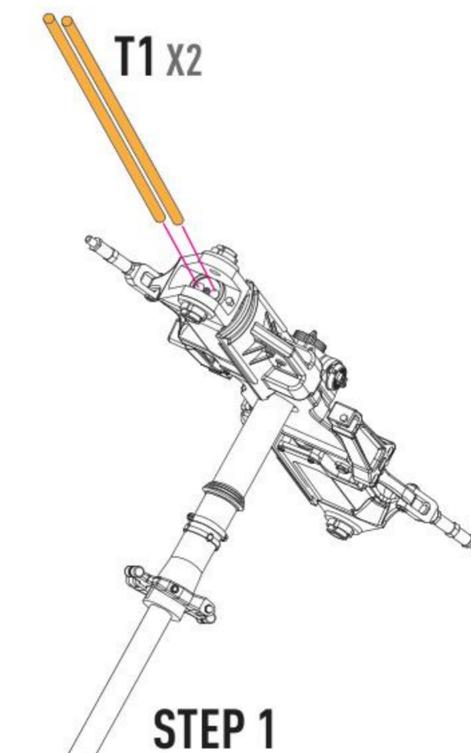
**REMOVE  
PROTECTIVE COVER**

USE A SAW TO REMOVE SUPPORTS  
FROM 3D PRINTED PARTS

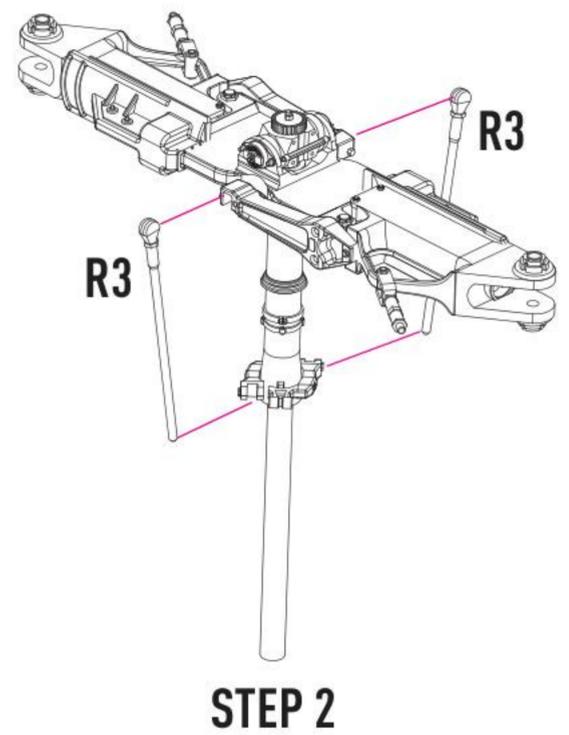
**1** INSTALL SHAFT  
COAXIALLY WITH THE  
HOLE IN THE ROTOR



**2** INSERT PINS INTO  
THROUGH HOLES



**3**



**4**

