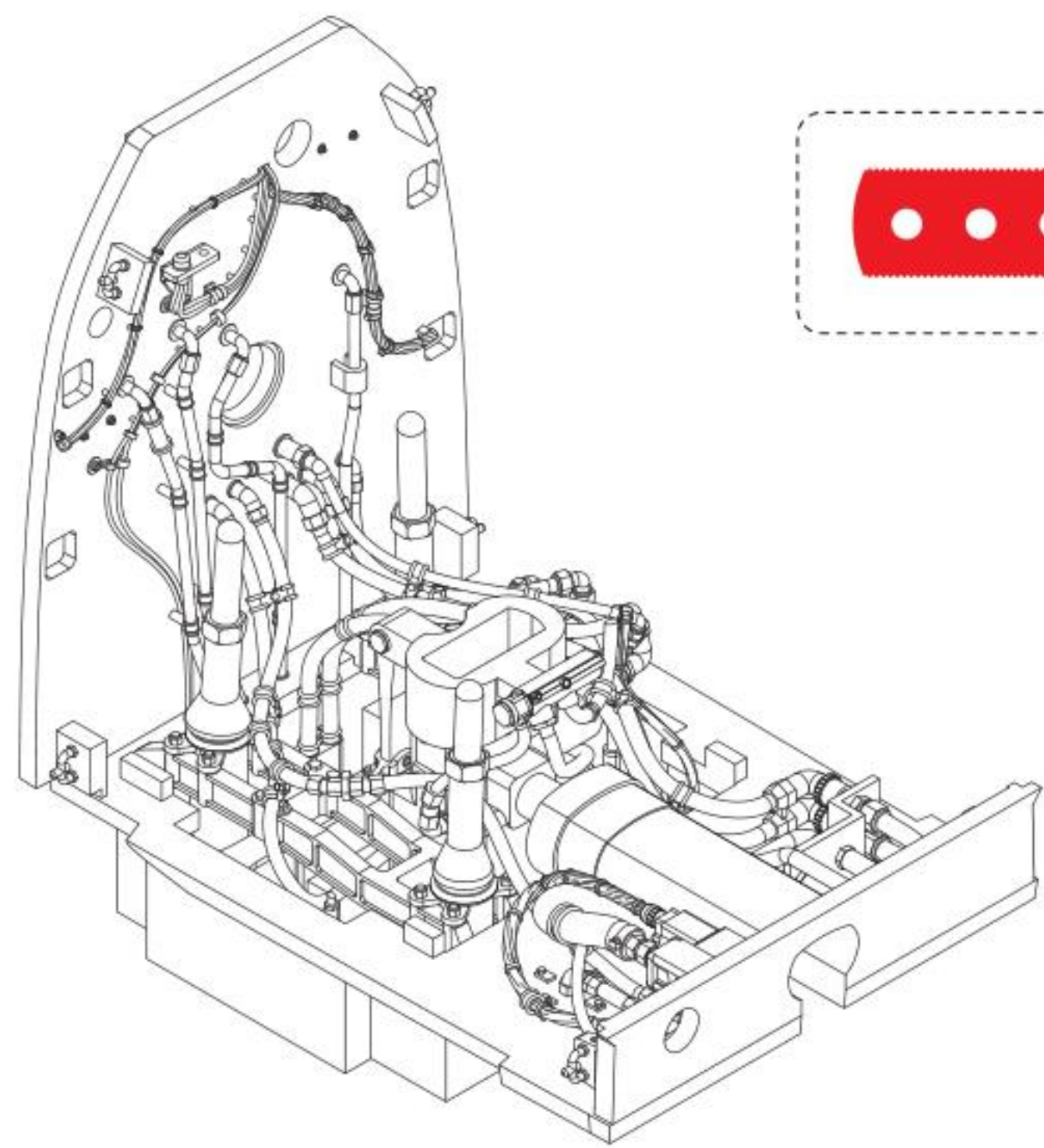


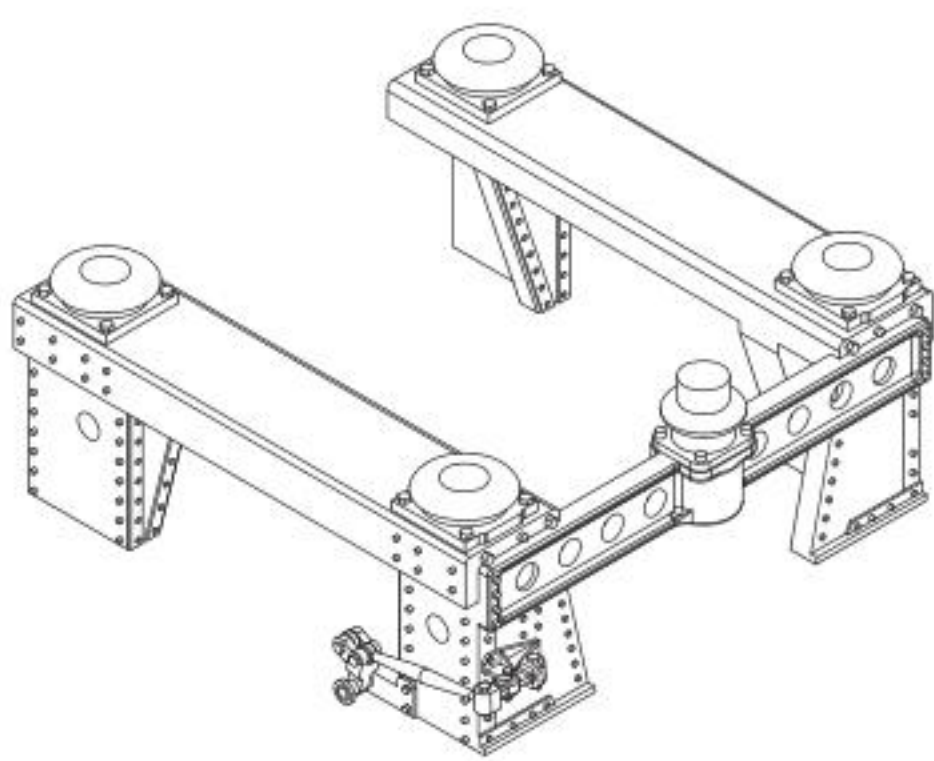
DETAILS AFTER REMOVAL FROM SUPPORTS



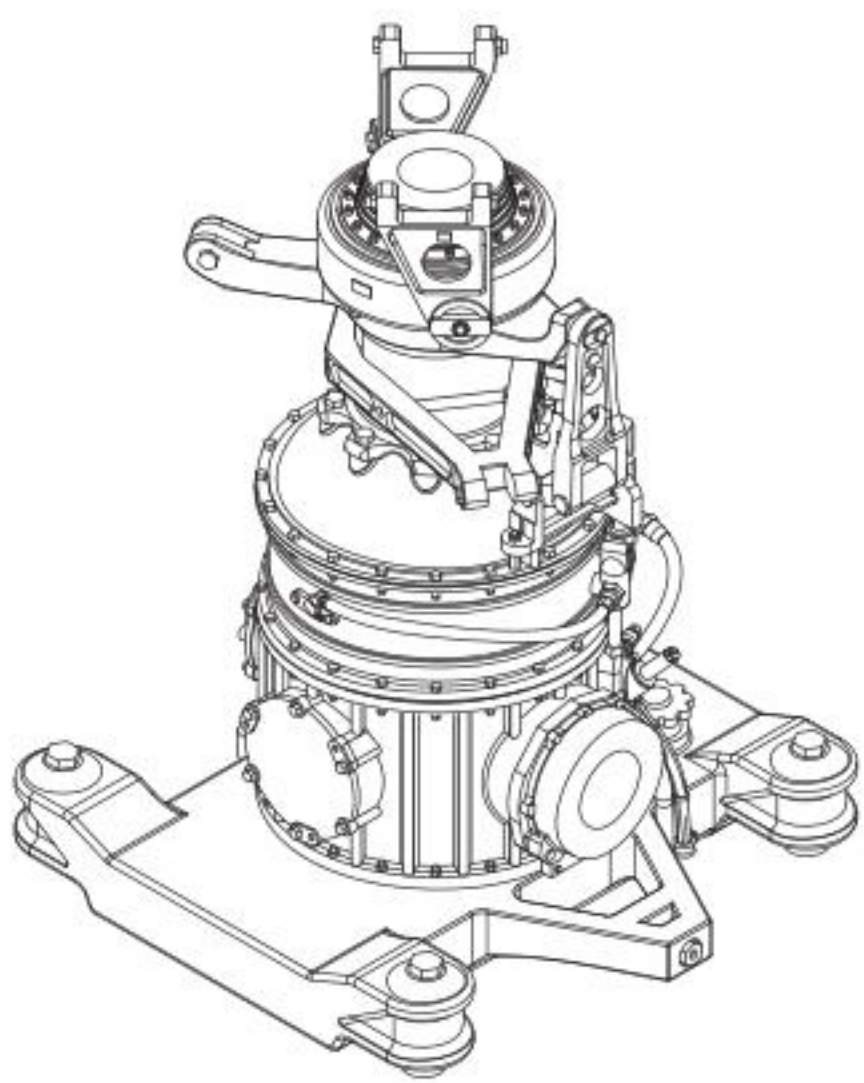
R1



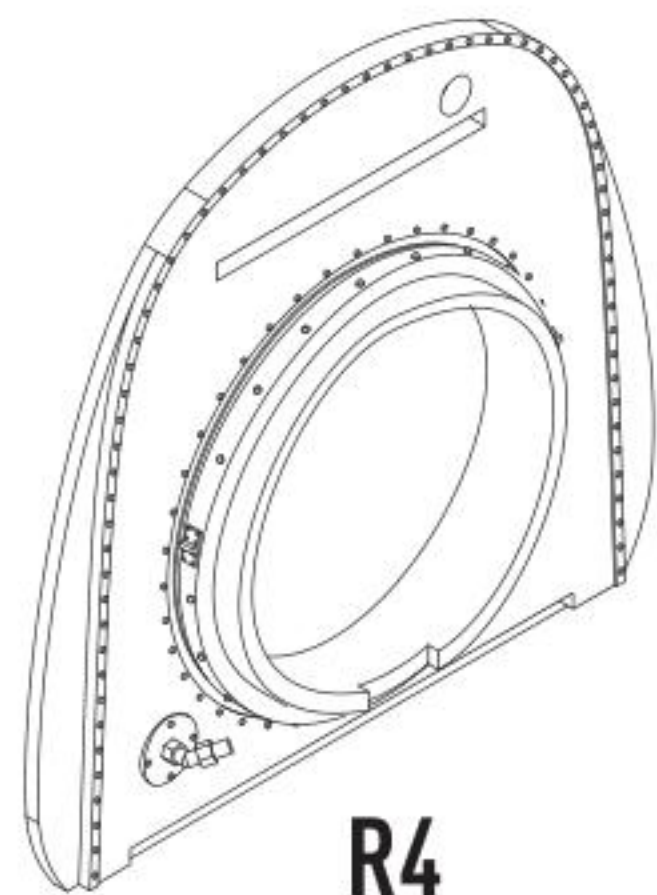
USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



R2



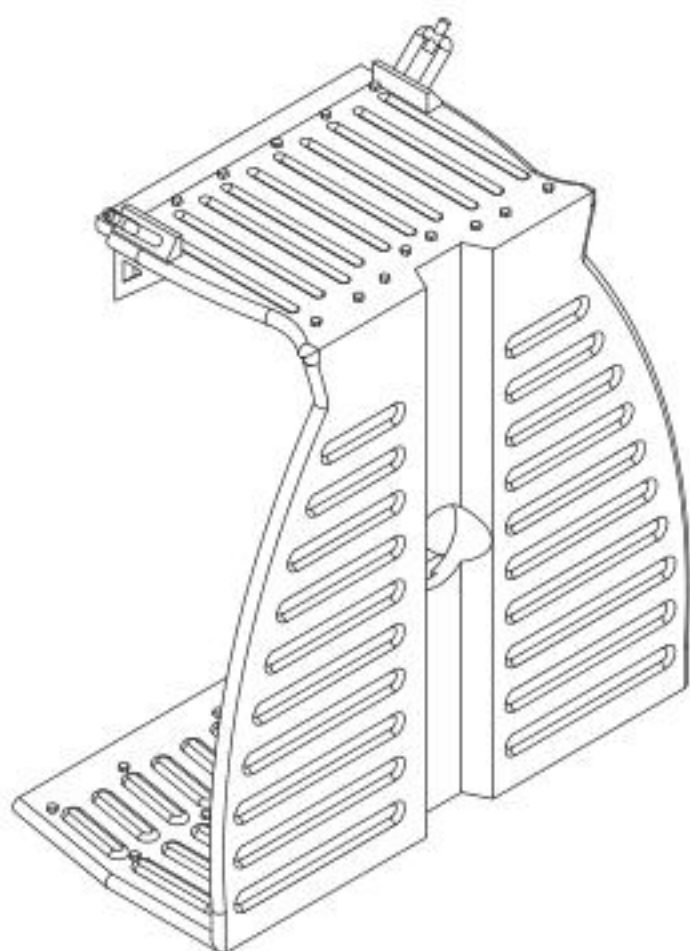
R3



R4



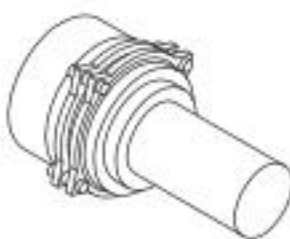
R5



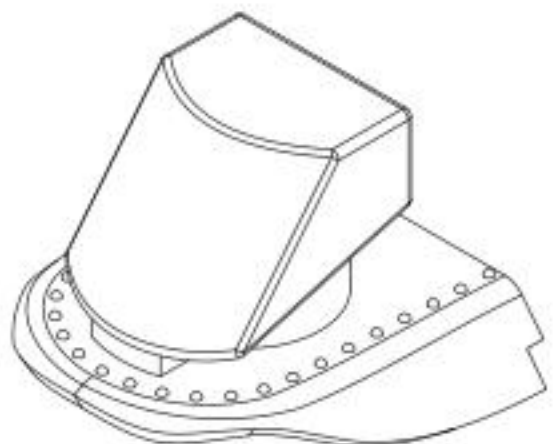
R6



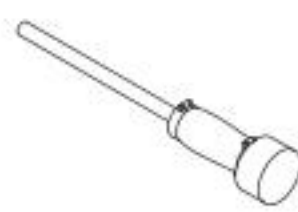
R7



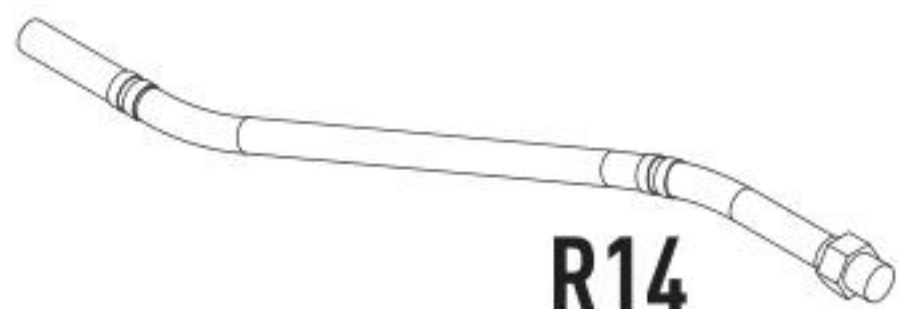
R8



R9



R10



R14



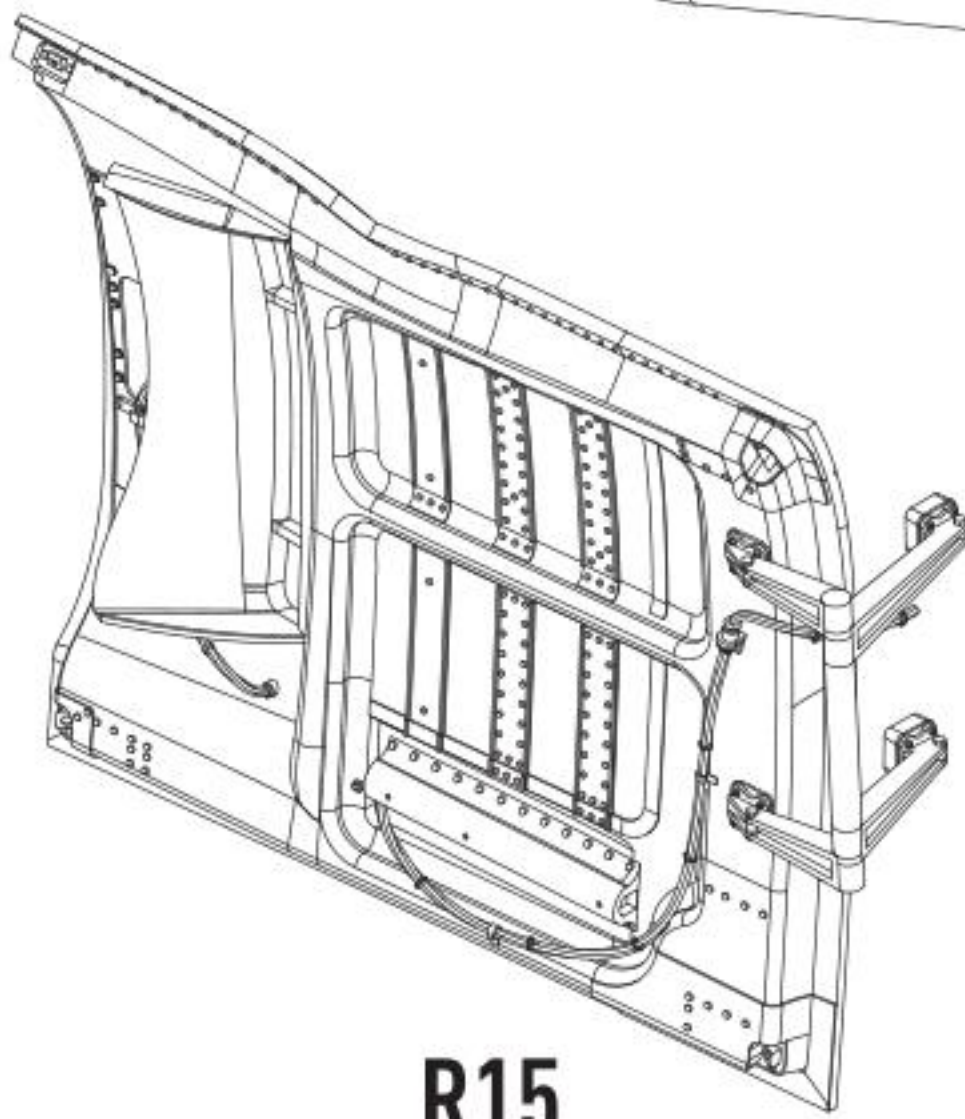
R11



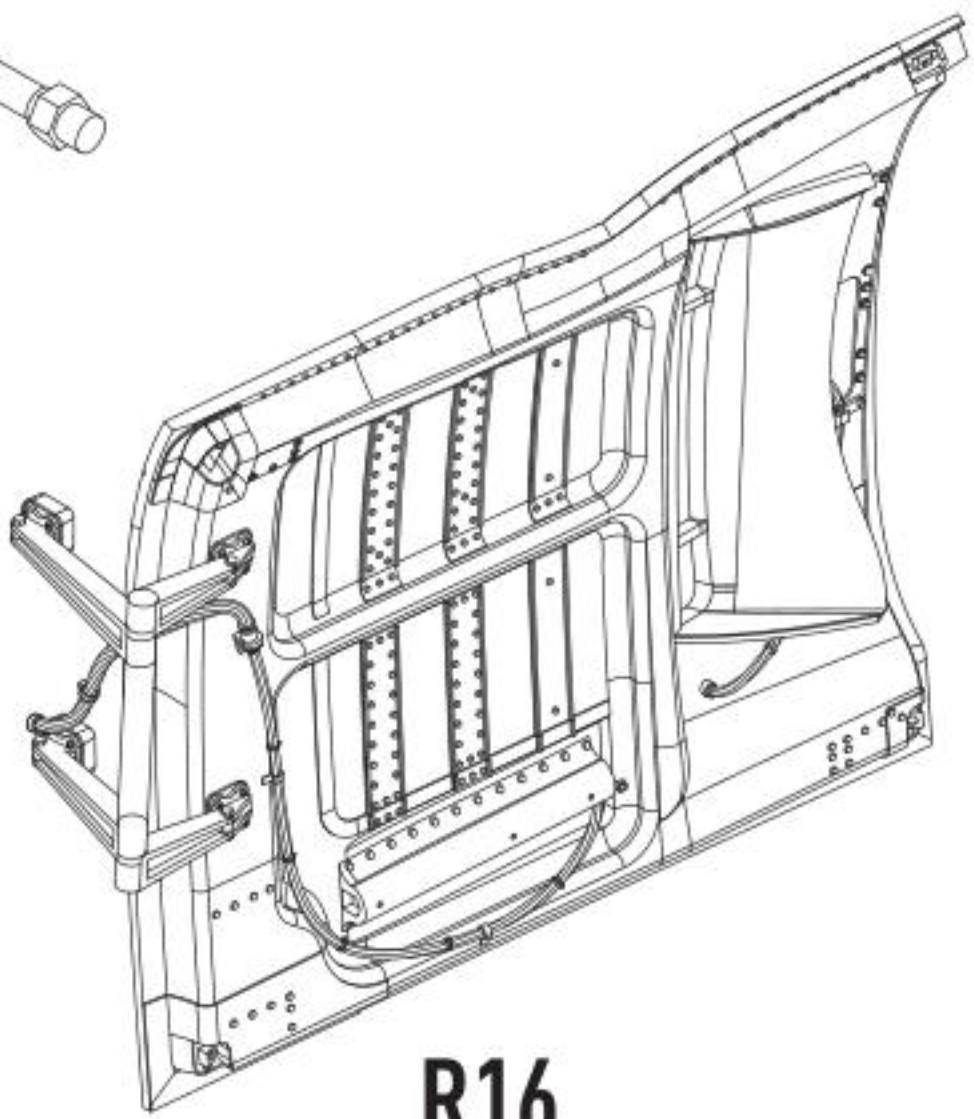
R12



R13

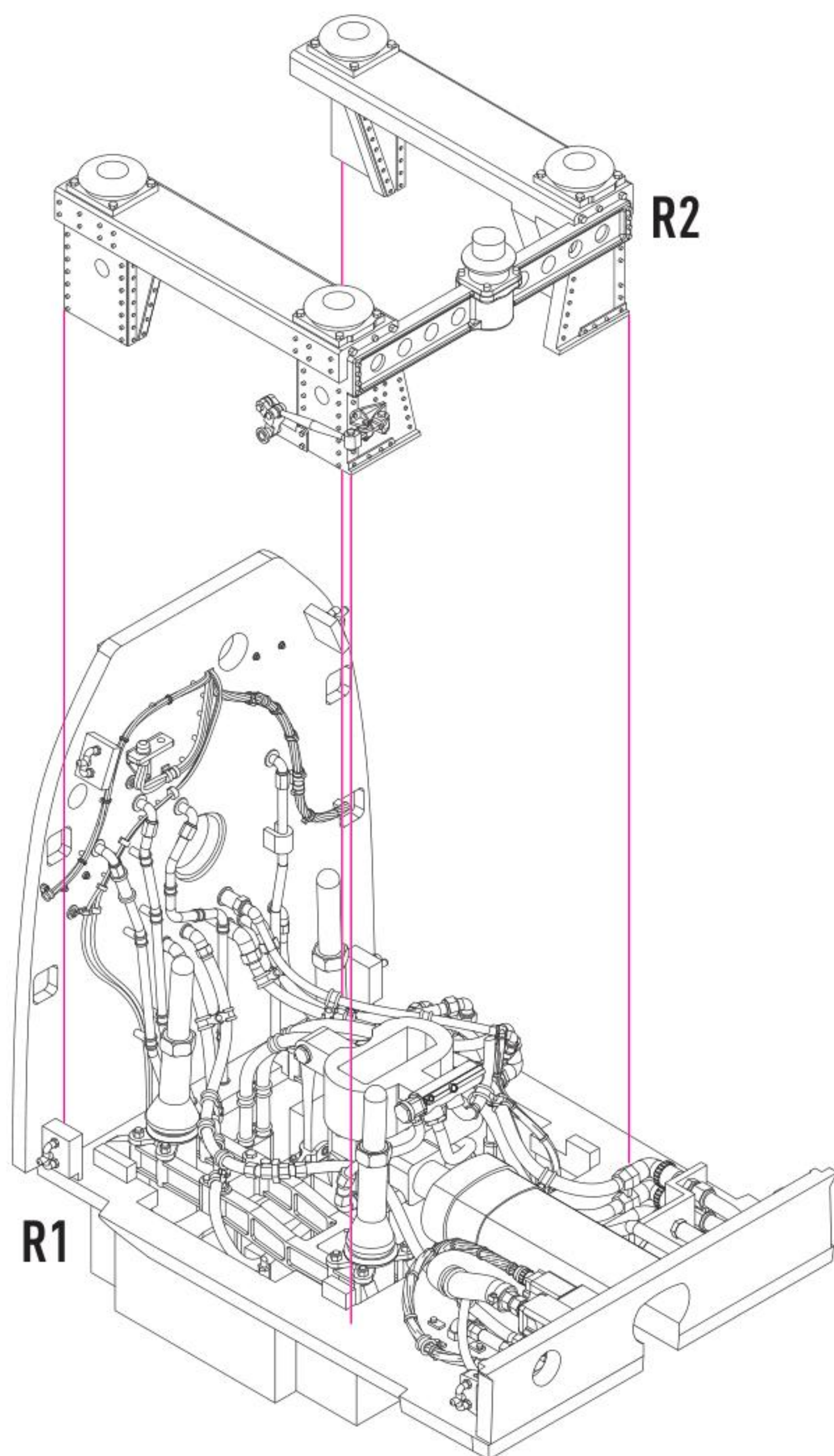


R15

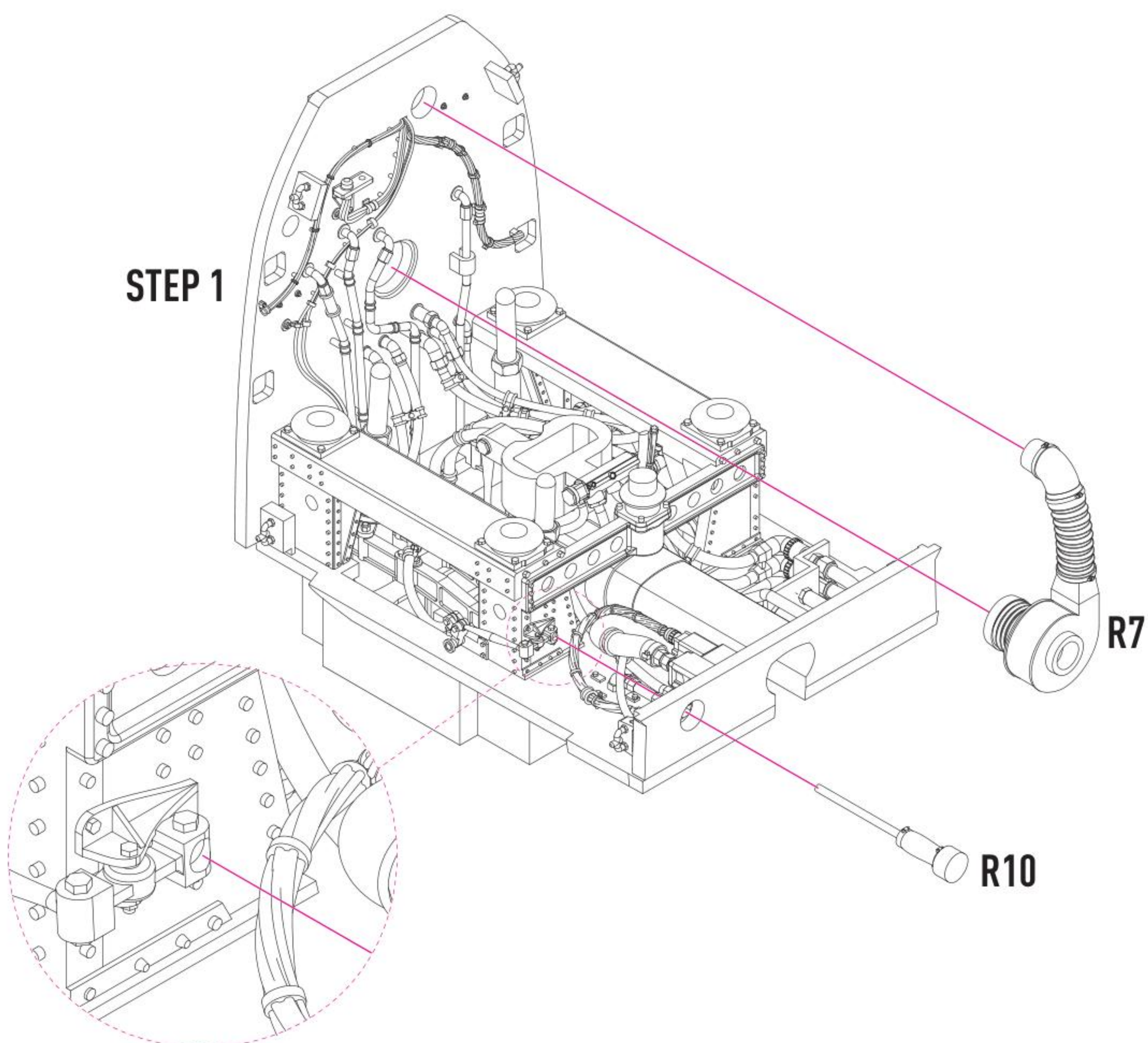


R16

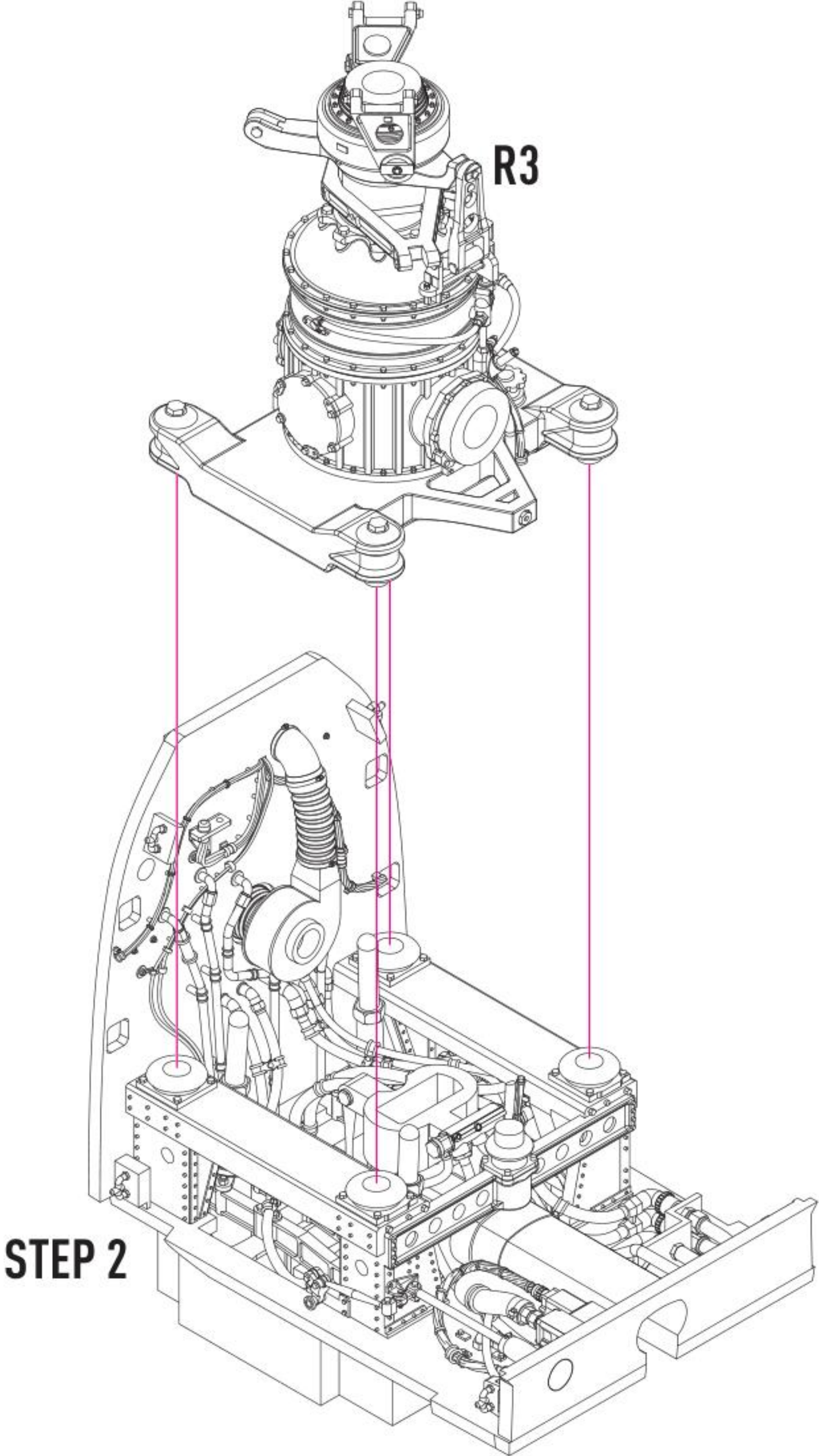
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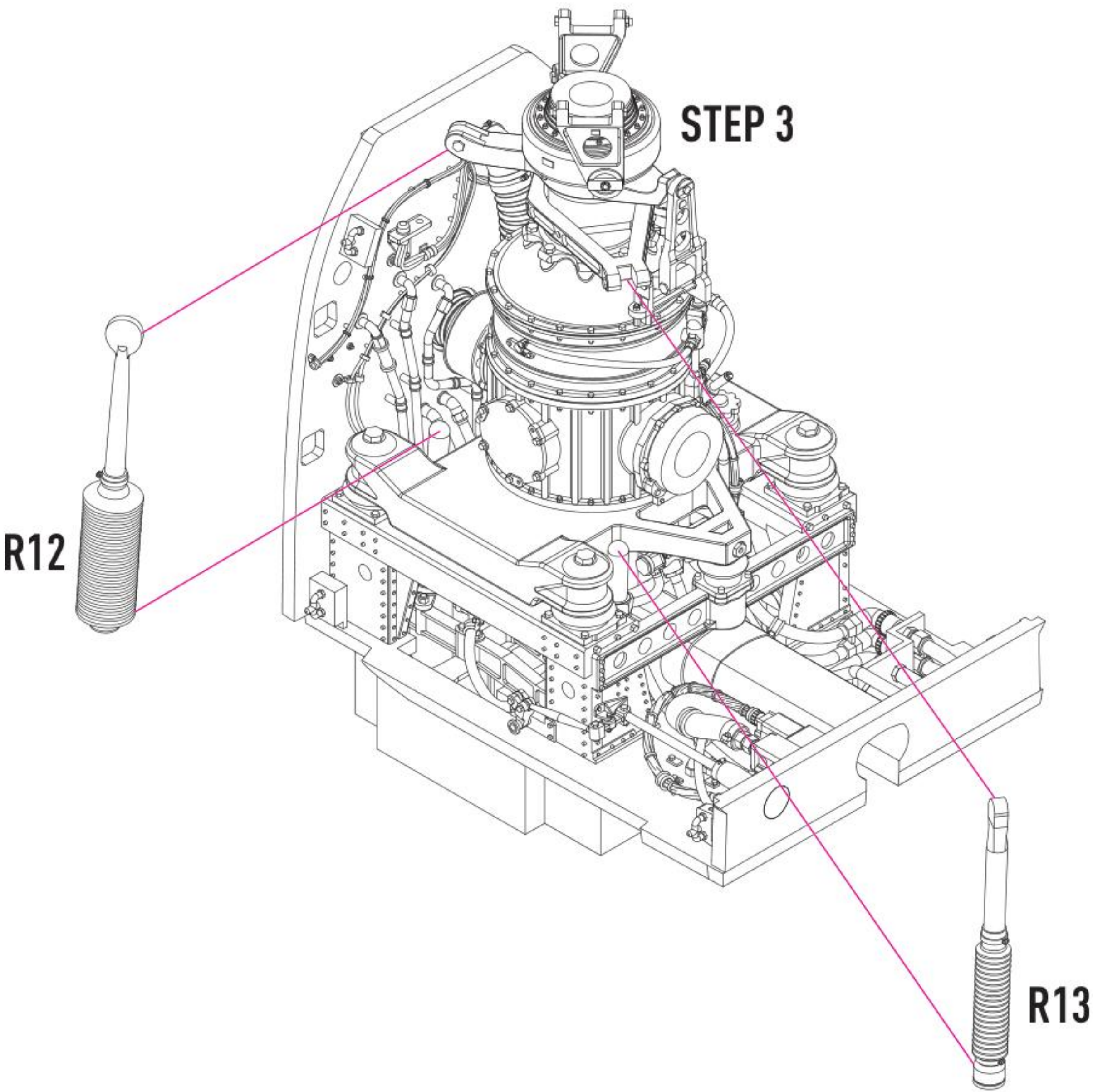
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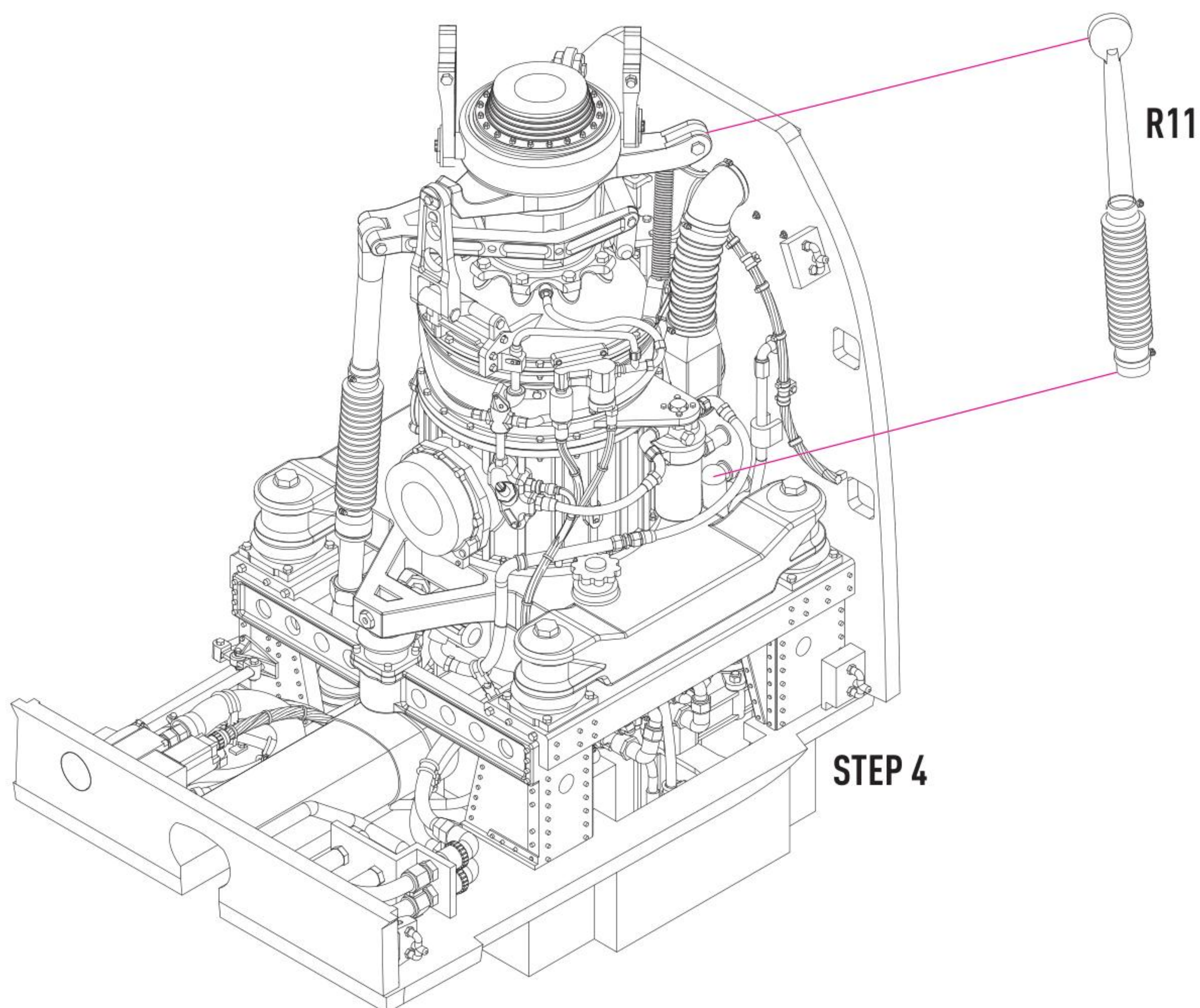
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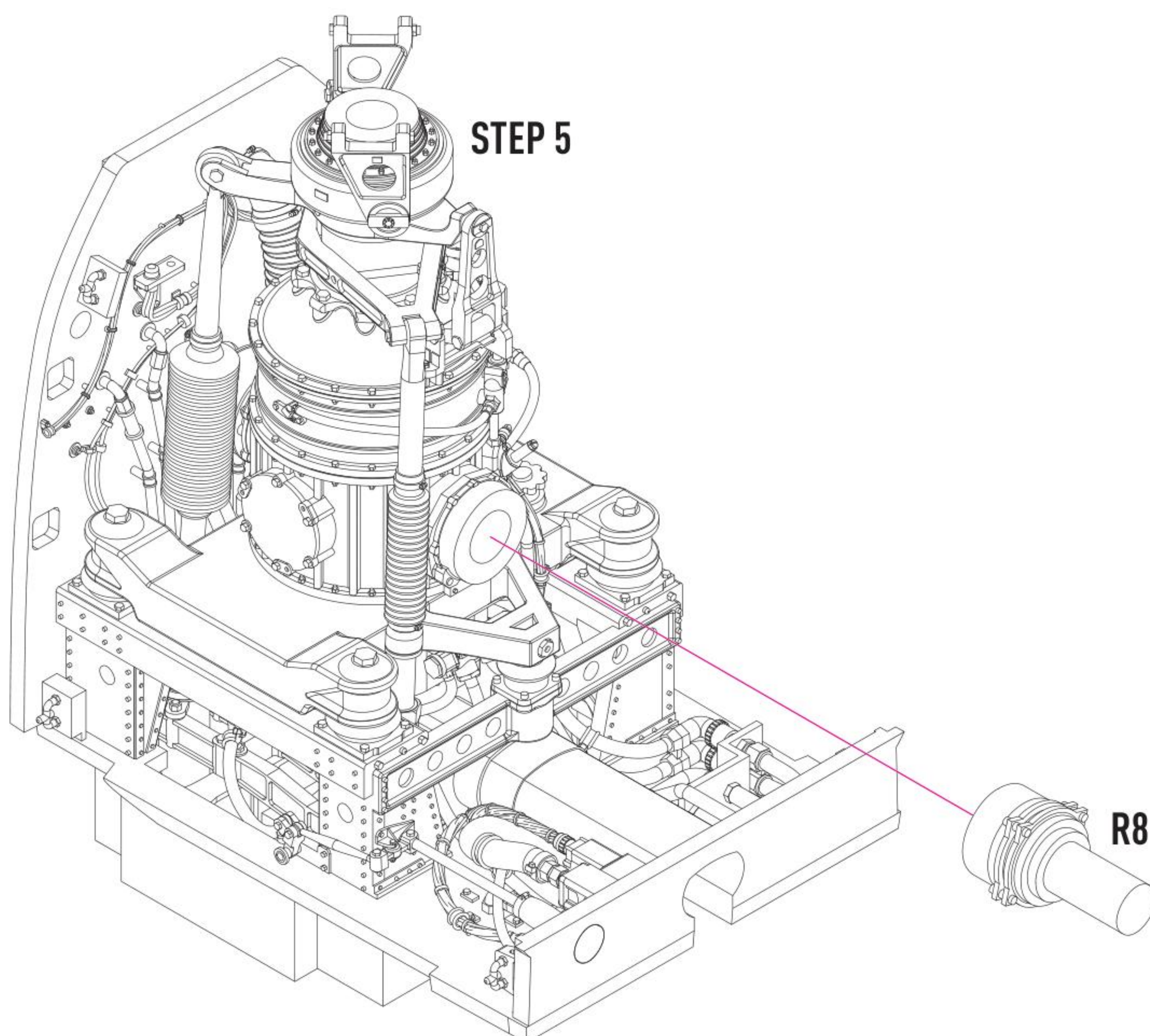
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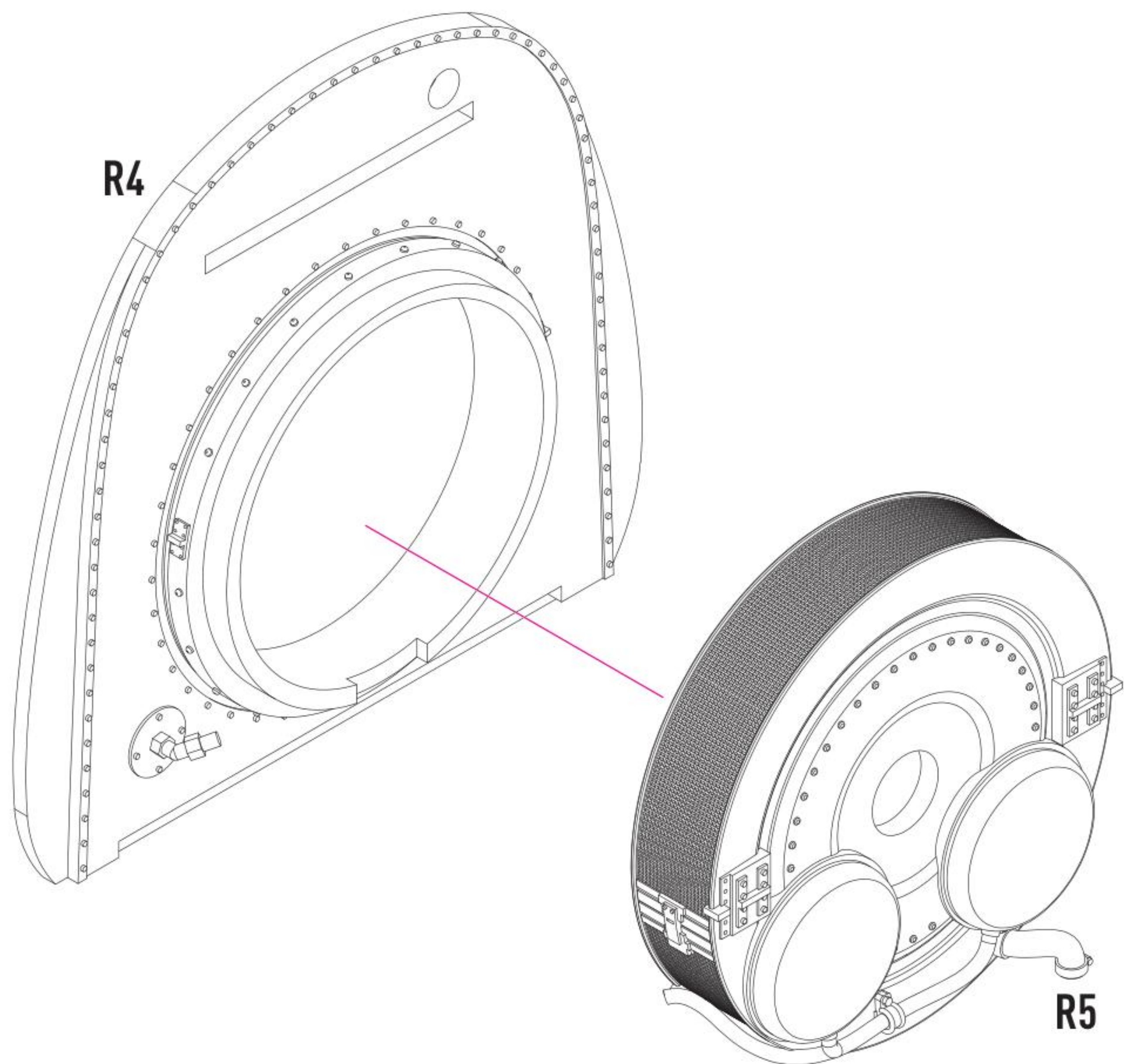
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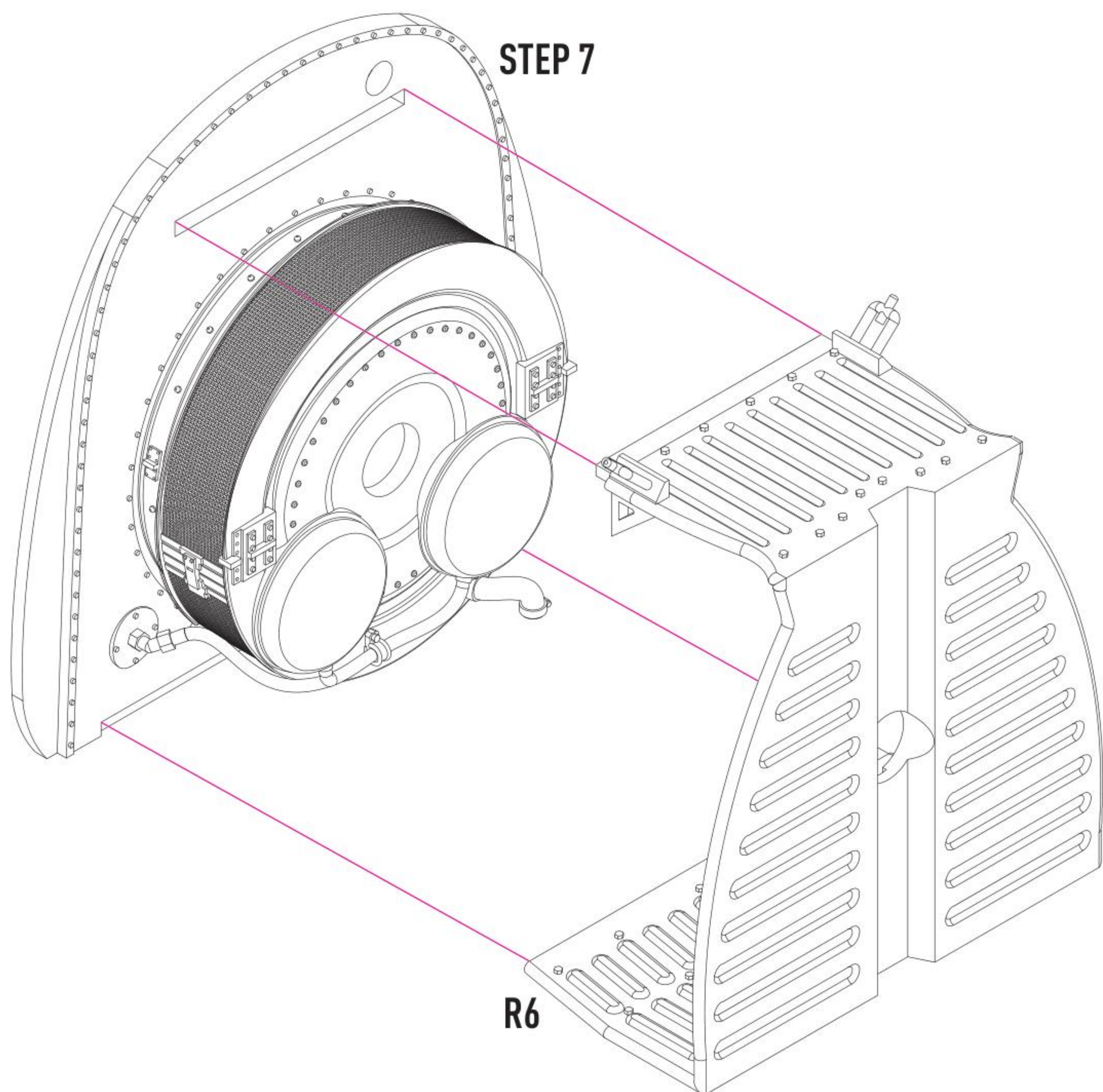
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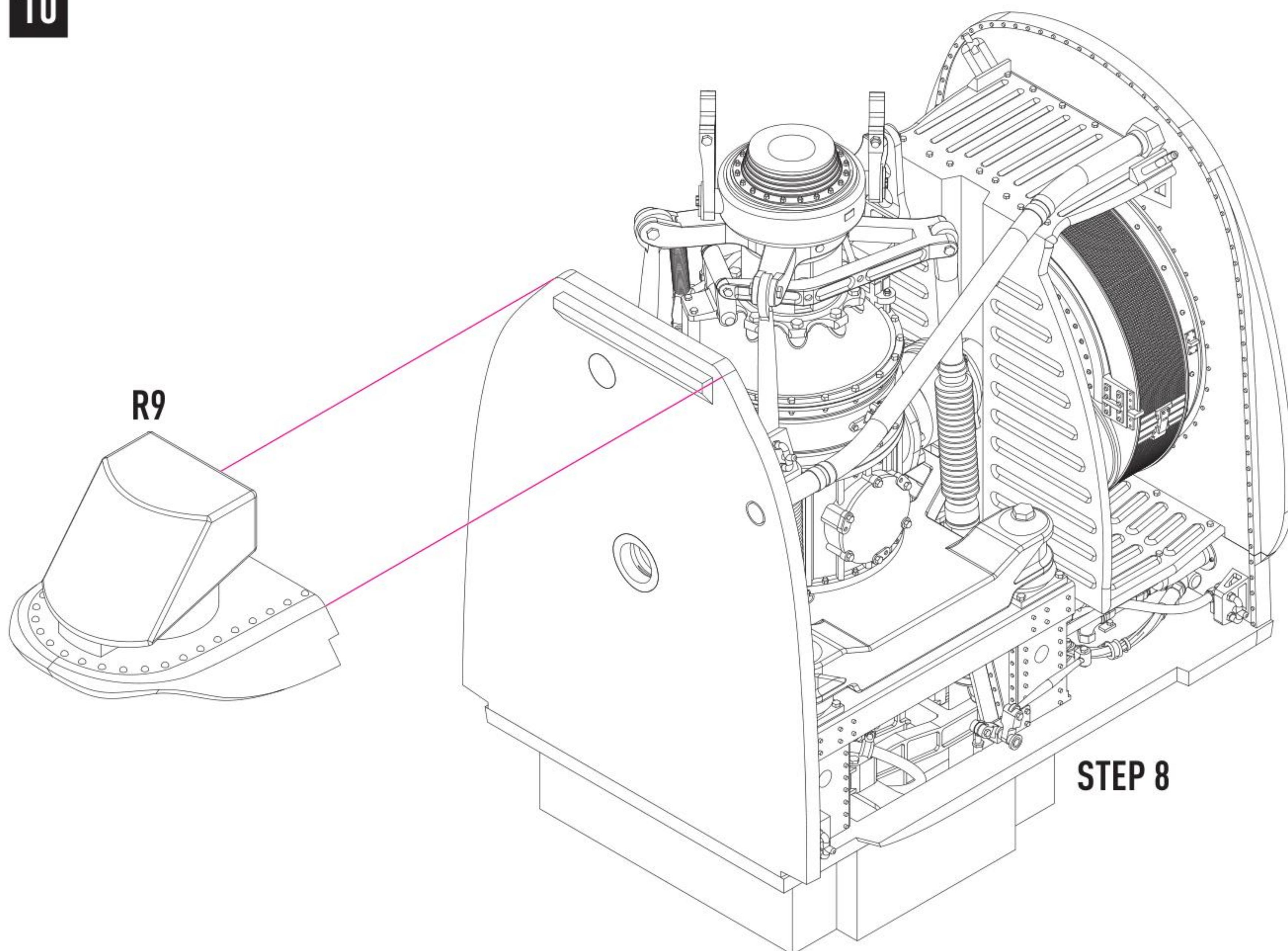
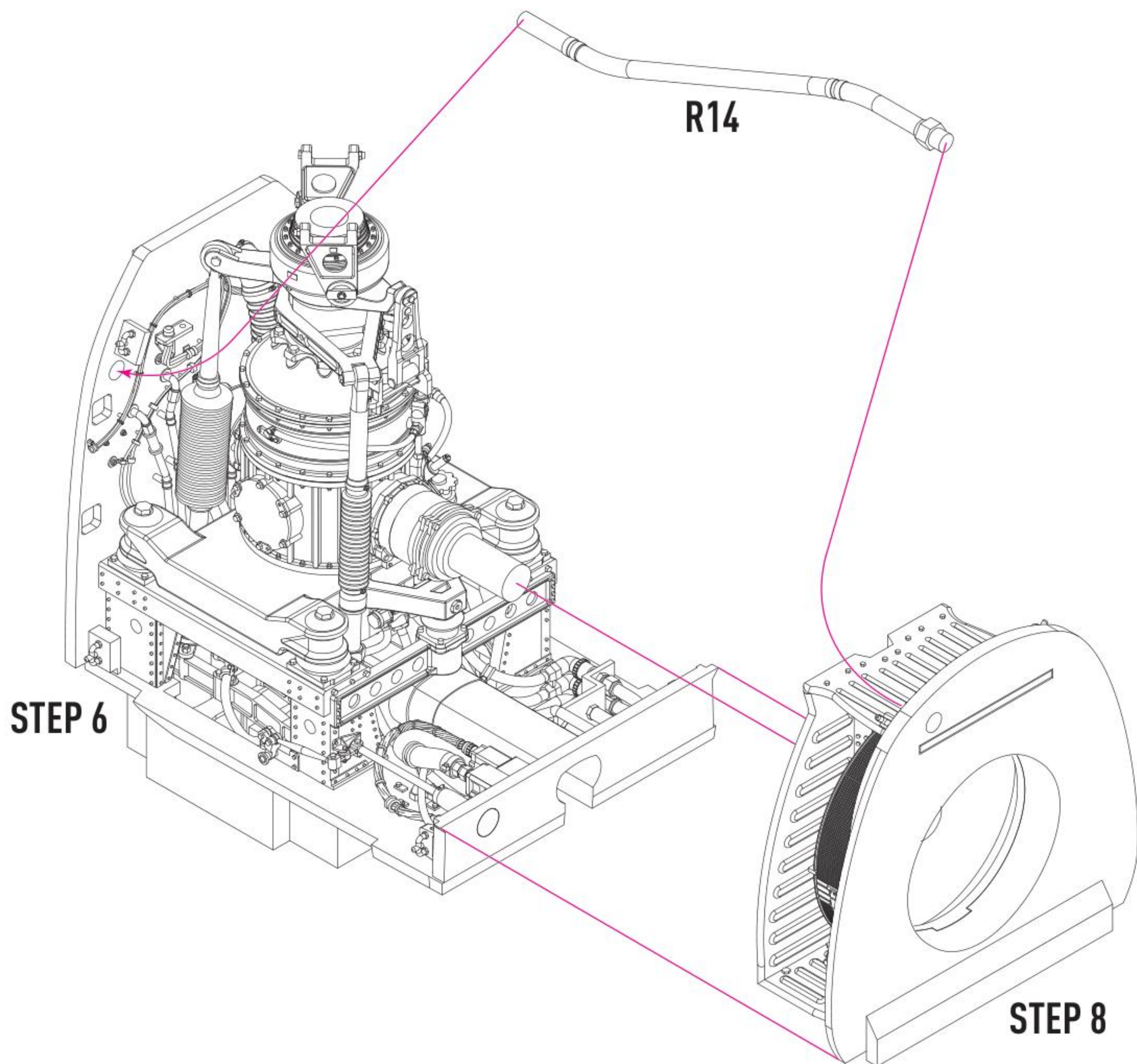


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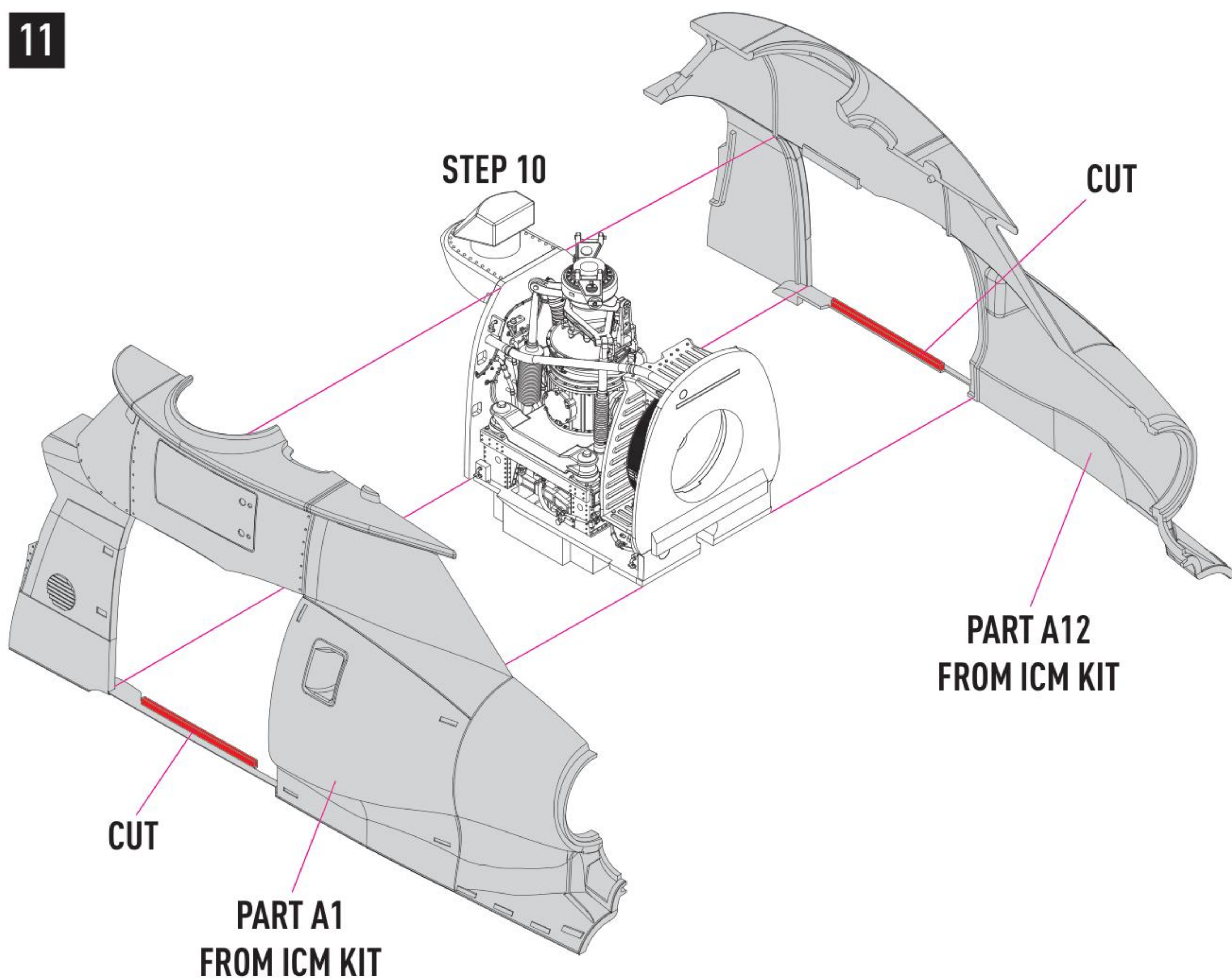


8

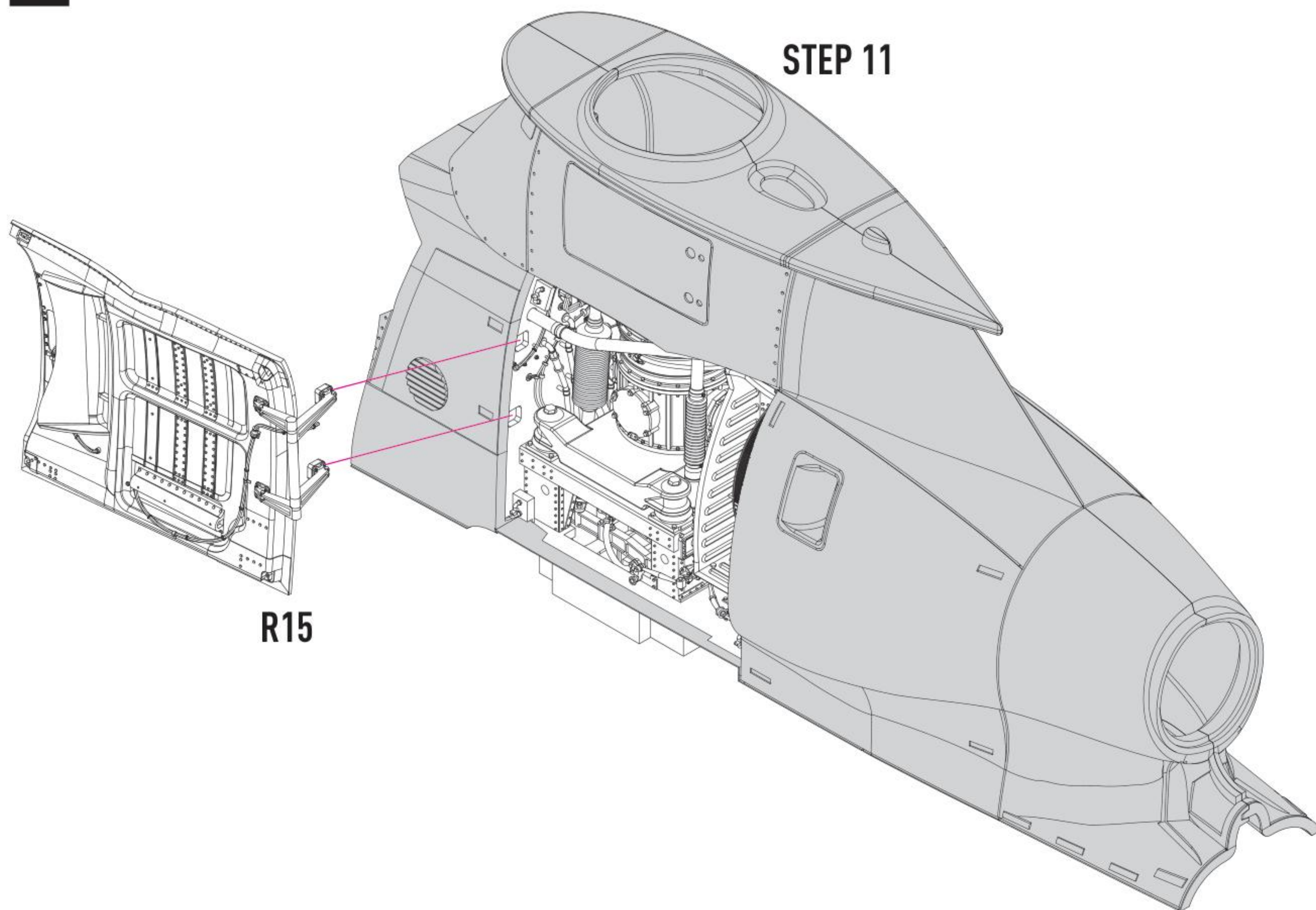




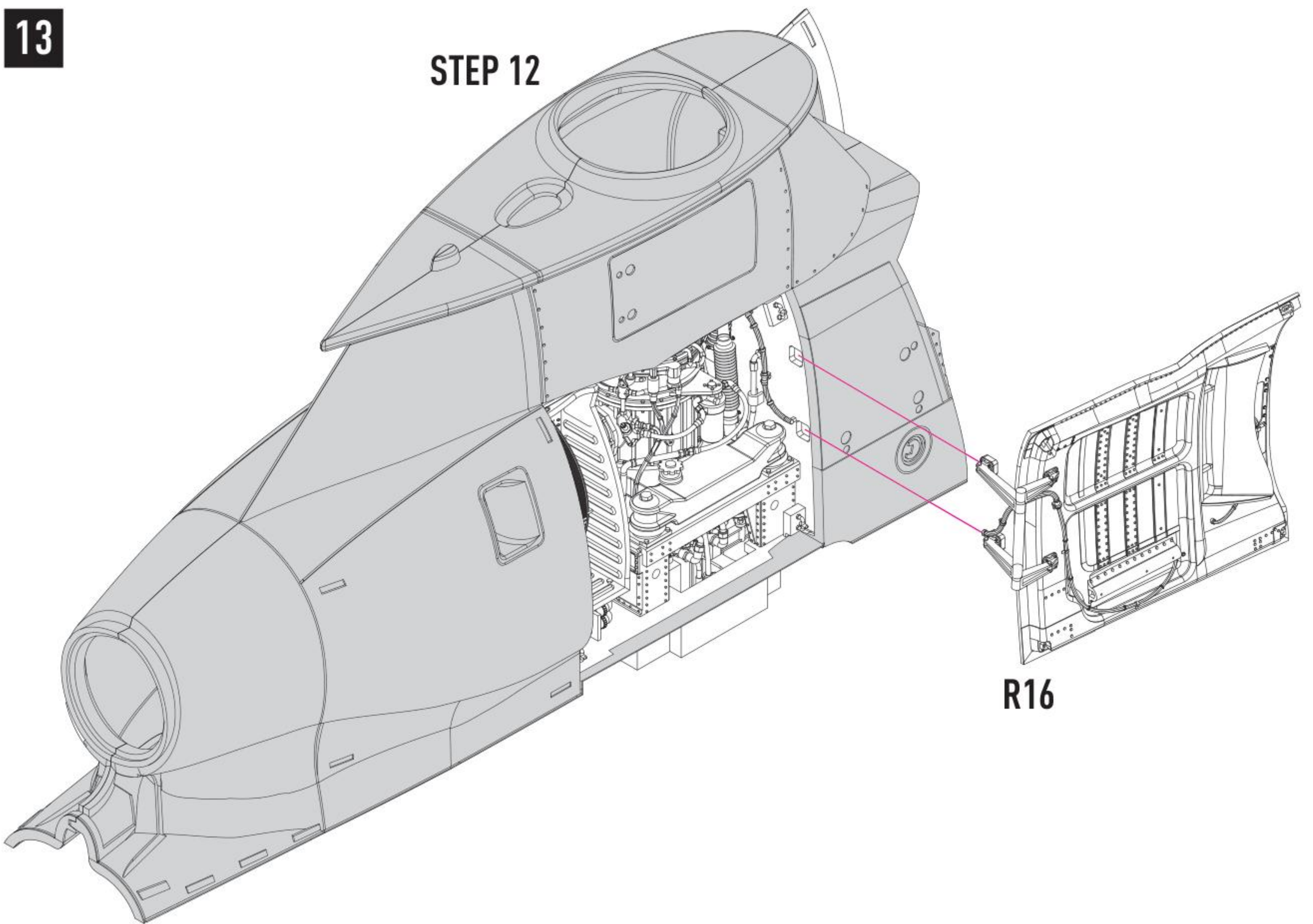
11



12



STEP 12



R16

