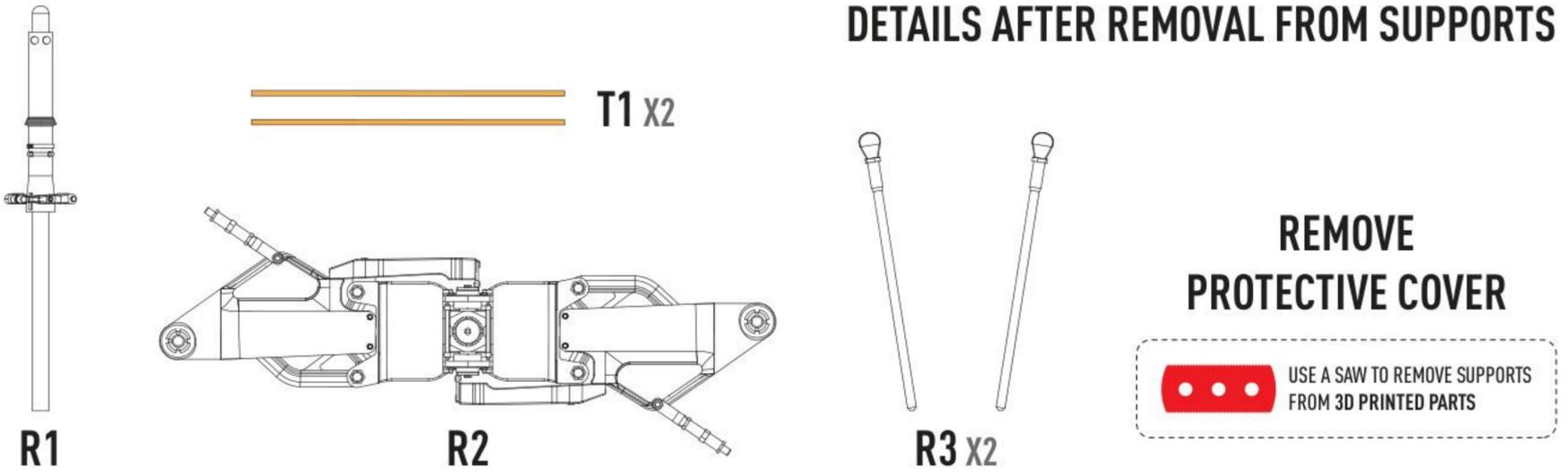
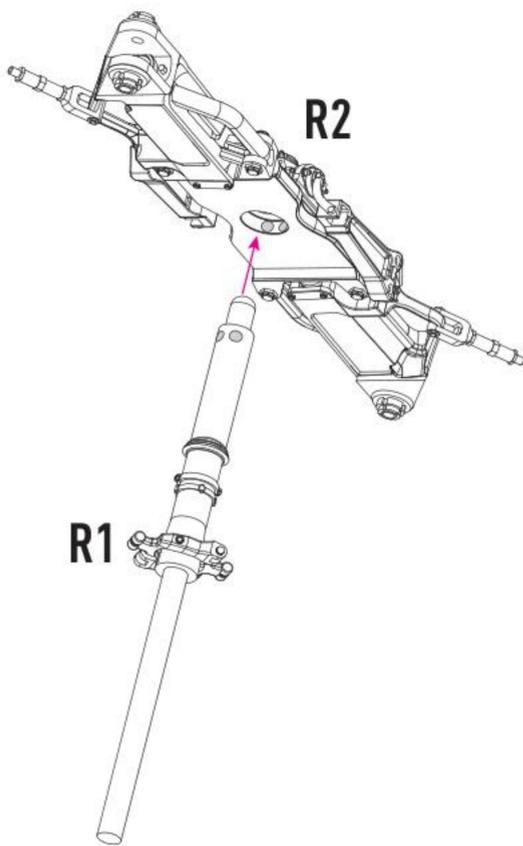


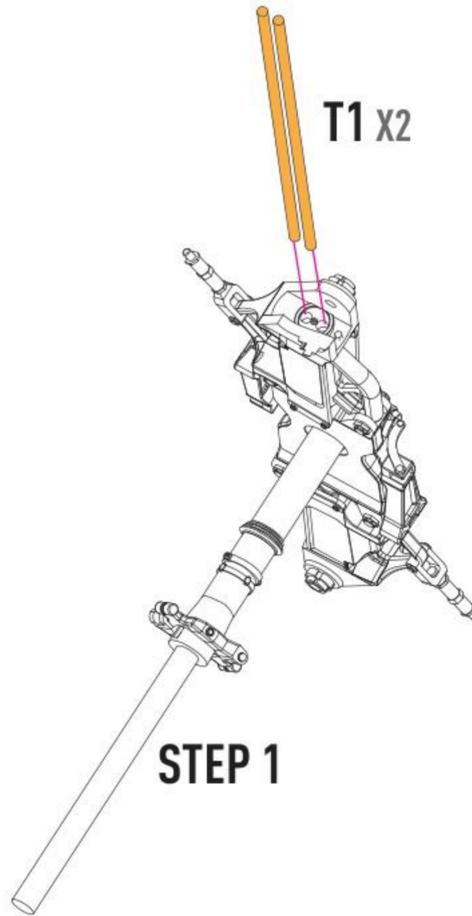
DETAILS AFTER REMOVAL FROM SUPPORTS



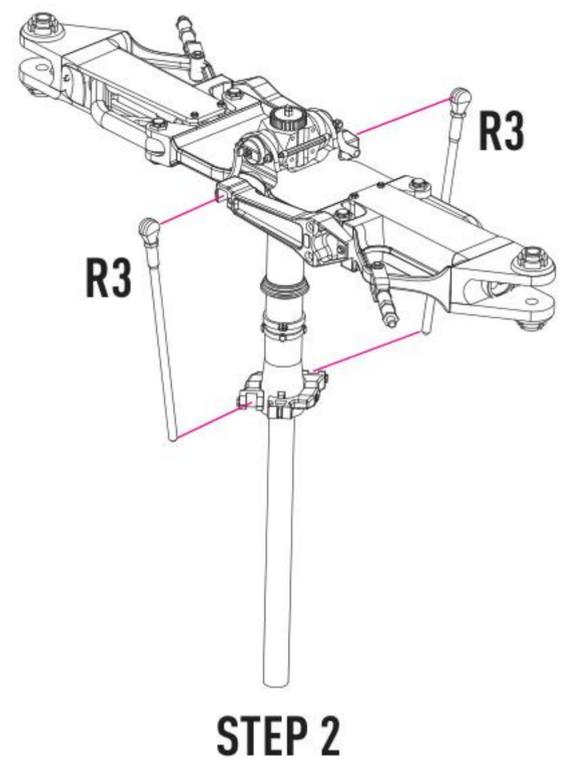
1 **INSTALL SHAFT COAXIALLY WITH THE HOLE IN THE ROTOR**



2 **INSERT PINS INTO THROUGH HOLES**



3



4

