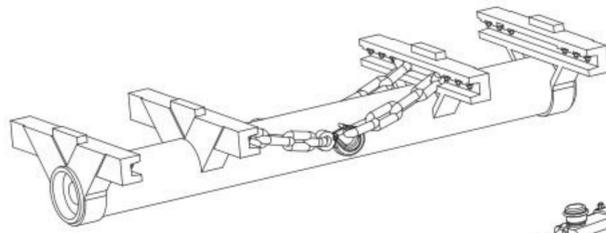
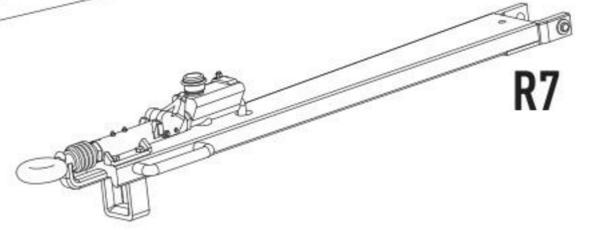


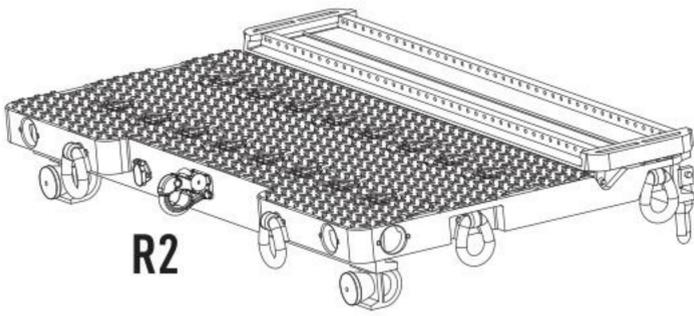
R1



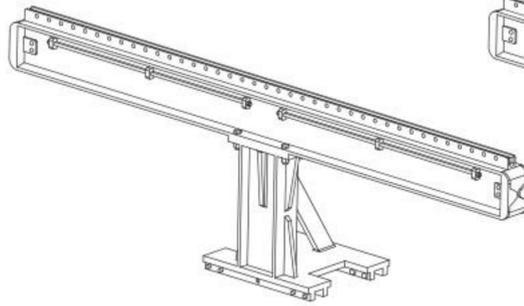
R3



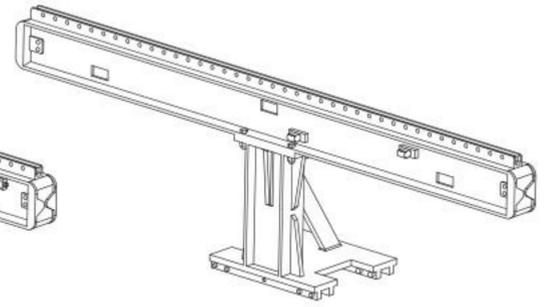
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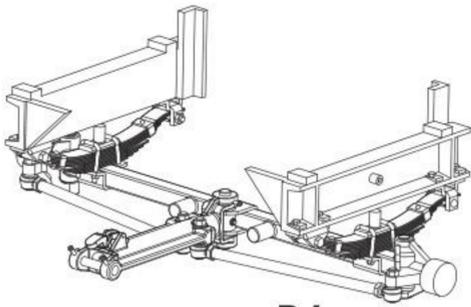
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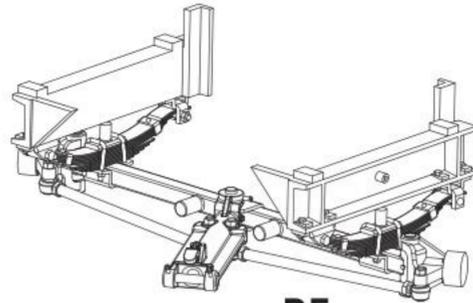
R13



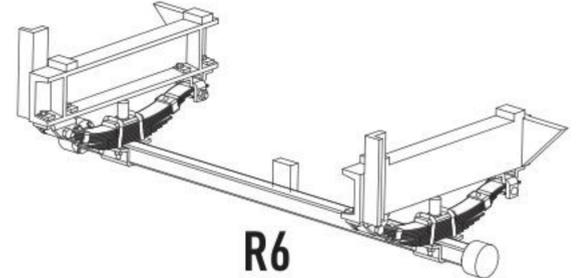
R12



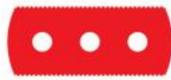
R4



R5

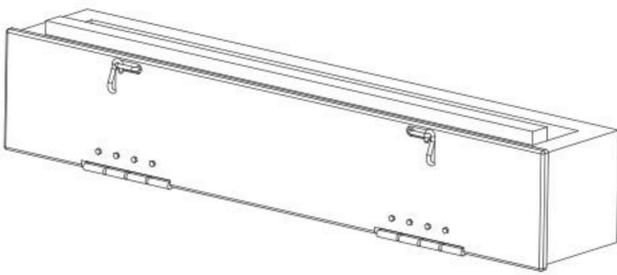


R6

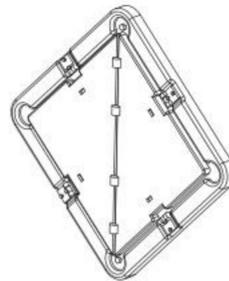


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

DETAILS AFTER REMOVAL
FROM SUPPORTS



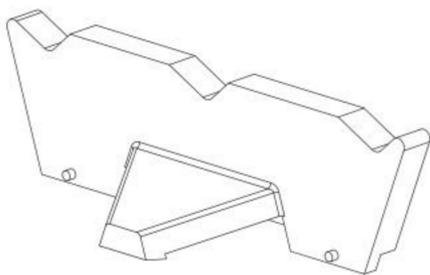
R8



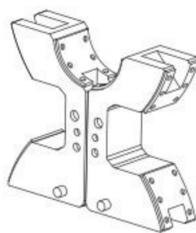
R16 X4



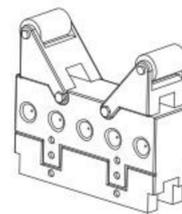
R9 X4



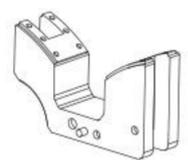
R14 X4



R11 X8

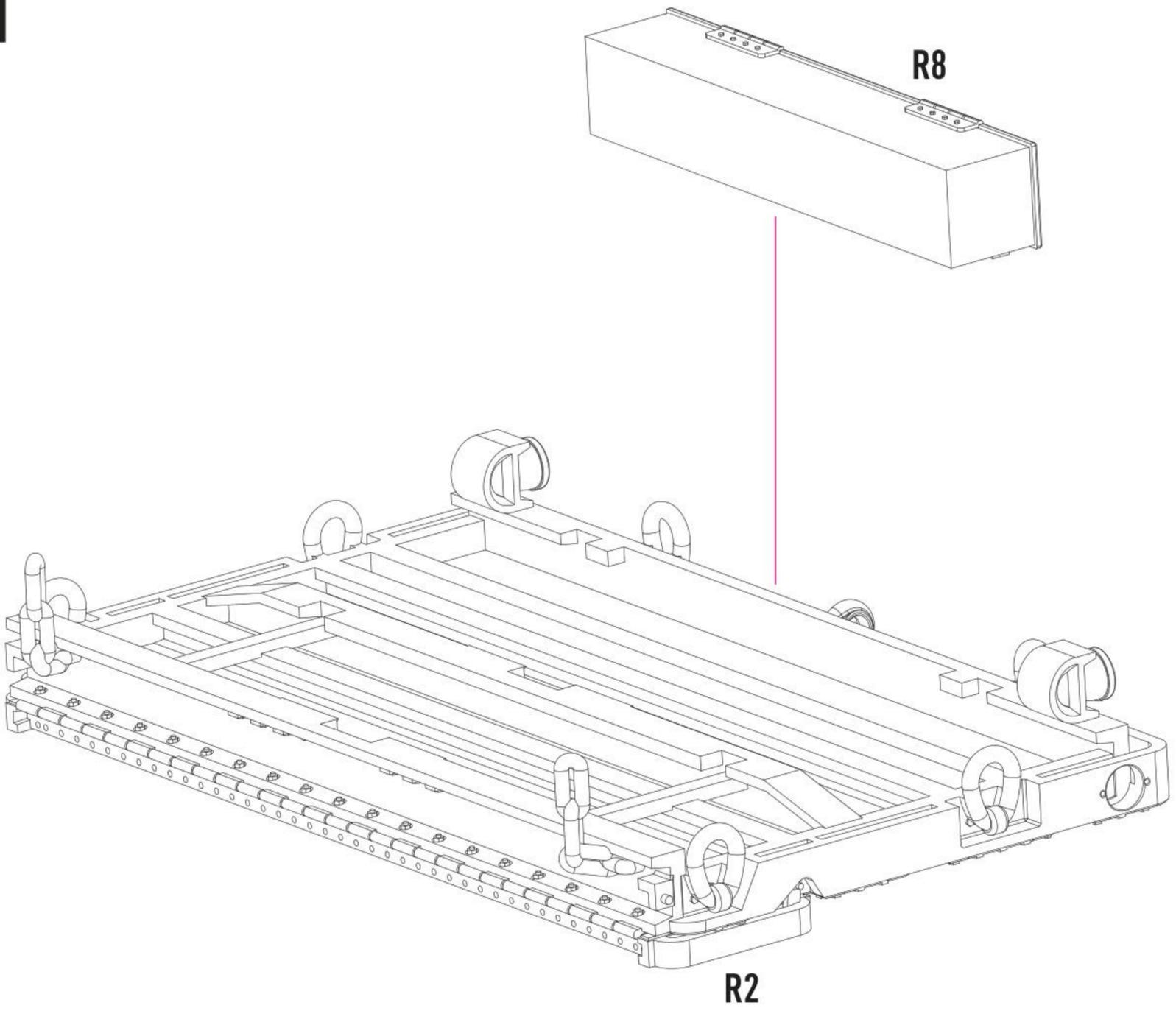


R15 X4

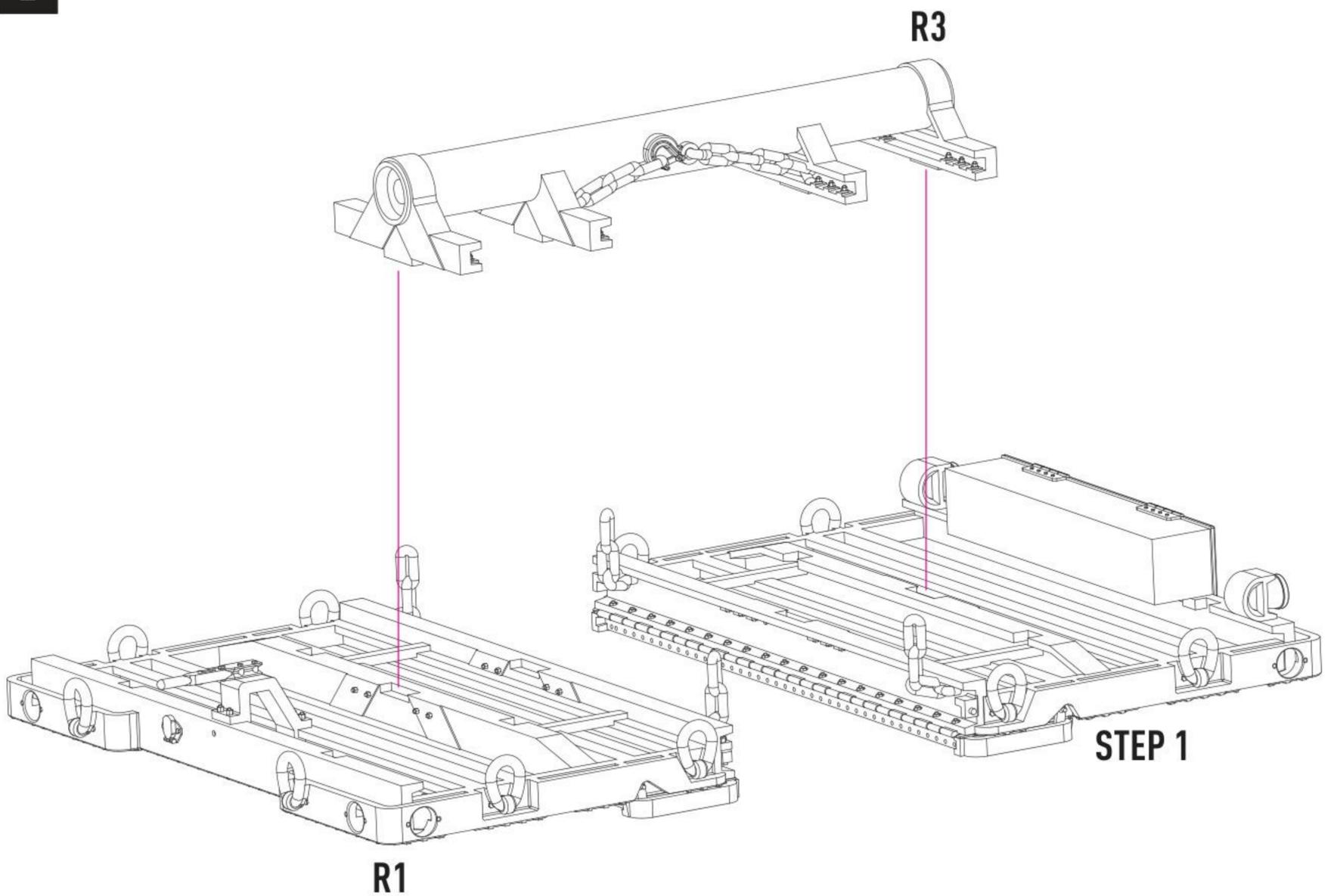


R10 X20

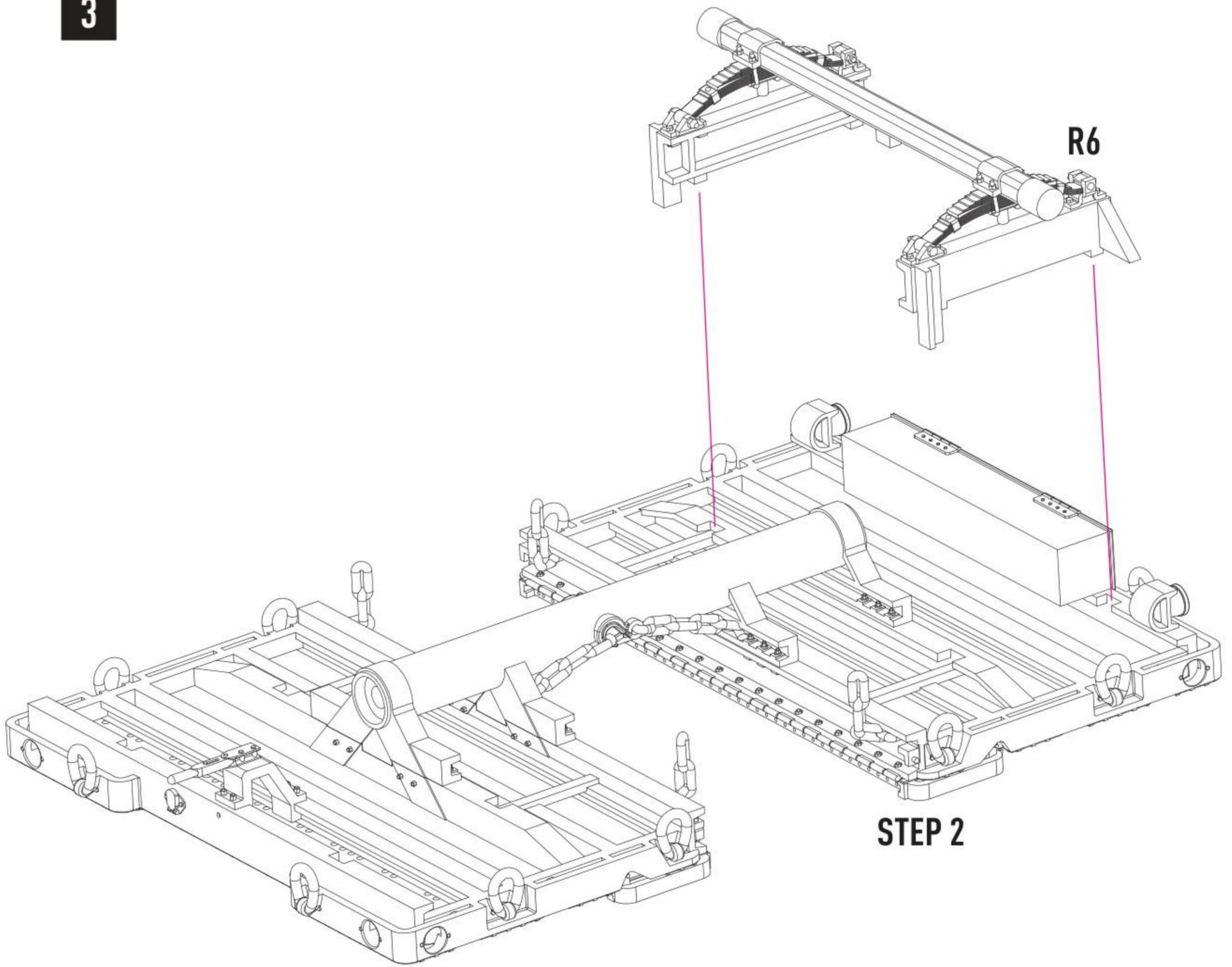
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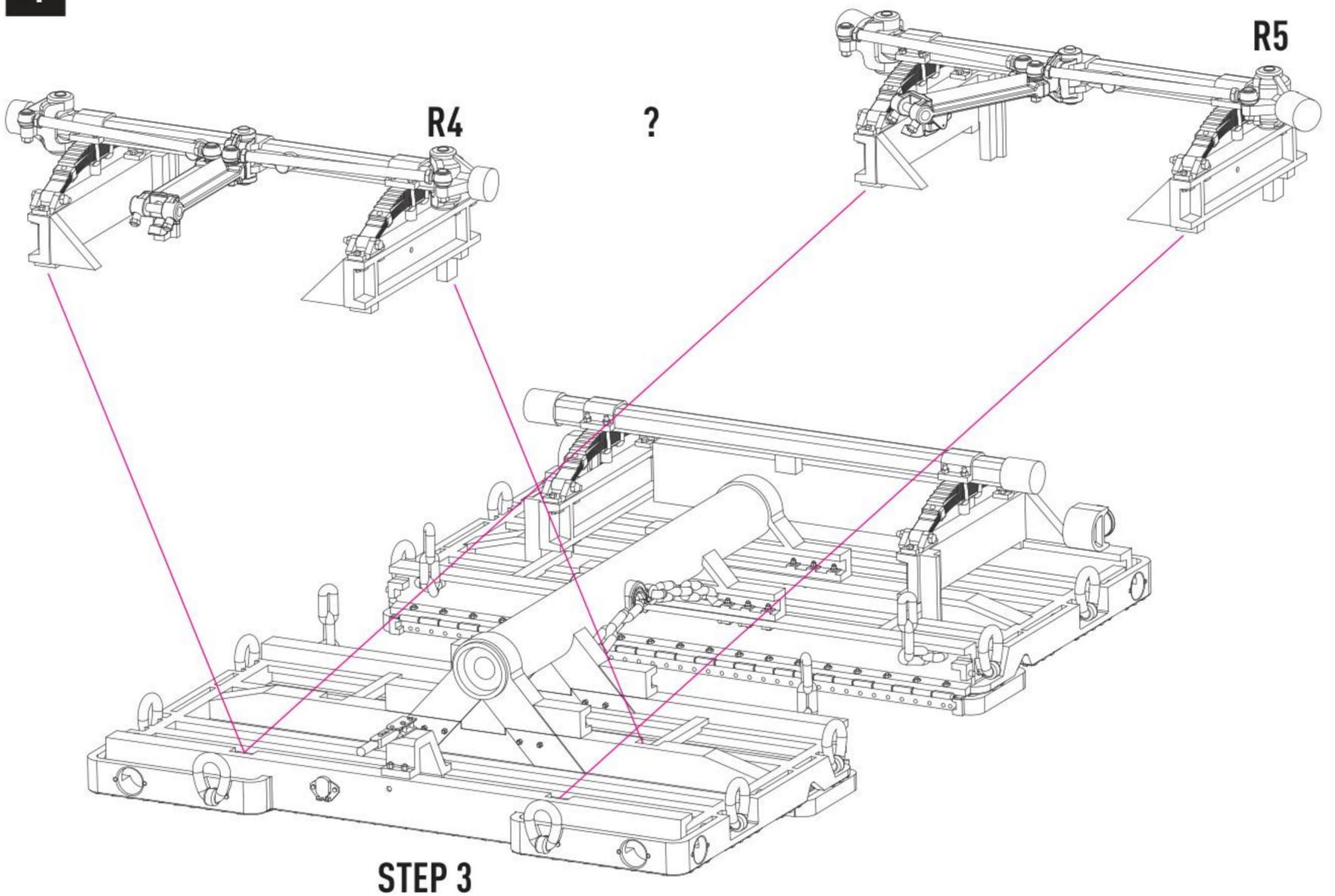
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3

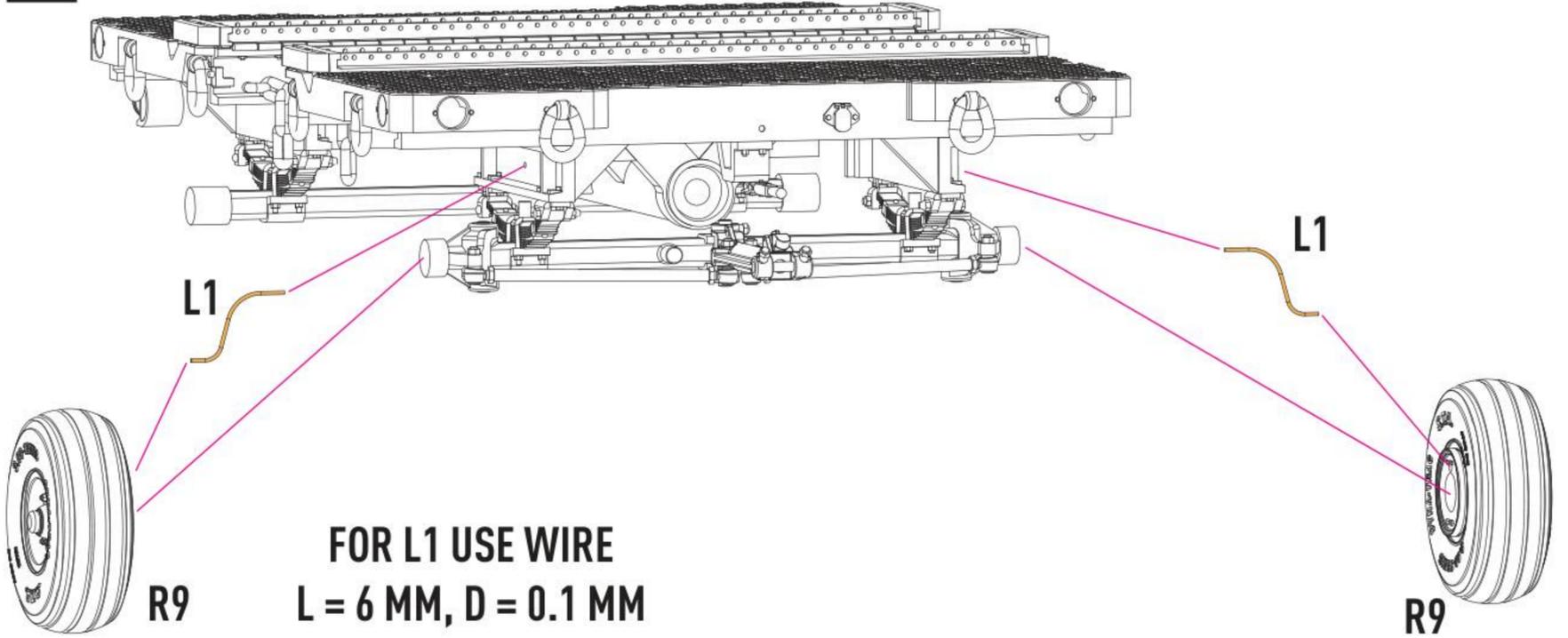


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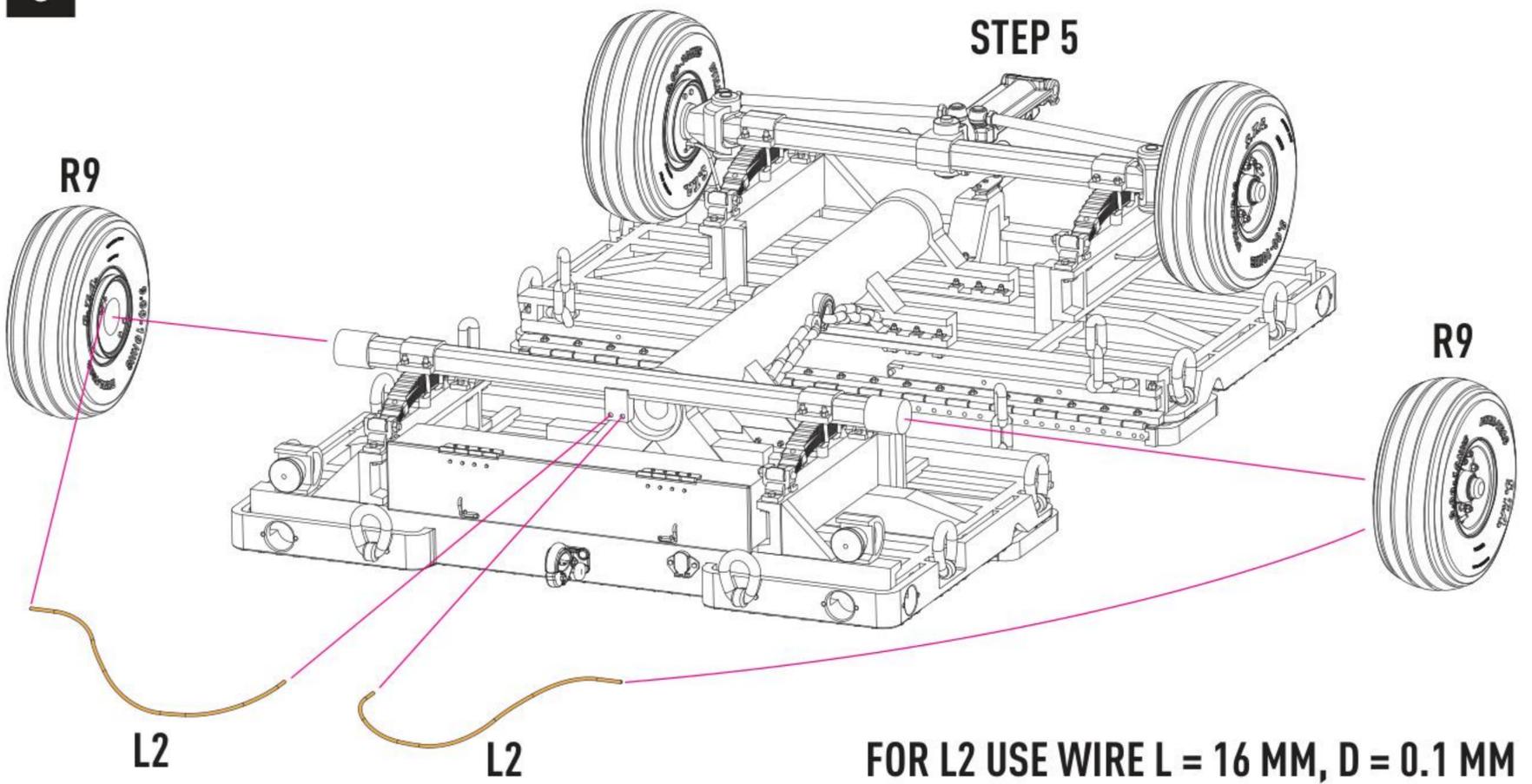
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STEP 4

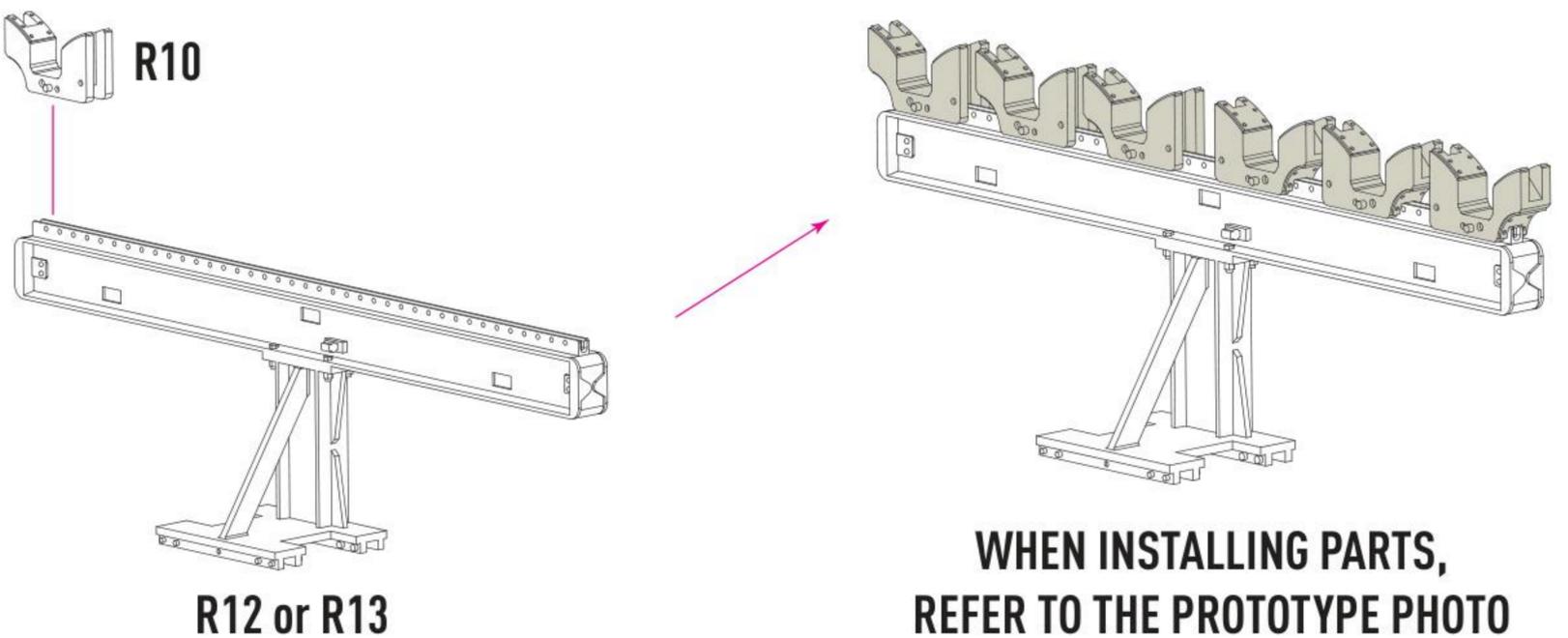


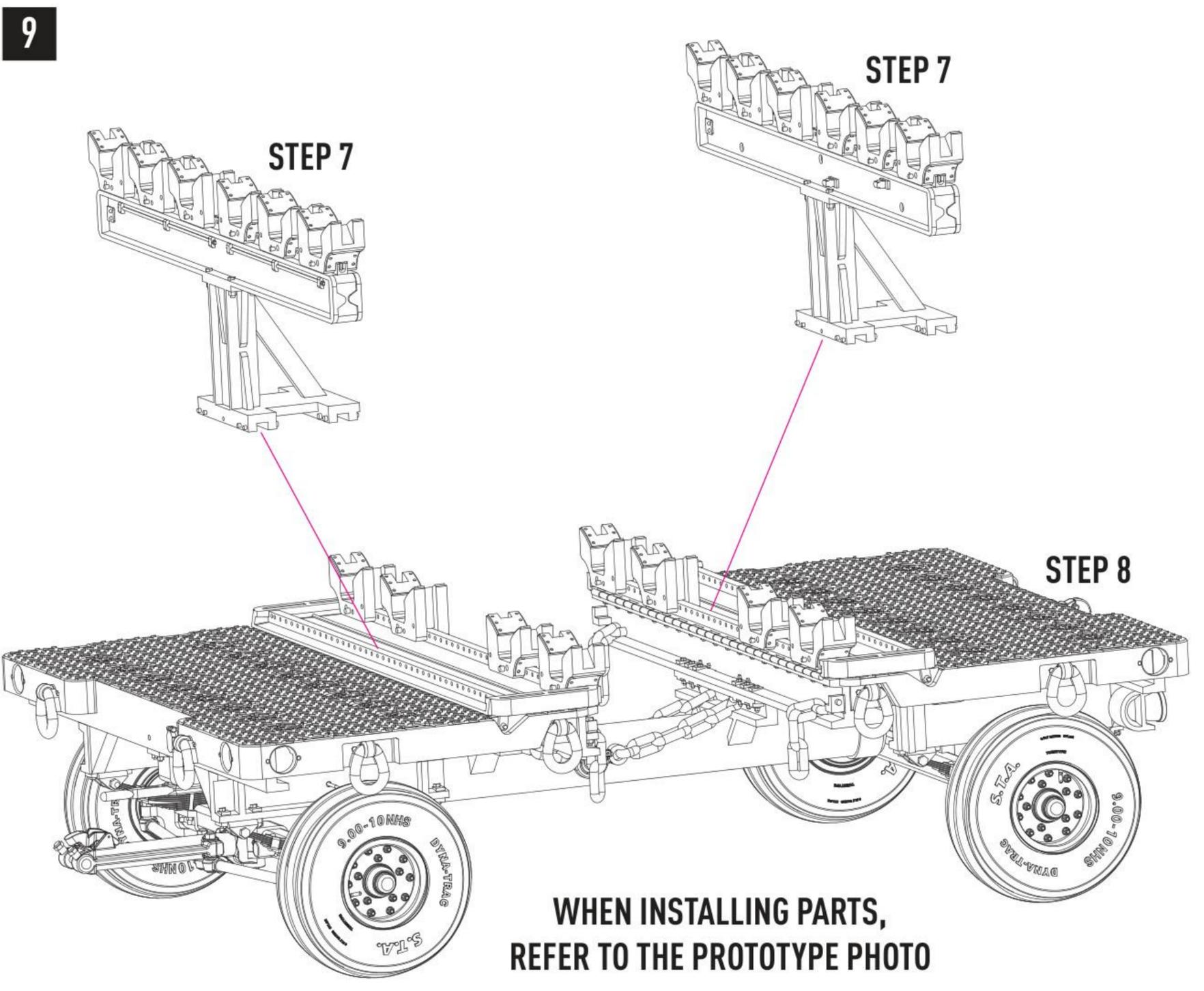
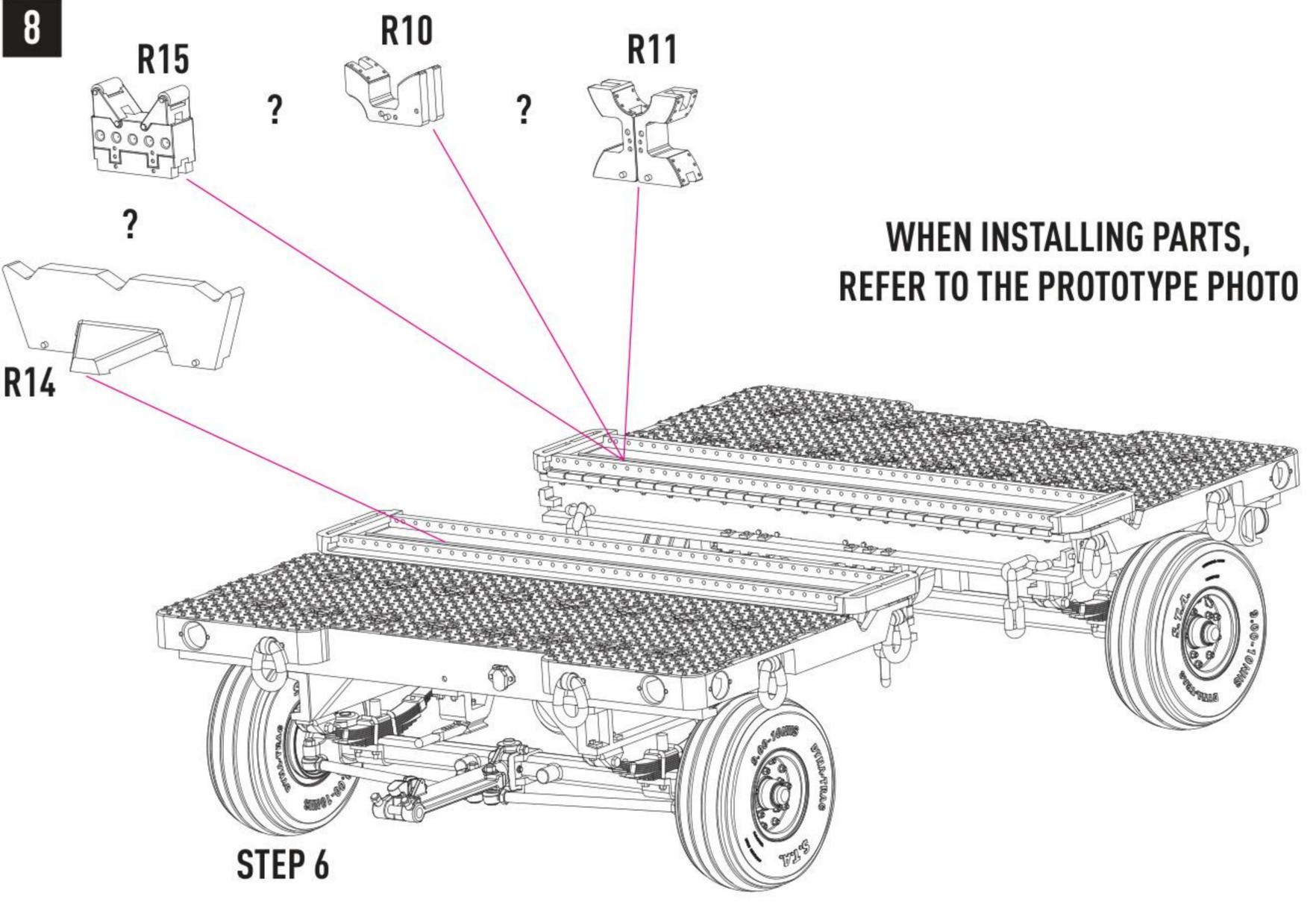
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STEP 5



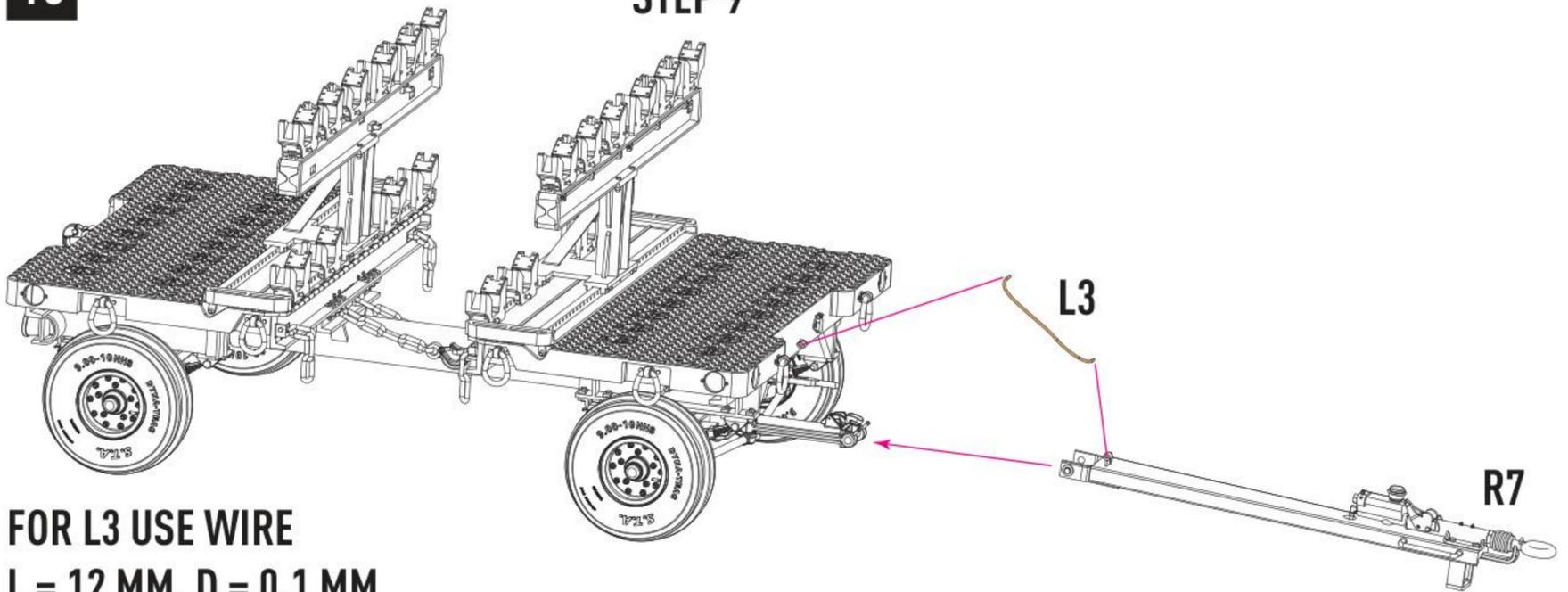
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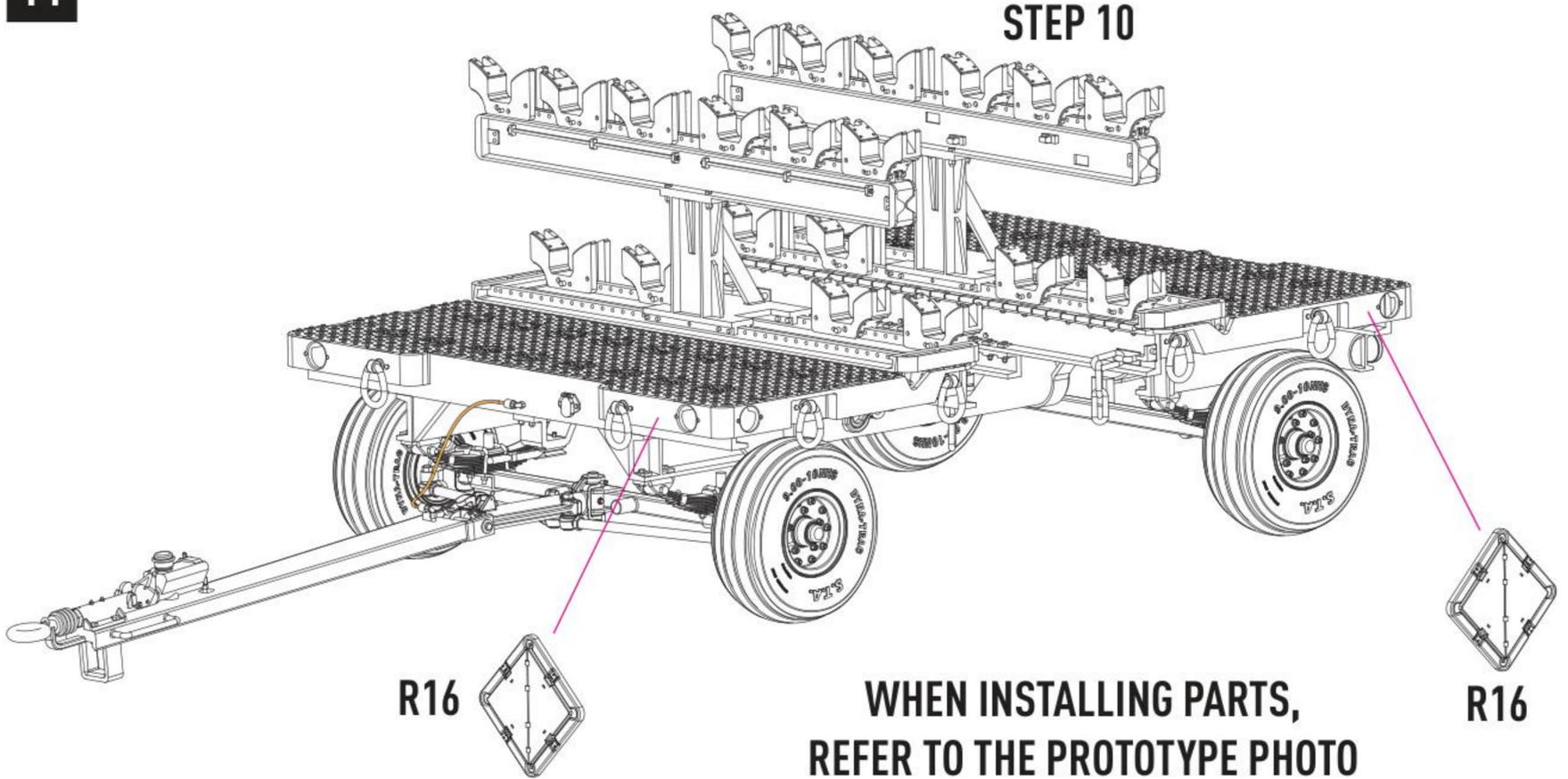
10

STEP 9



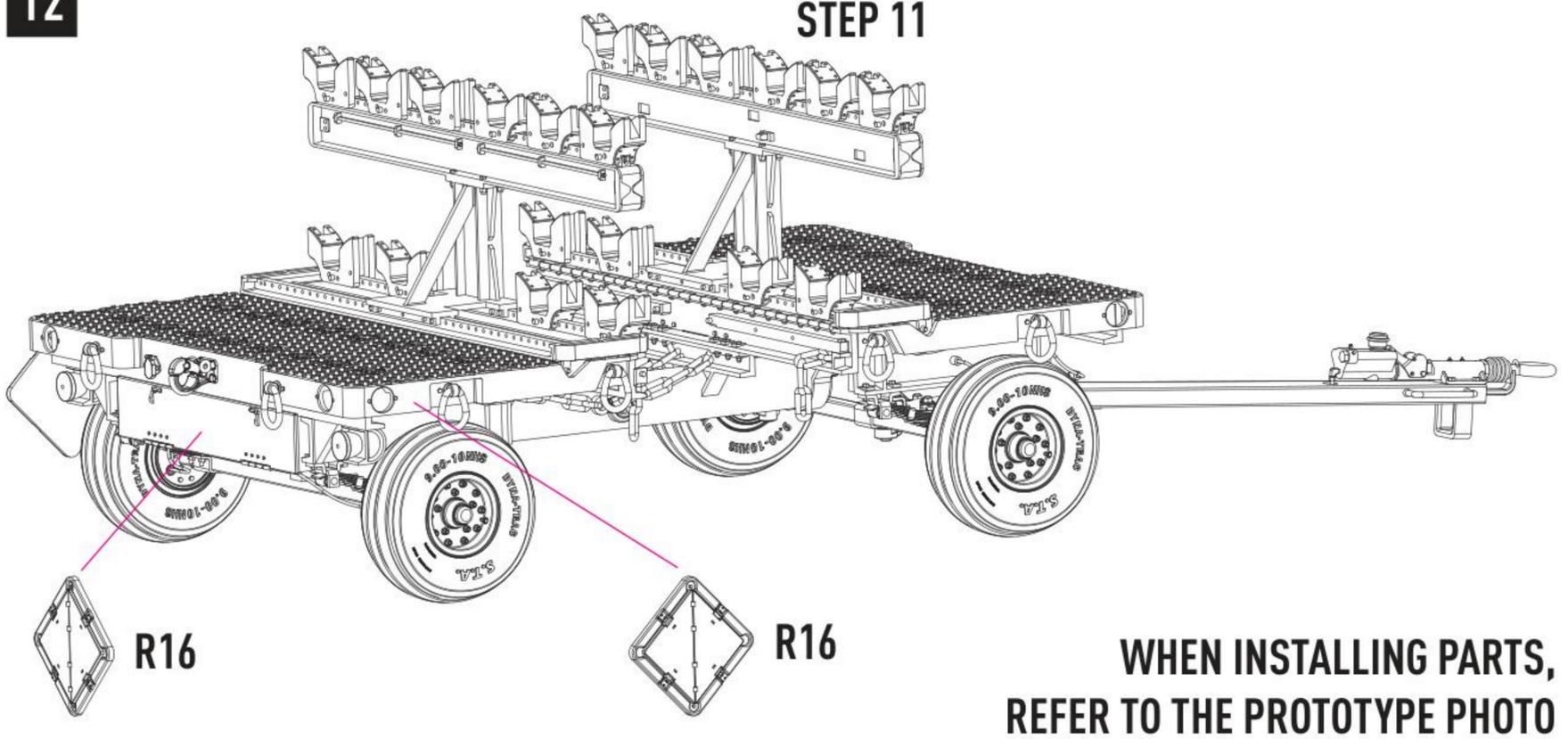
11

STEP 10



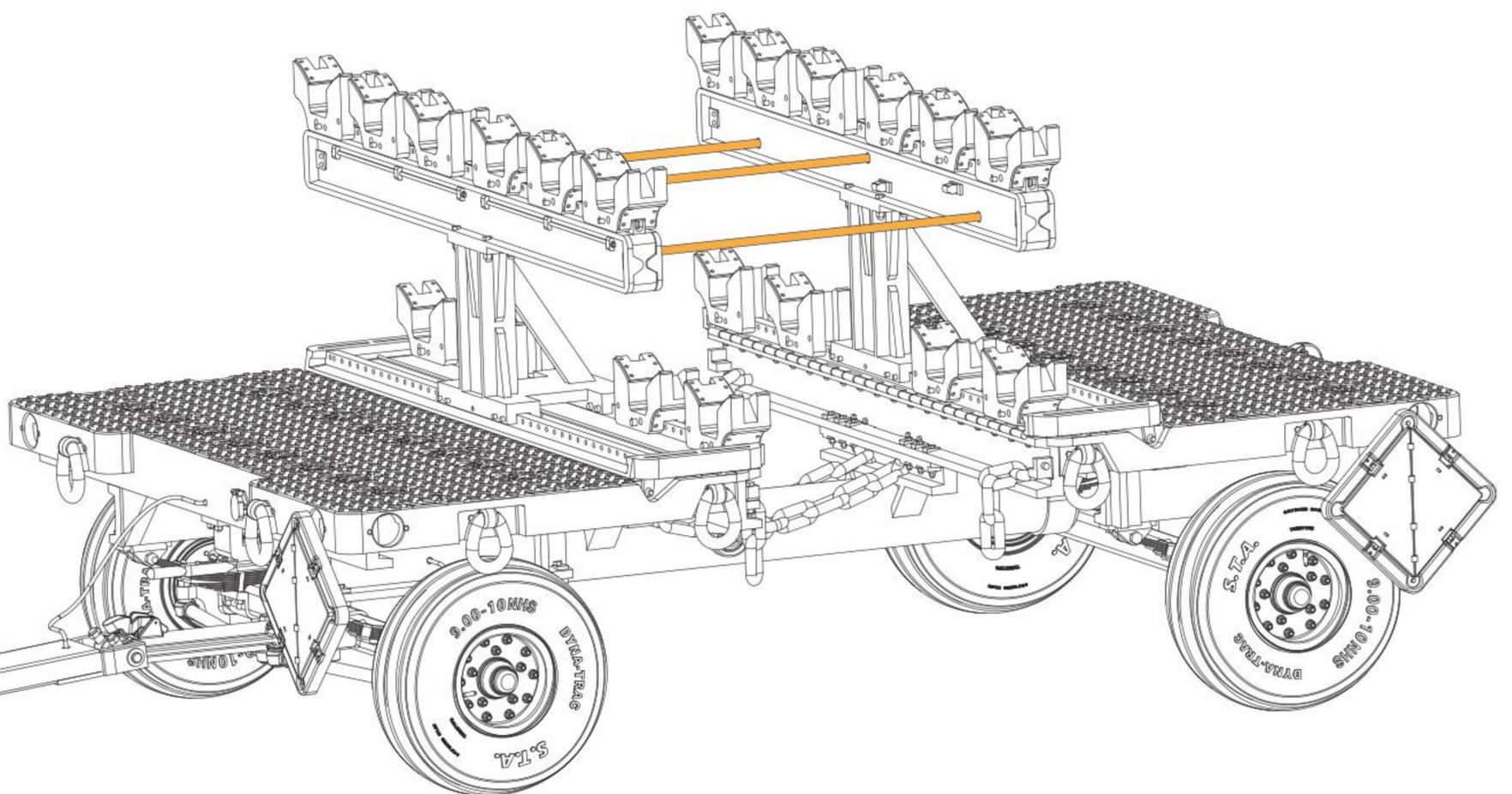
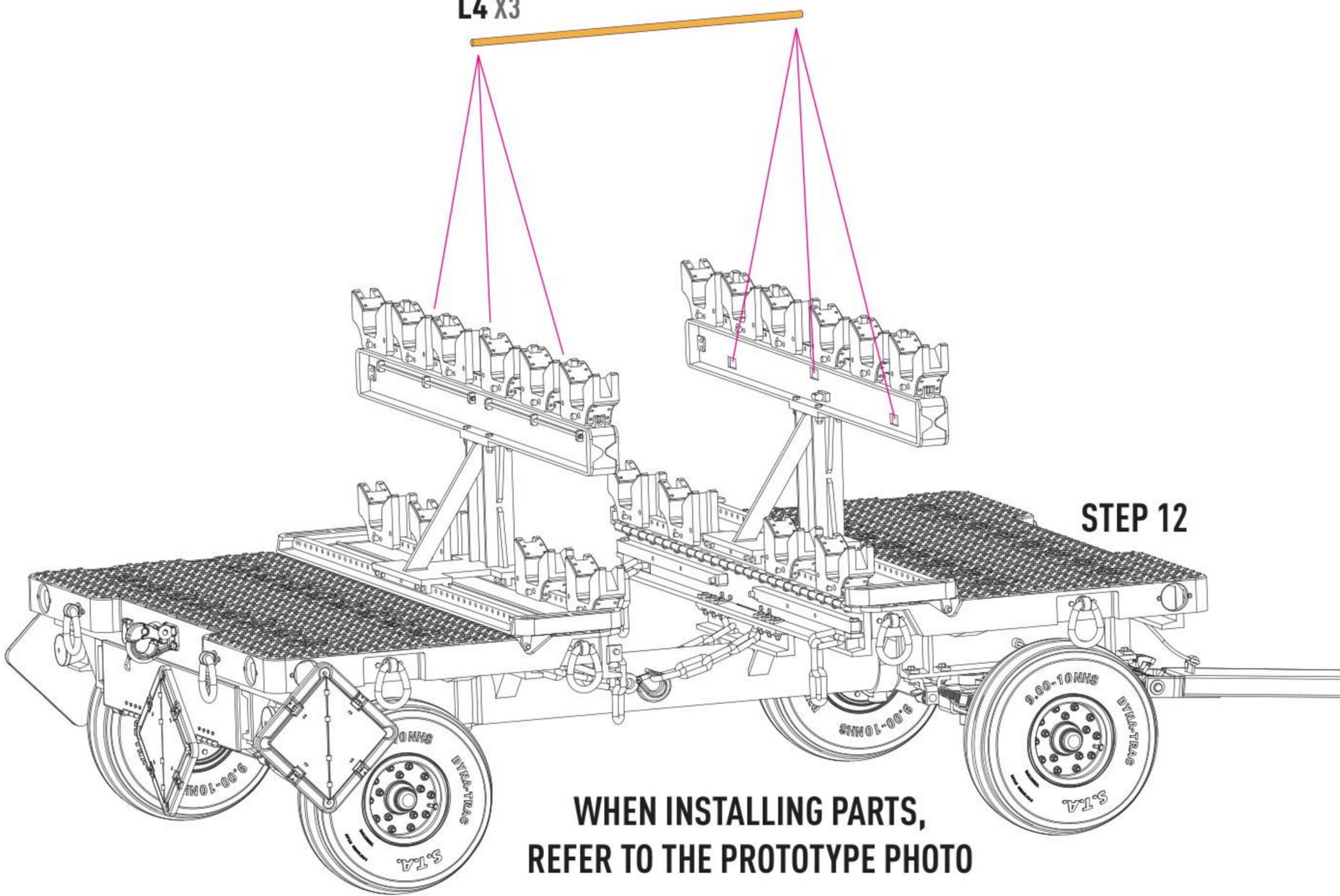
12

STEP 11

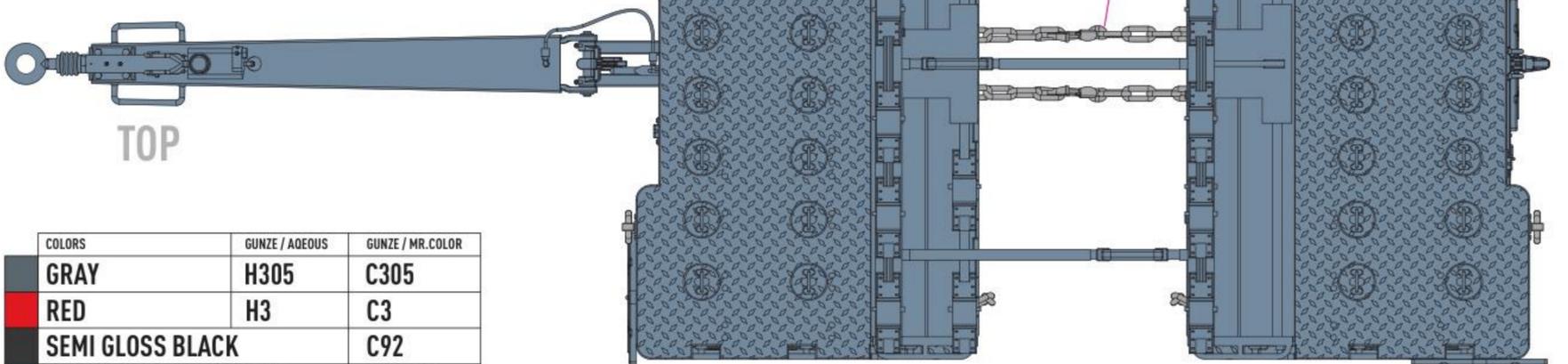
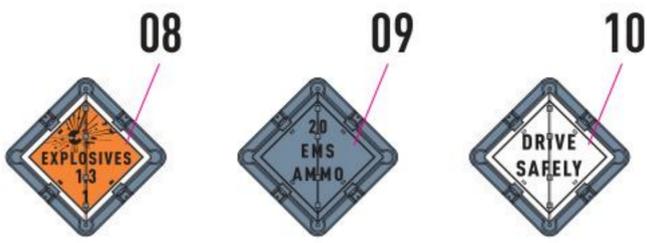
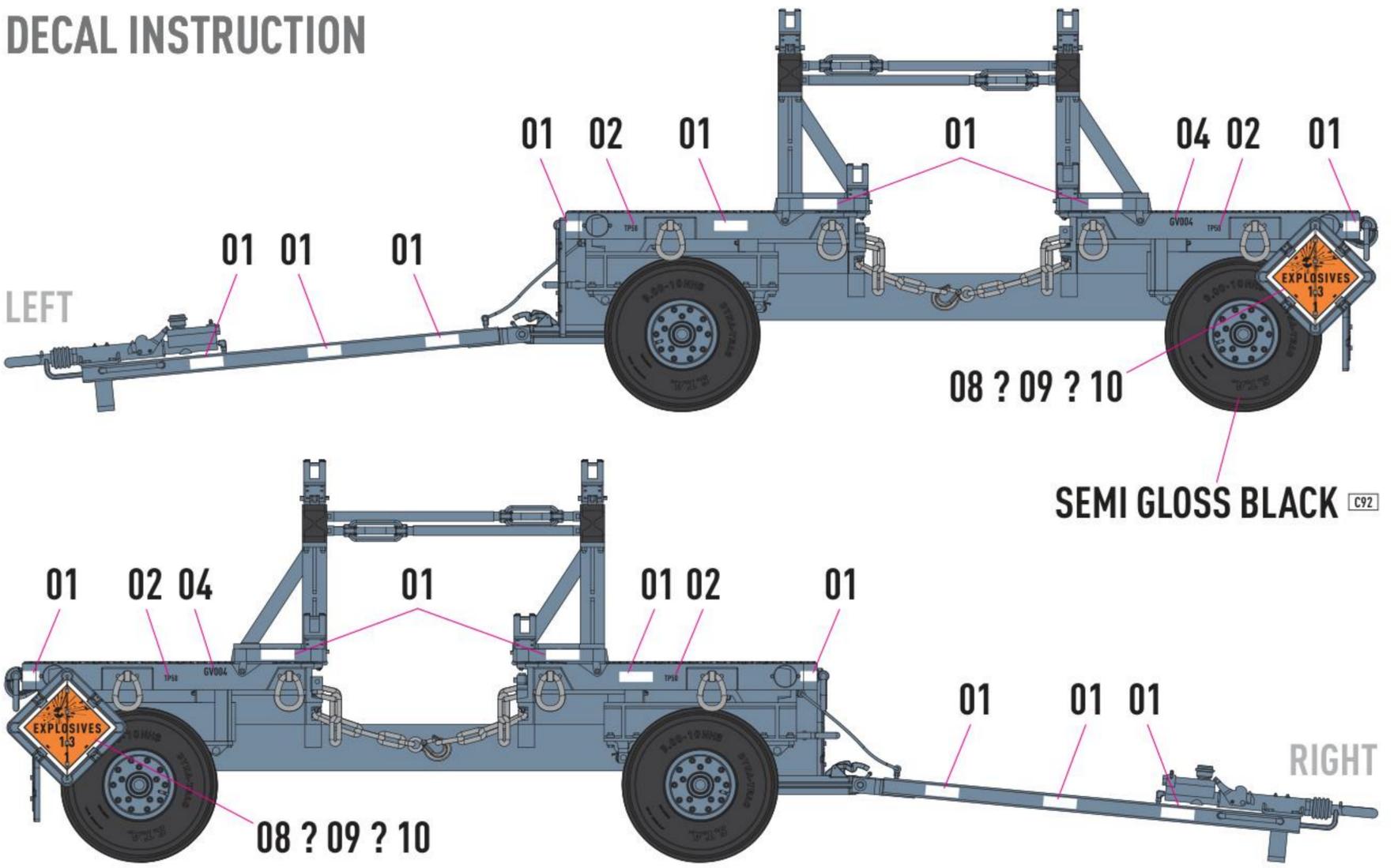


OPTIONAL
L4 X3

FOR L3 USE WIRE L = 15 MM, D = 0.3 MM



DECAL INSTRUCTION



COLORS	GUNZE / AGEUS	GUNZE / MR.COLOR
GRAY	H305	C305
RED	H3	C3
SEMI GLOSS BLACK		C92
METALLIC STAINLESS II		SM204

