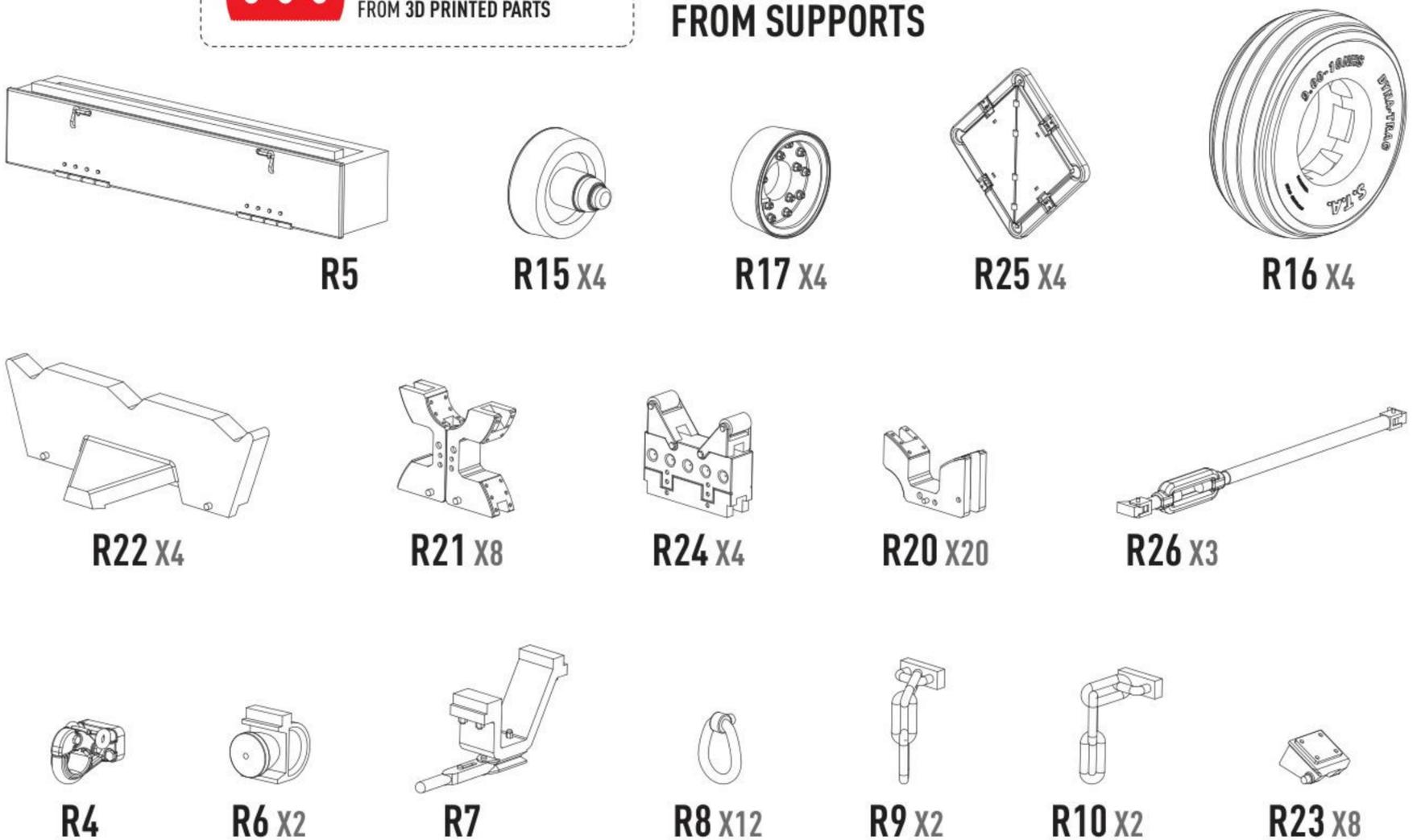
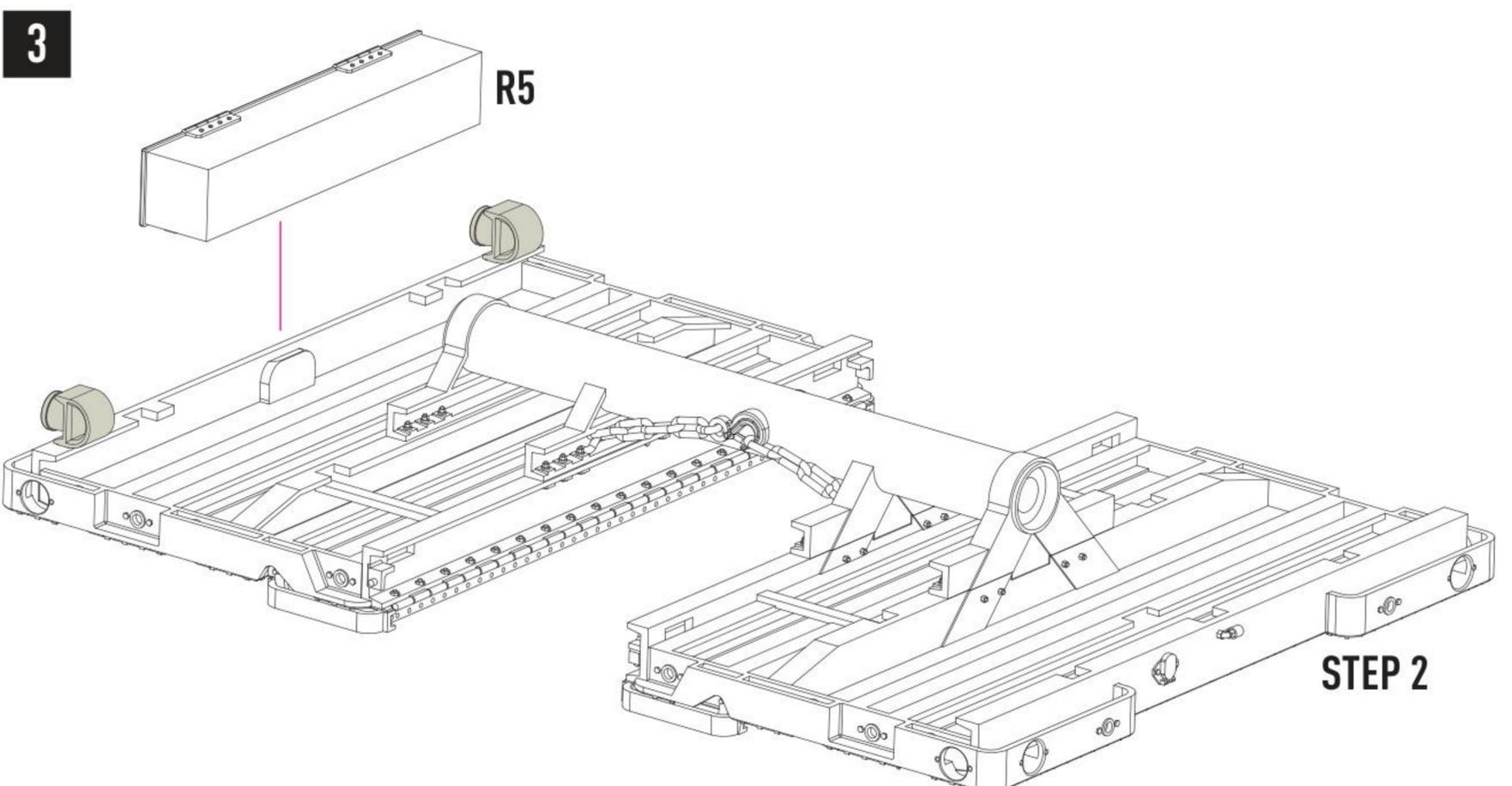
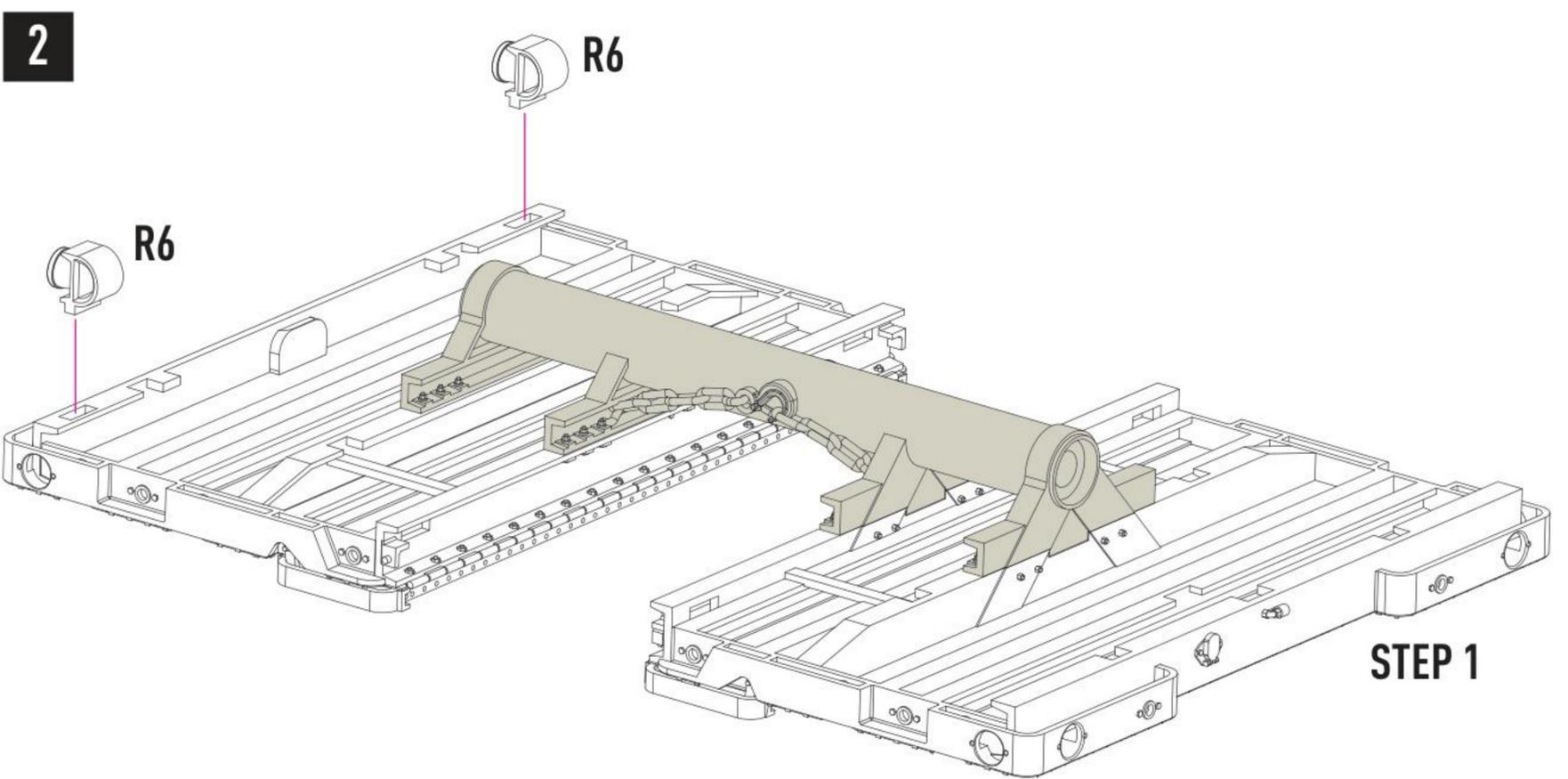
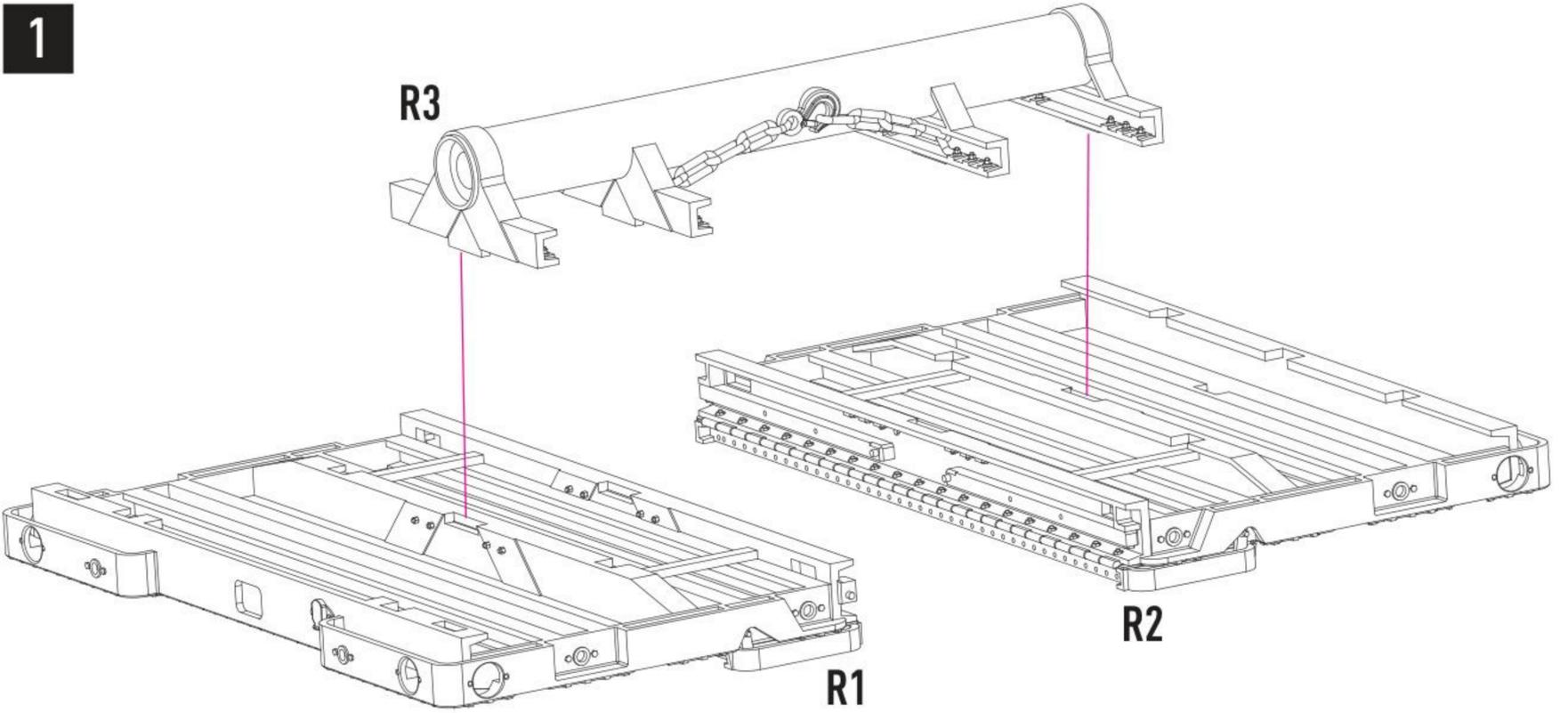
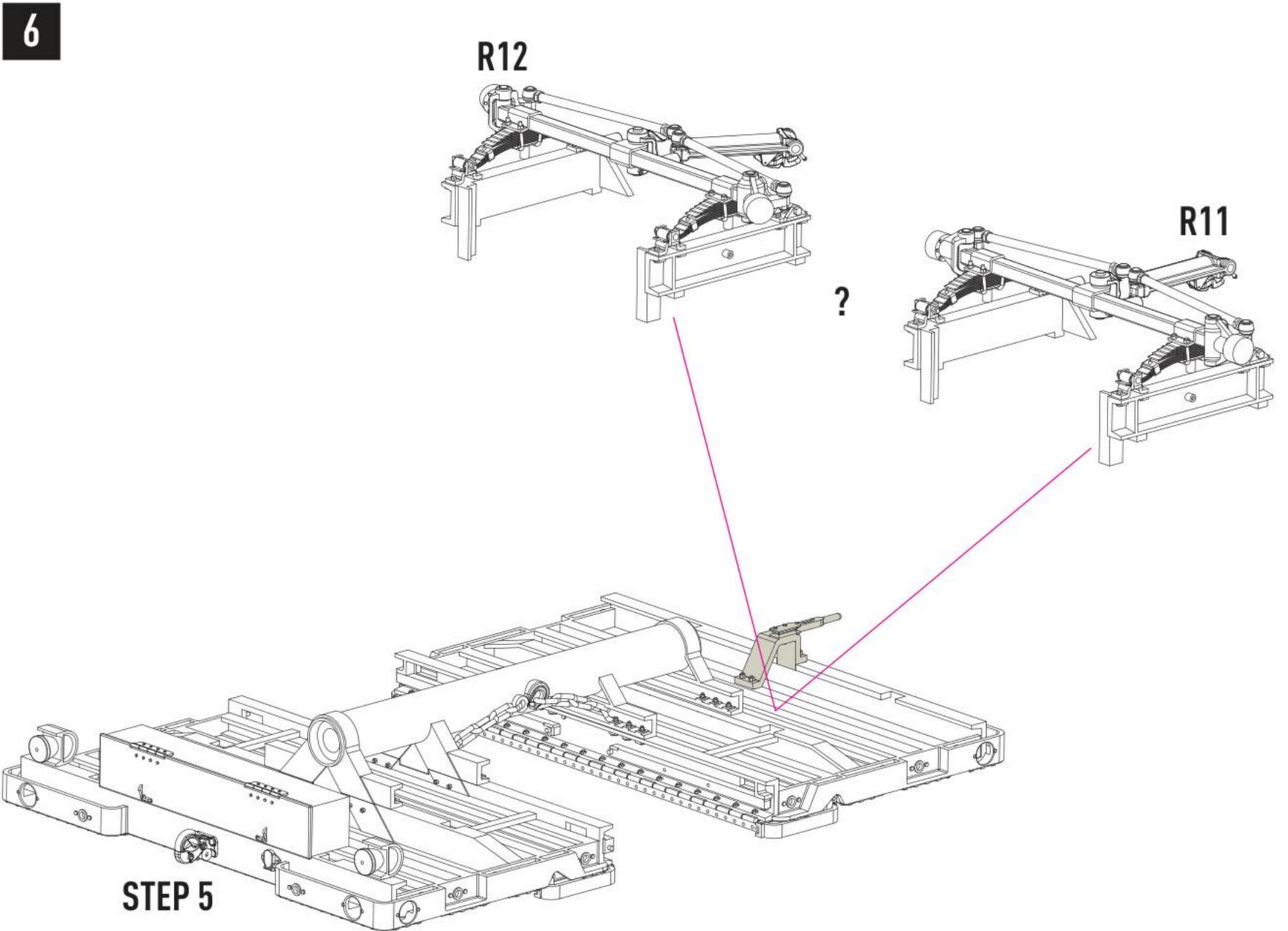
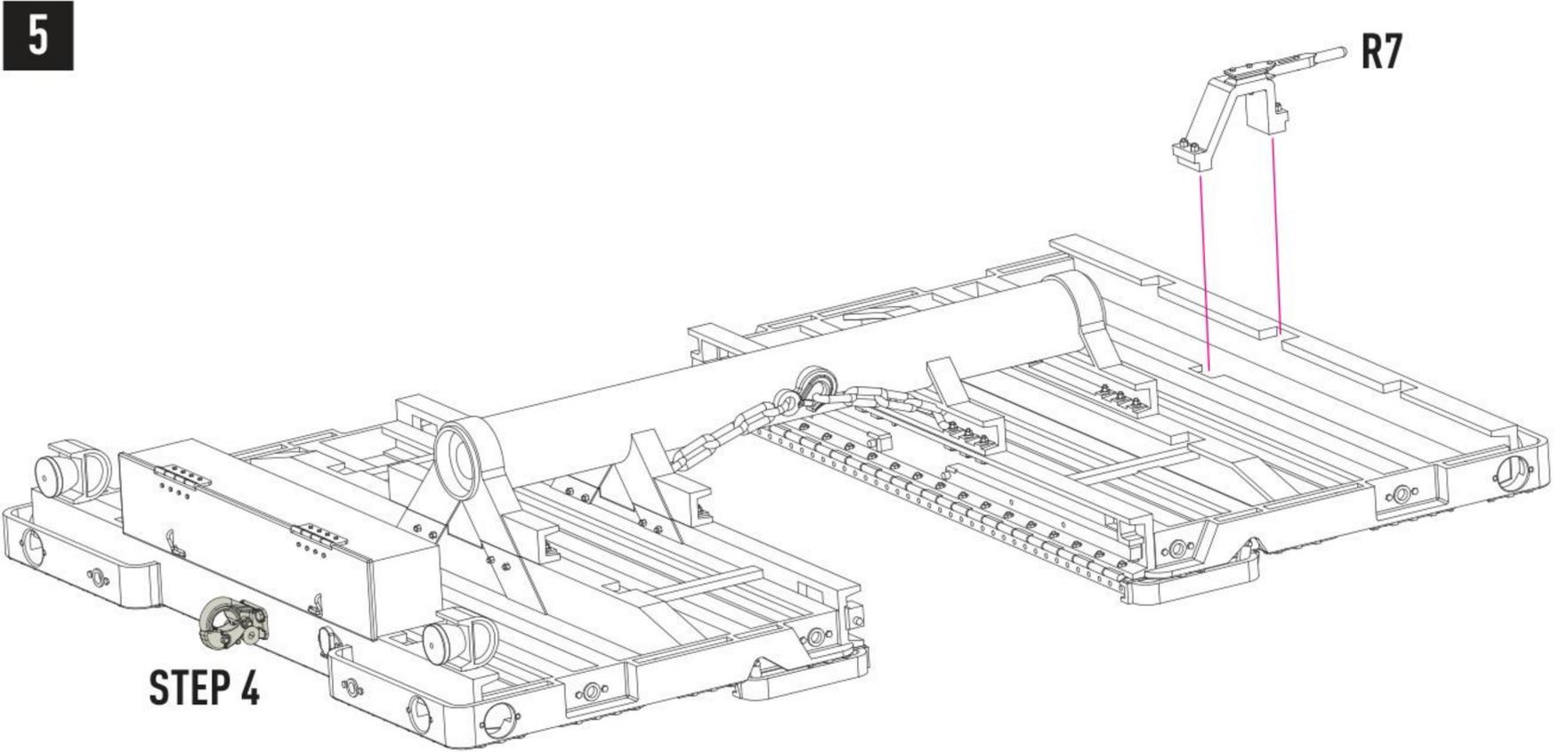
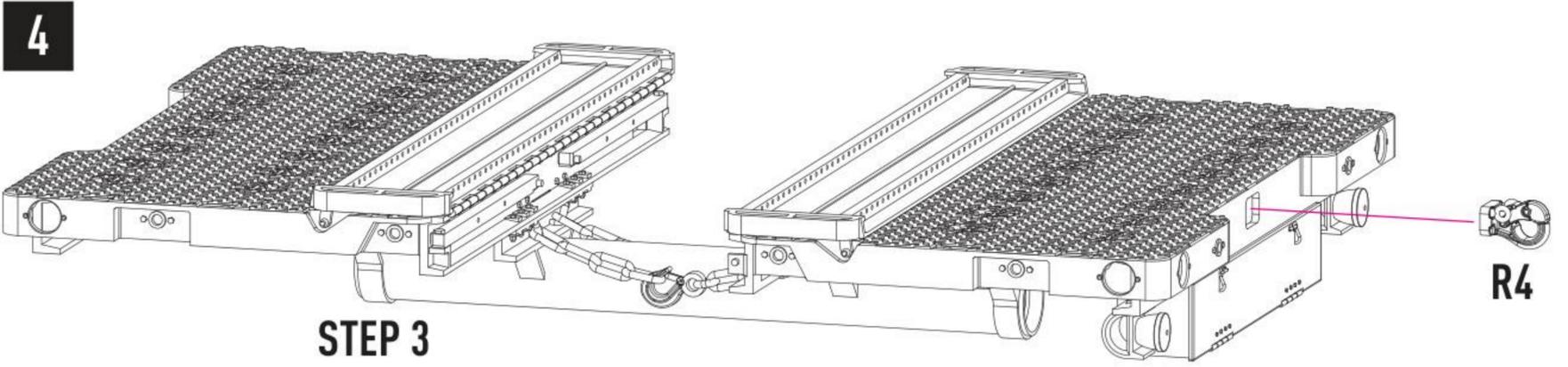


USE A SAW TO REMOVE SUPPORTS FROM 3D PRINTED PARTS

**DETAILS AFTER REMOVAL FROM SUPPORTS**

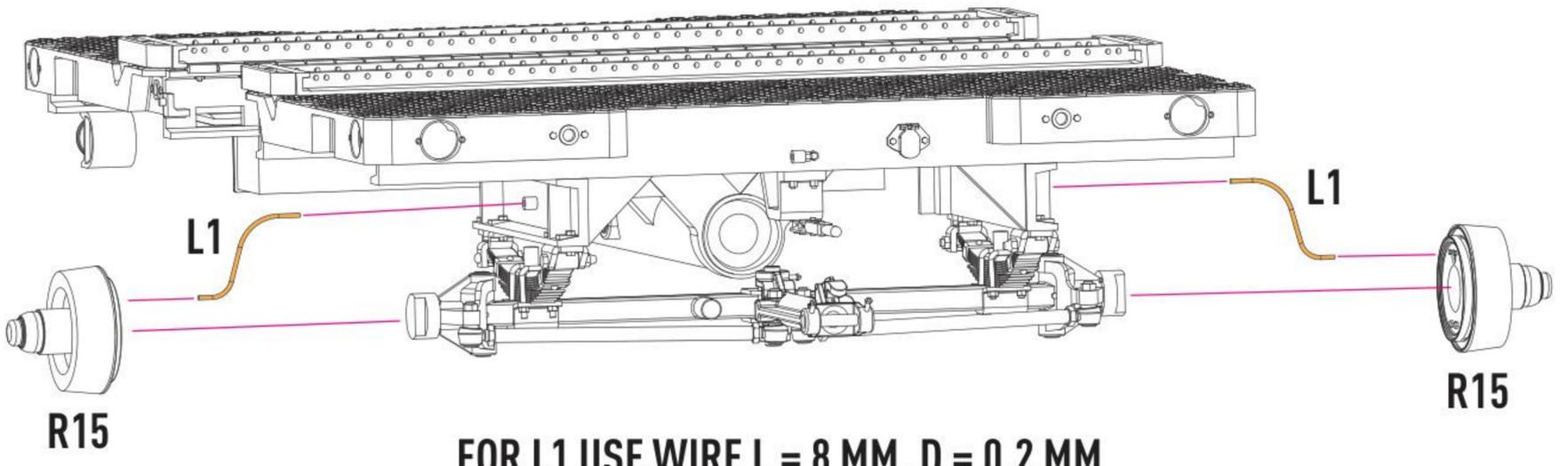




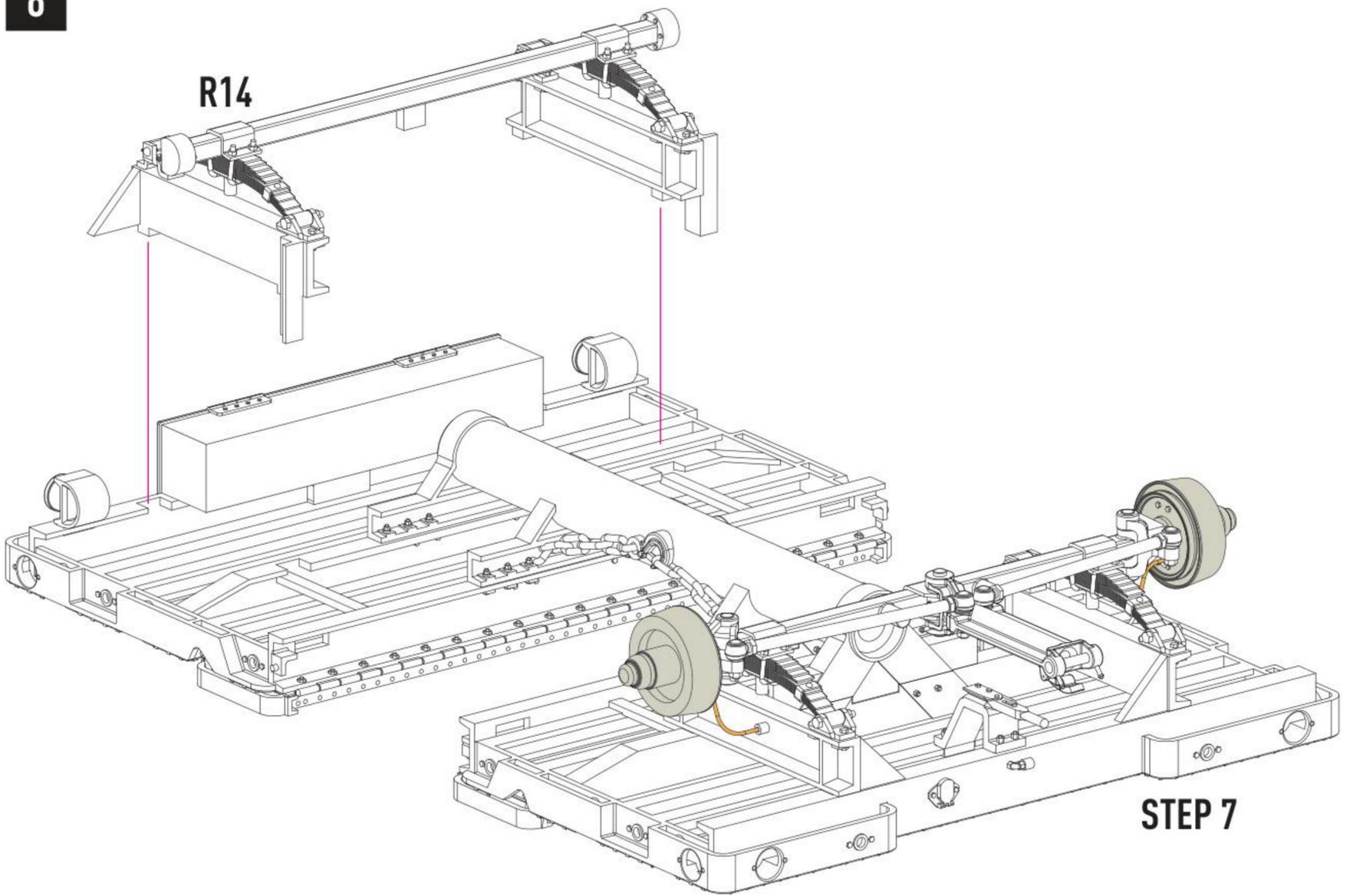


7

STEP 6

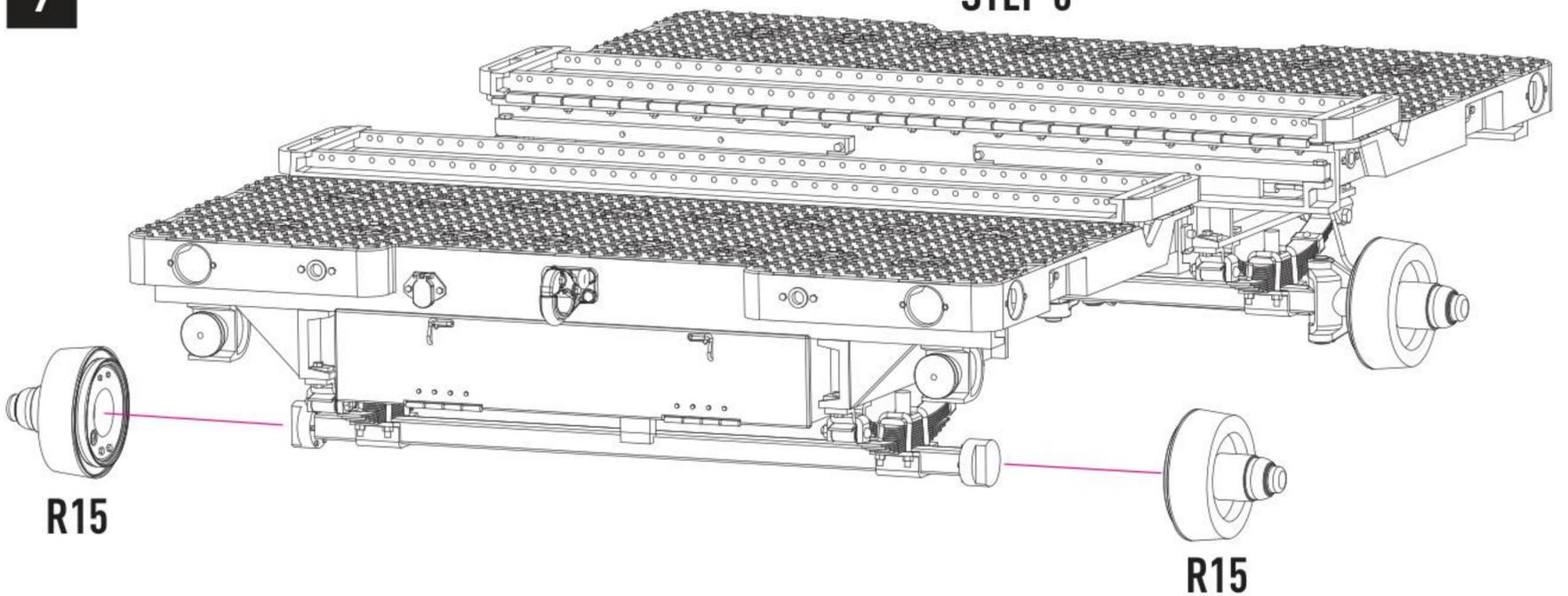


8



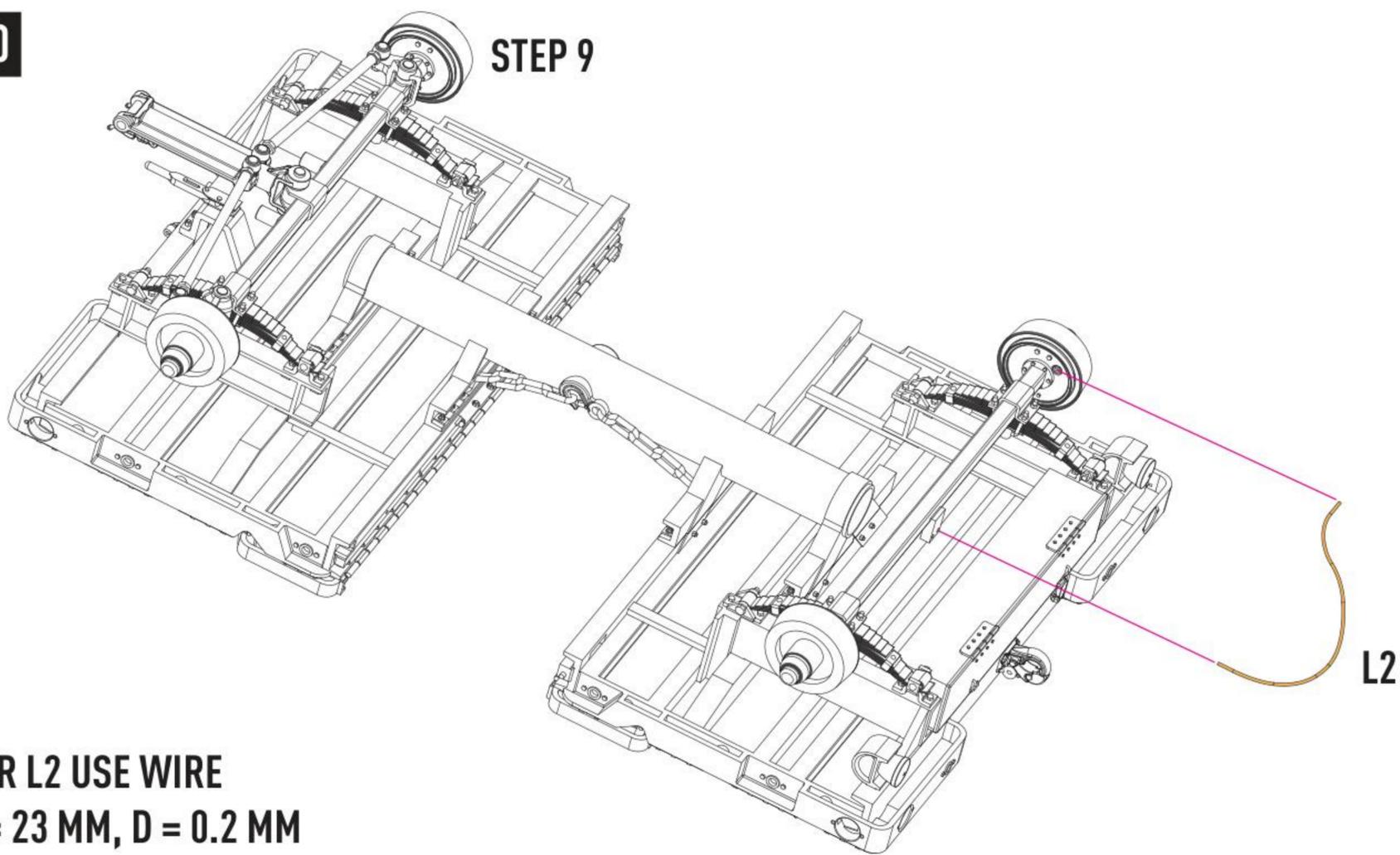
9

STEP 8



10

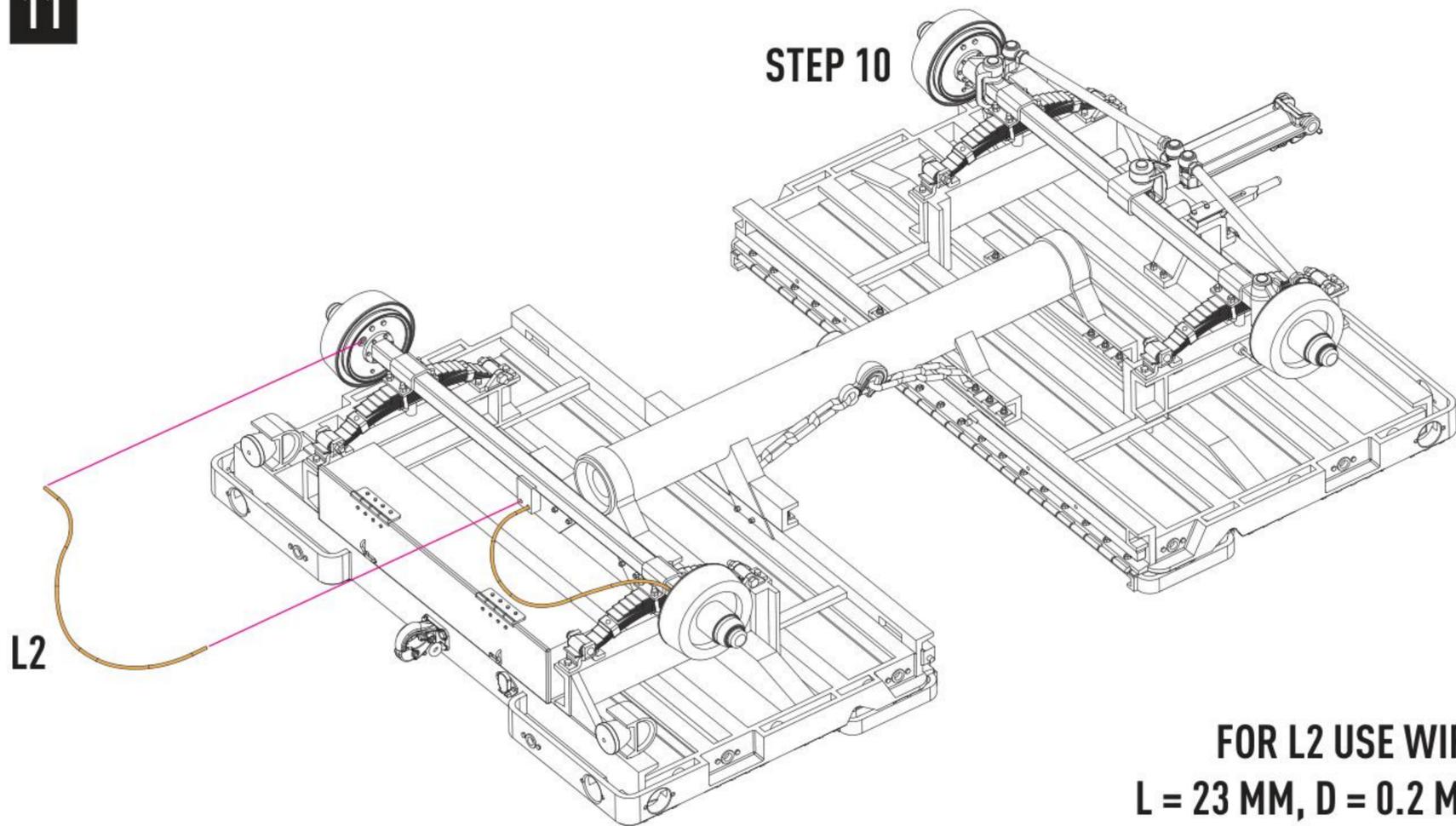
STEP 9



FOR L2 USE WIRE  
 L = 23 MM, D = 0.2 MM

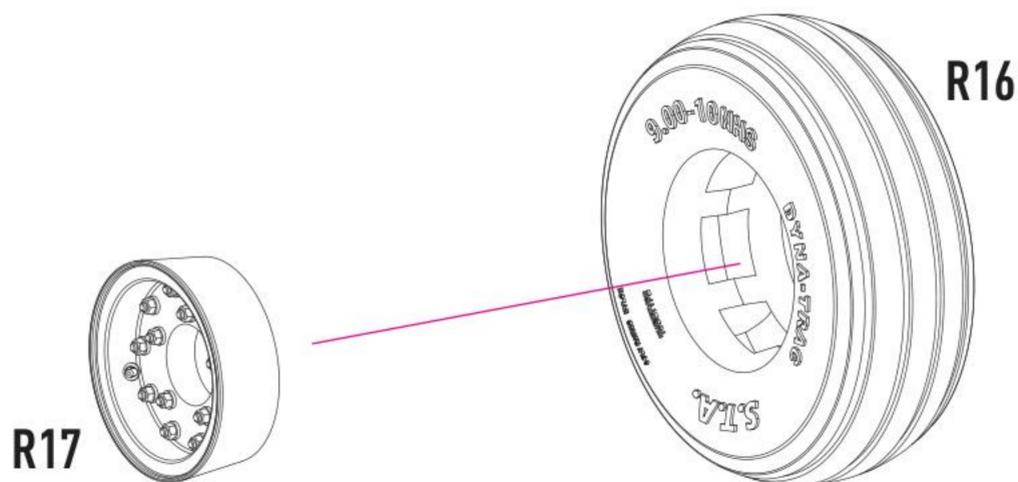
11

STEP 10



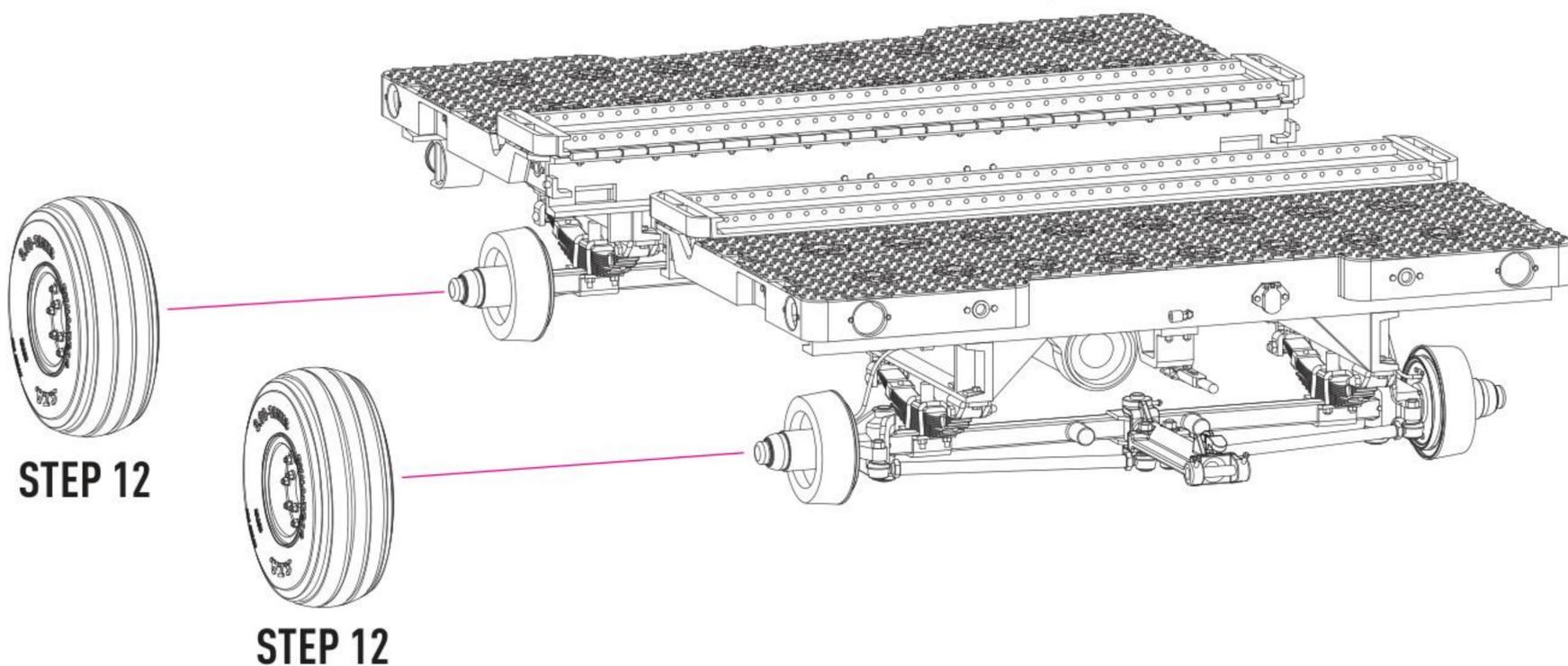
FOR L2 USE WIRE  
 L = 23 MM, D = 0.2 MM

12 X4



**13**

**STEP 11**

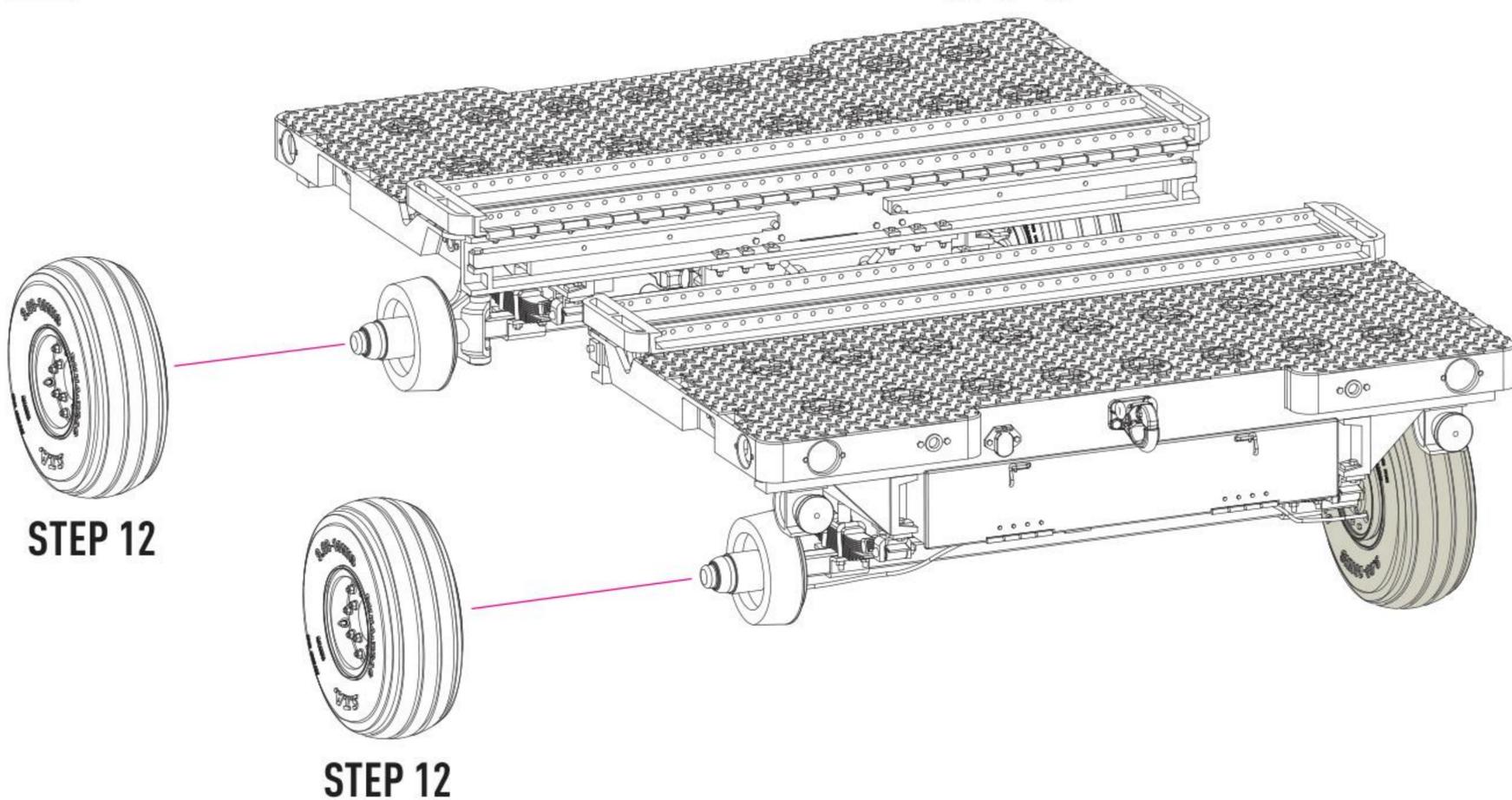


**STEP 12**

**STEP 12**

**14**

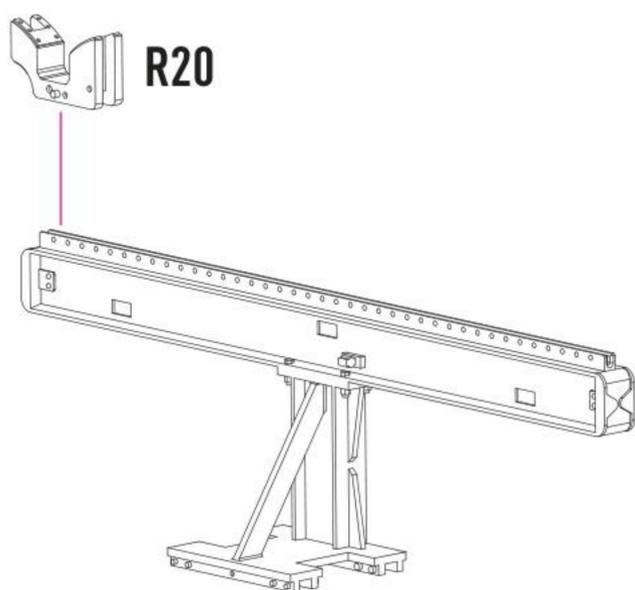
**STEP 13**



**STEP 12**

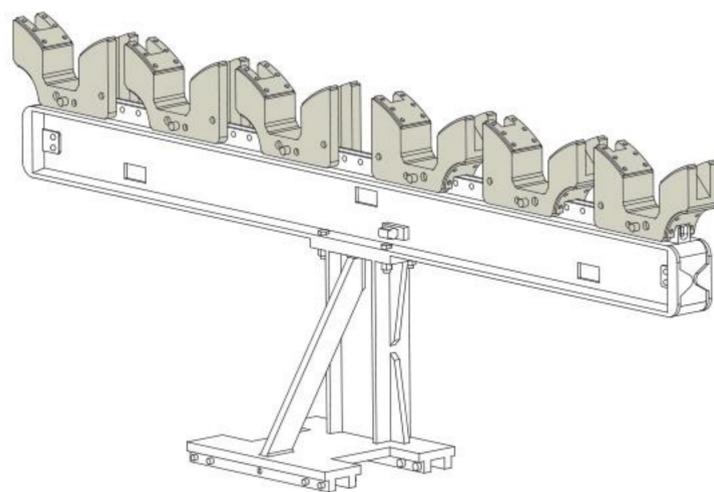
**STEP 12**

**15**



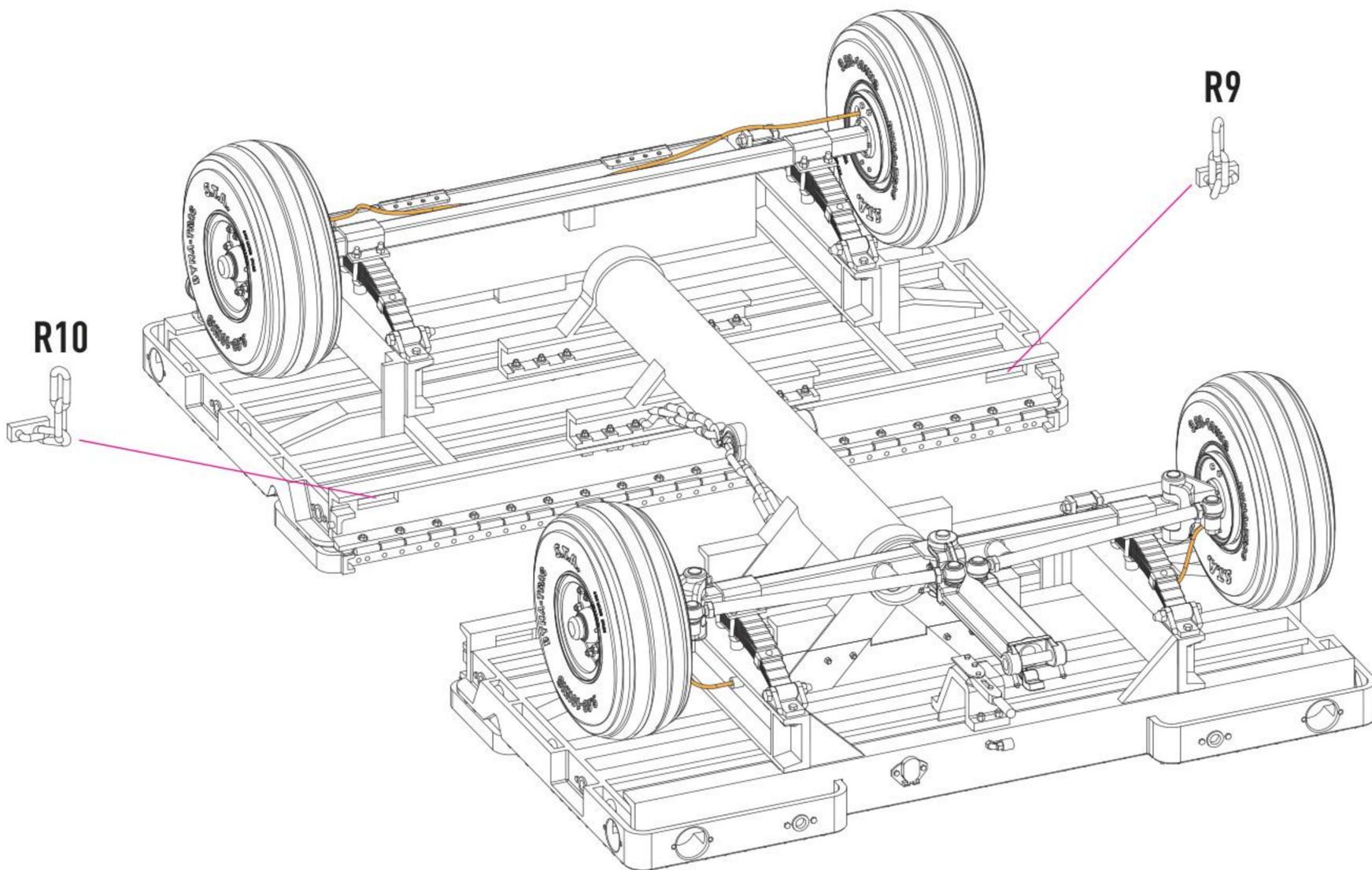
**R20**

**R18 or R19**

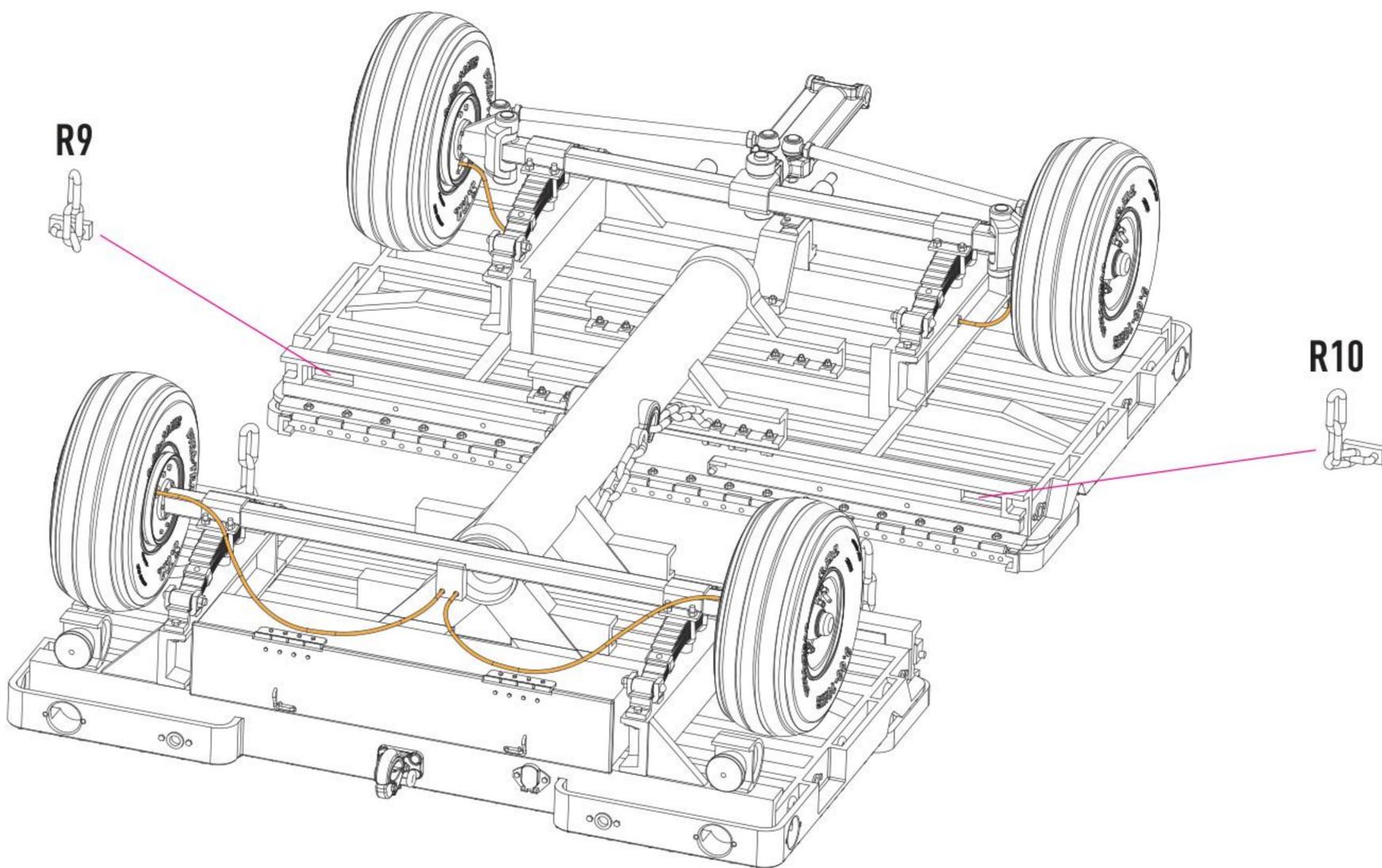


**WHEN INSTALLING PARTS,  
REFER TO THE PROTOTYPE PHOTO**

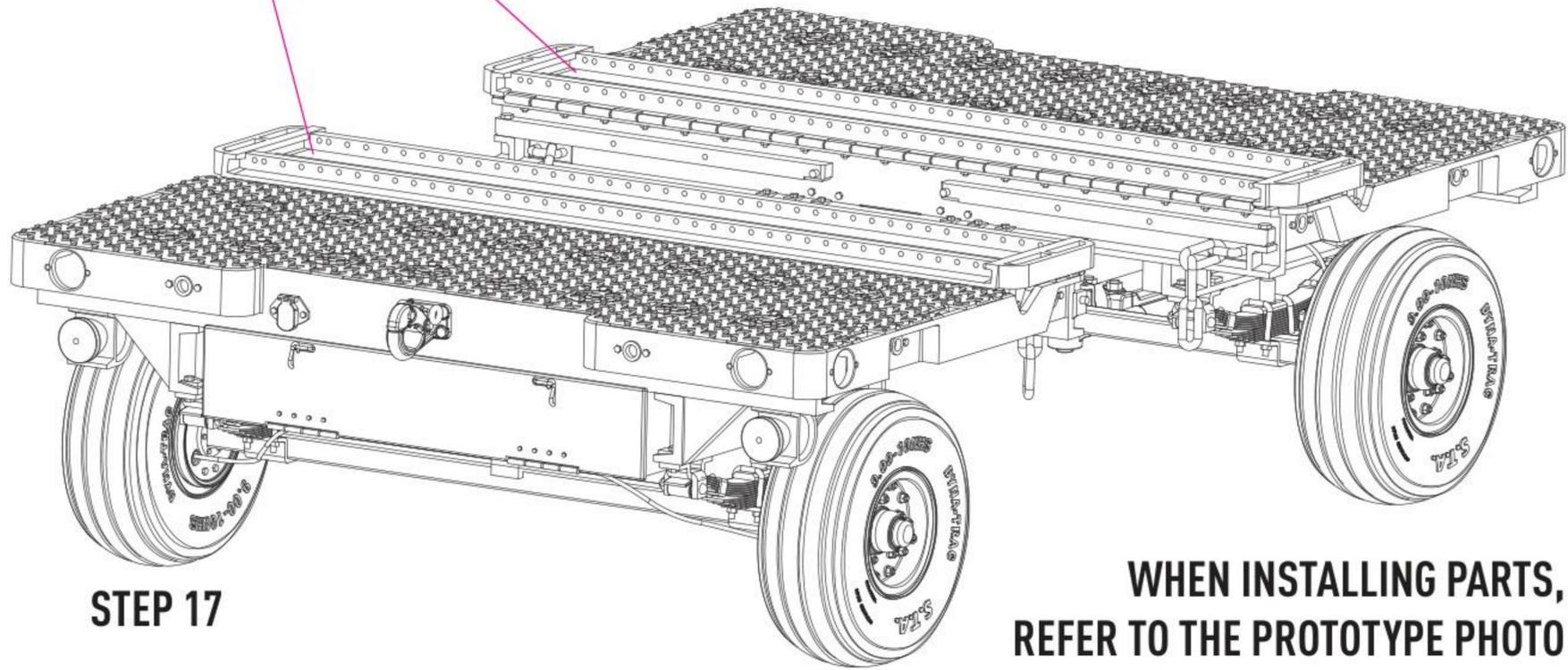
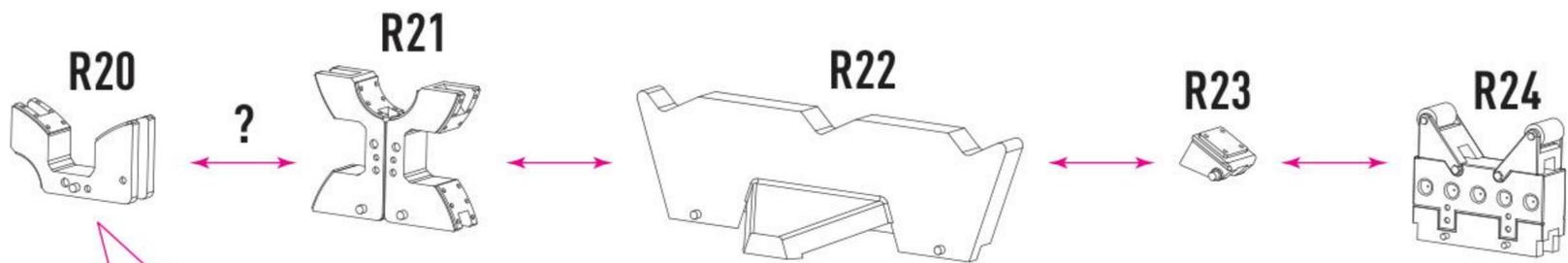
STEP 14



STEP 16



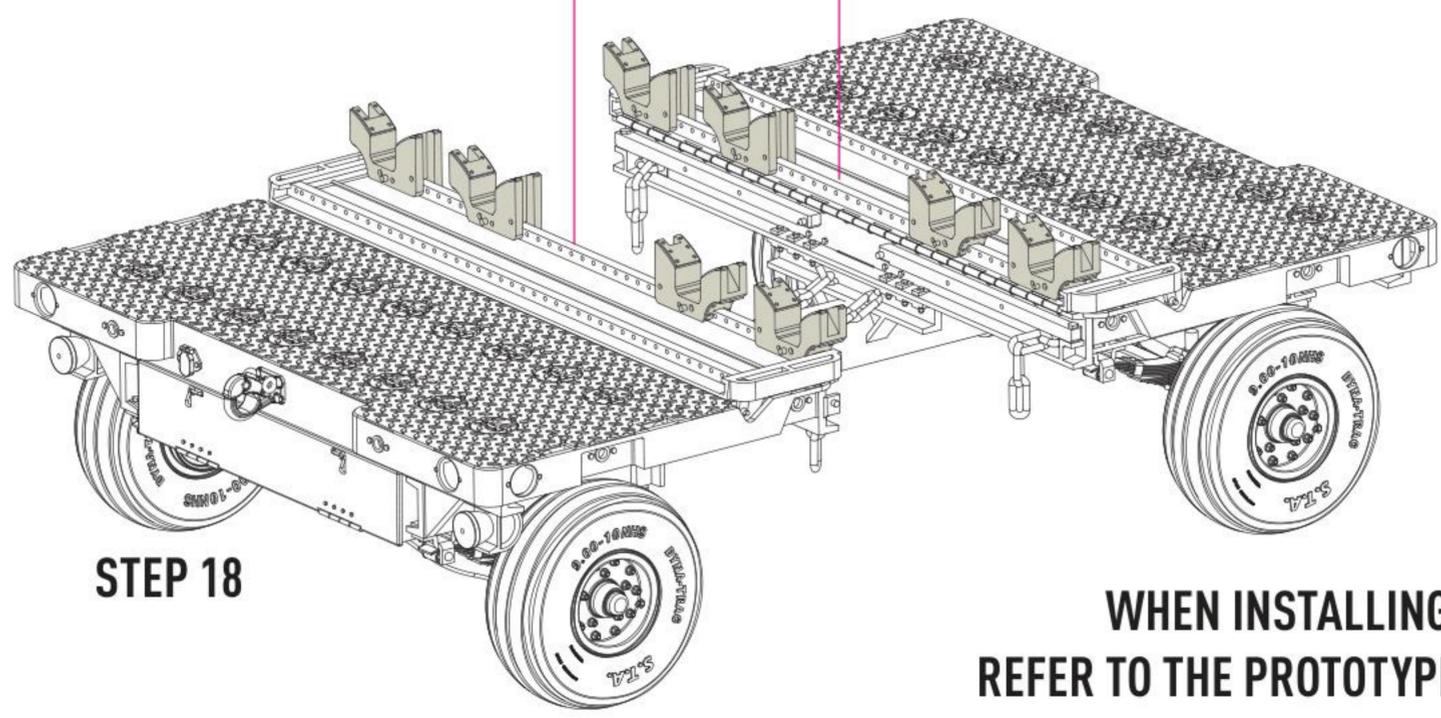
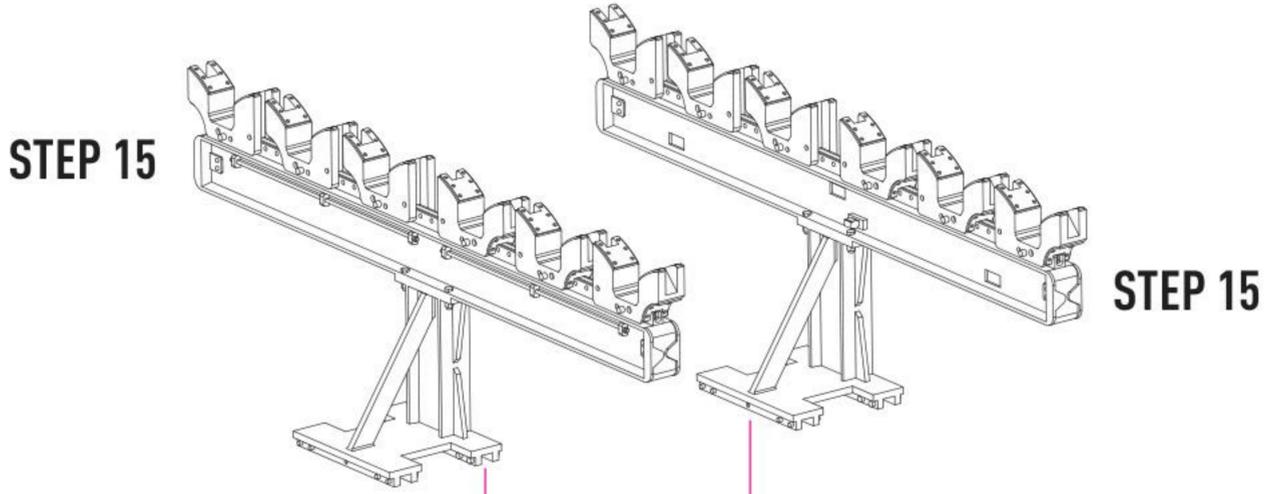
18



STEP 17

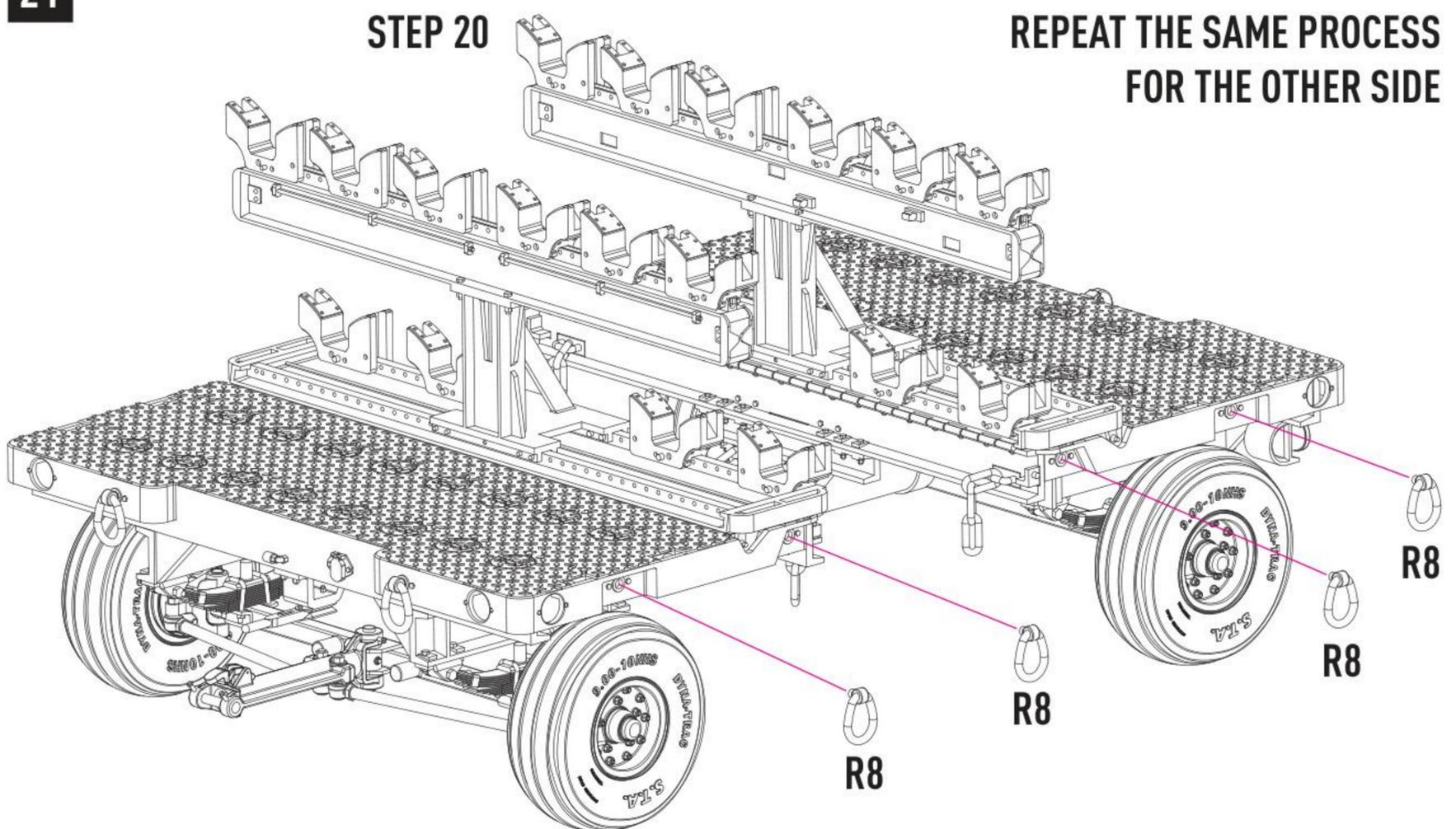
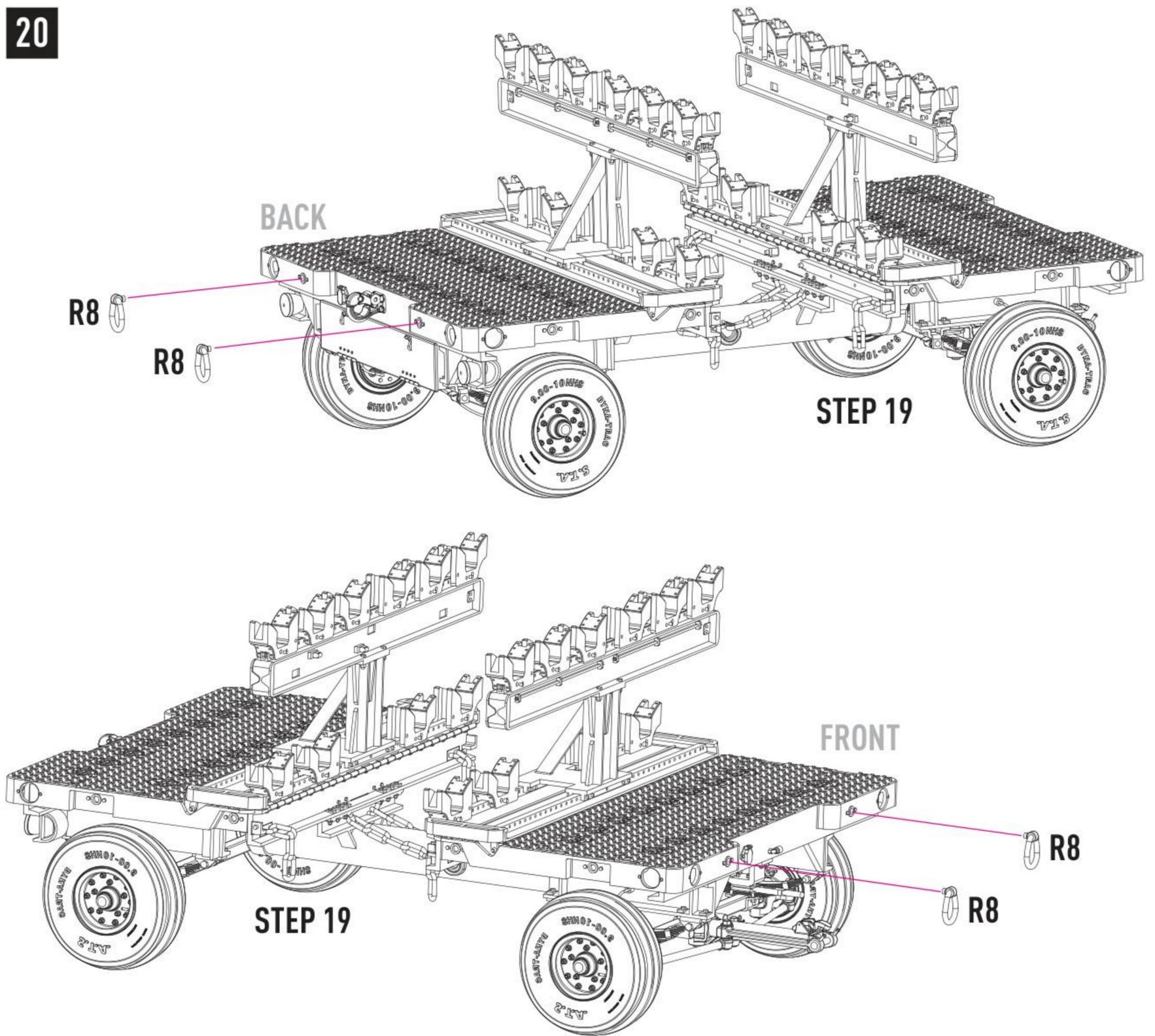
WHEN INSTALLING PARTS, REFER TO THE PROTOTYPE PHOTO

19



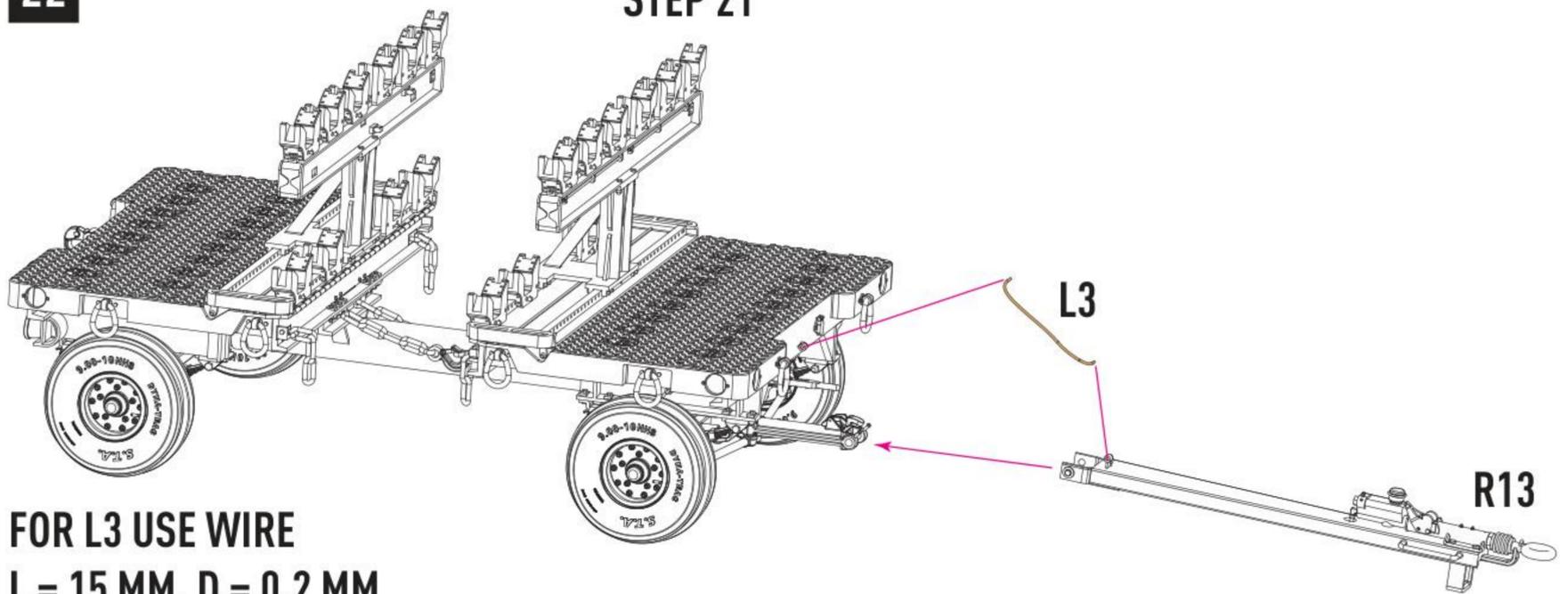
STEP 18

WHEN INSTALLING PARTS, REFER TO THE PROTOTYPE PHOTO



22

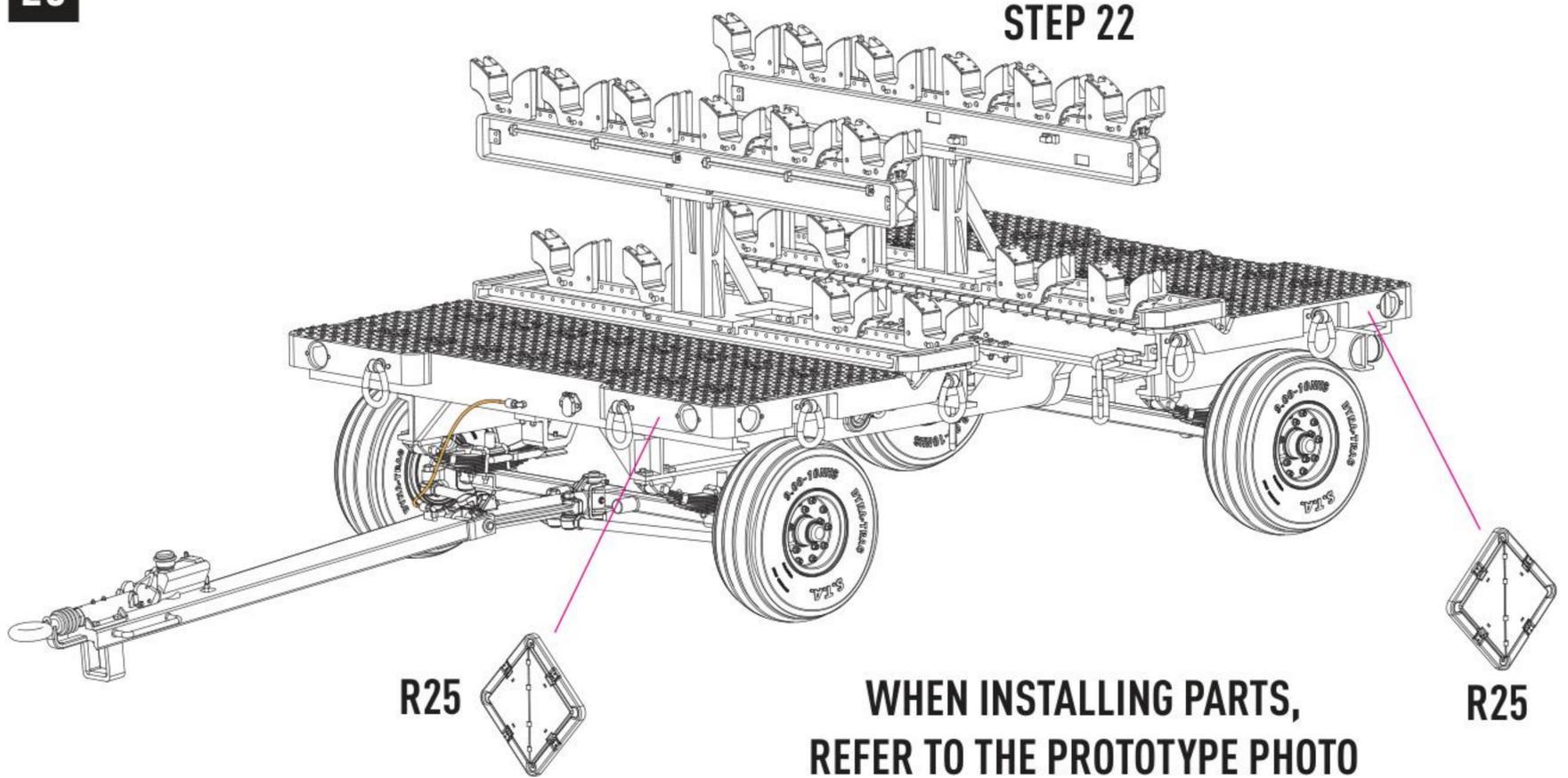
STEP 21



FOR L3 USE WIRE  
L = 15 MM, D = 0.2 MM

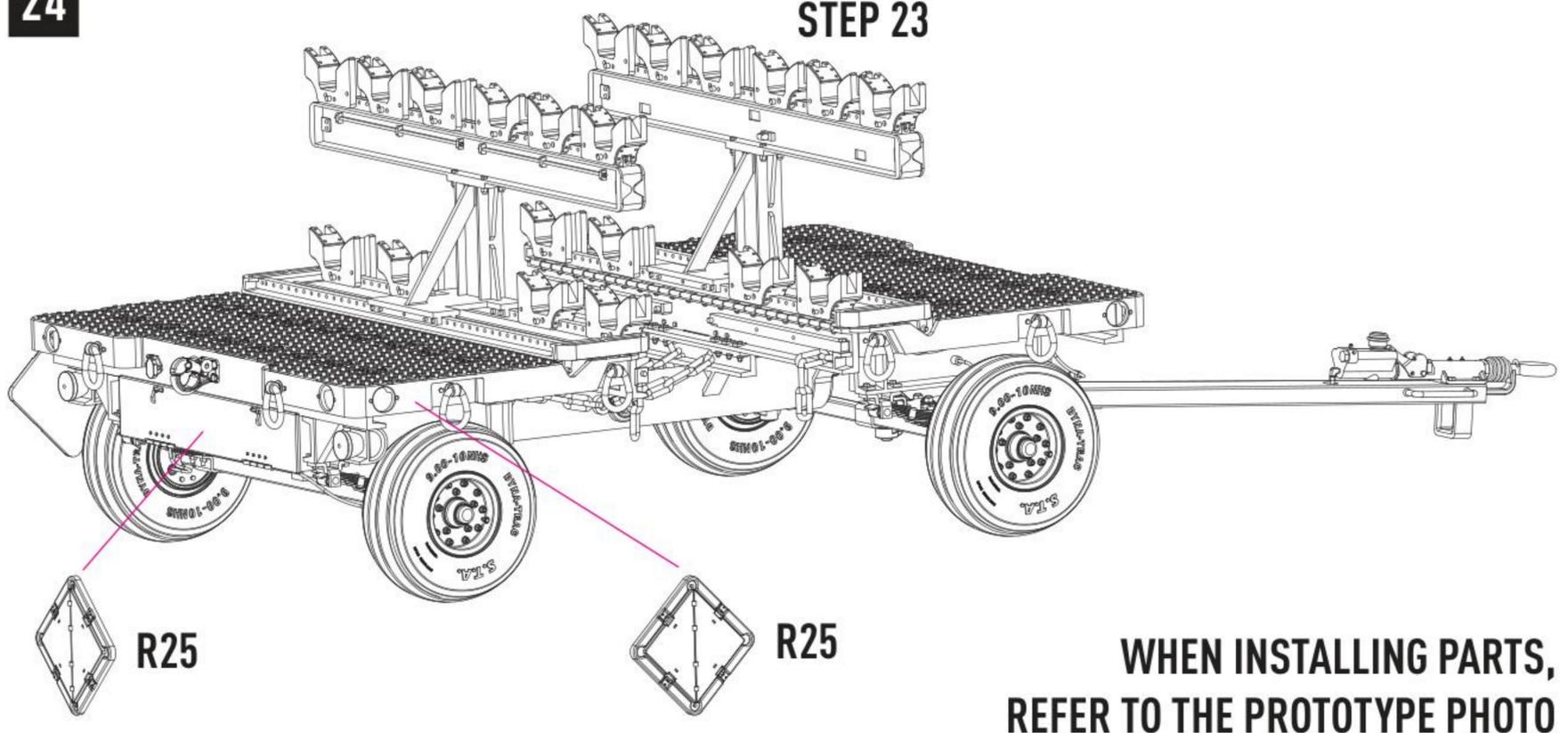
23

STEP 22

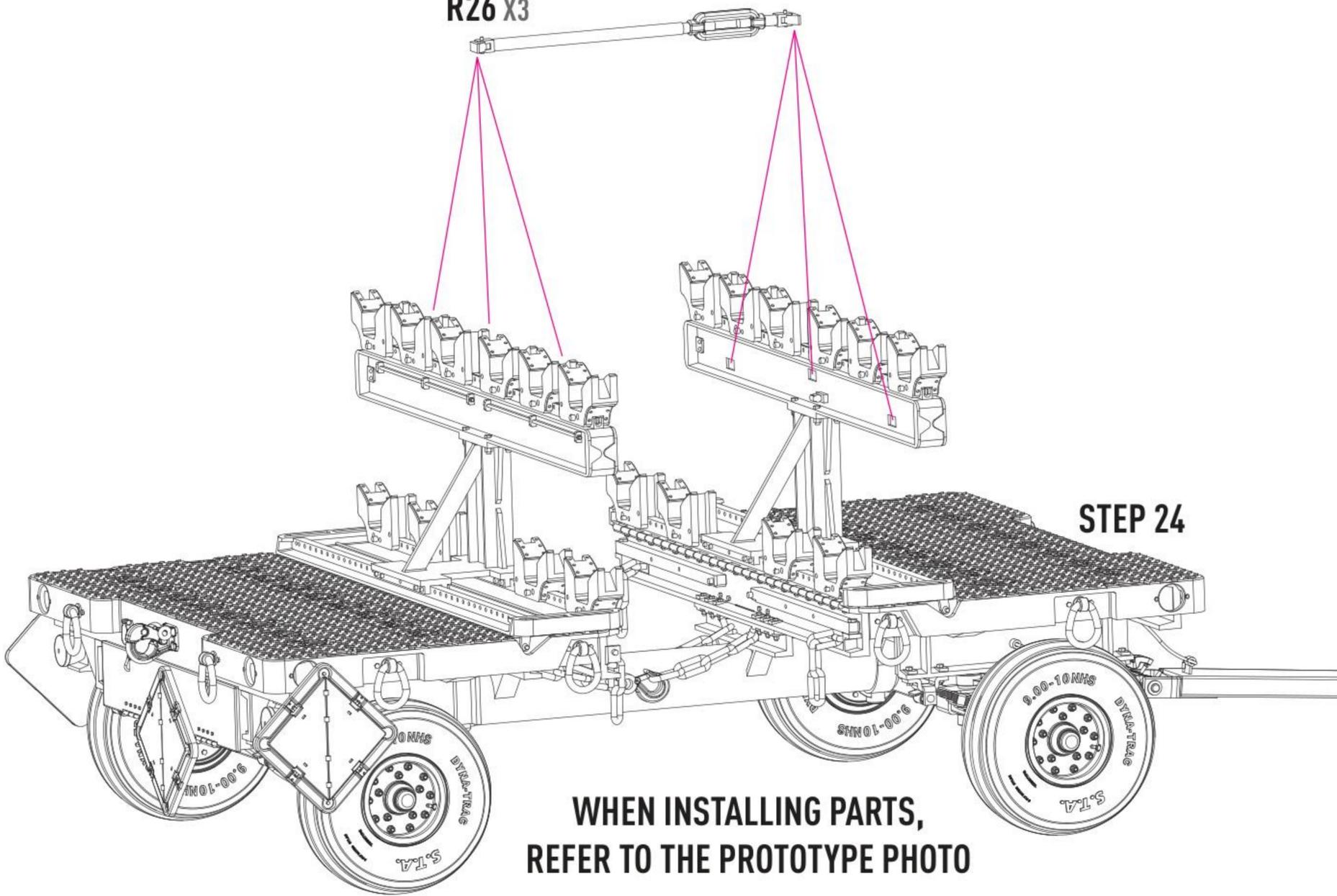


24

STEP 23

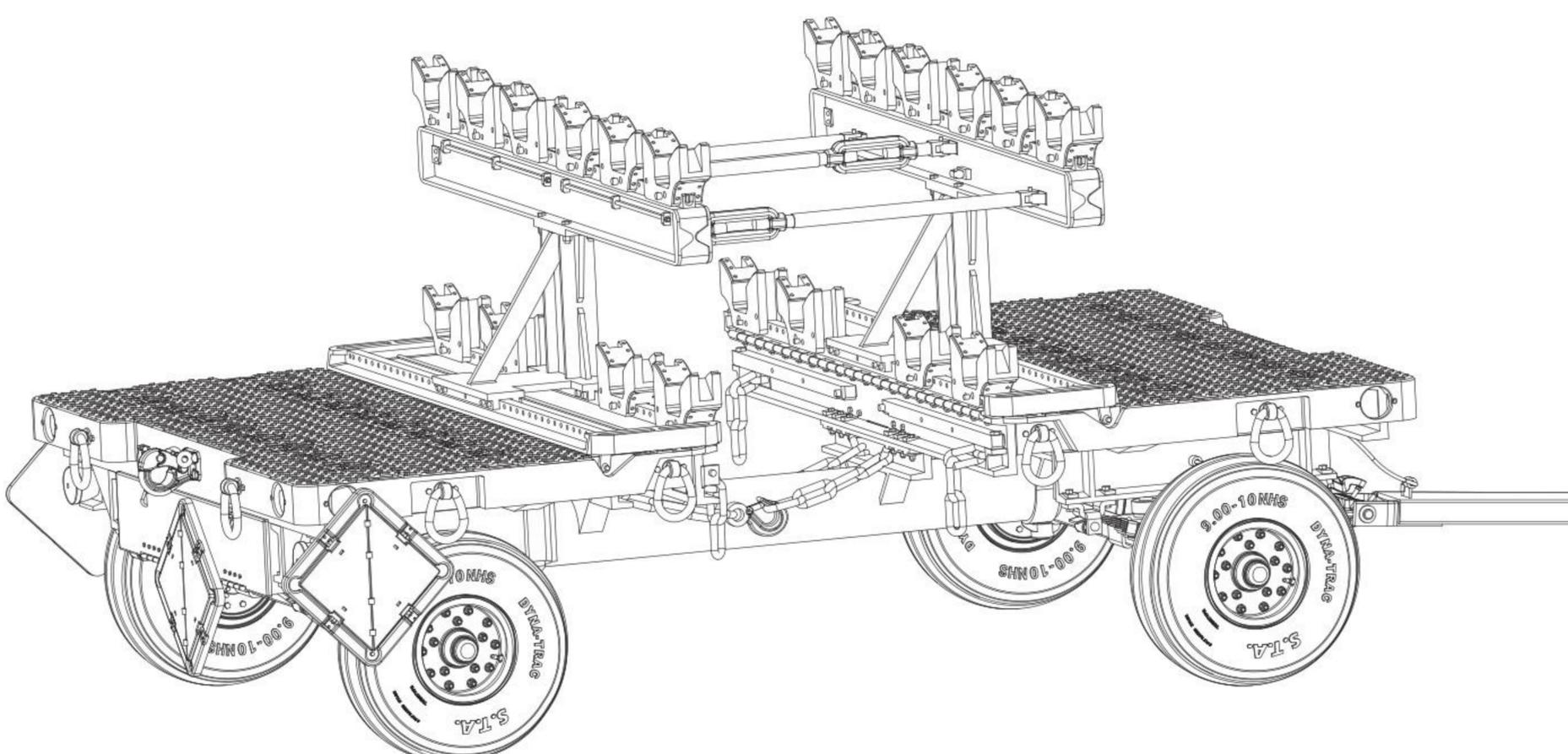


OPTIONAL  
R26 X3



STEP 24

WHEN INSTALLING PARTS,  
REFER TO THE PROTOTYPE PHOTO



# DECAL INSTRUCTION

