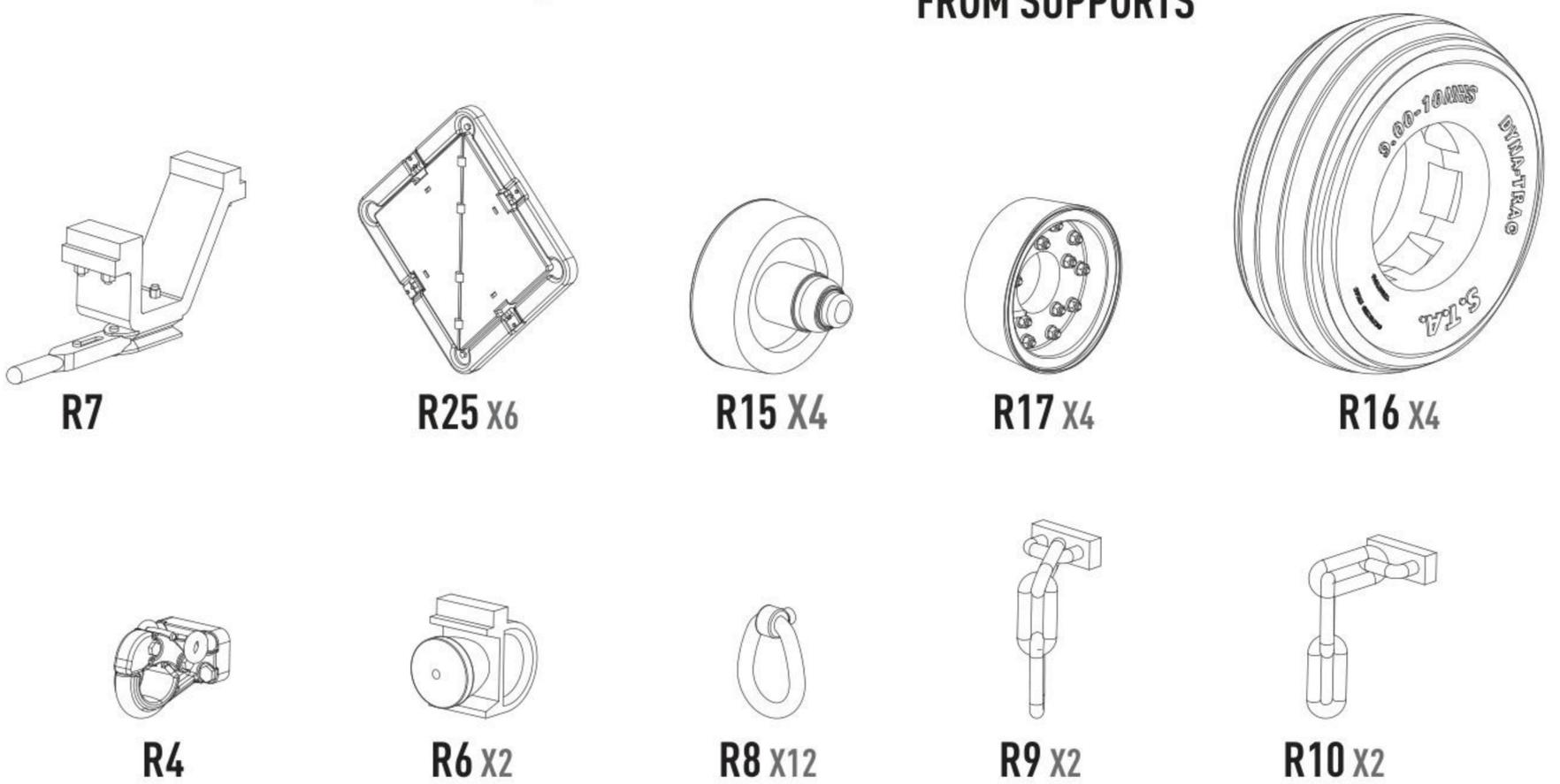
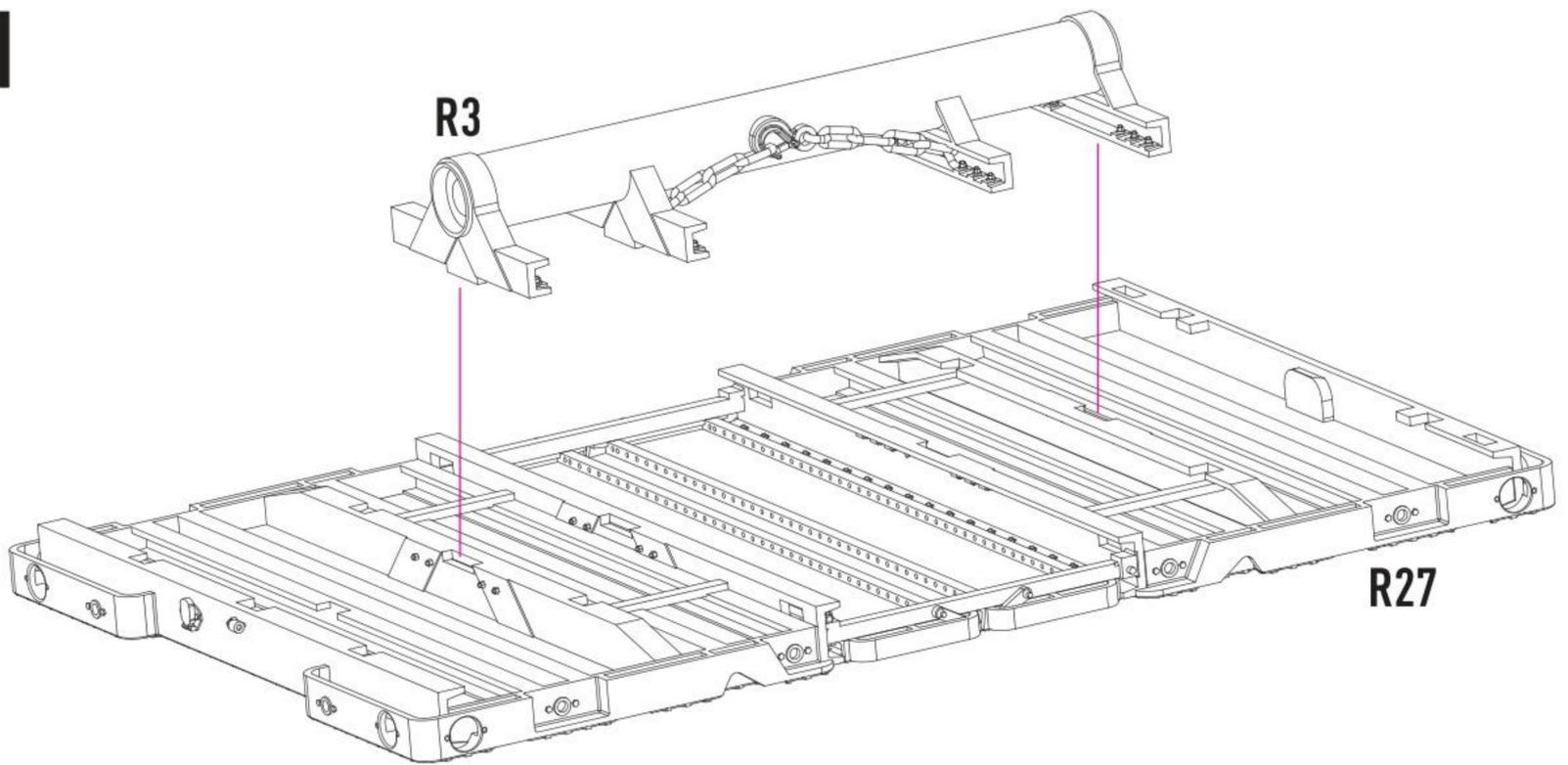


 USE A SAW TO REMOVE SUPPORTS FROM 3D PRINTED PARTS

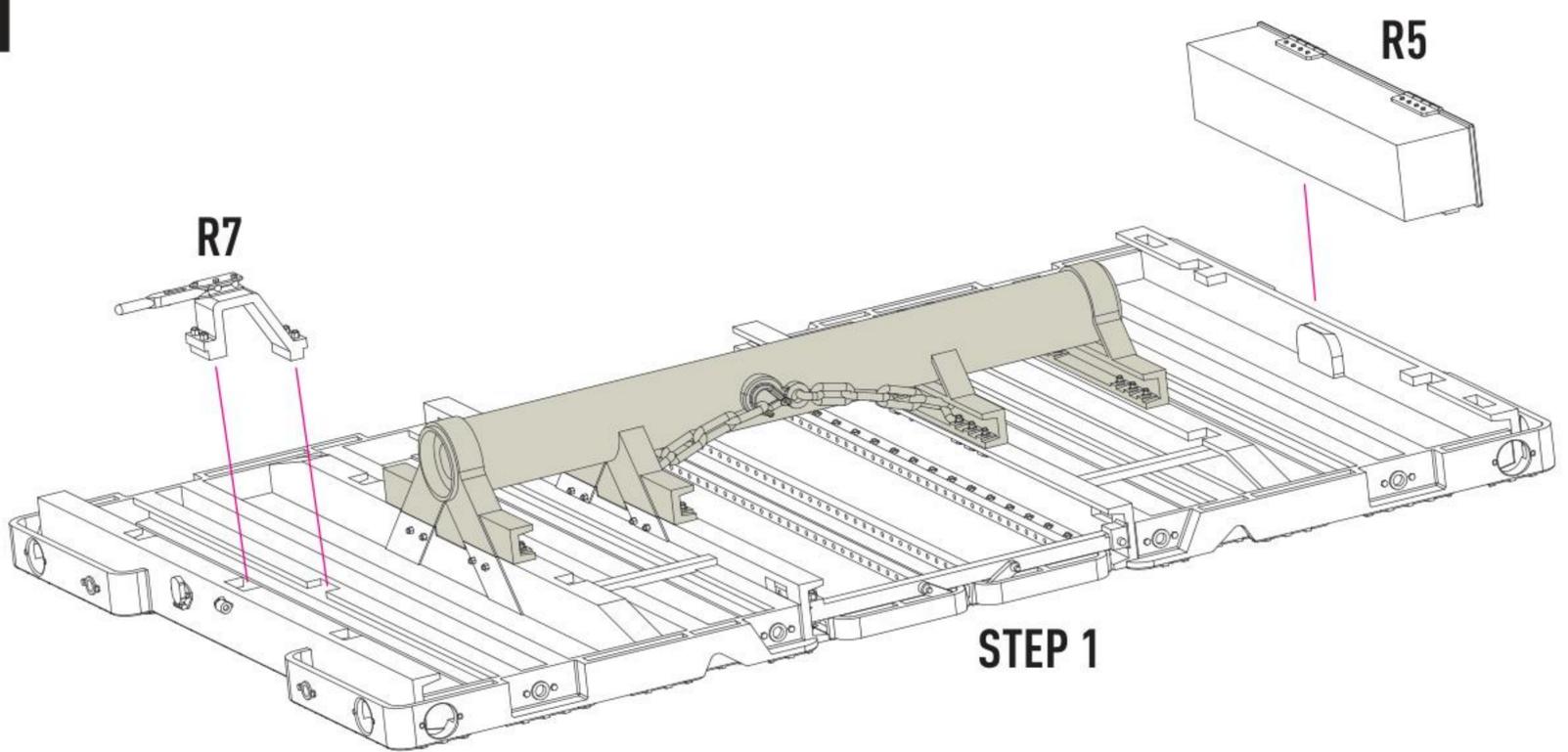
**DETAILS AFTER REMOVAL FROM SUPPORTS**



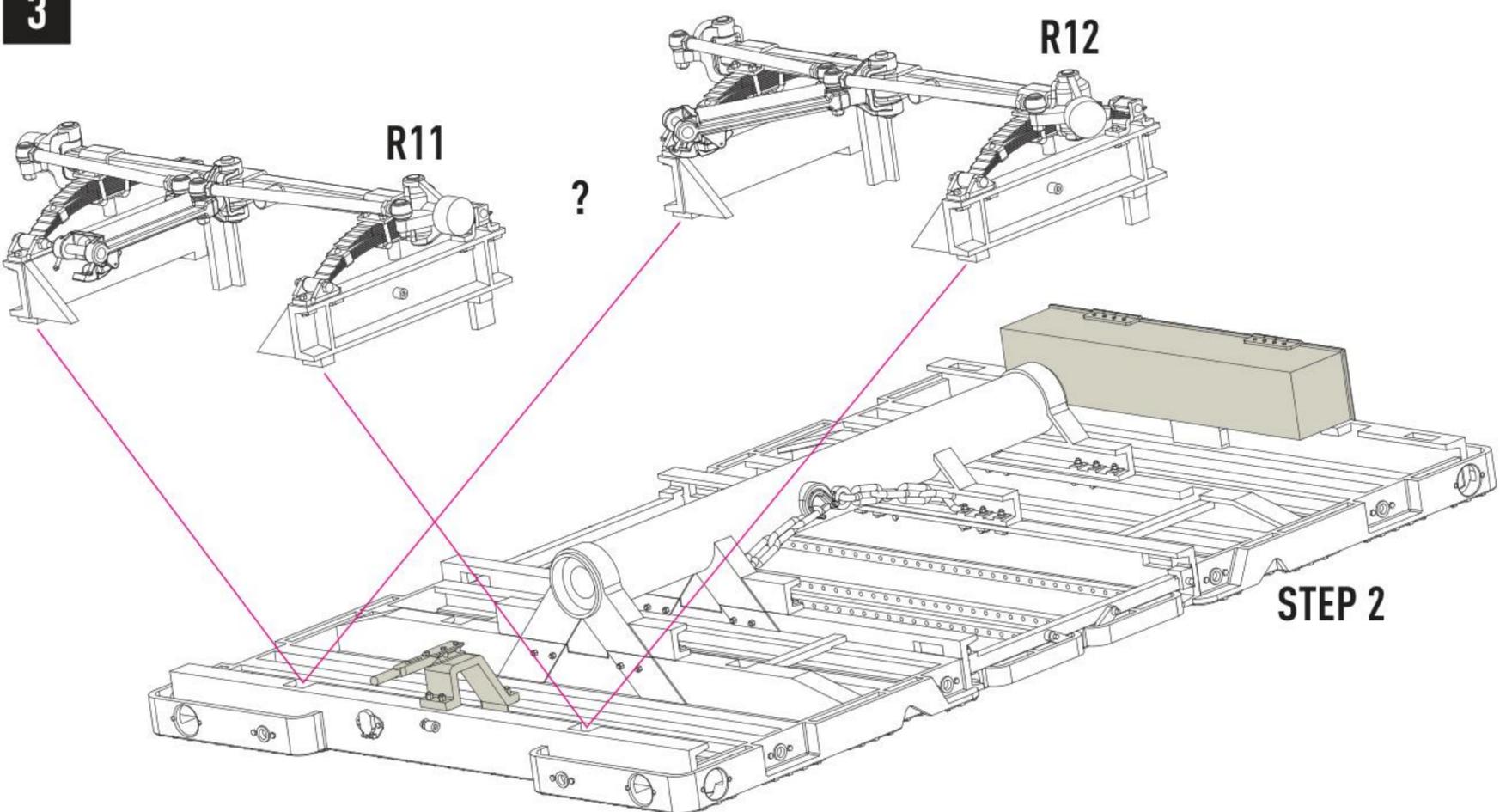
1

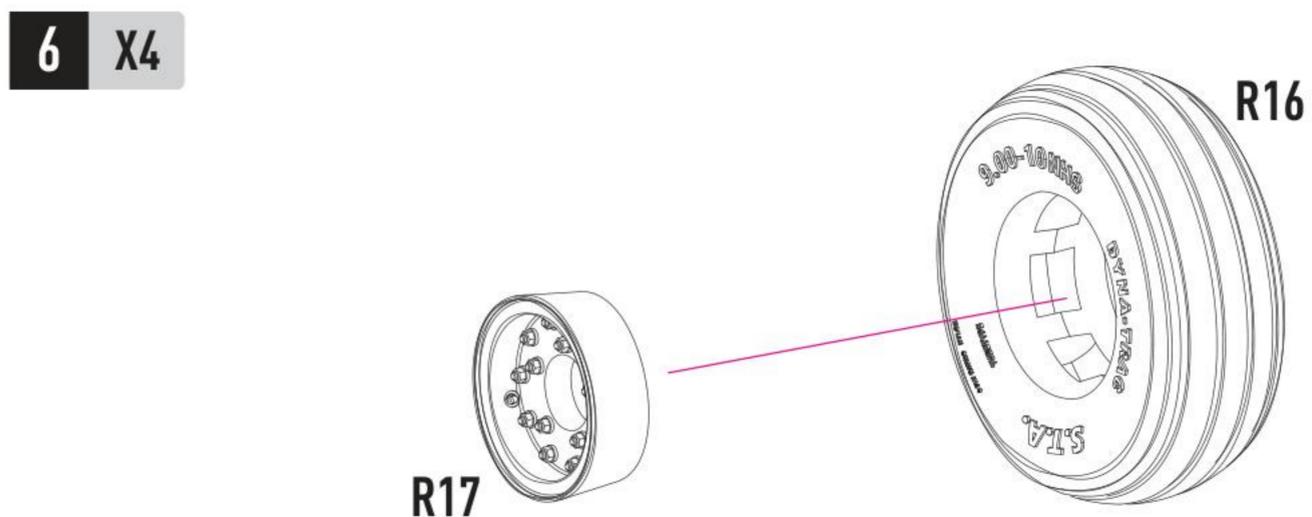
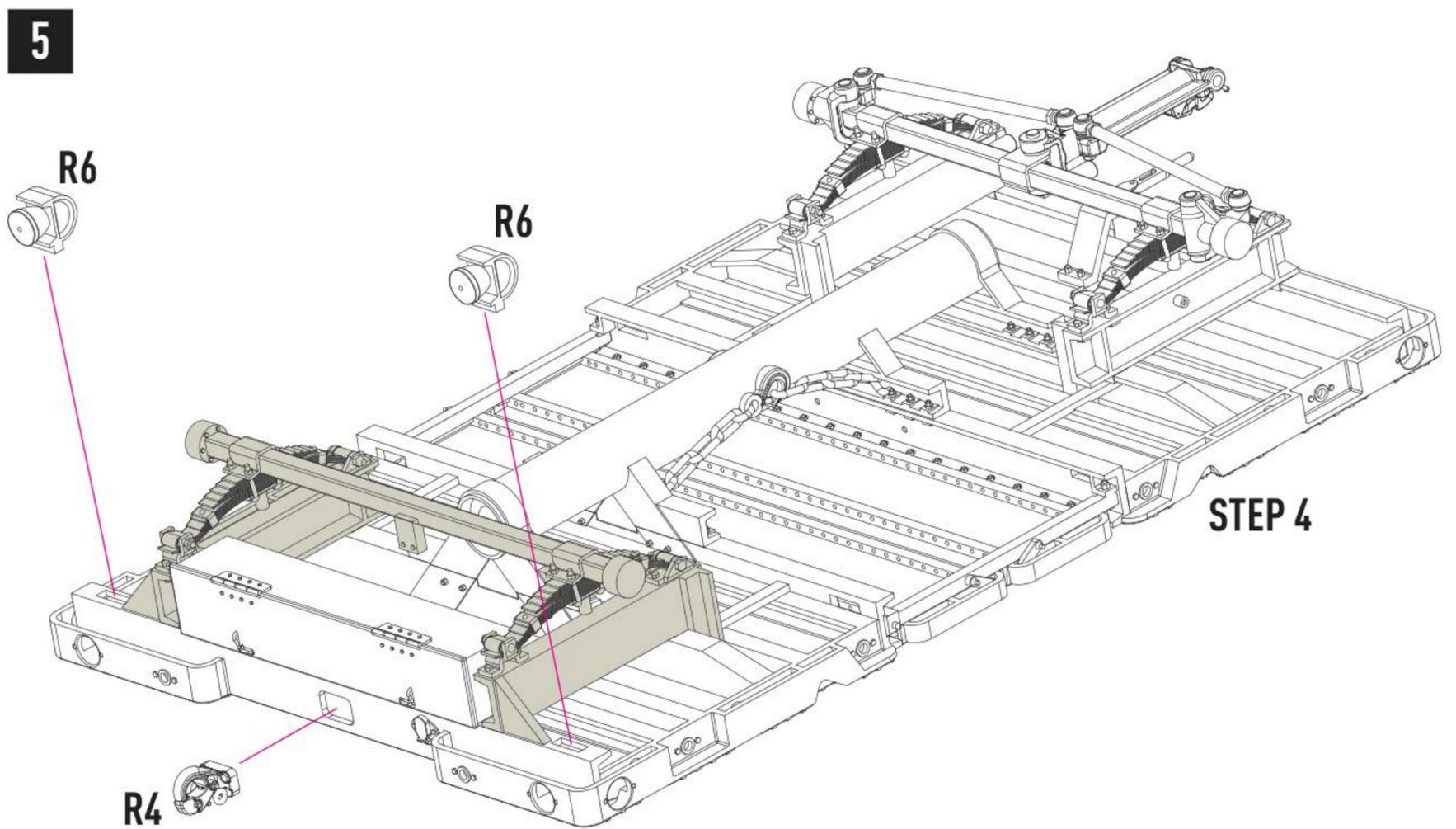
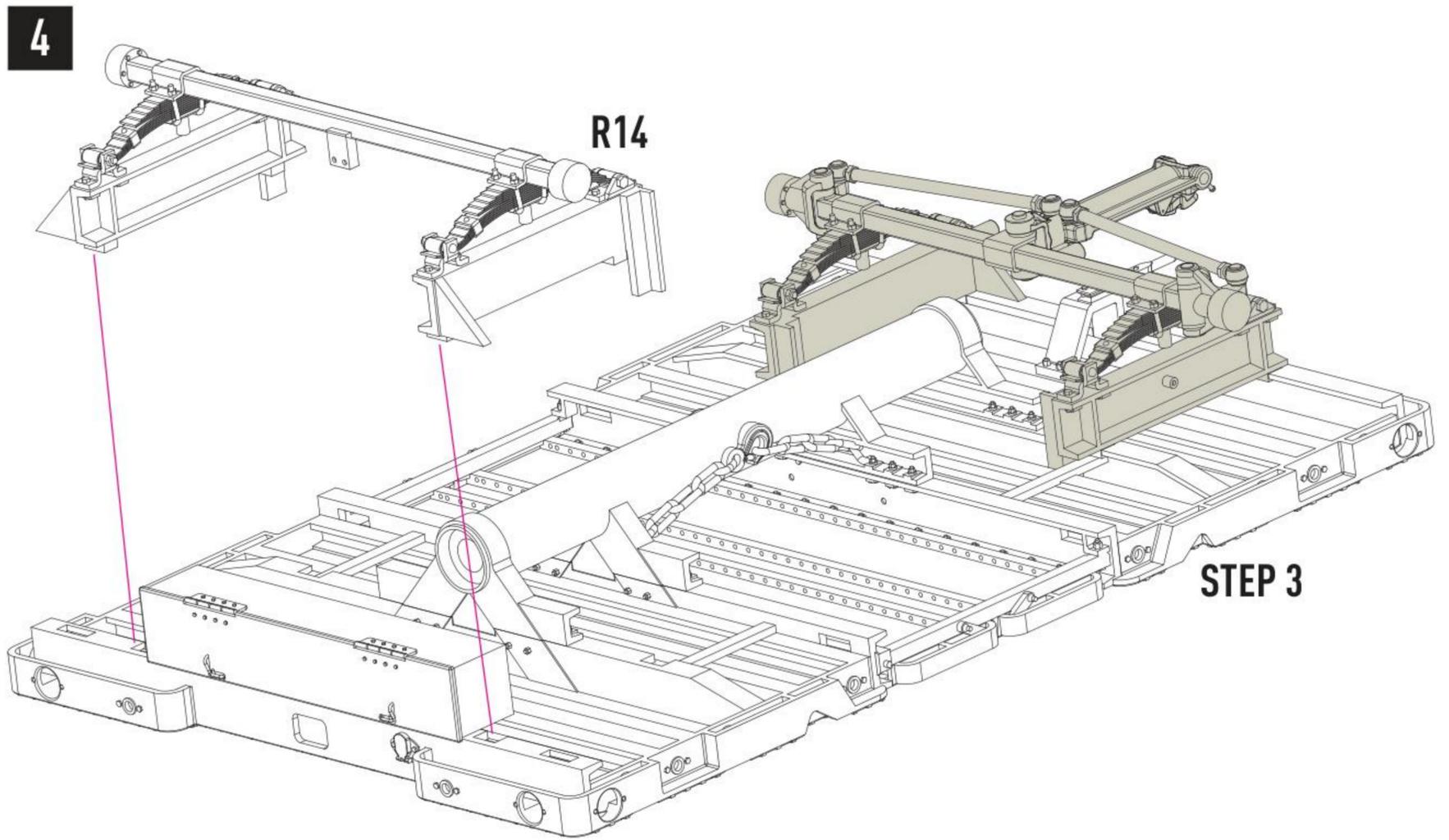


2

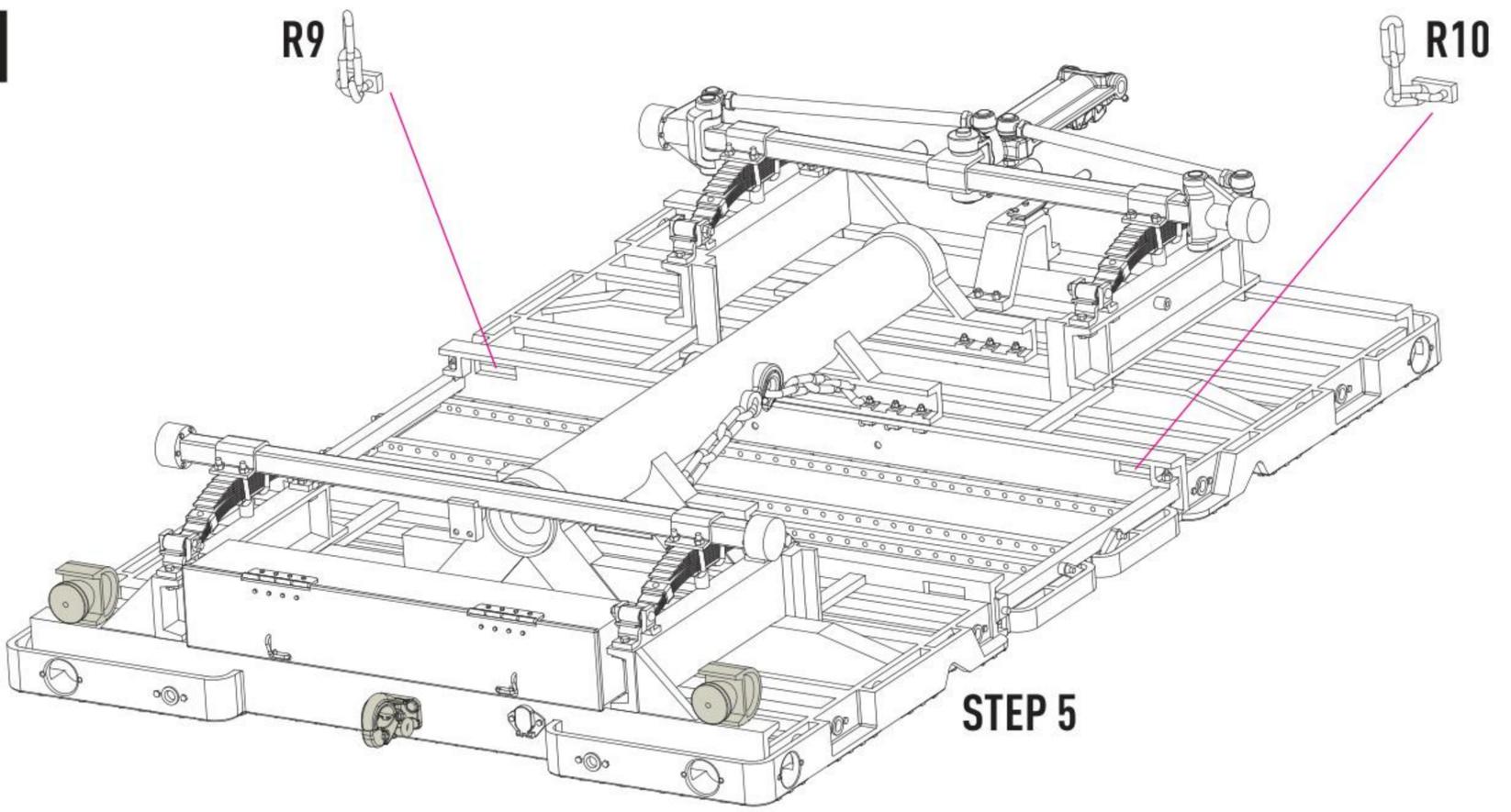


3

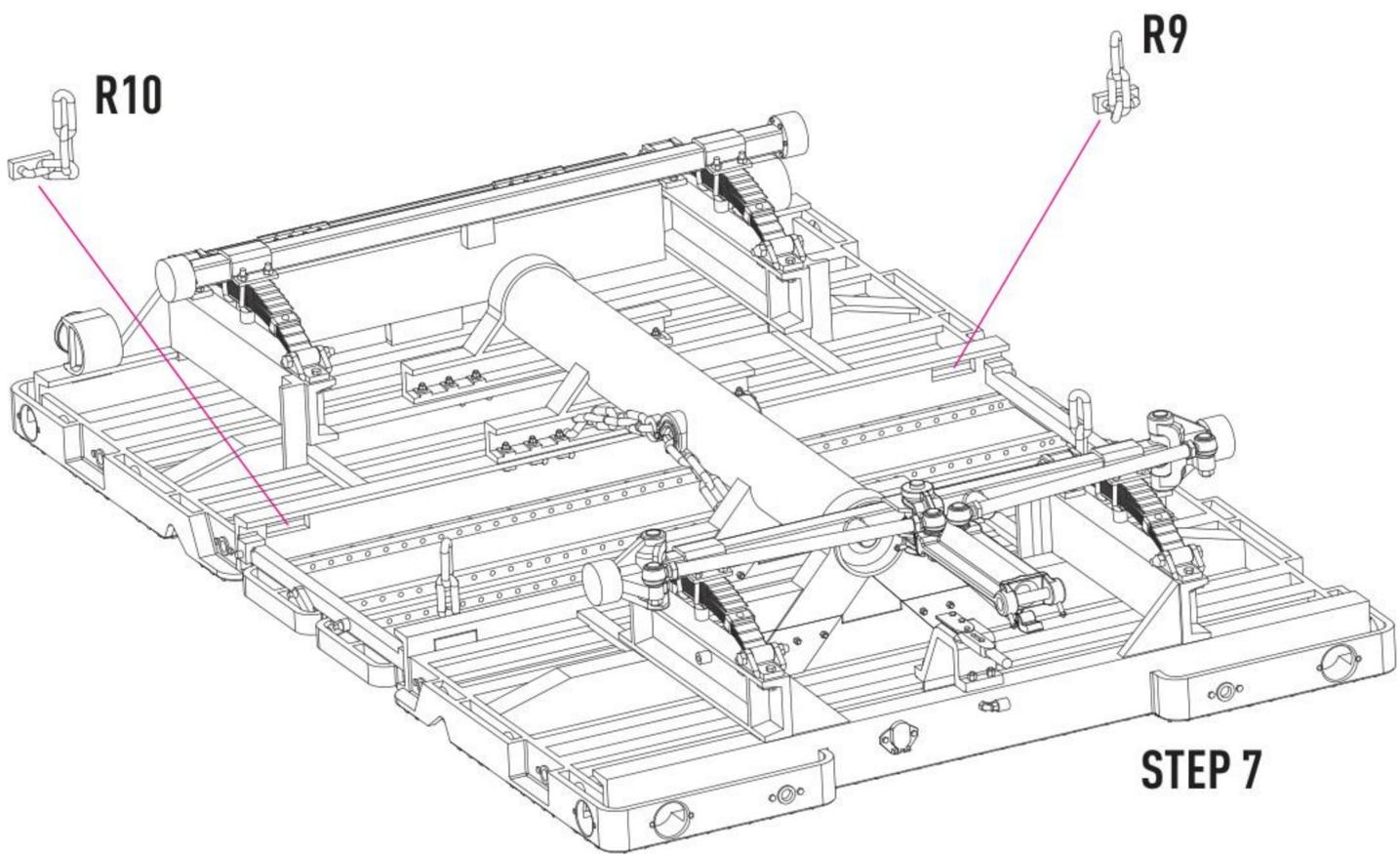




7

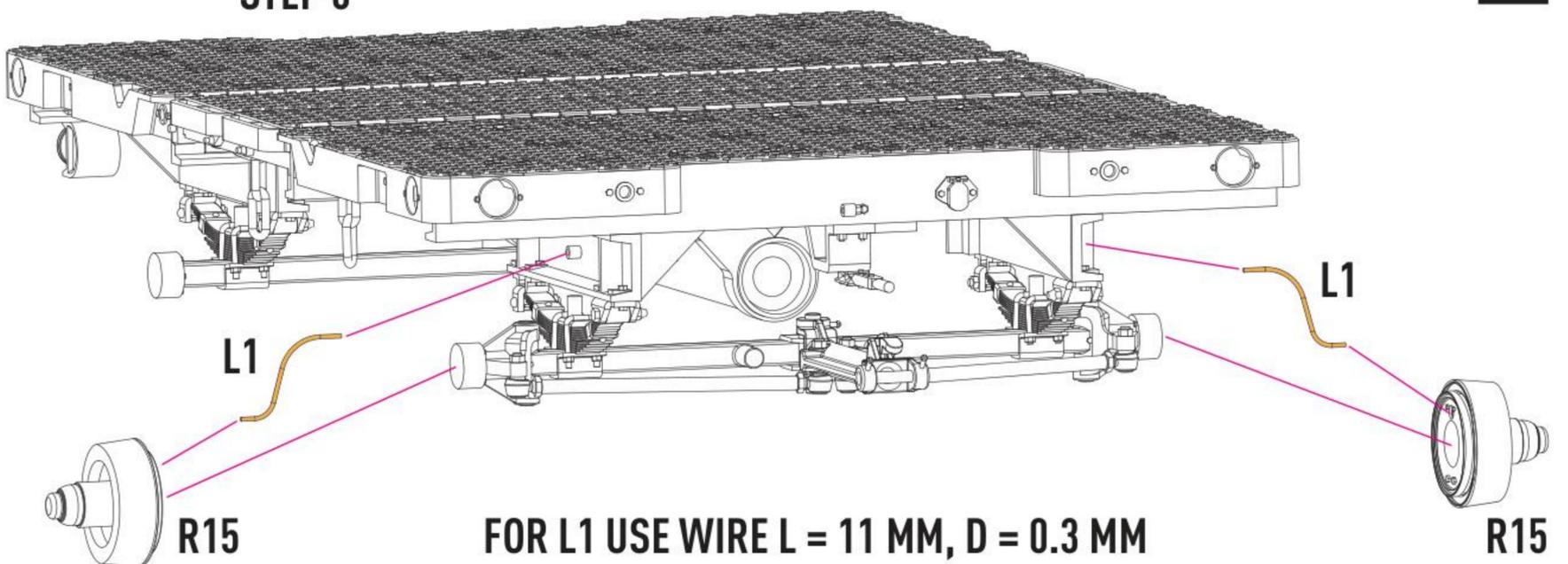


8



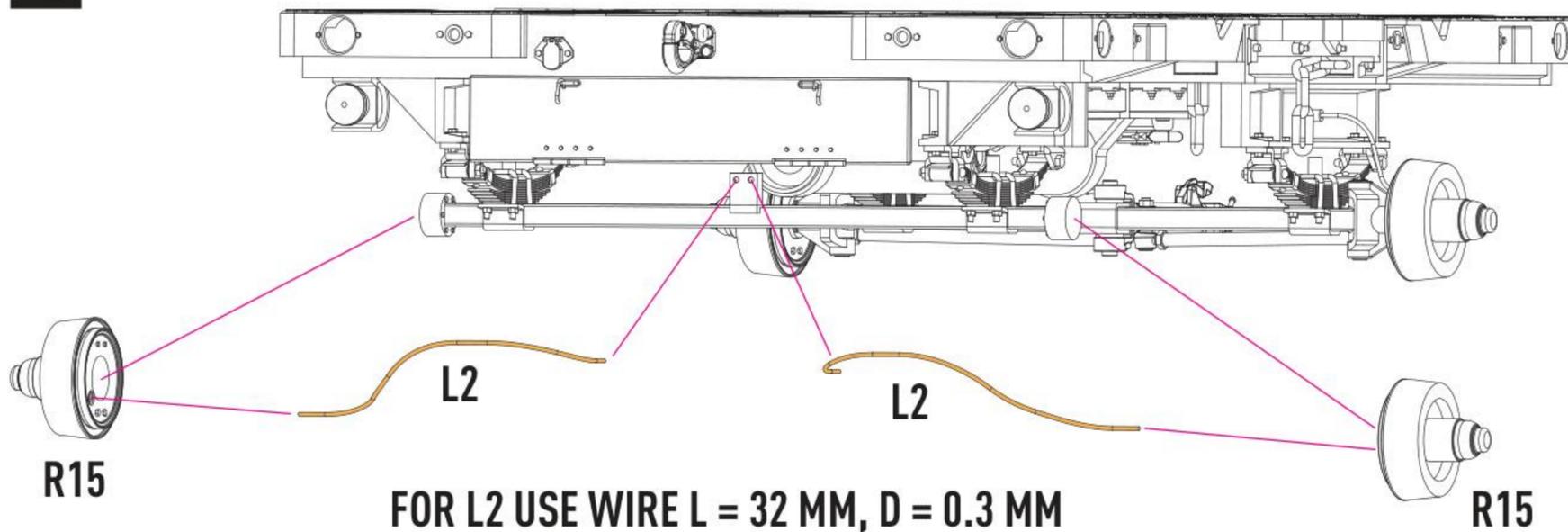
STEP 8

9

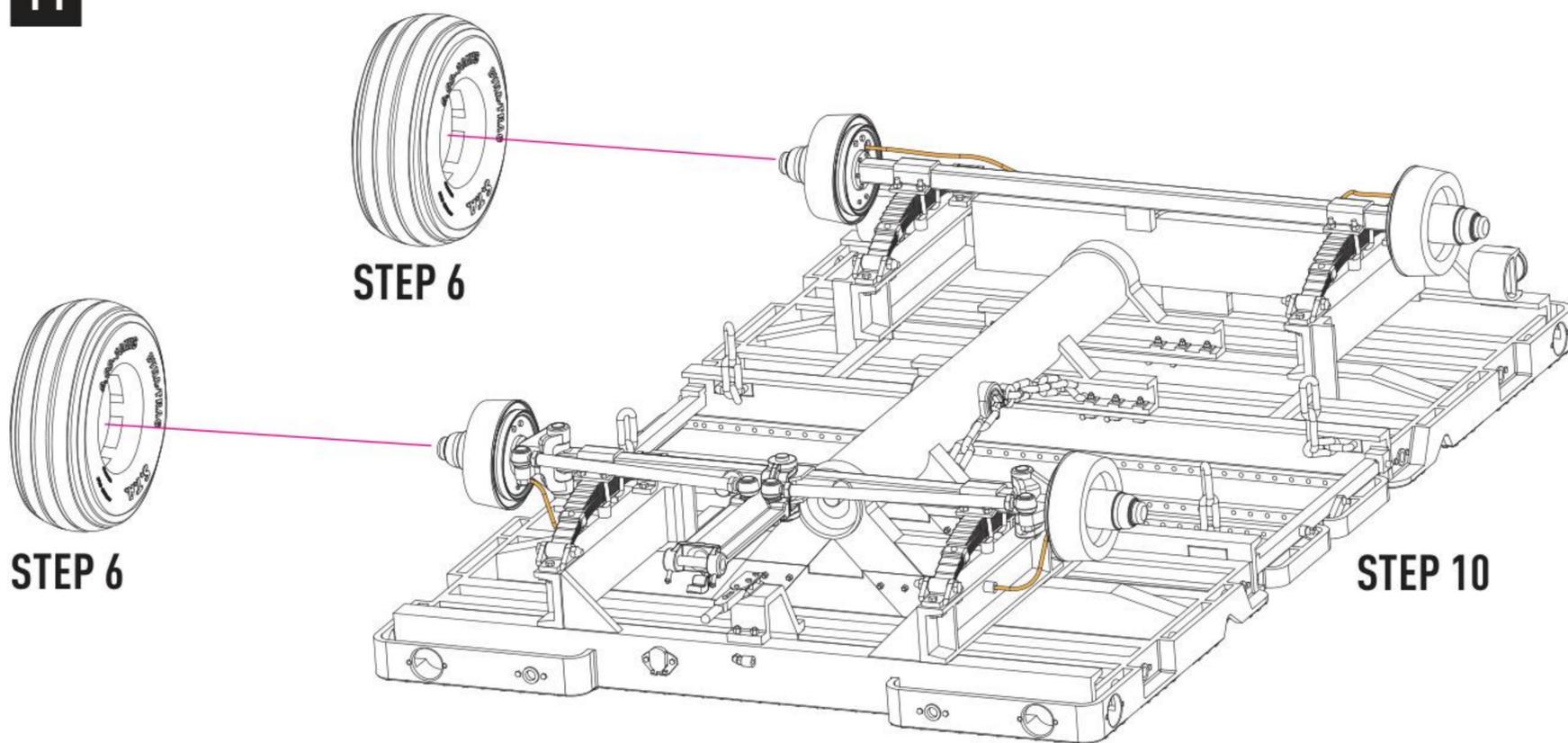


10

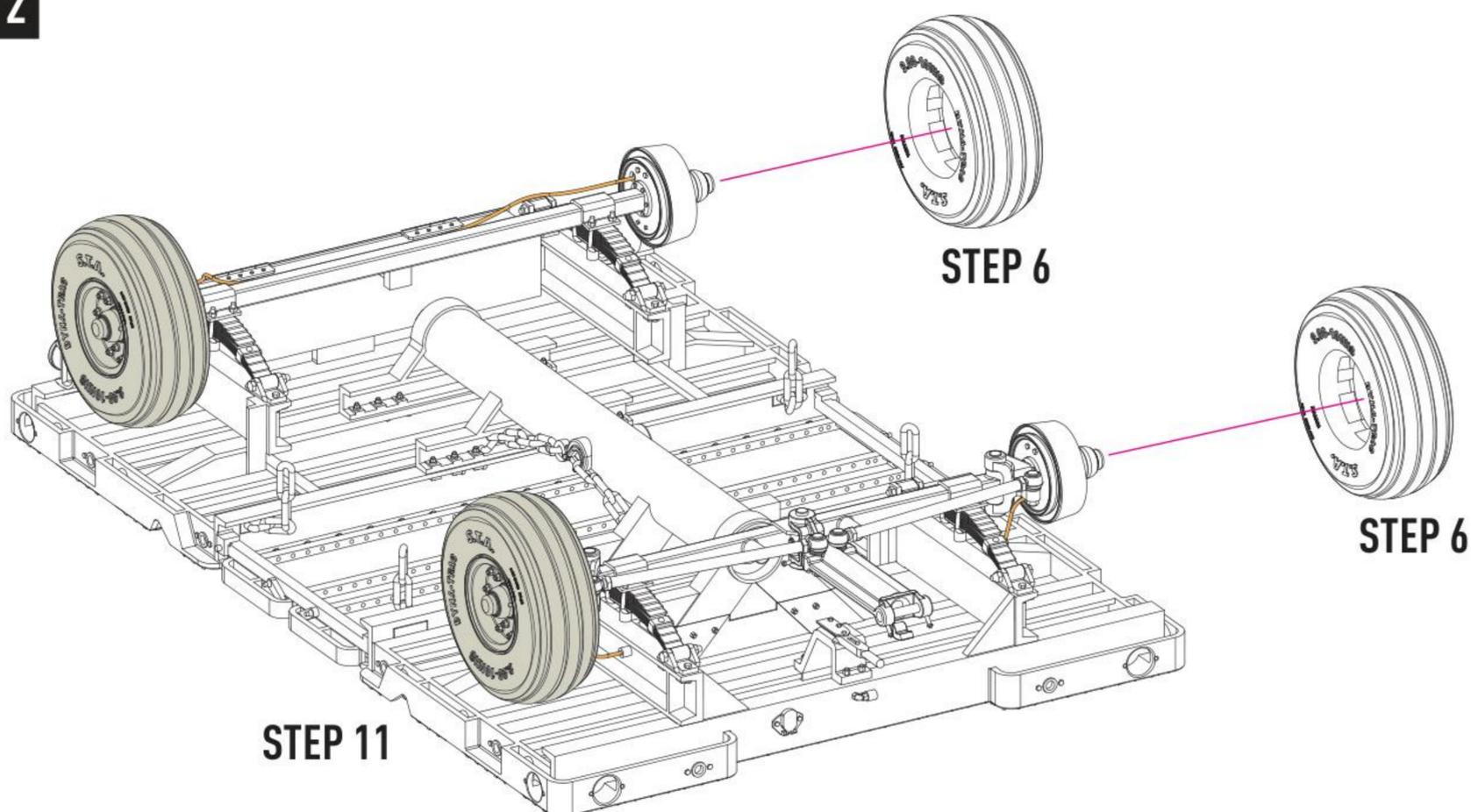
STEP 9



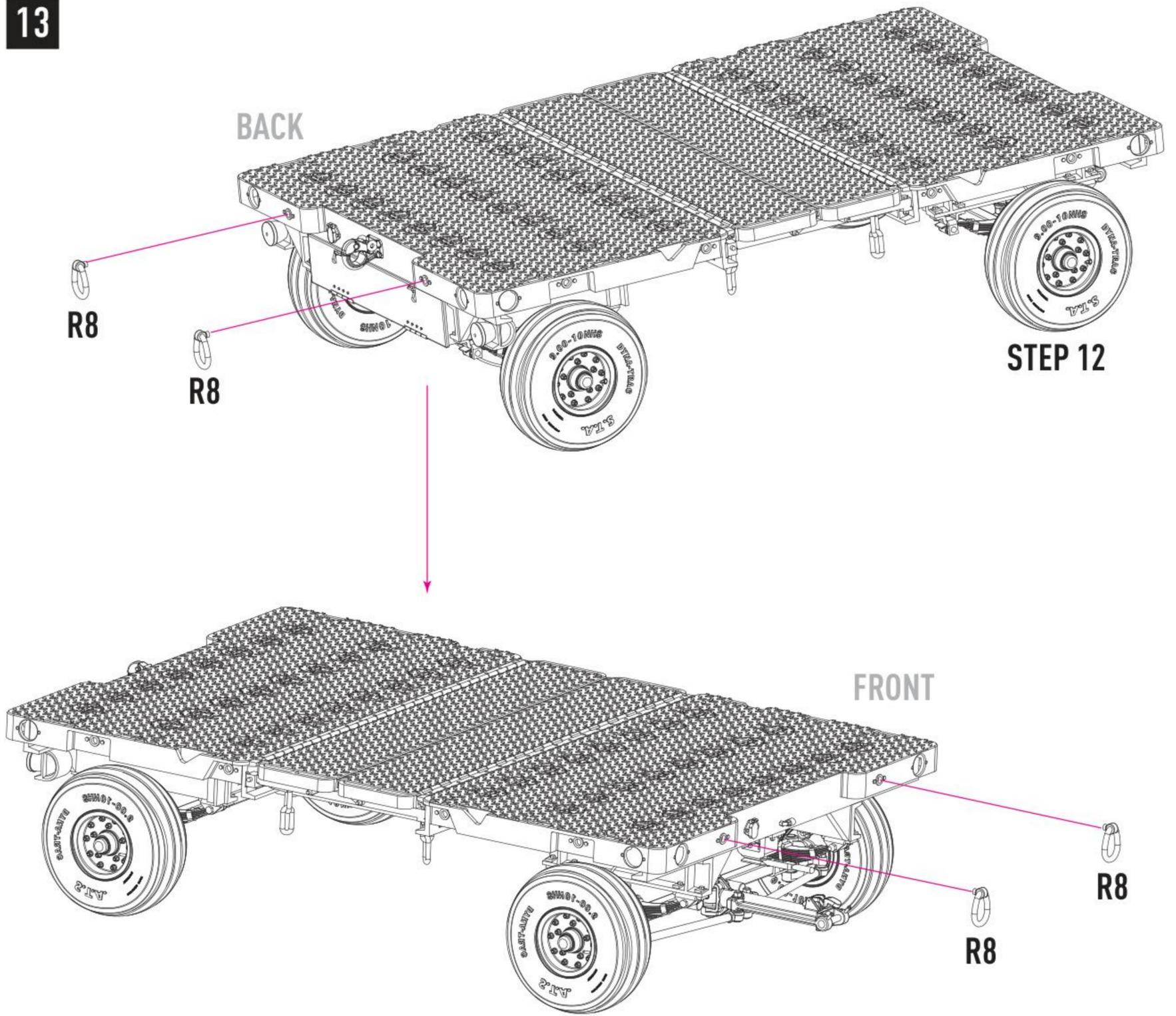
11



12

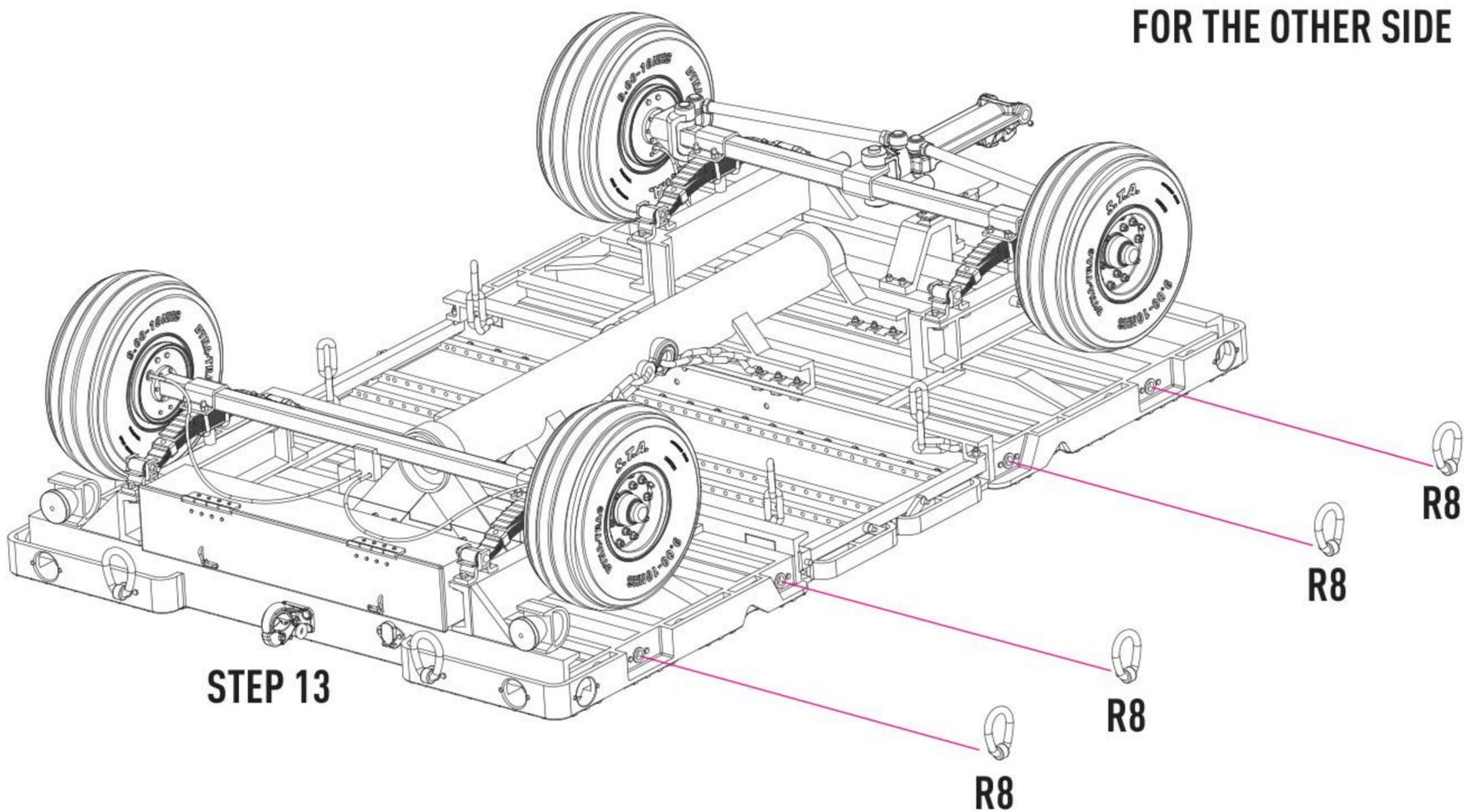


13



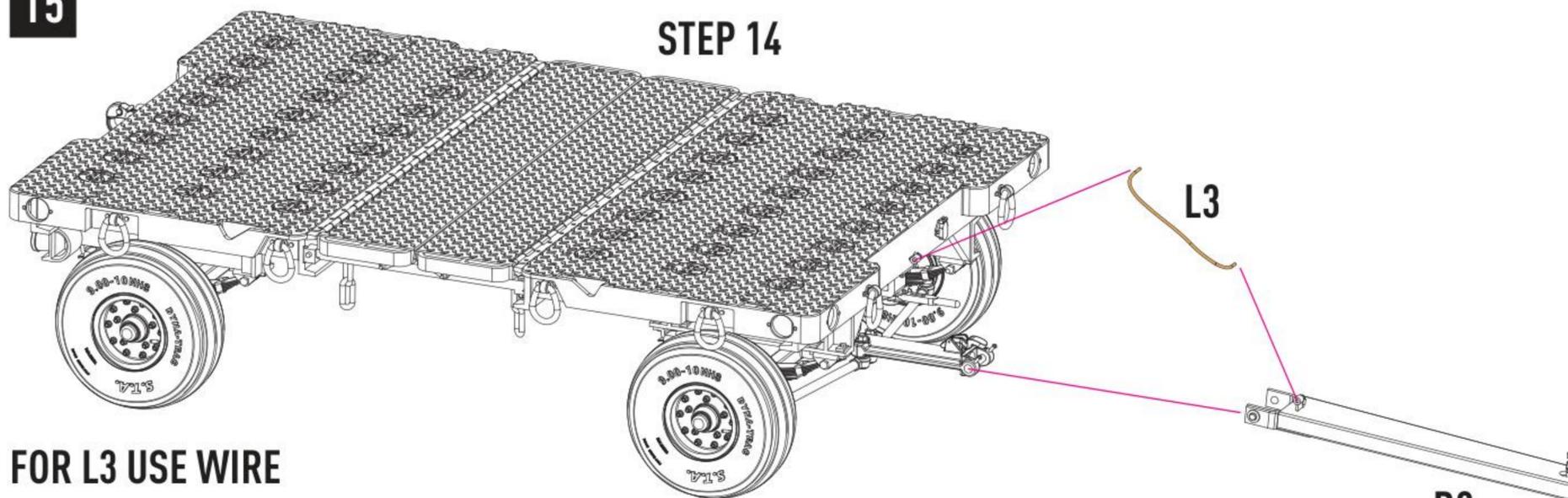
14

REPEAT THE SAME PROCESS FOR THE OTHER SIDE



15

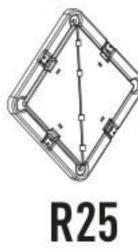
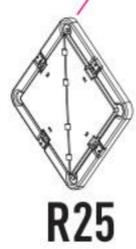
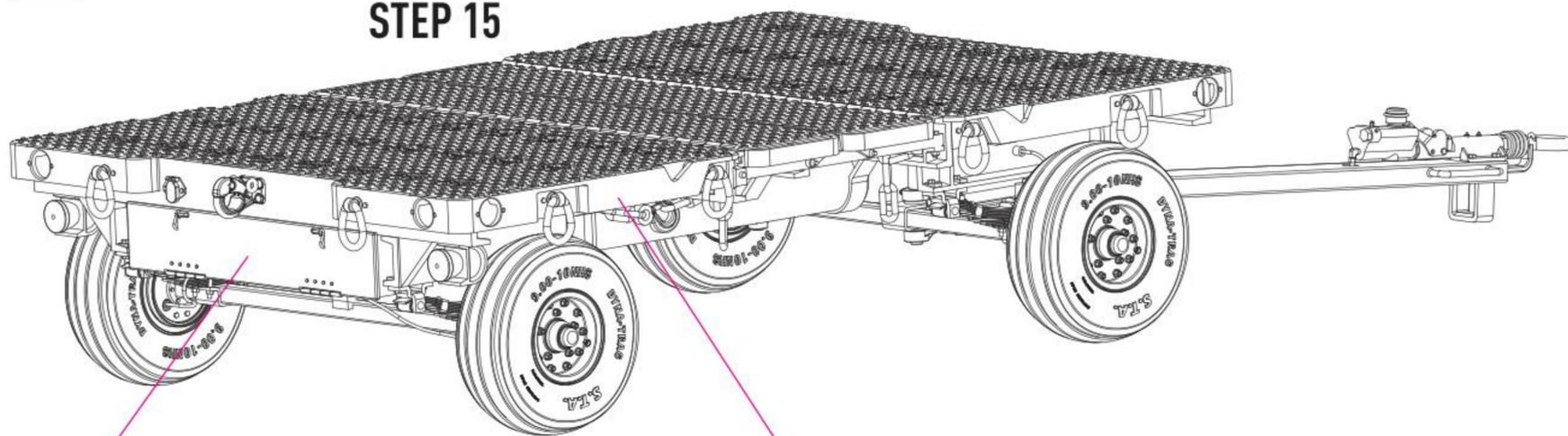
STEP 14



FOR L3 USE WIRE  
L = 21 MM, D = 0.3 MM

16

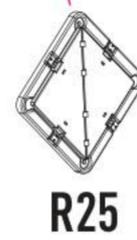
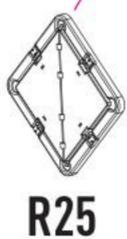
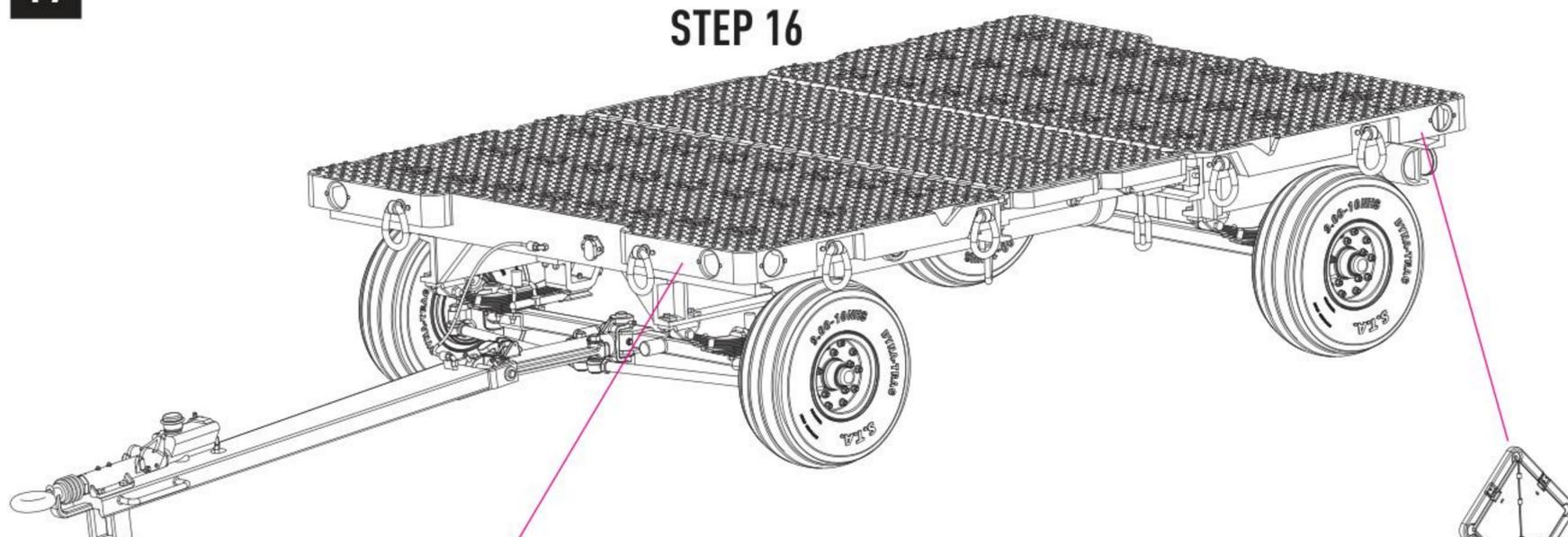
STEP 15



WHEN INSTALLING PARTS,  
REFER TO THE PROTOTYPE PHOTO

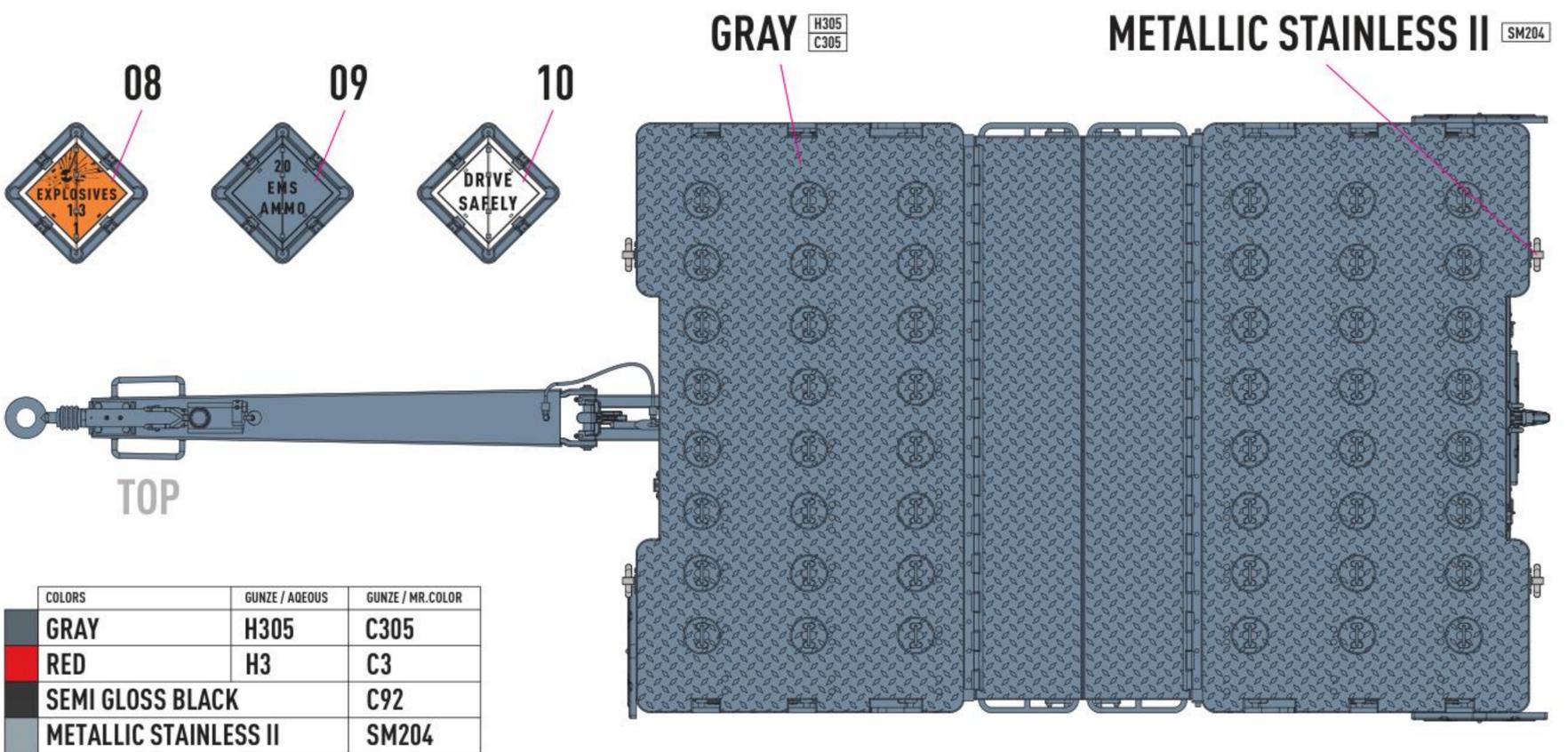
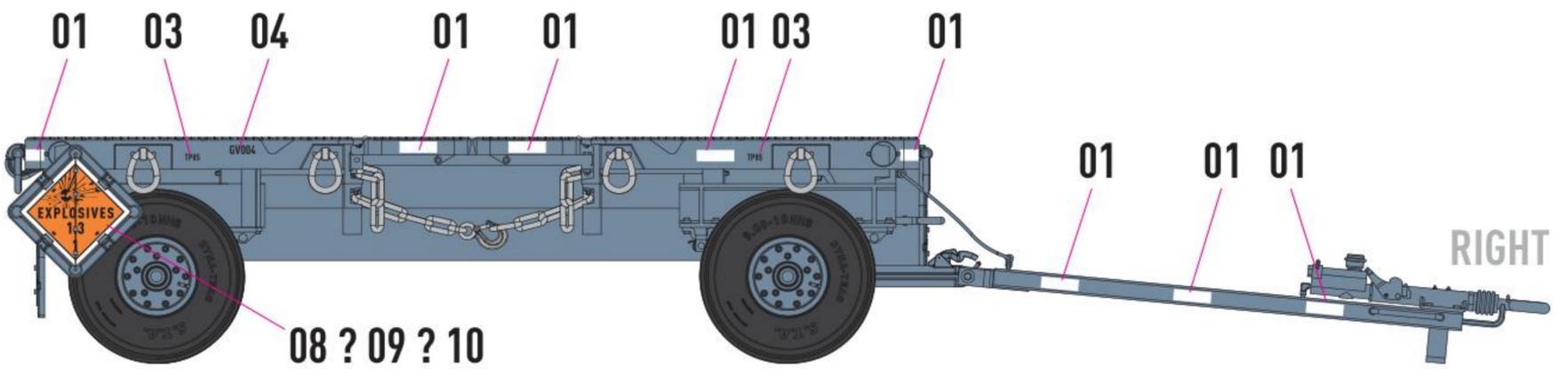
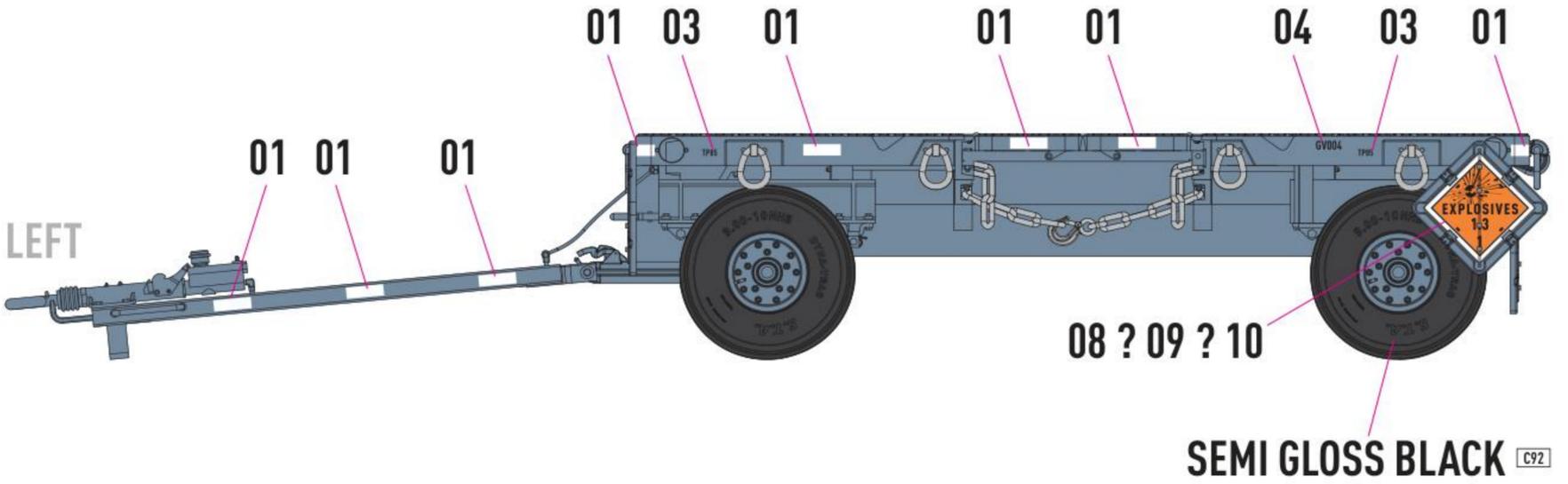
17

STEP 16



WHEN INSTALLING PARTS,  
REFER TO THE PROTOTYPE PHOTO

# DECAL INSTRUCTION



COLORS	GUNZE / AQEUS	GUNZE / MR.COLOR
GRAY	H305	C305
RED	H3	C3
SEMI GLOSS BLACK		C92
METALLIC STAINLESS II		SM204

