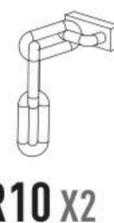
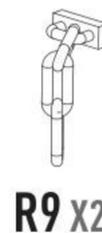
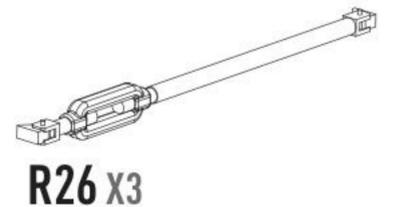
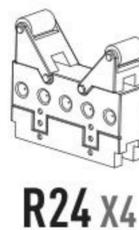
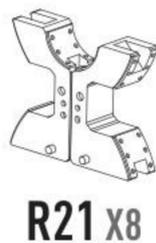
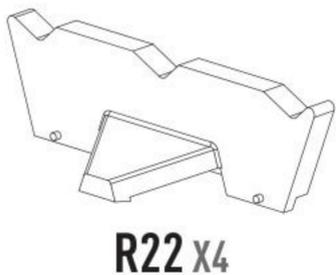
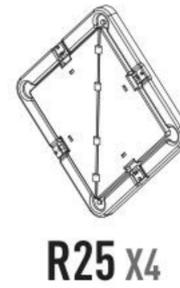
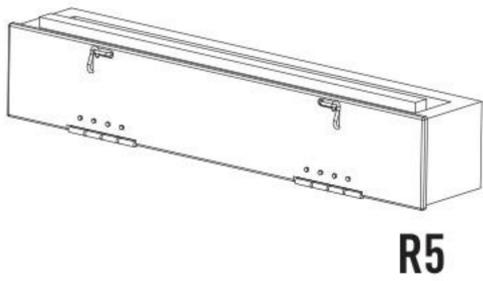
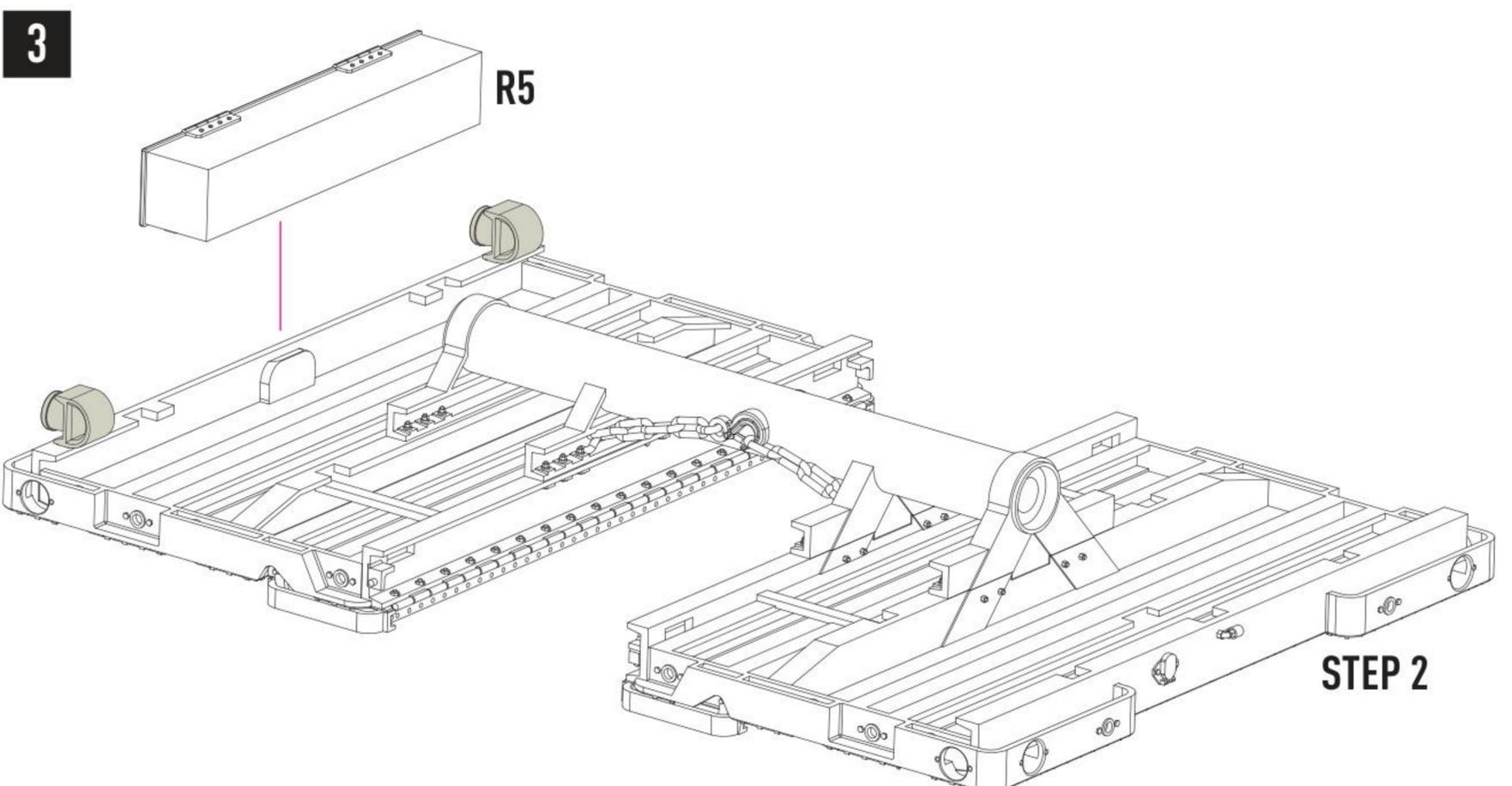
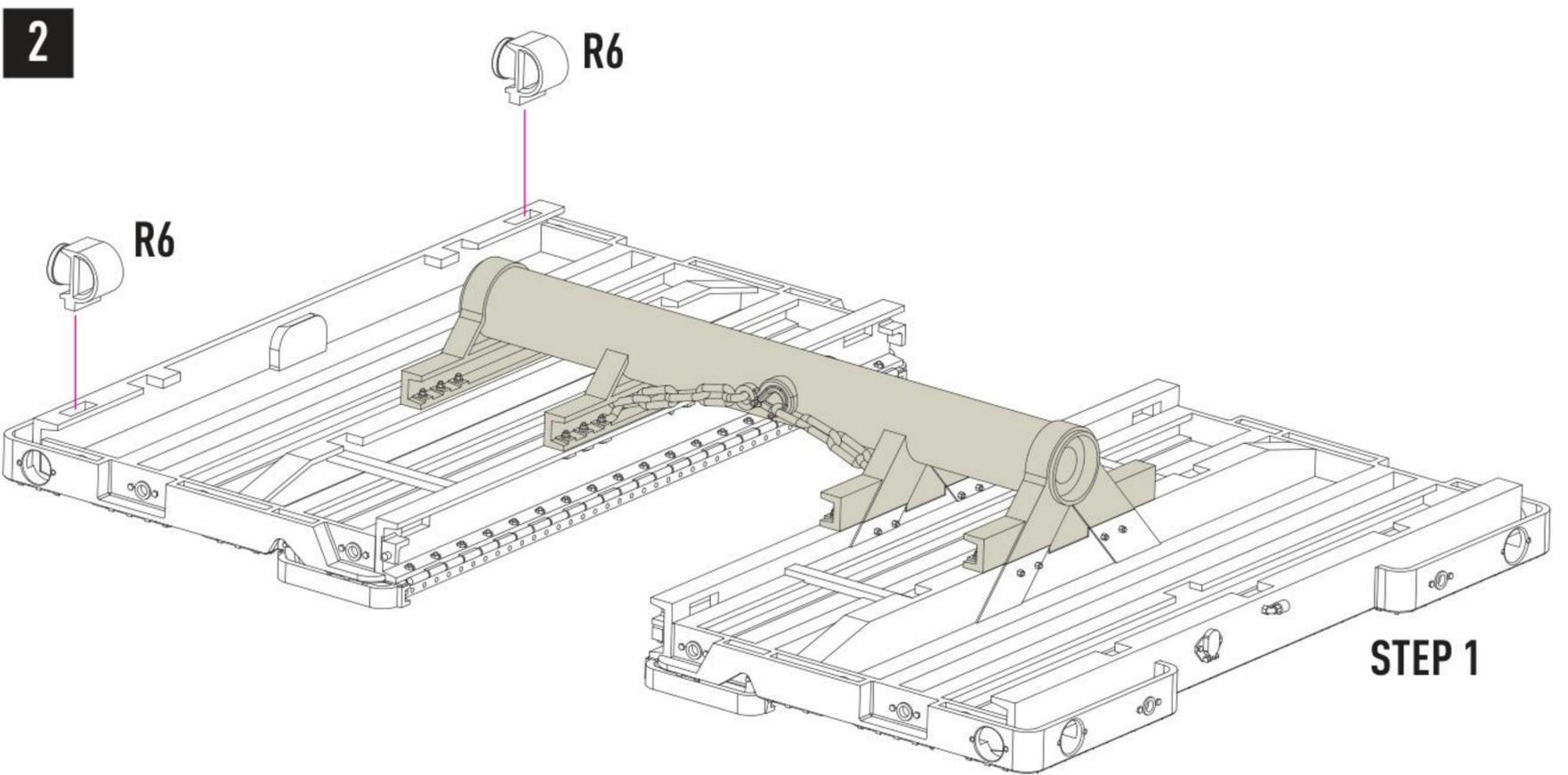
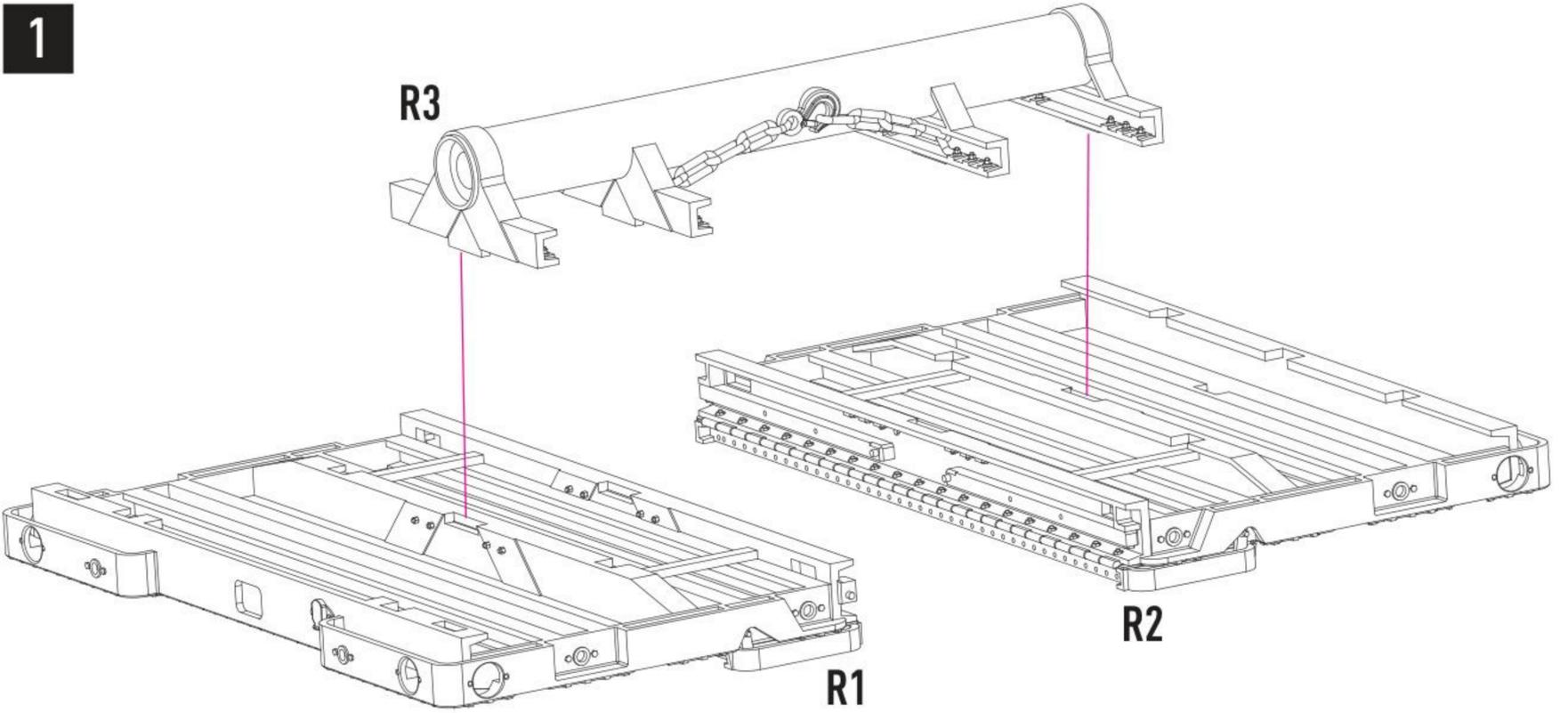
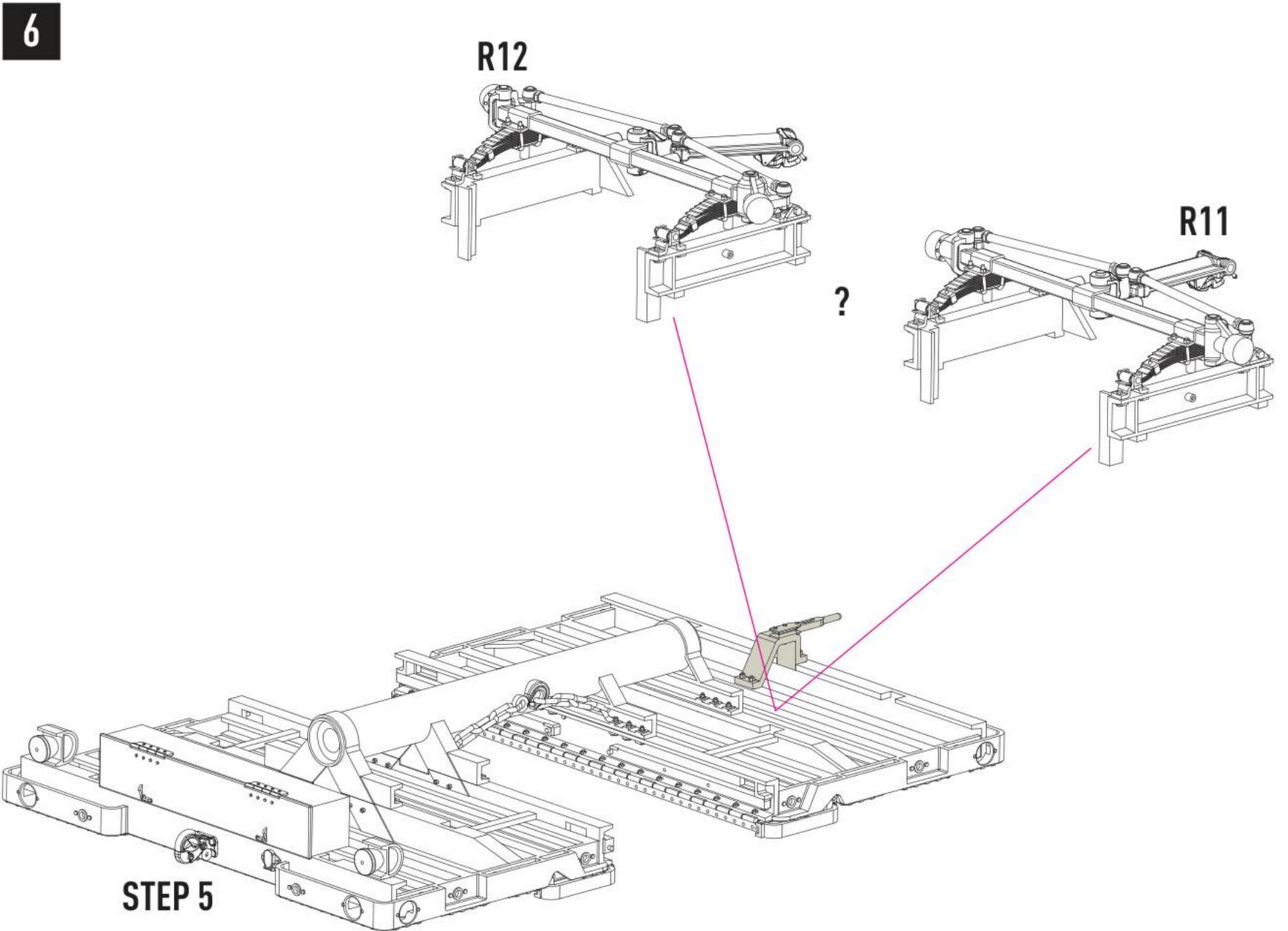
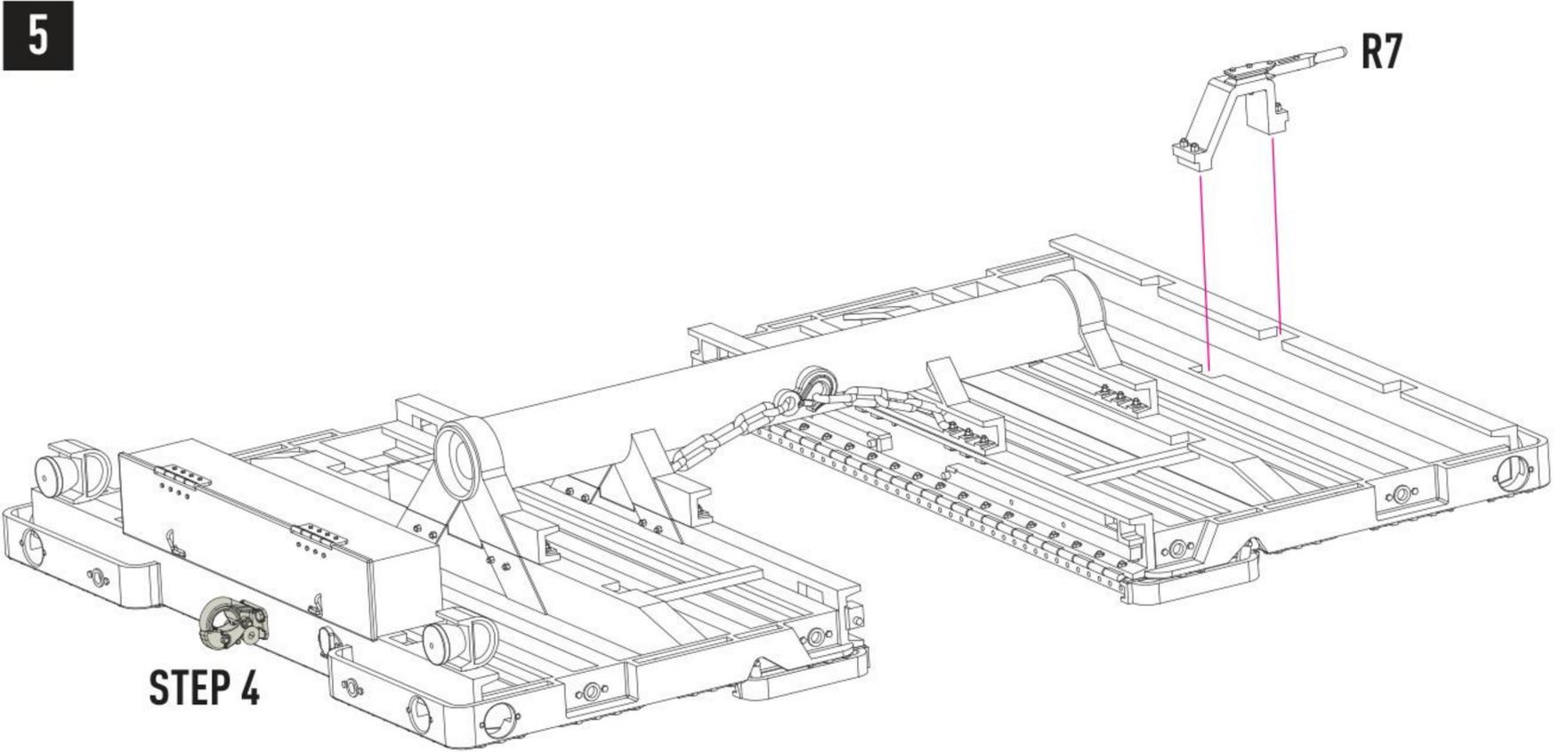
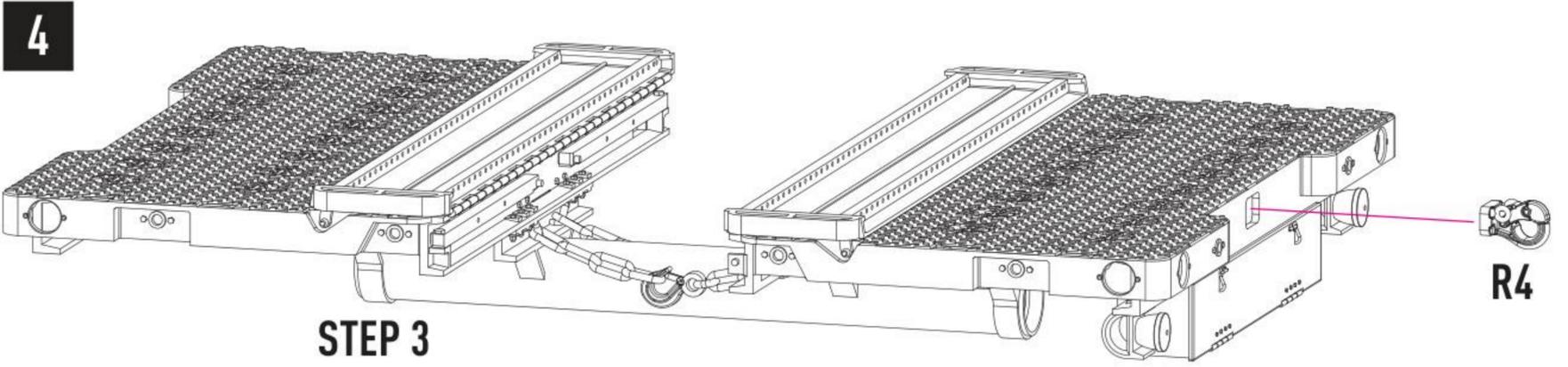


USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS

**DETAILS AFTER REMOVAL
 FROM SUPPORTS**

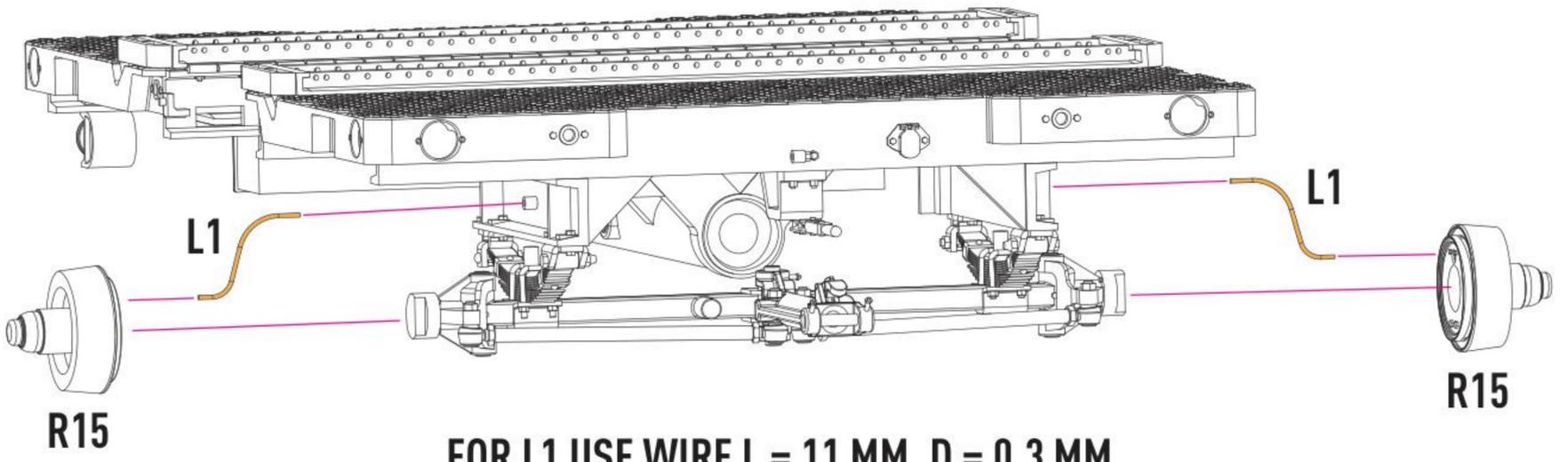




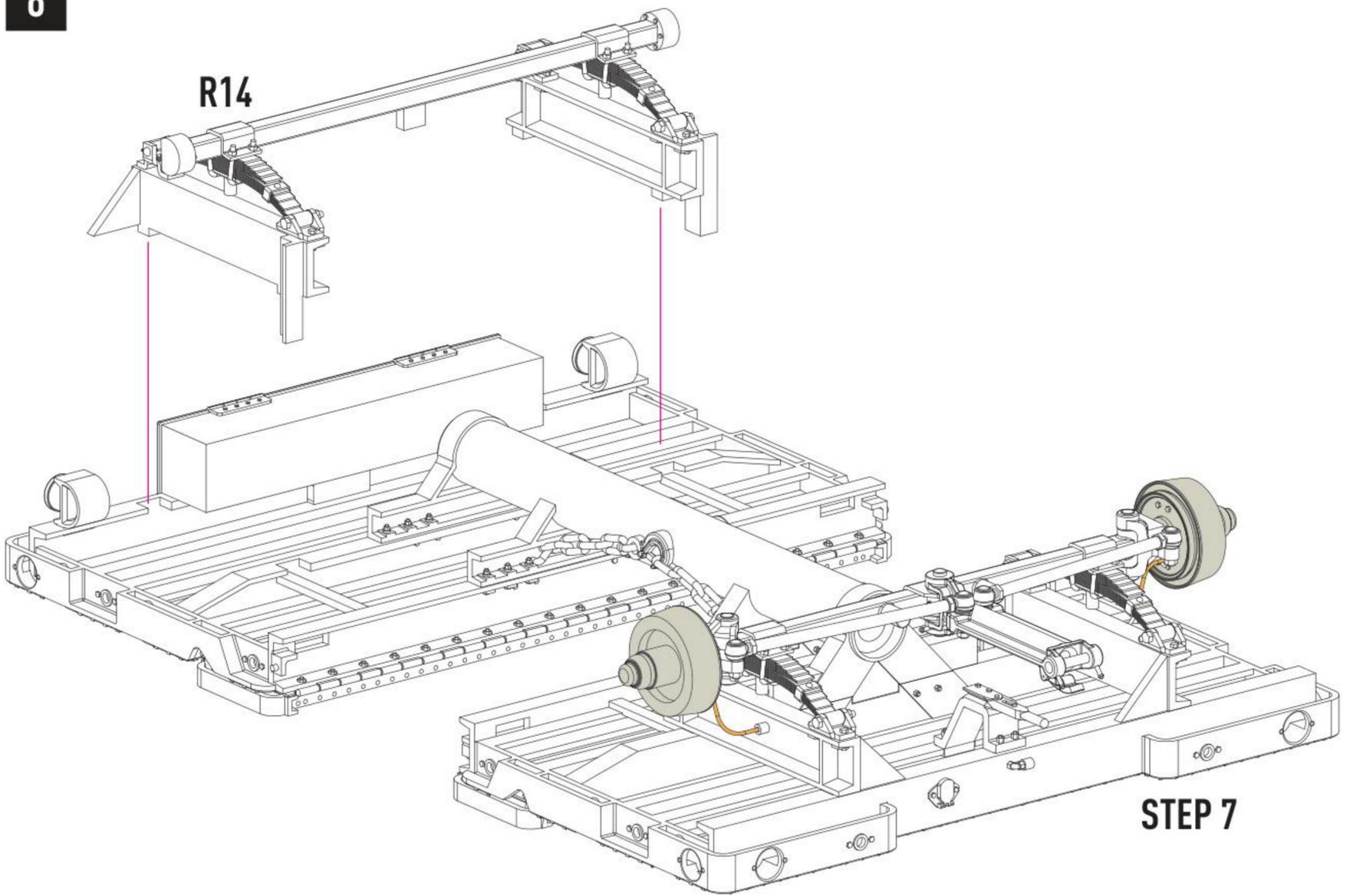


7

STEP 6

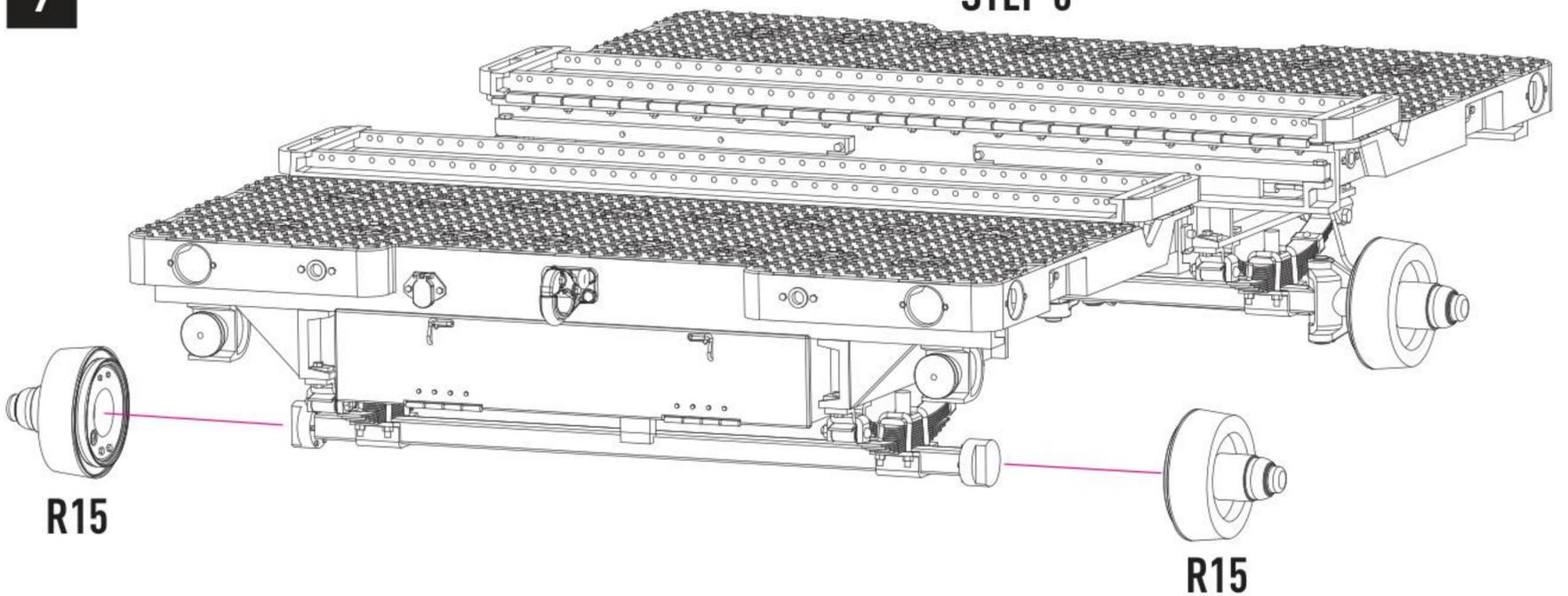


8



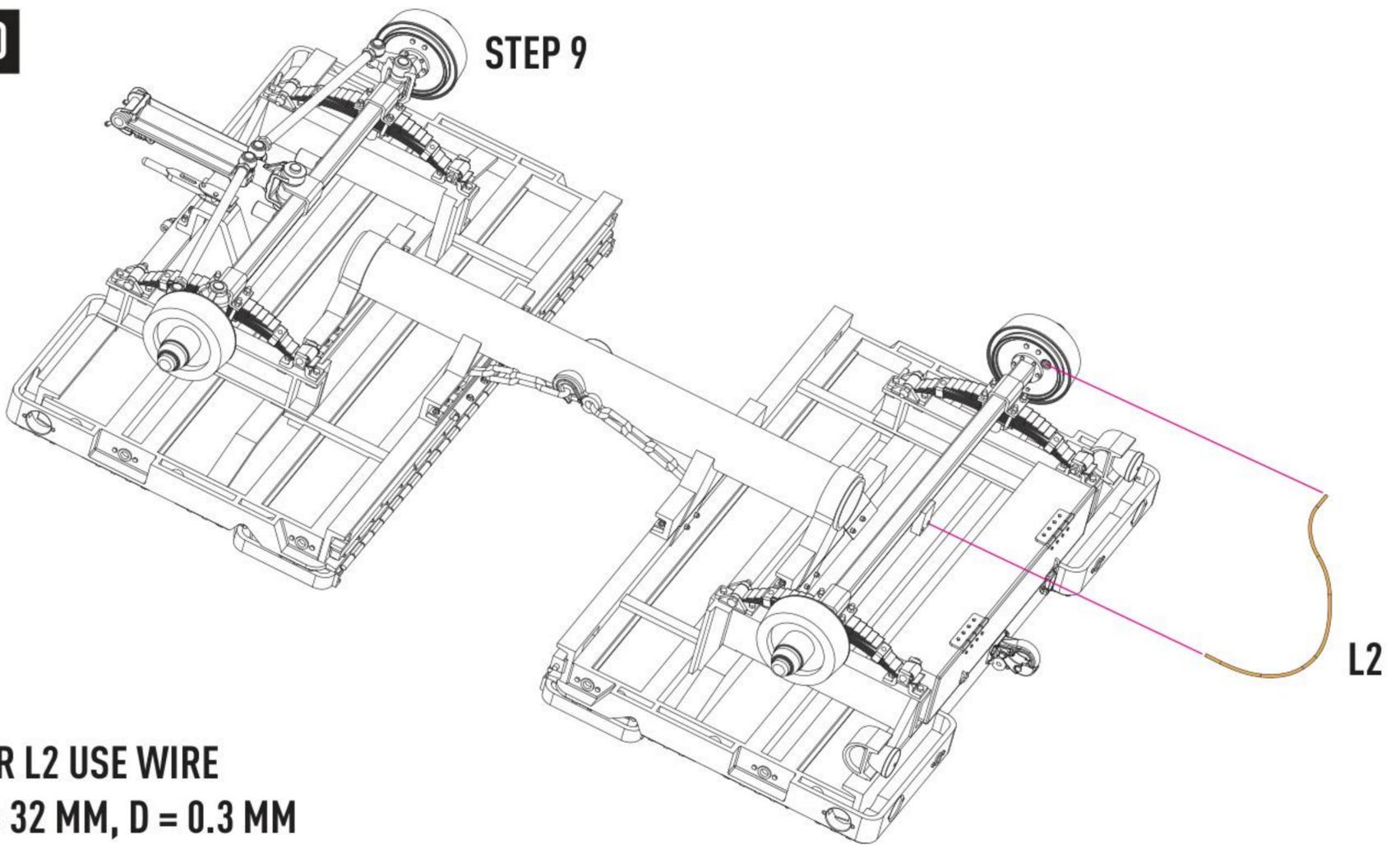
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STEP 8



10

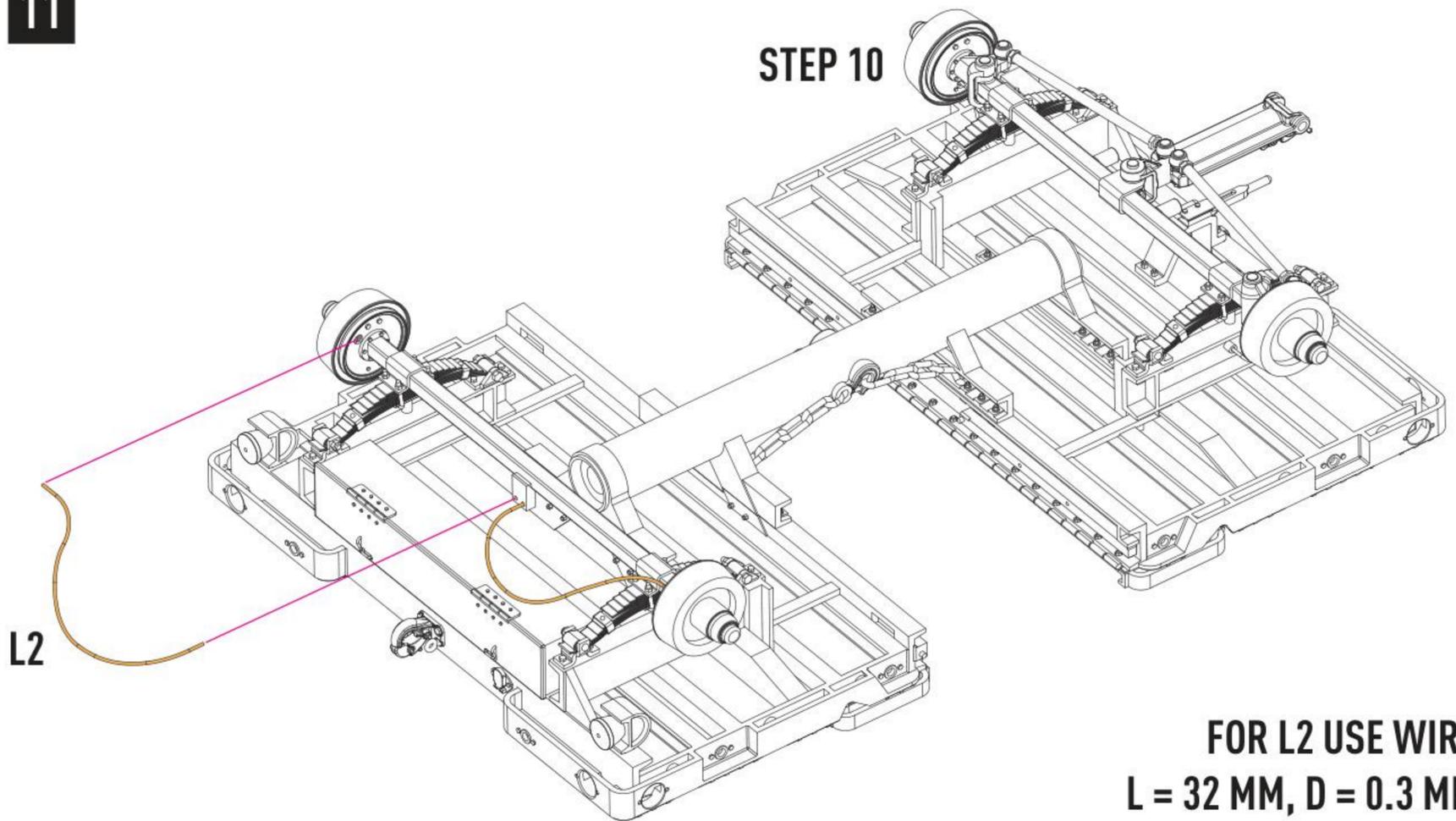
STEP 9



FOR L2 USE WIRE
 L = 32 MM, D = 0.3 MM

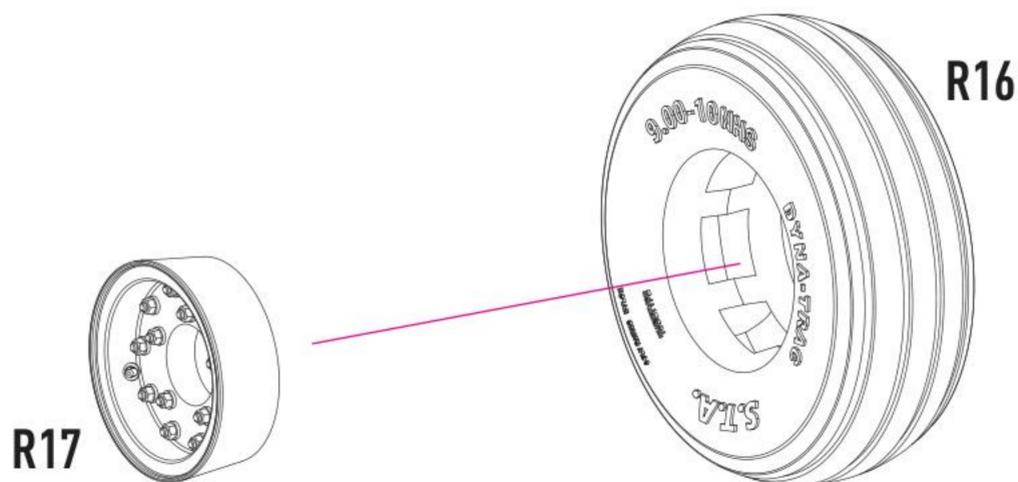
11

STEP 10



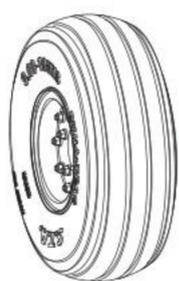
FOR L2 USE WIRE
 L = 32 MM, D = 0.3 MM

12 X4

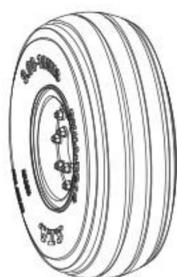


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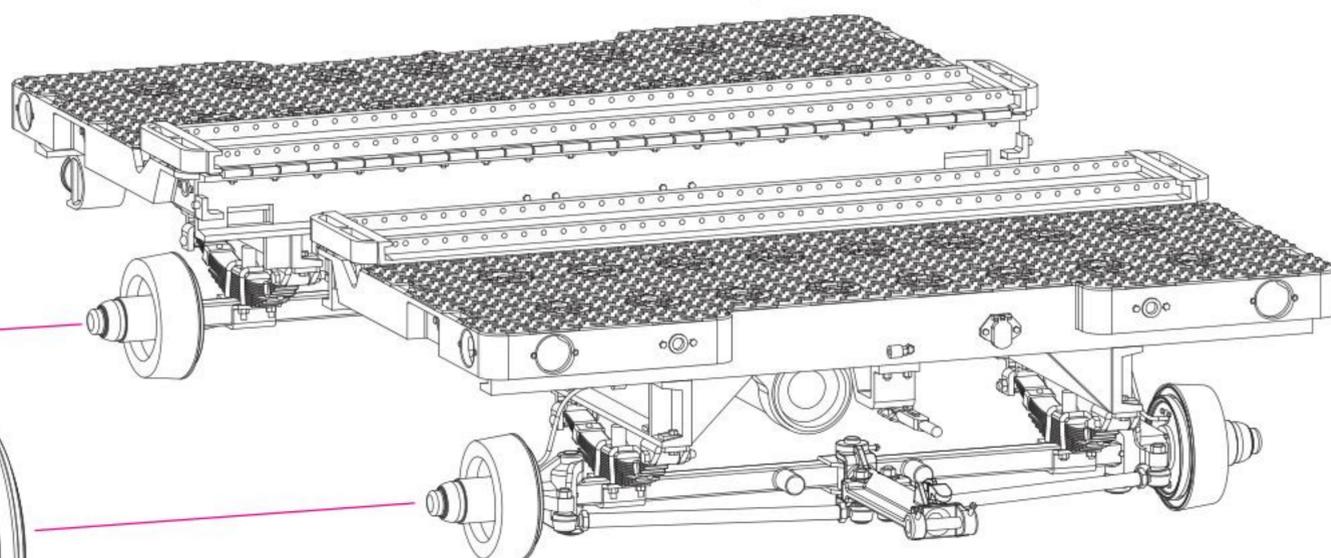
STEP 11



STEP 12

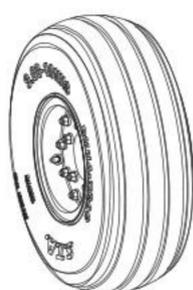


STEP 12

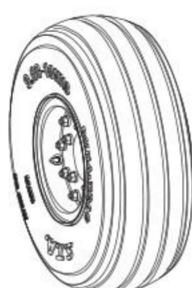


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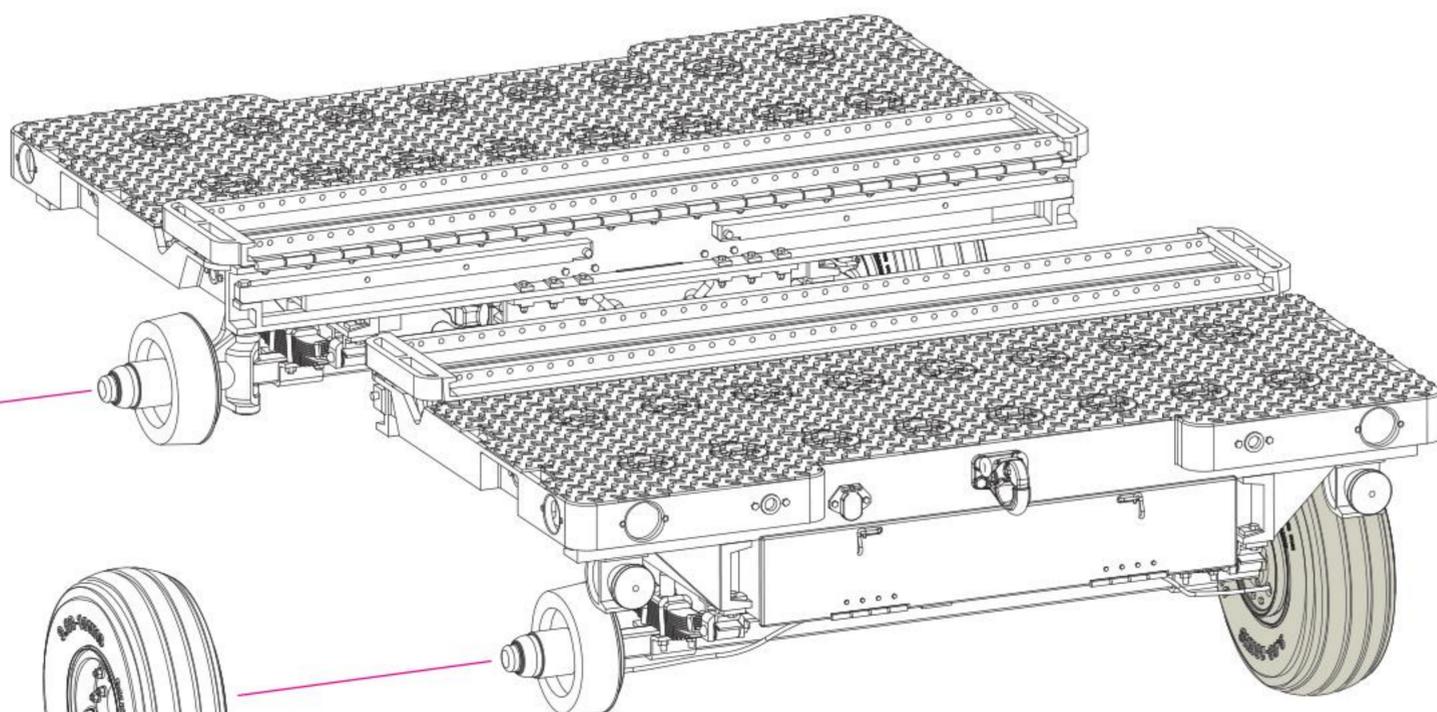
STEP 13



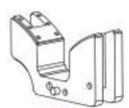
STEP 12



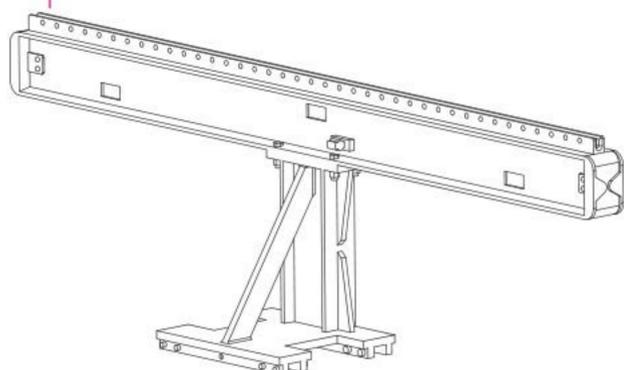
STEP 12



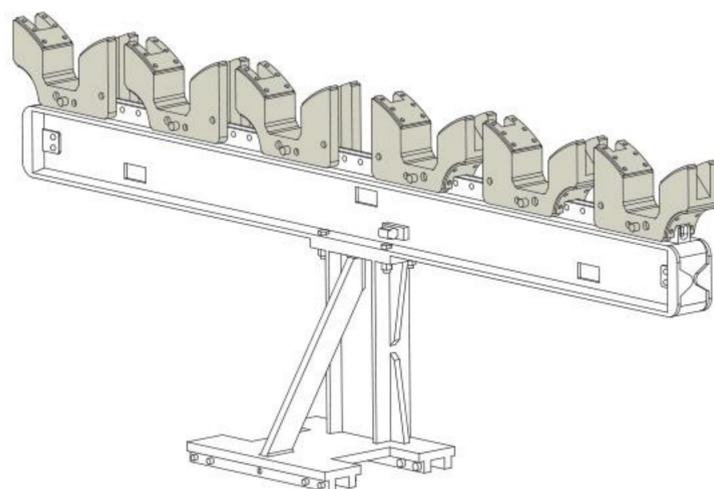
15



R20

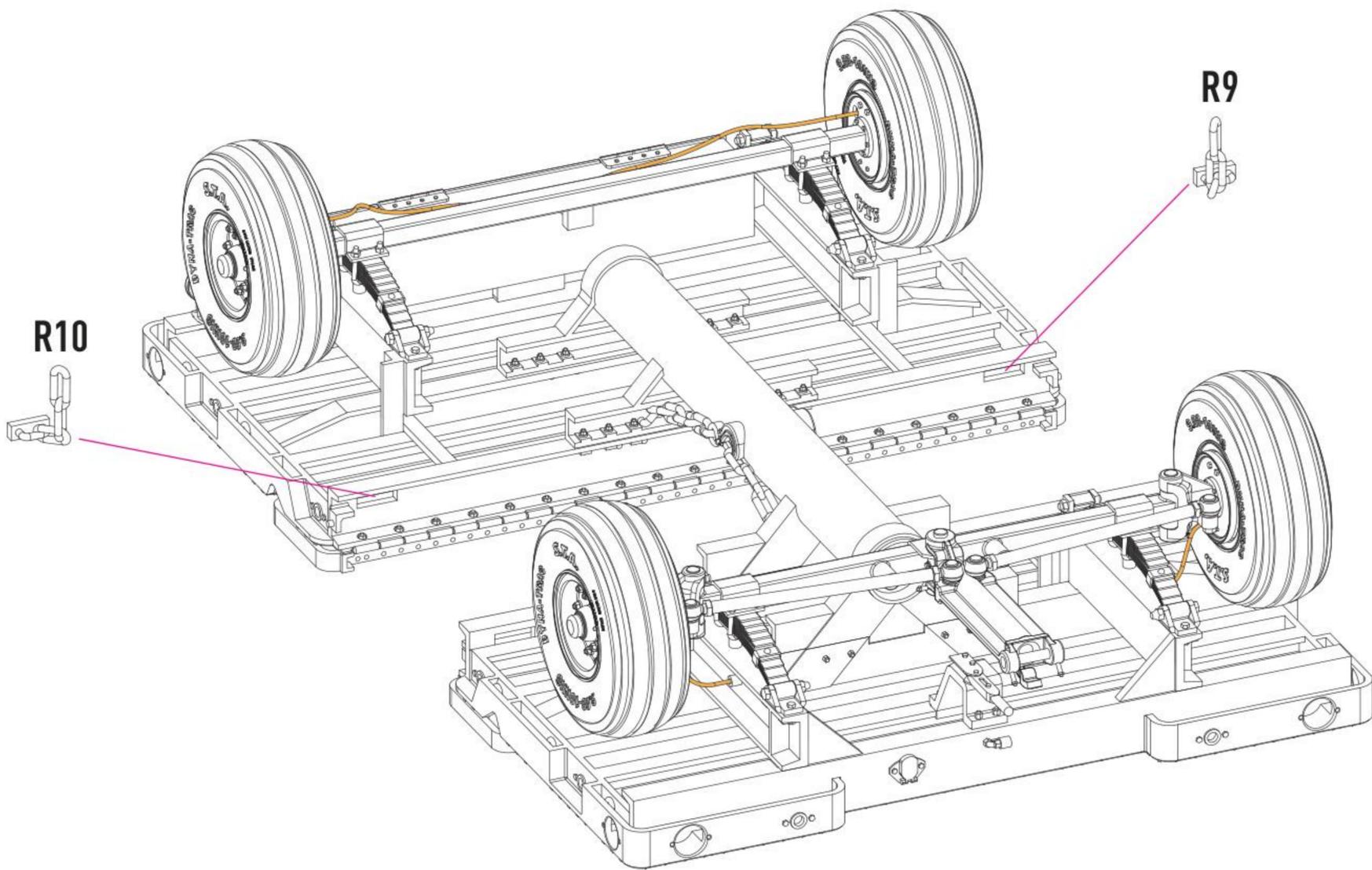


R18 or R19

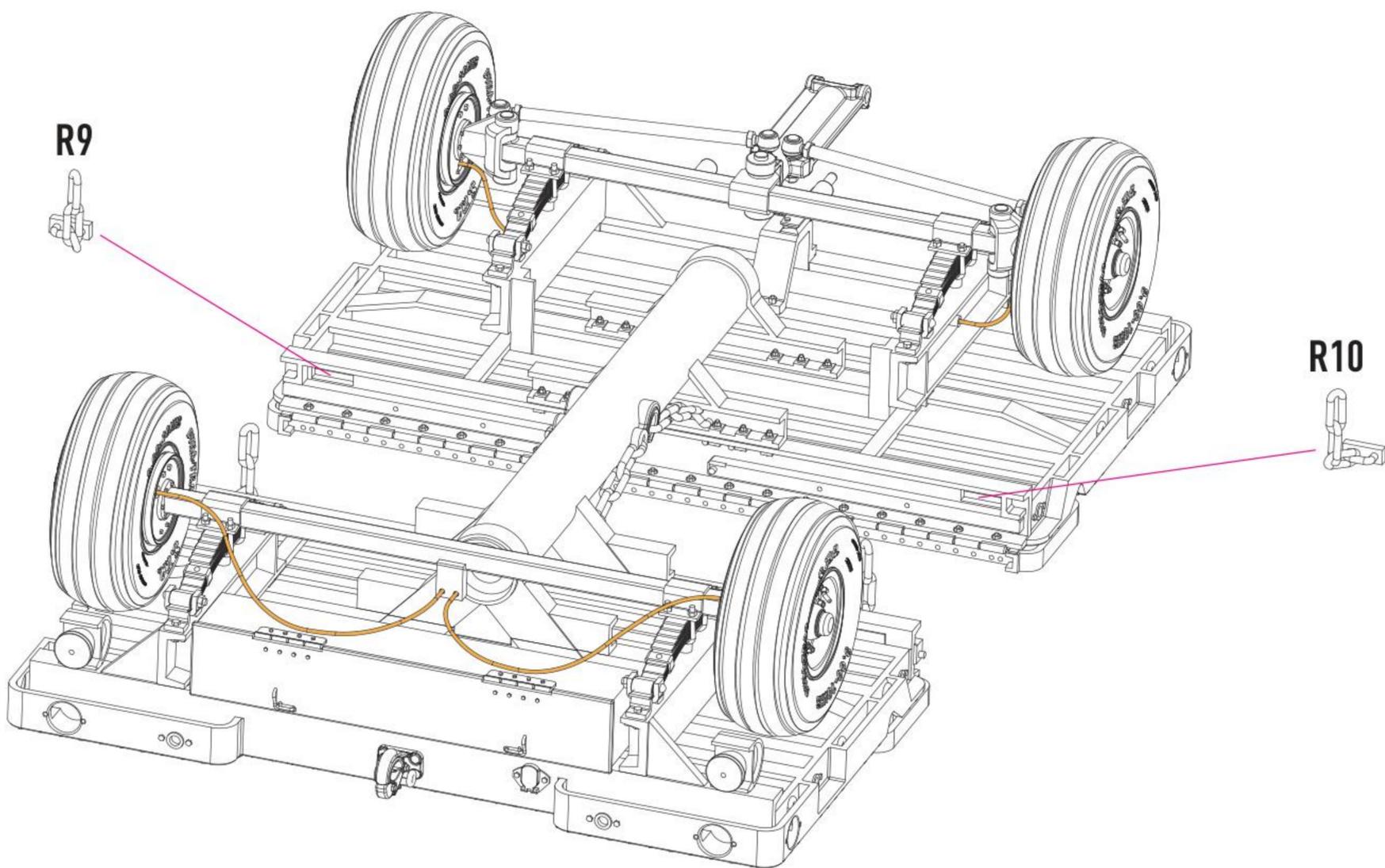


**WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO**

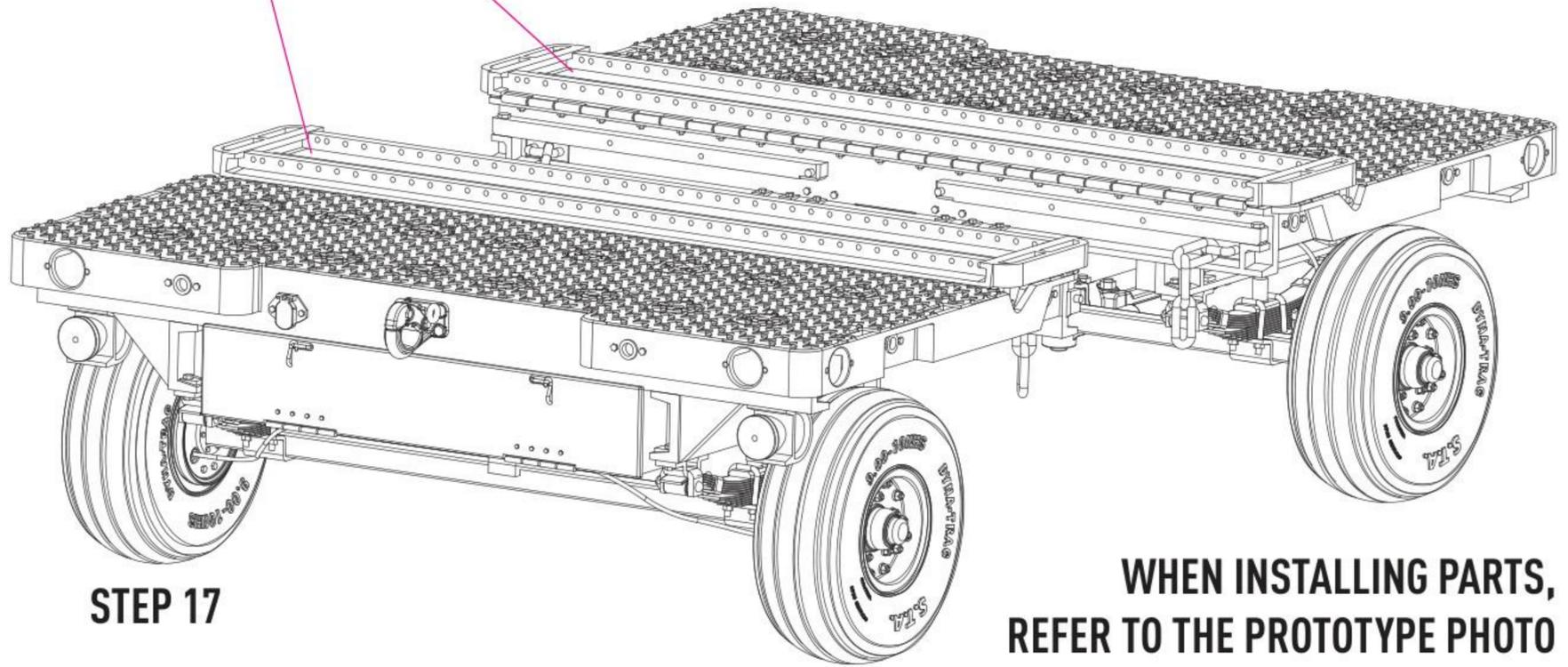
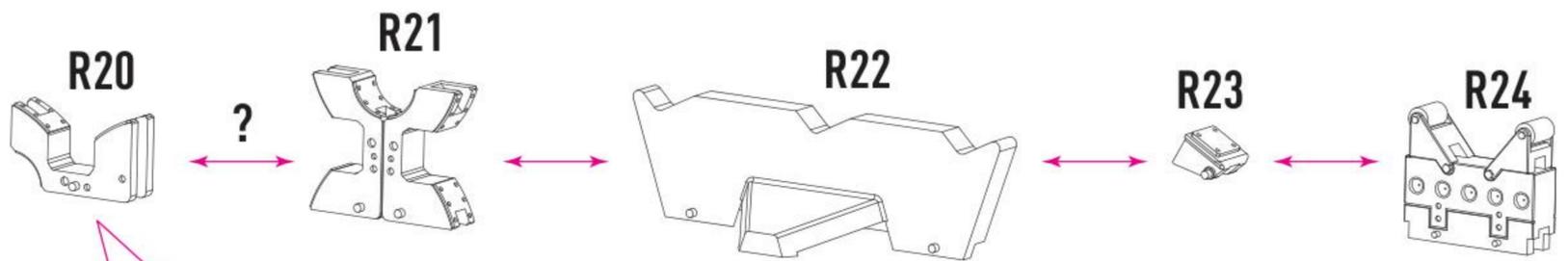
STEP 14



STEP 16



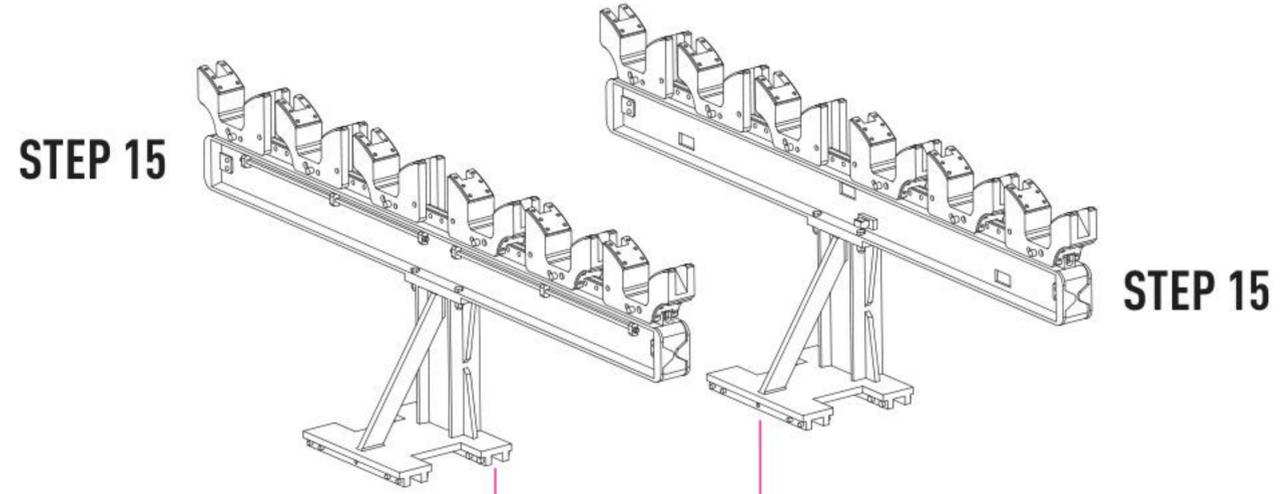
18



STEP 17

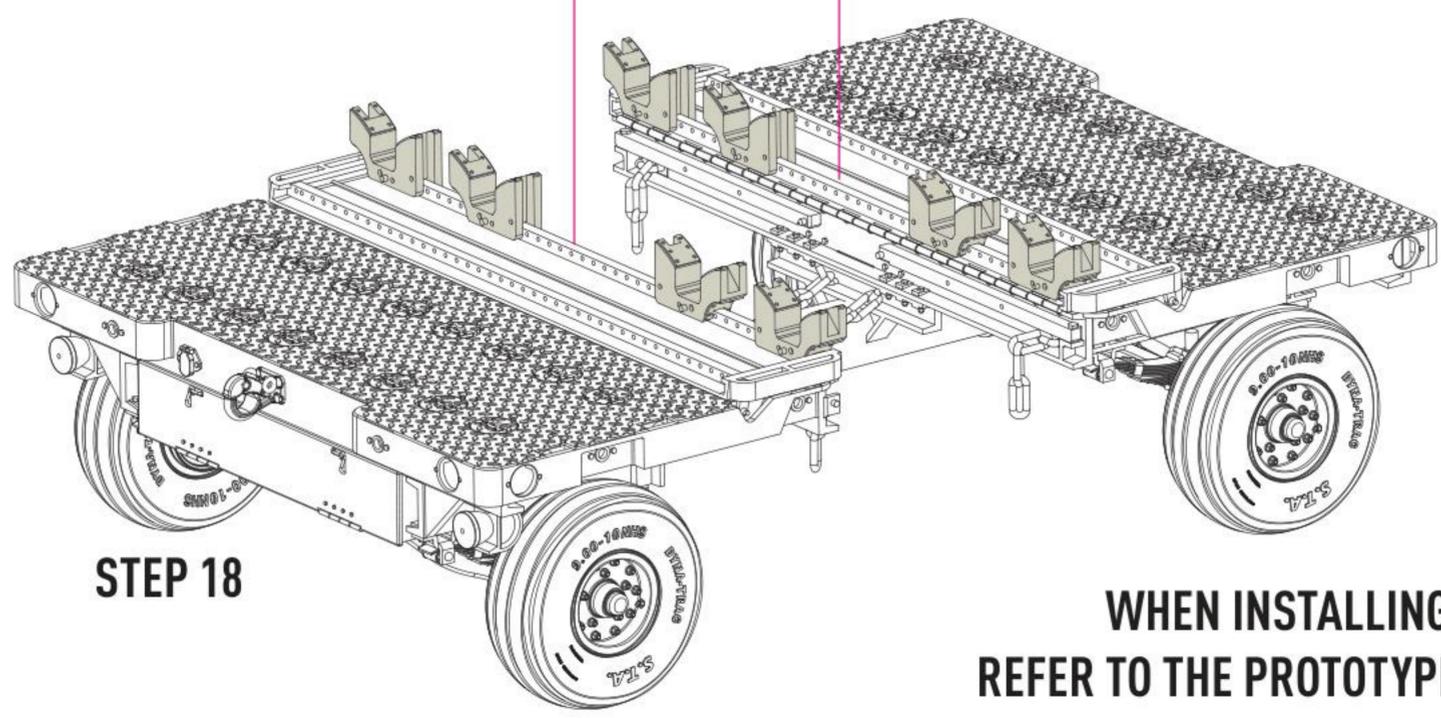
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19



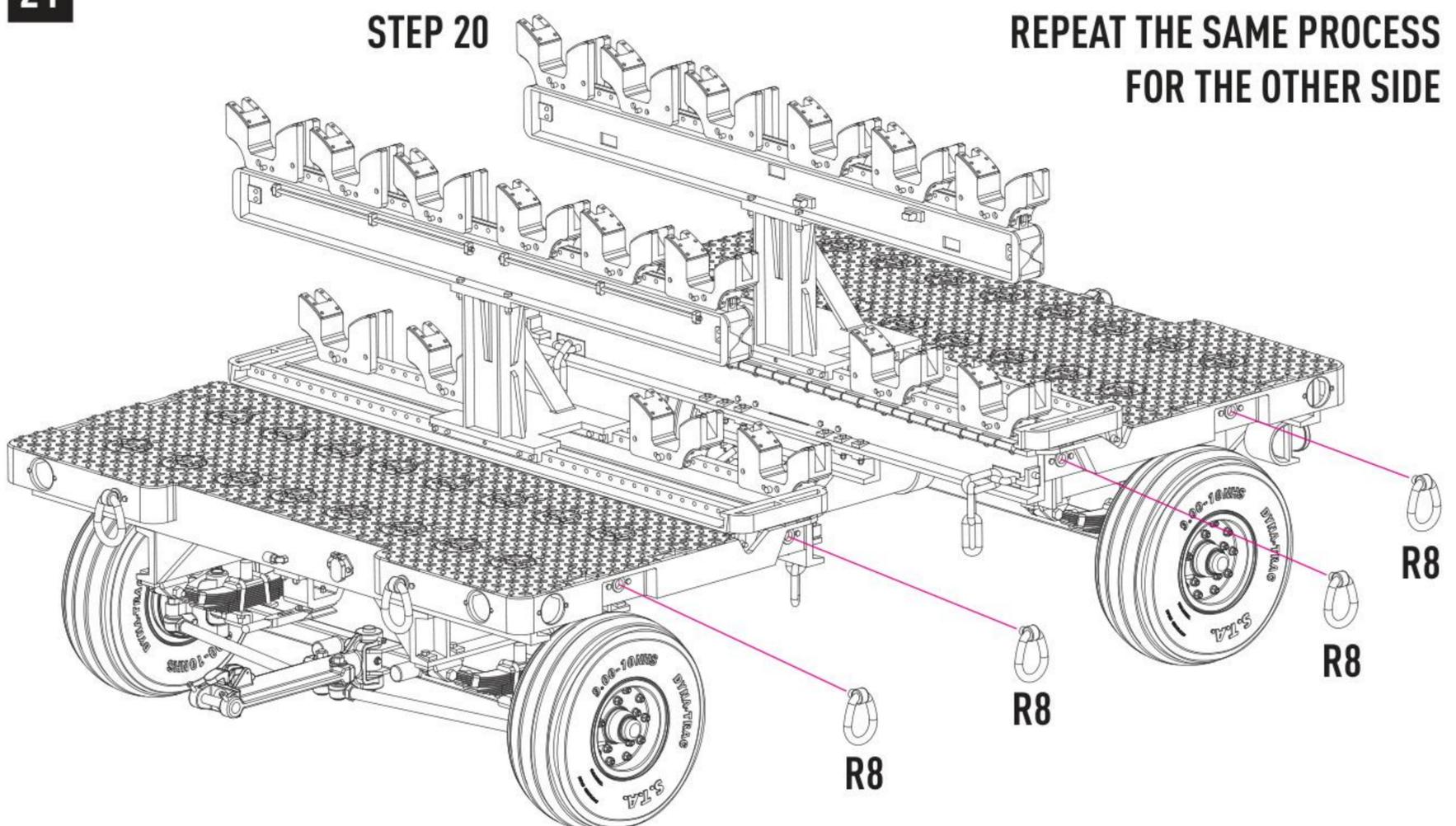
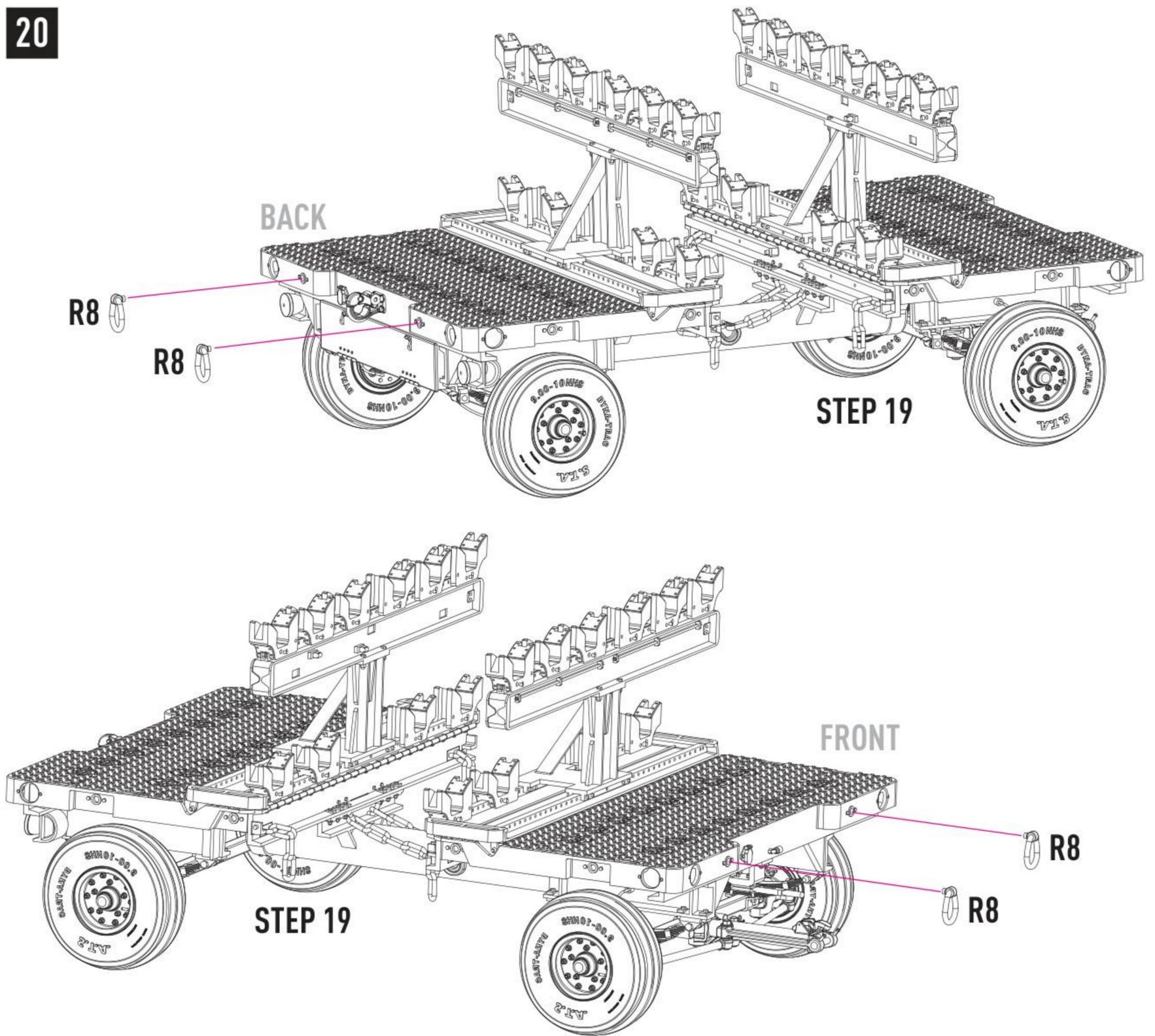
STEP 15

STEP 15



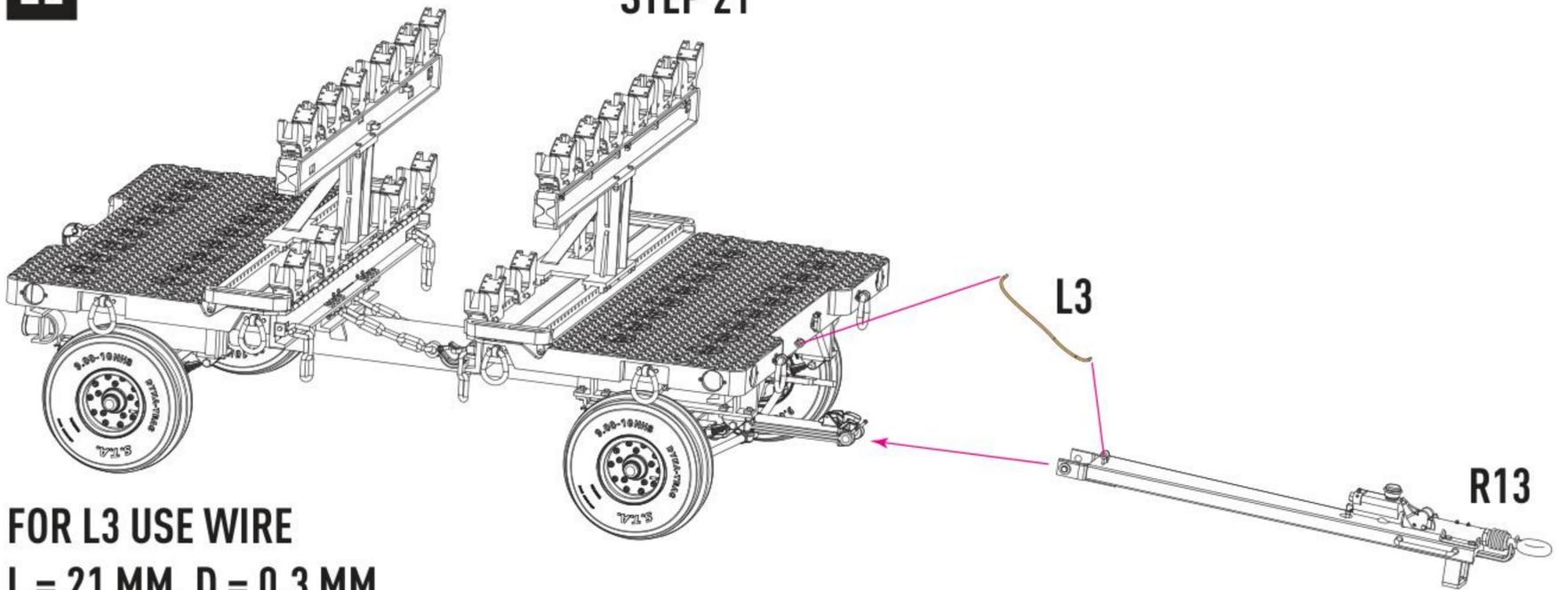
STEP 18

WHEN INSTALLING PARTS, REFER TO THE PROTOTYPE PHOTO



22

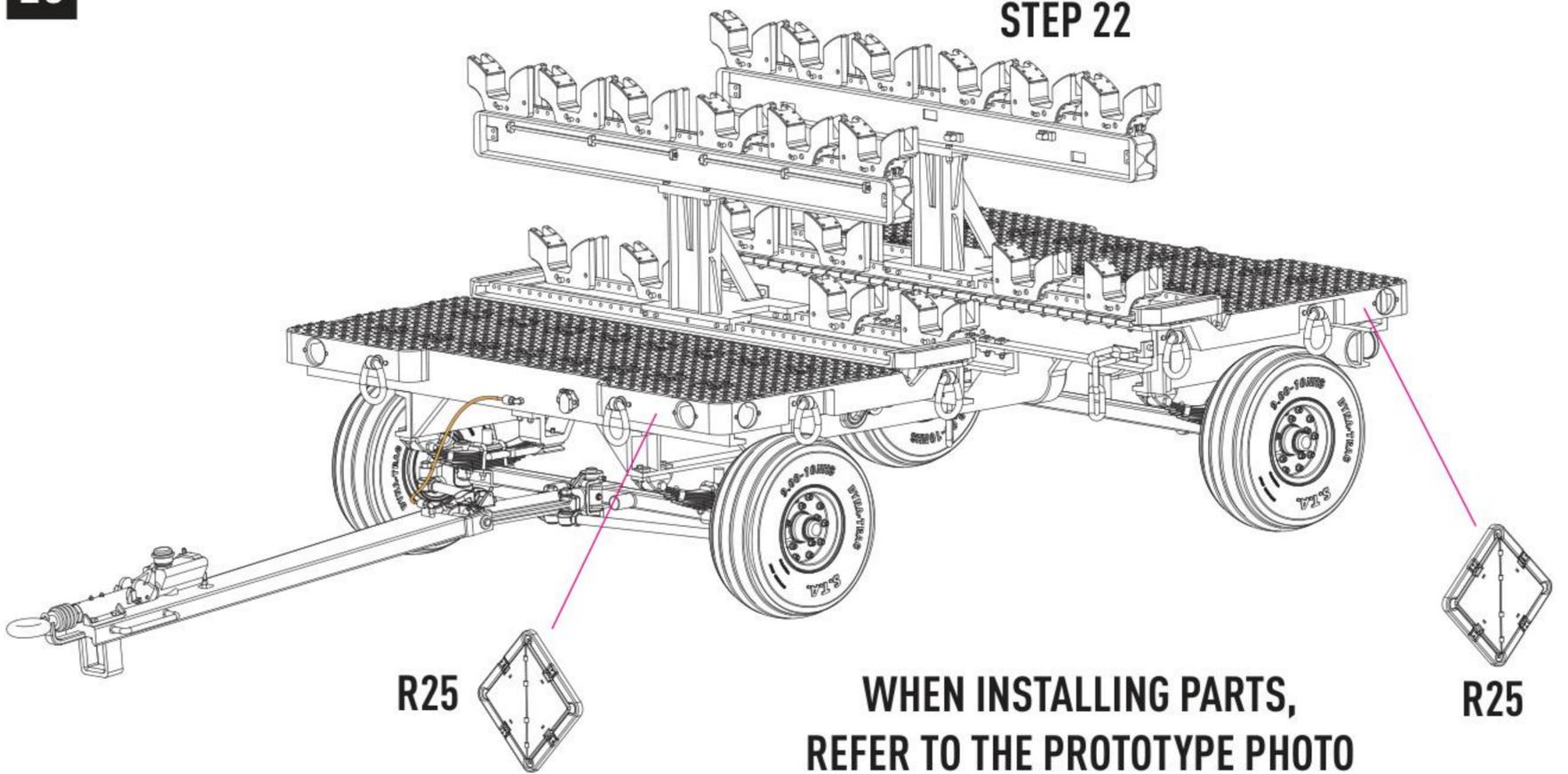
STEP 21



FOR L3 USE WIRE
L = 21 MM, D = 0.3 MM

23

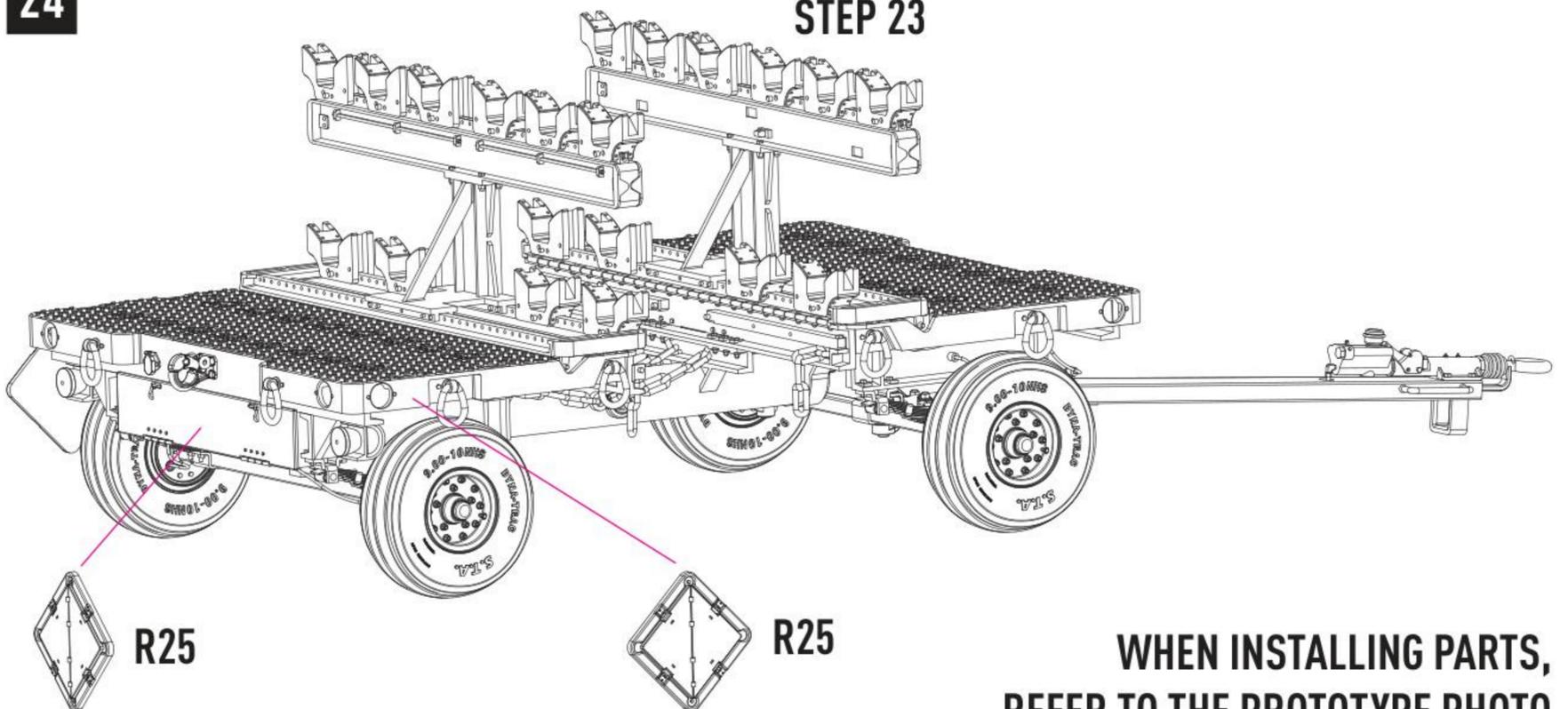
STEP 22



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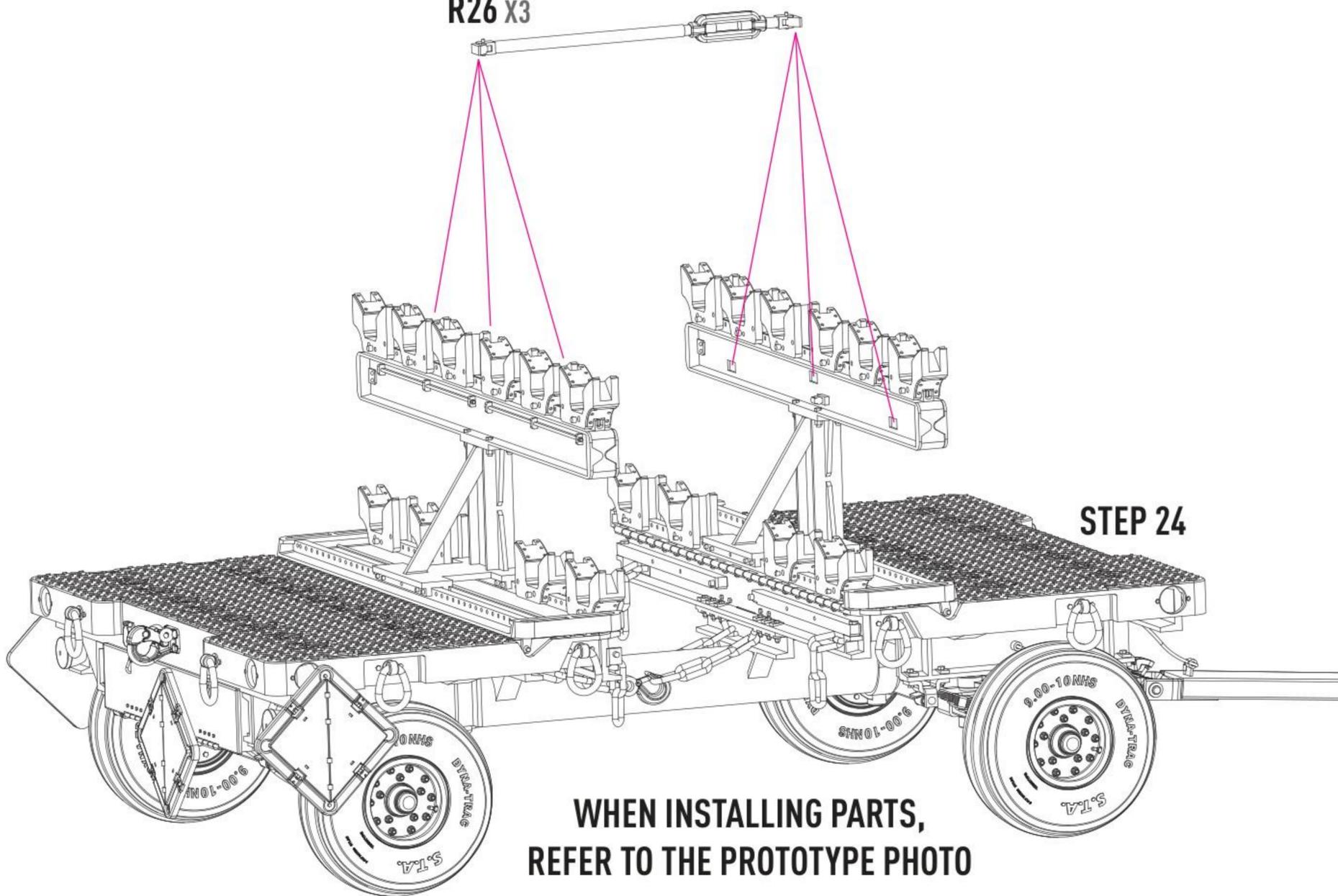
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STEP 23



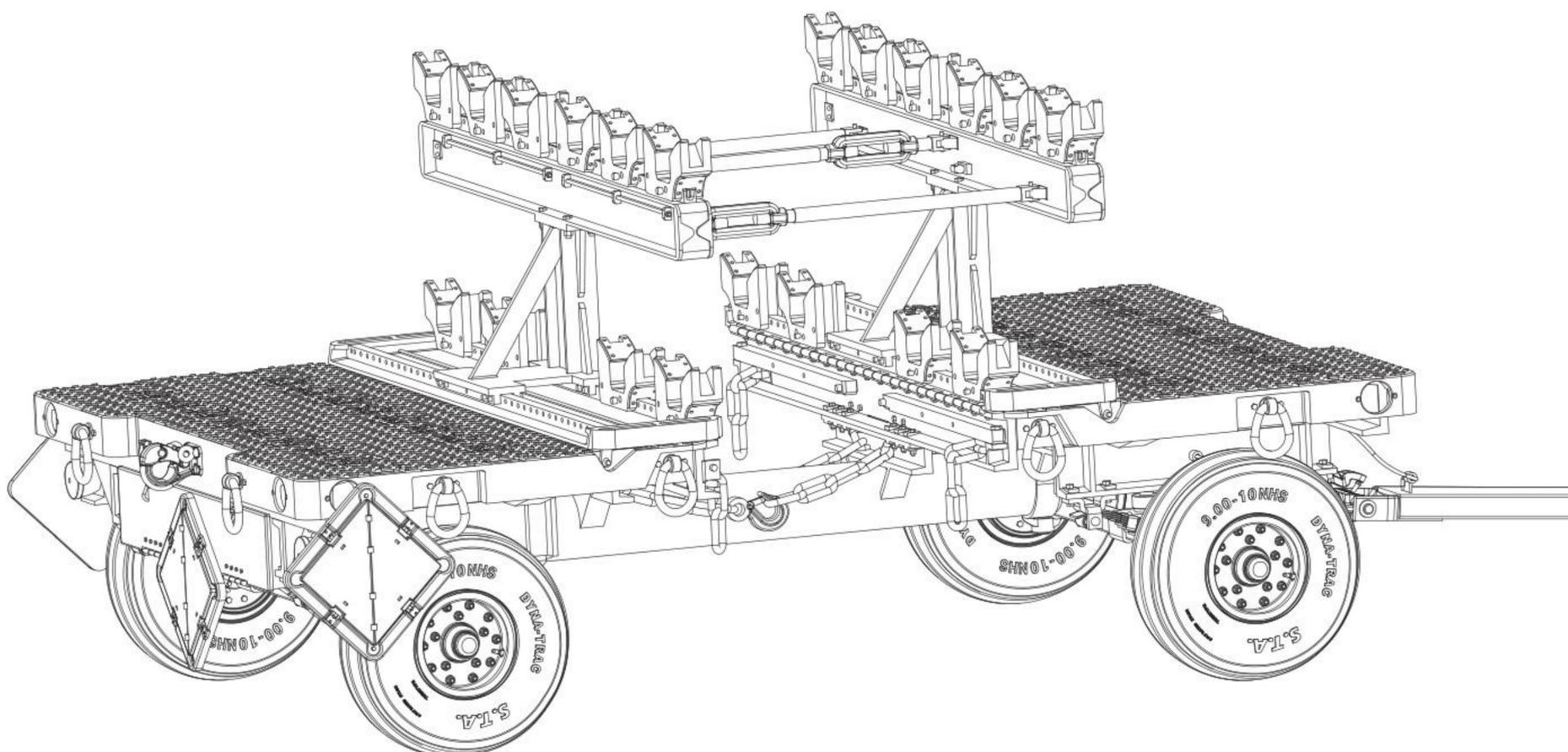
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REFER TO THE PROTOTYPE PHOTO

OPTIONAL
R26 X3

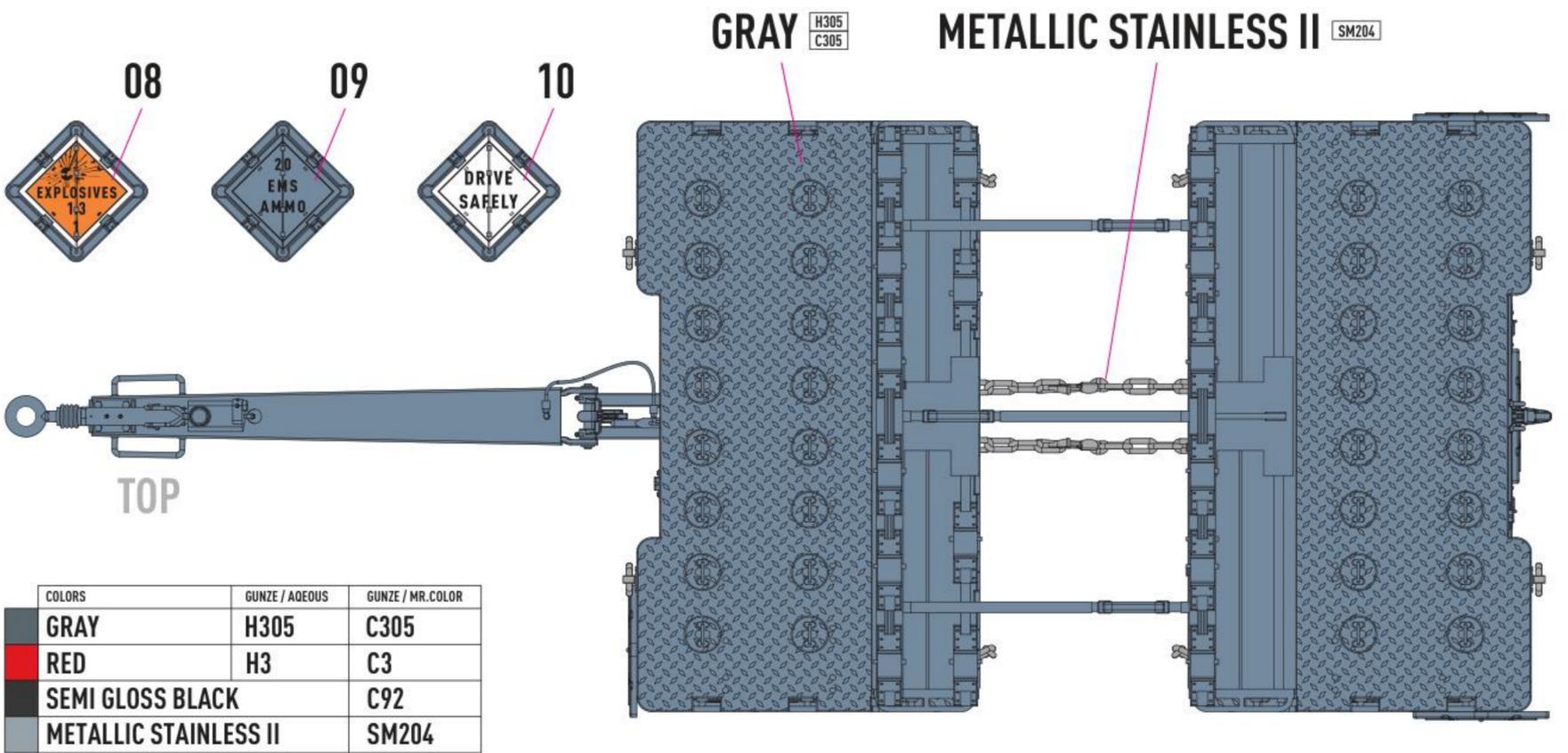
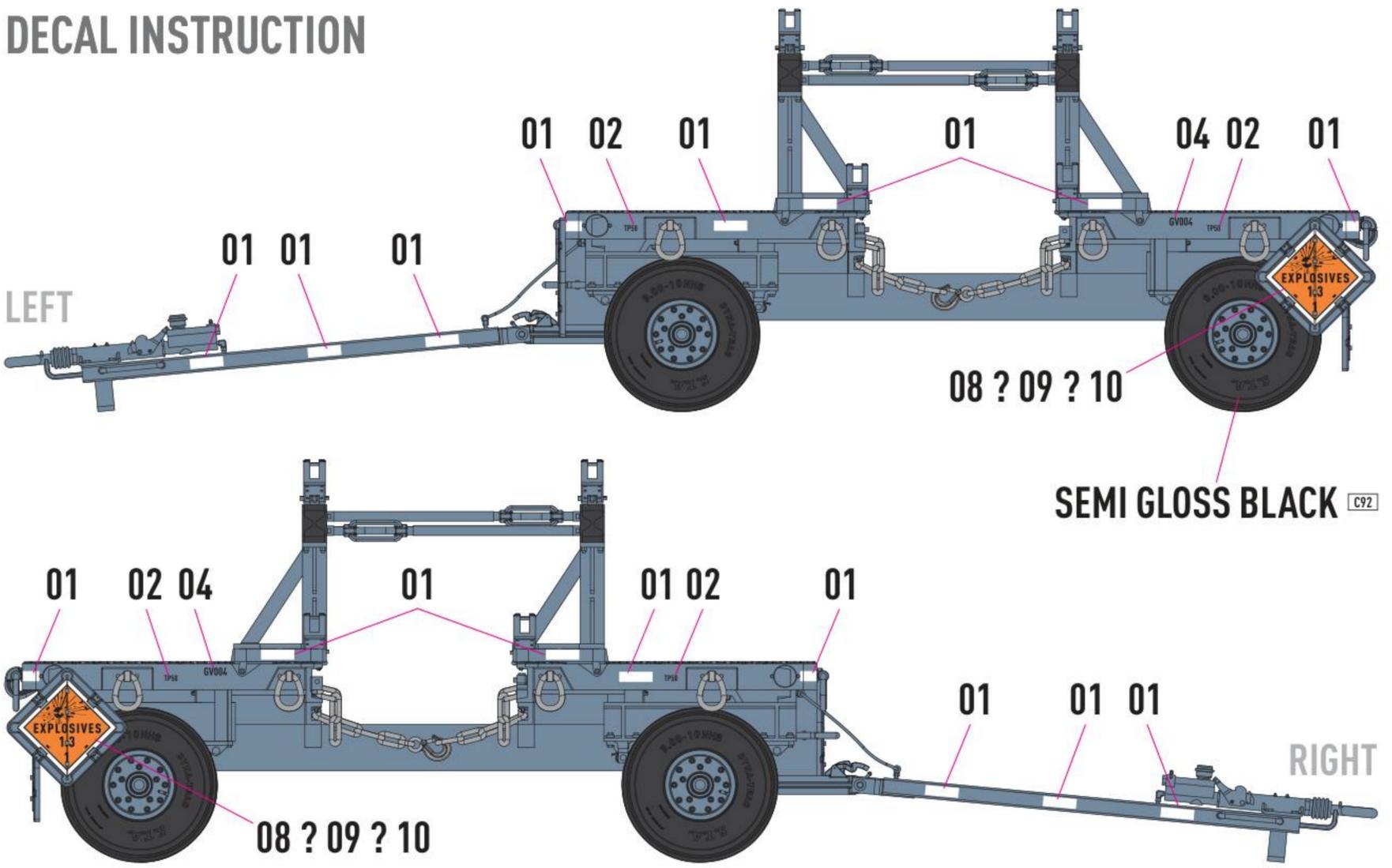


STEP 24

WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO



DECAL INSTRUCTION



COLORS	GUNZE / AGEUS	GUNZE / MR.COLOR
GRAY	H305	C305
RED	H3	C3
SEMI GLOSS BLACK		C92
METALLIC STAINLESS II		SM204

