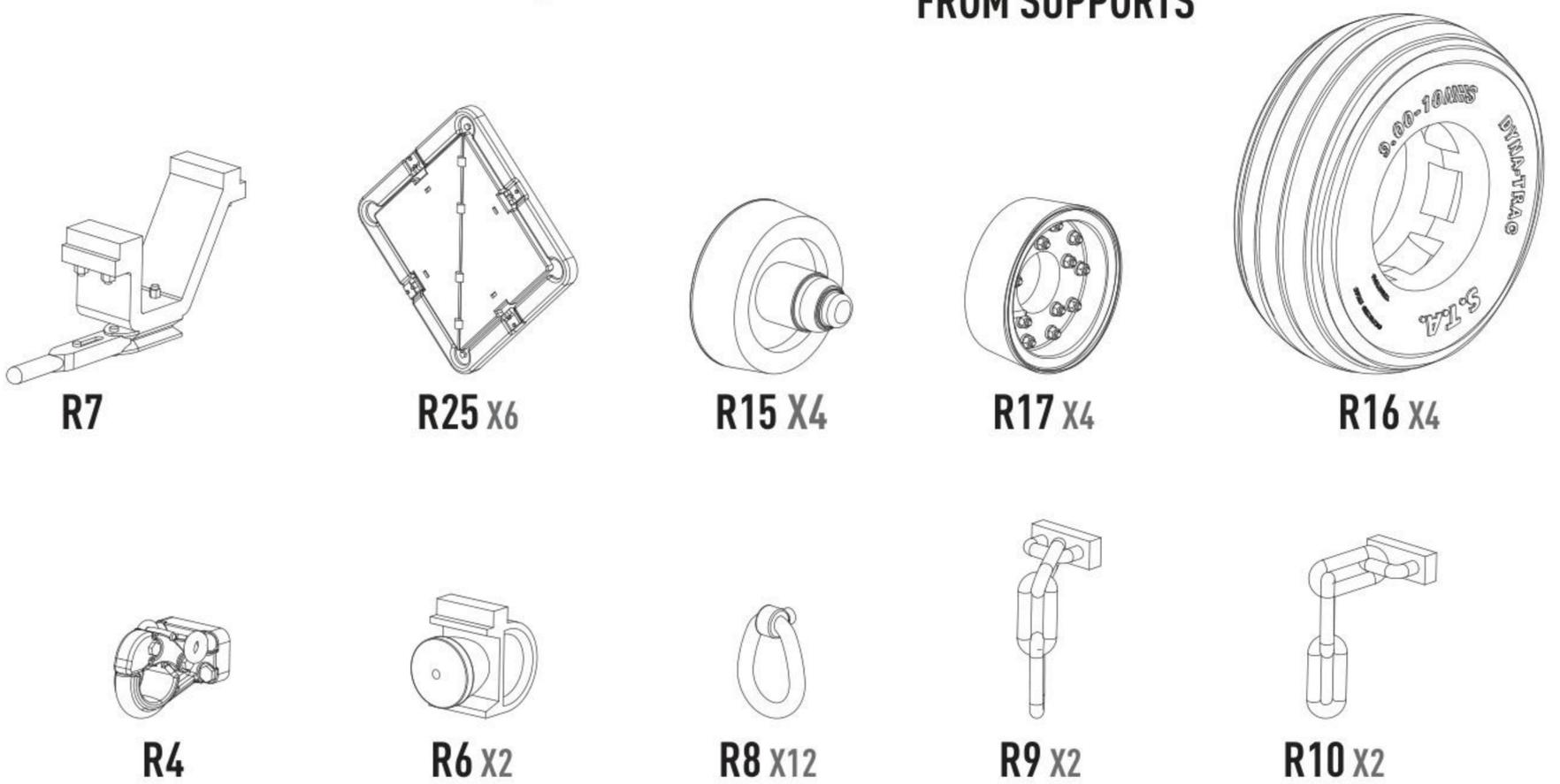
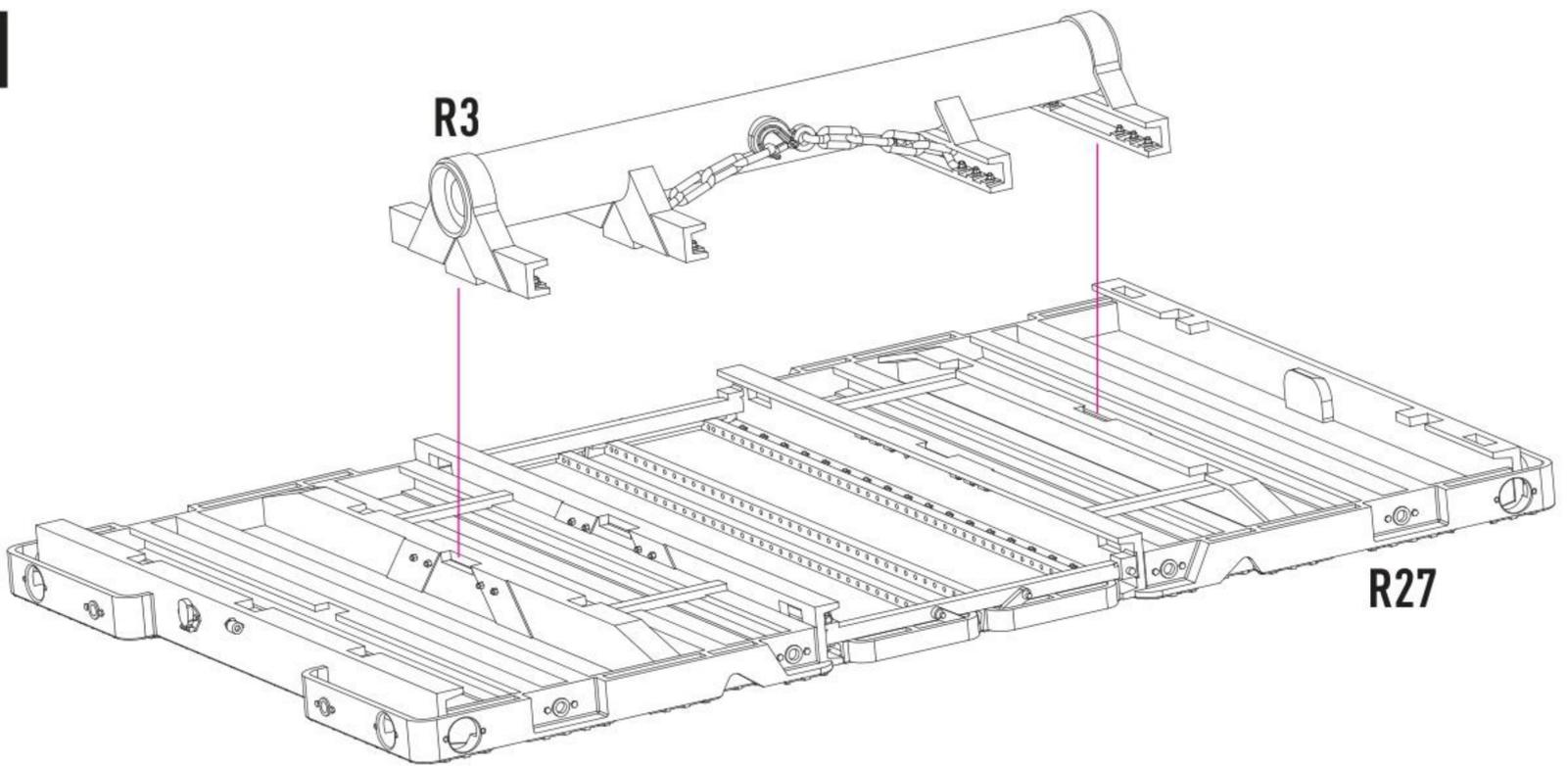


 USE A SAW TO REMOVE SUPPORTS FROM 3D PRINTED PARTS

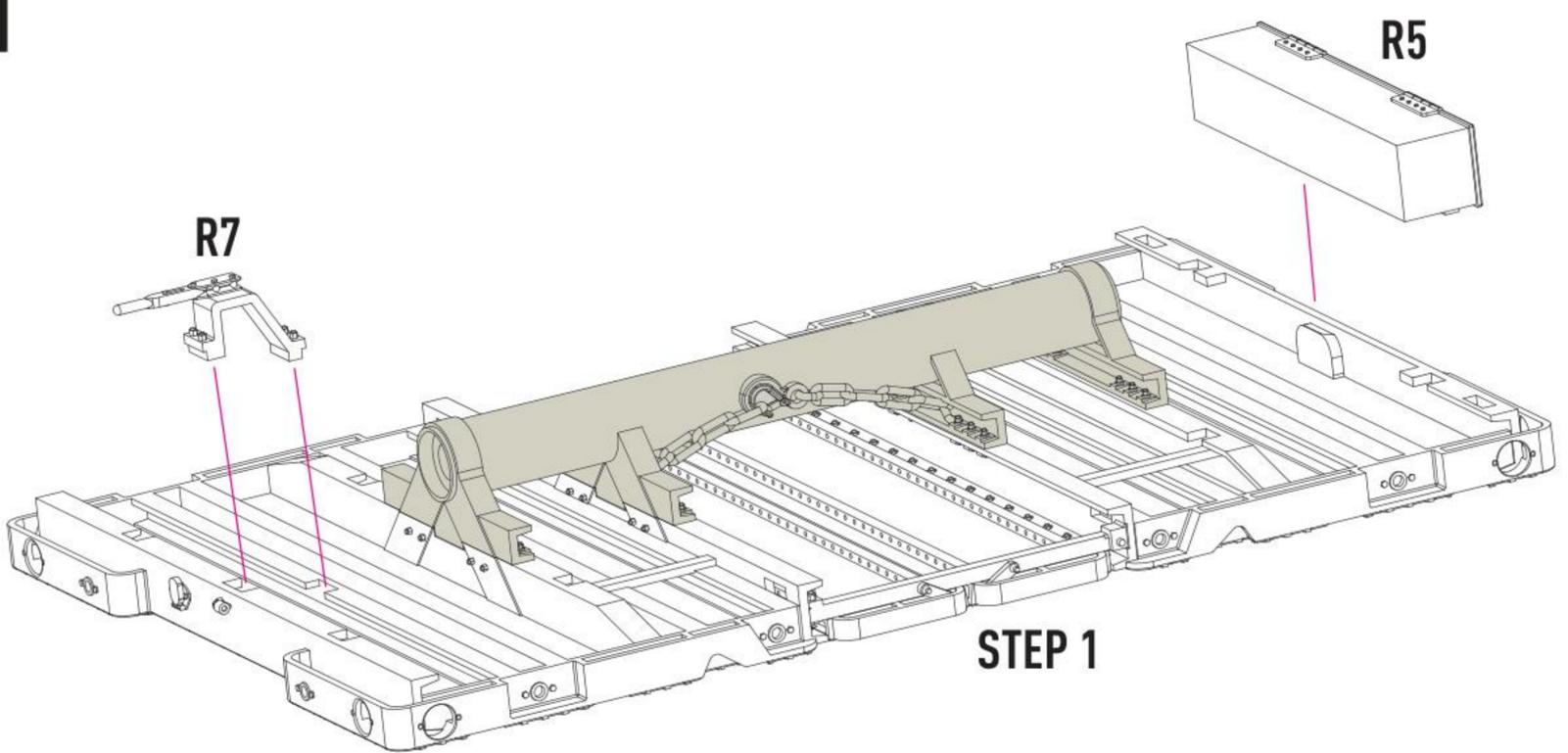
DETAILS AFTER REMOVAL FROM SUPPORTS



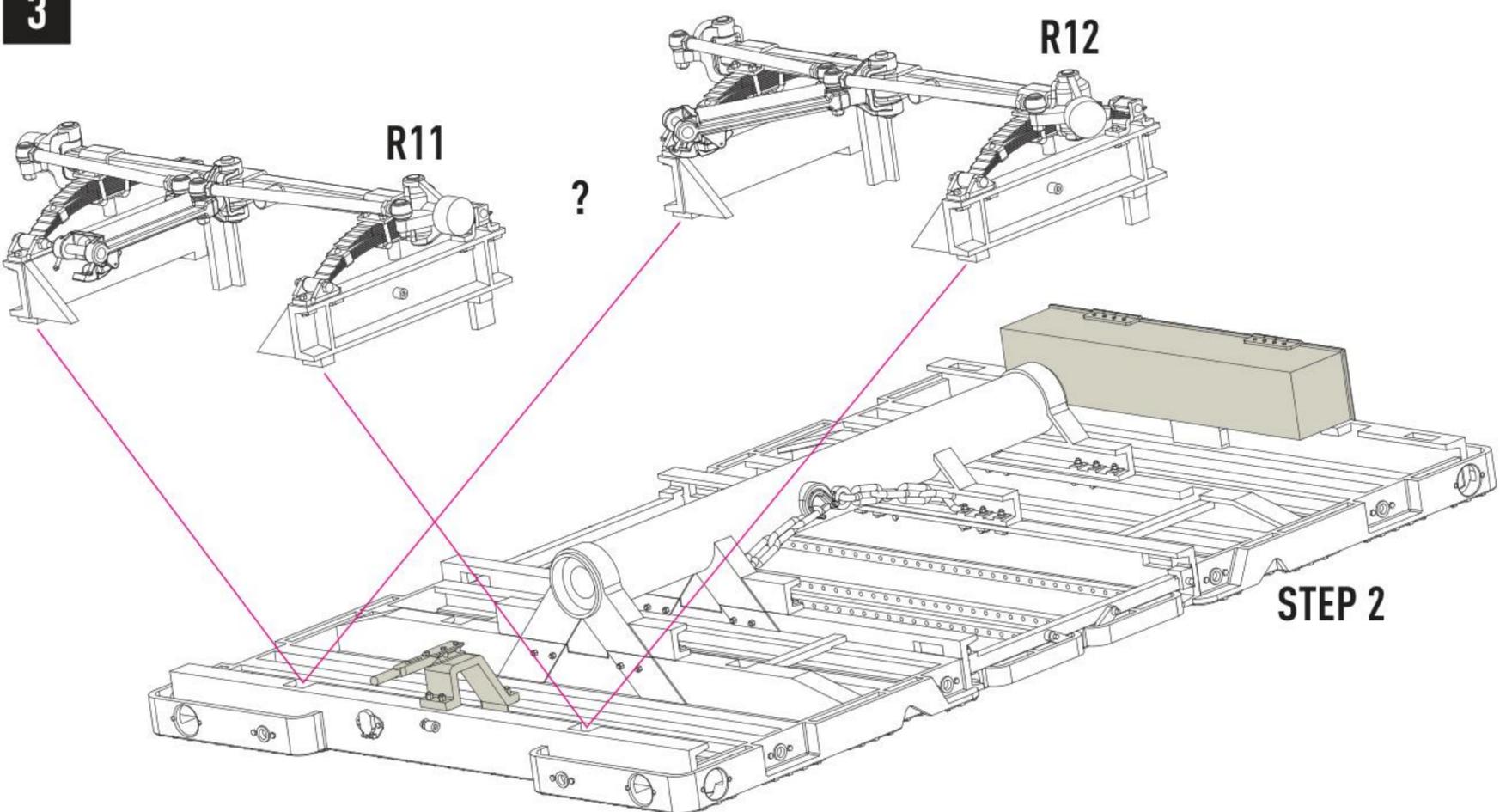
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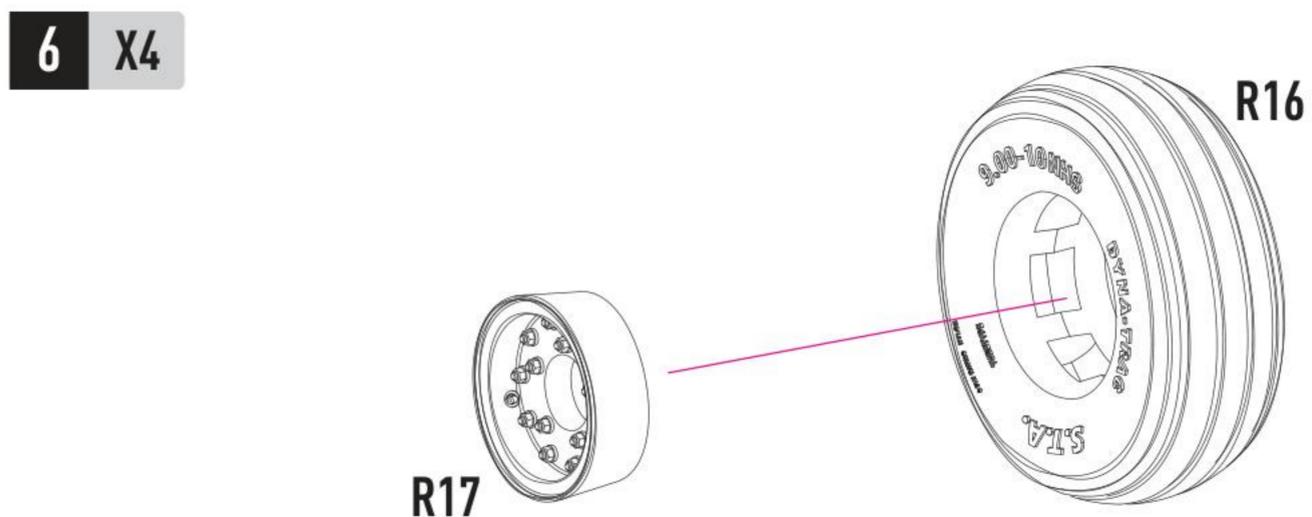
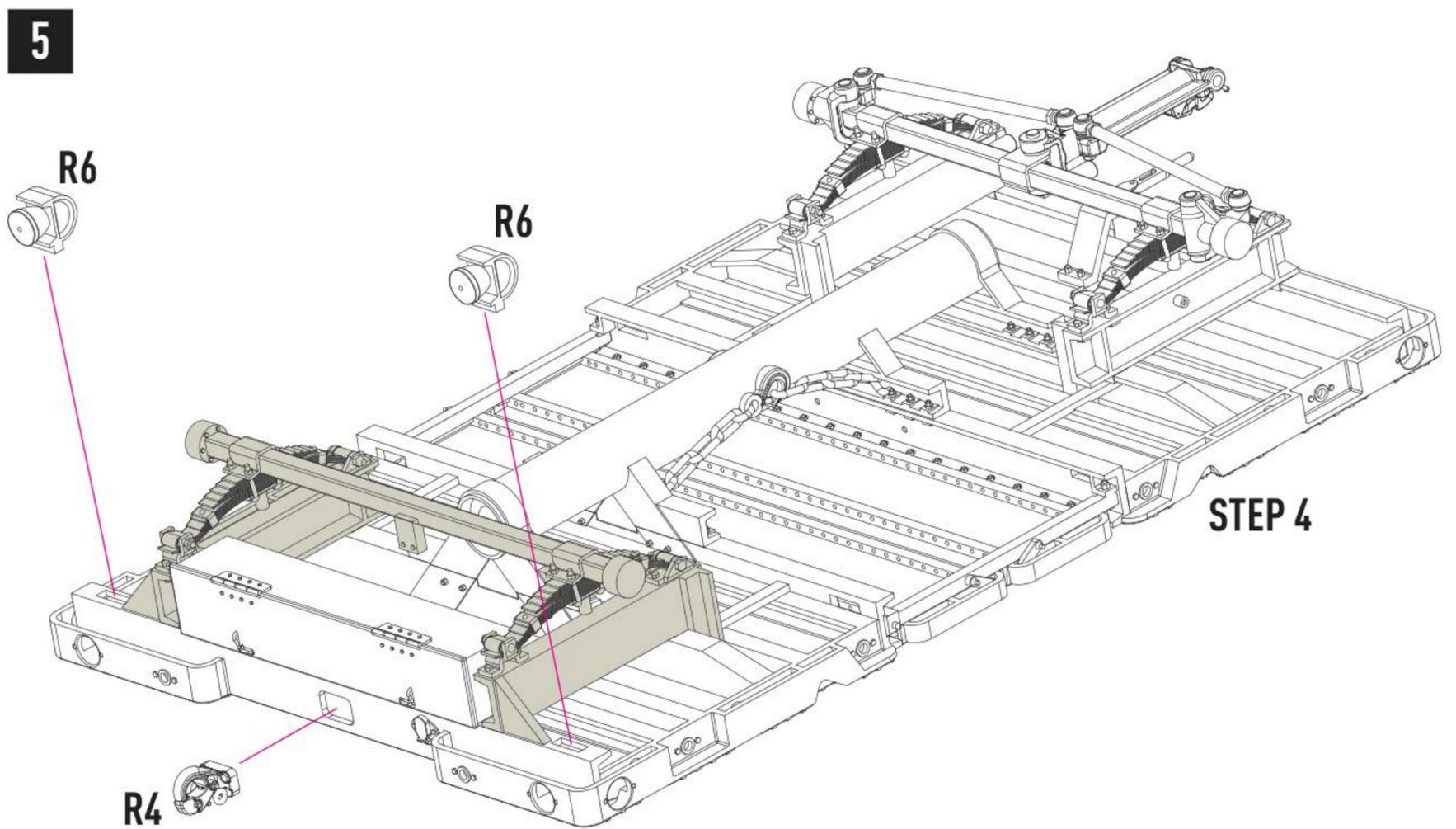
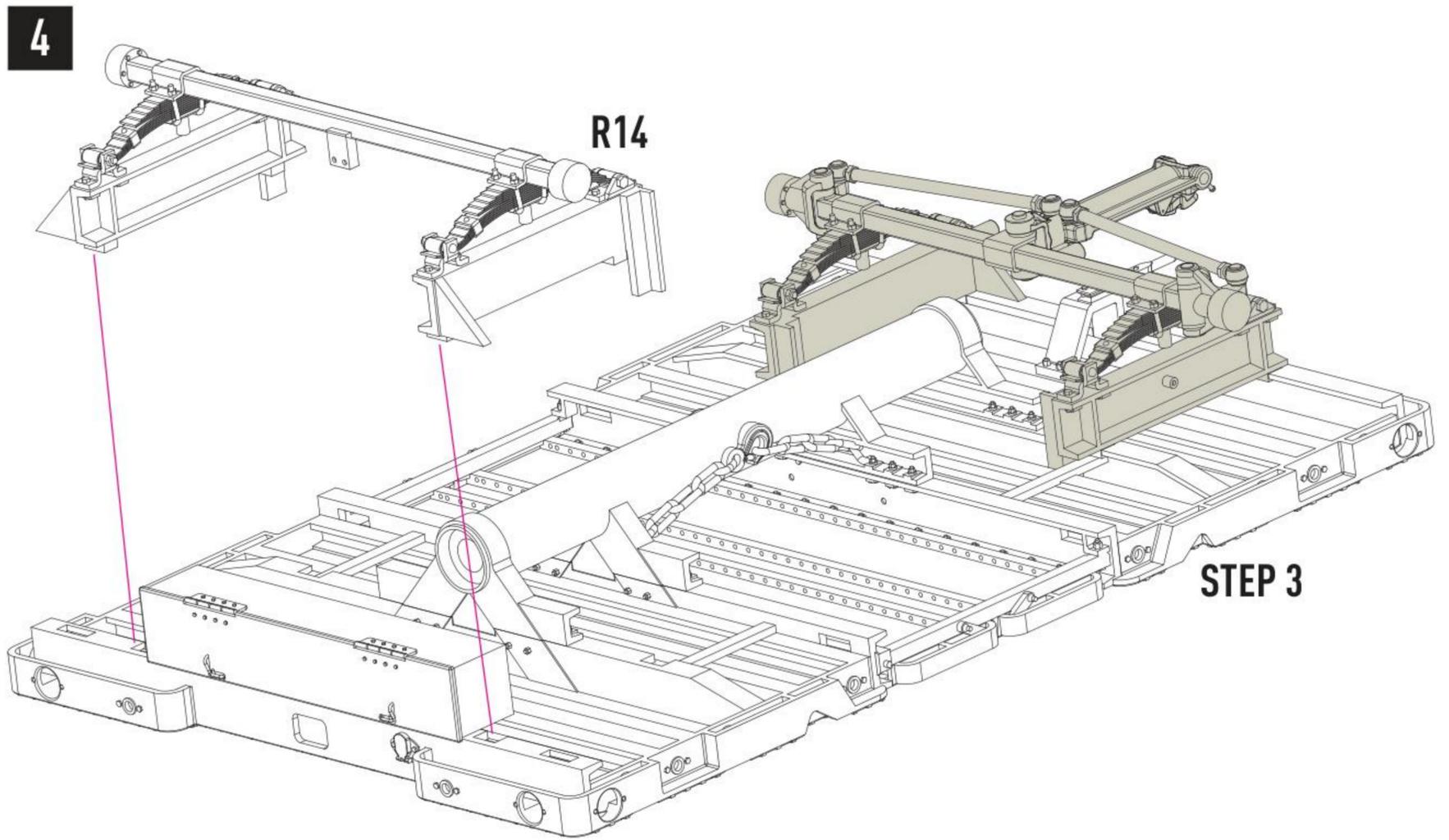


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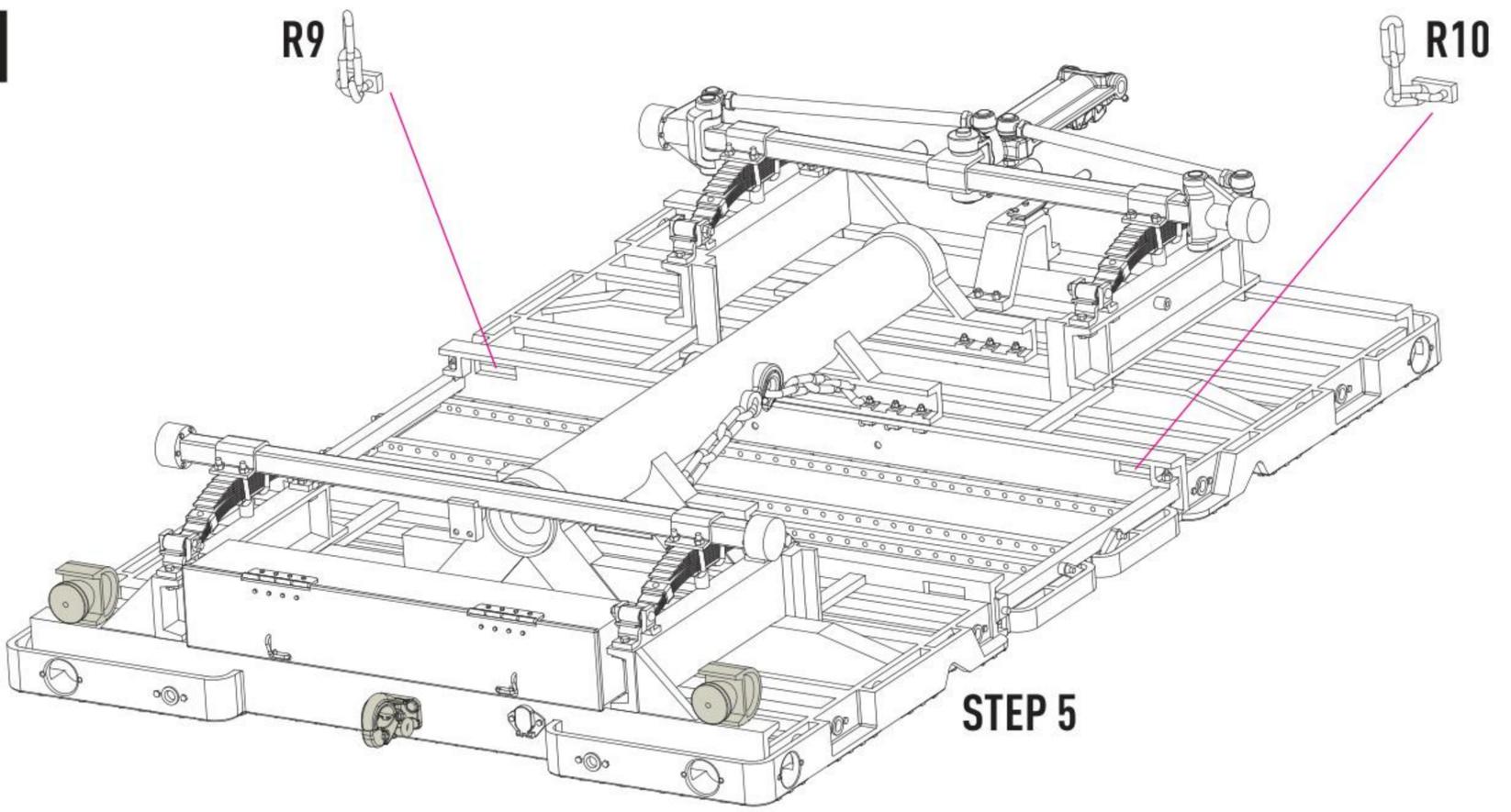


3



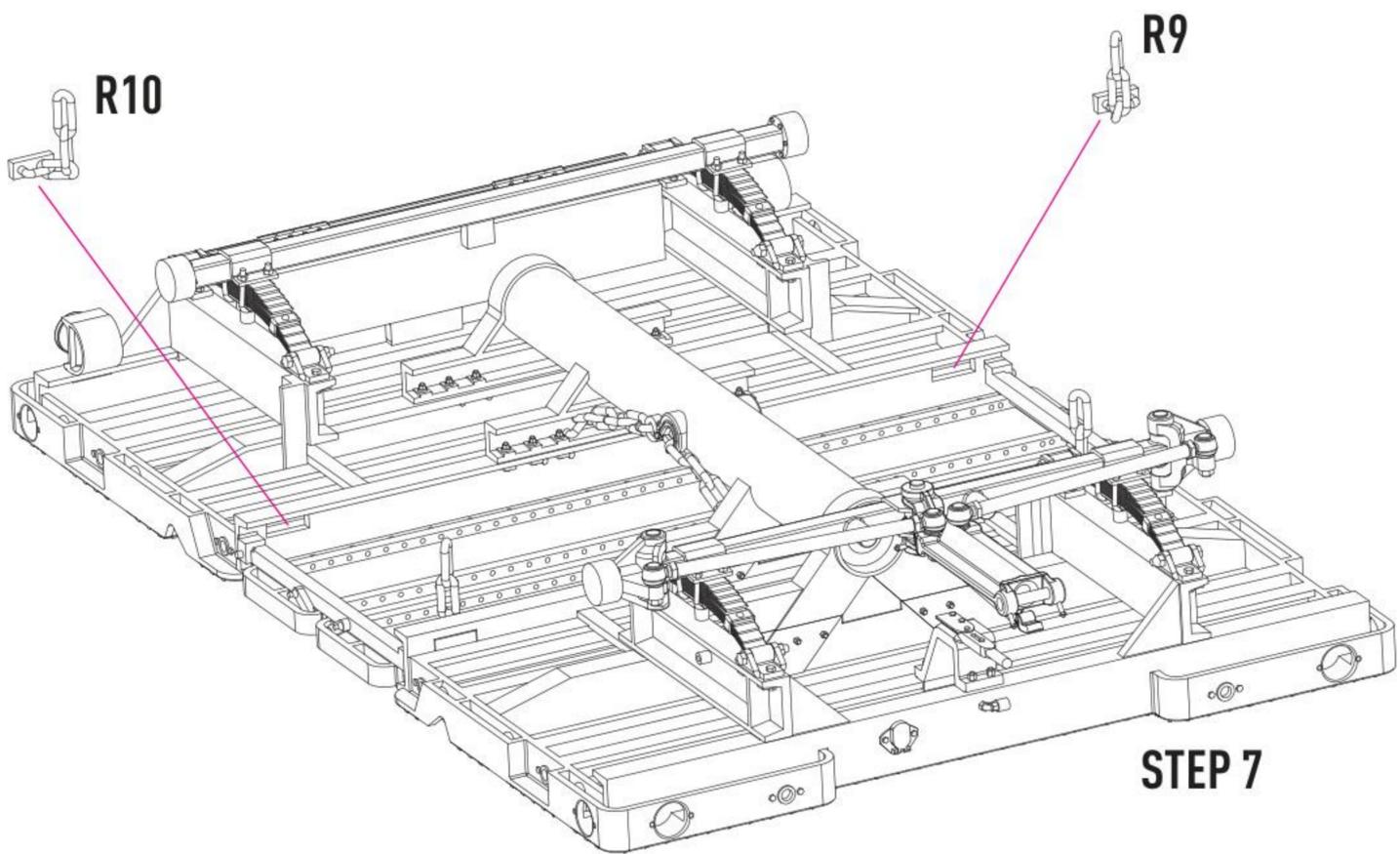


7



STEP 5

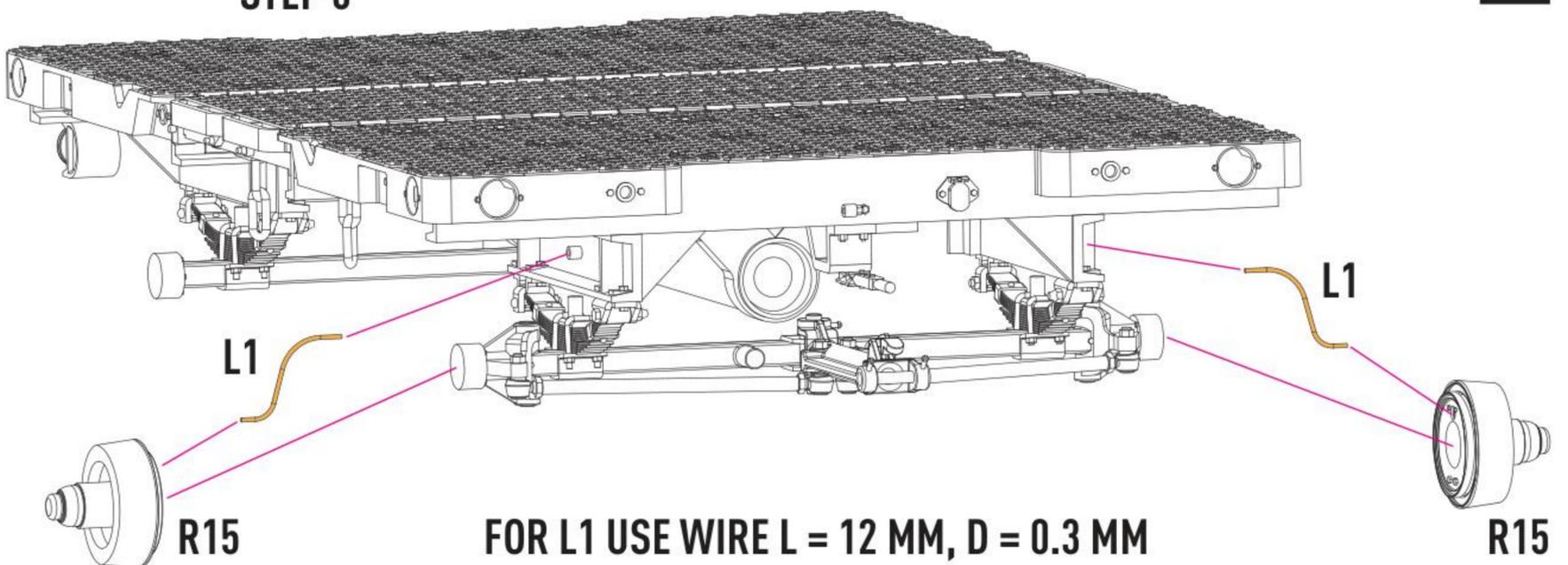
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STEP 7

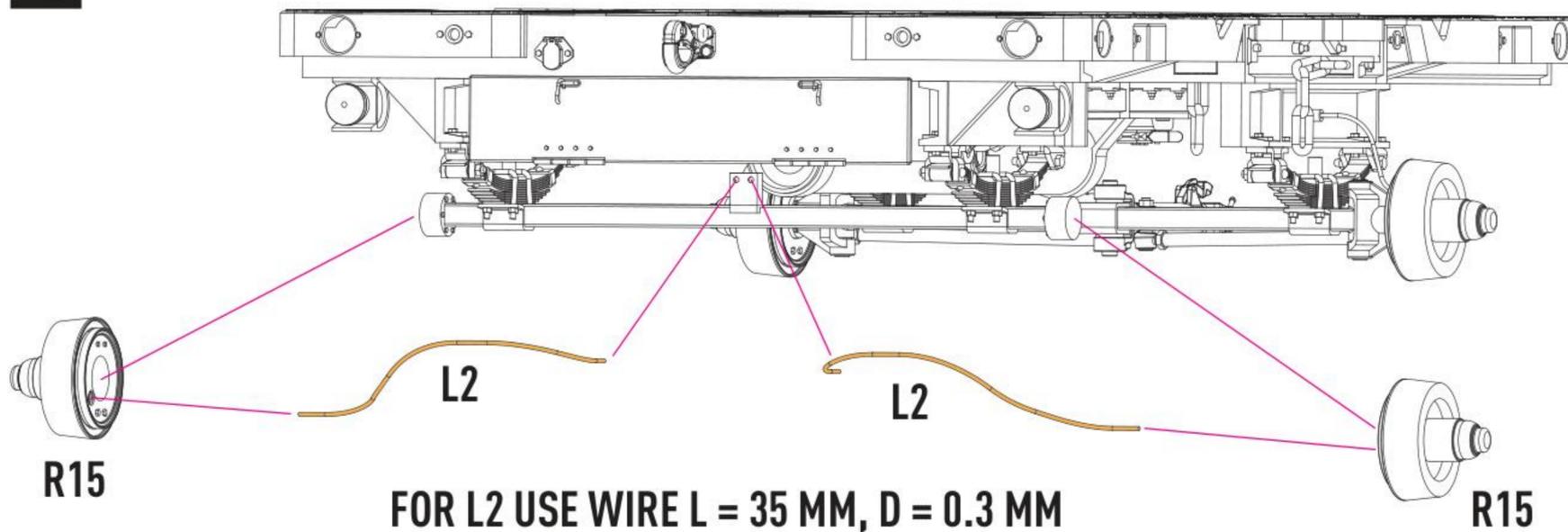
STEP 8

9

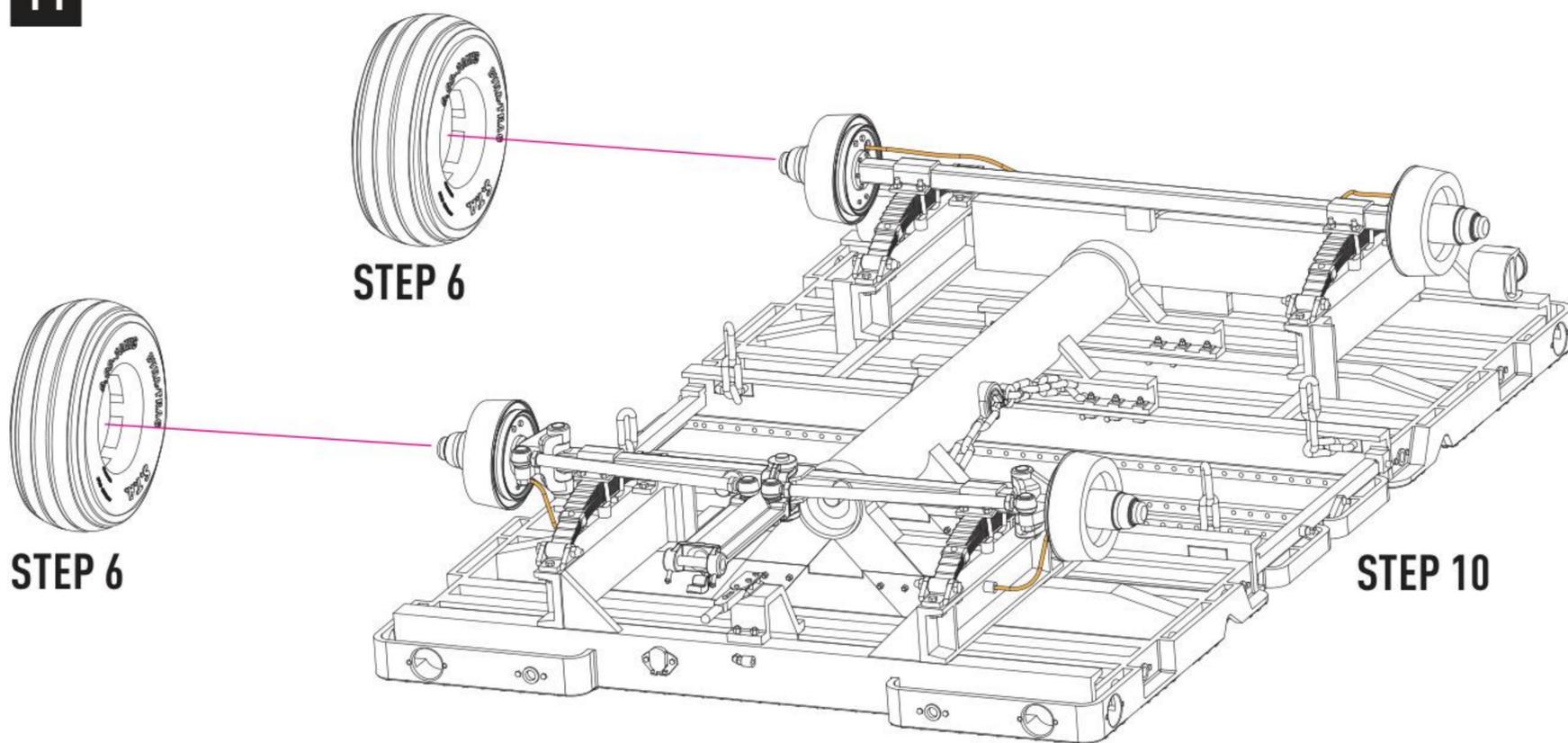


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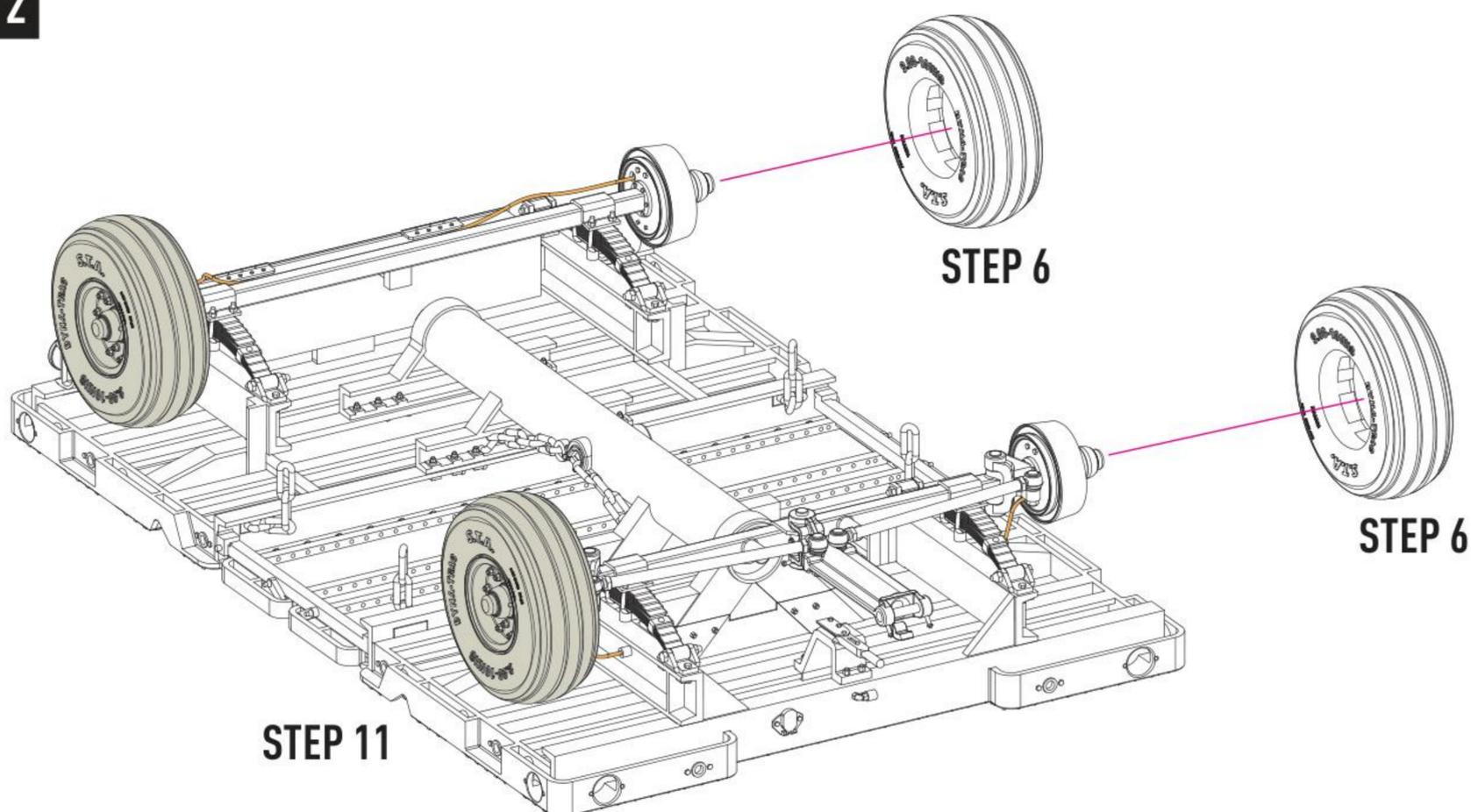
STEP 9



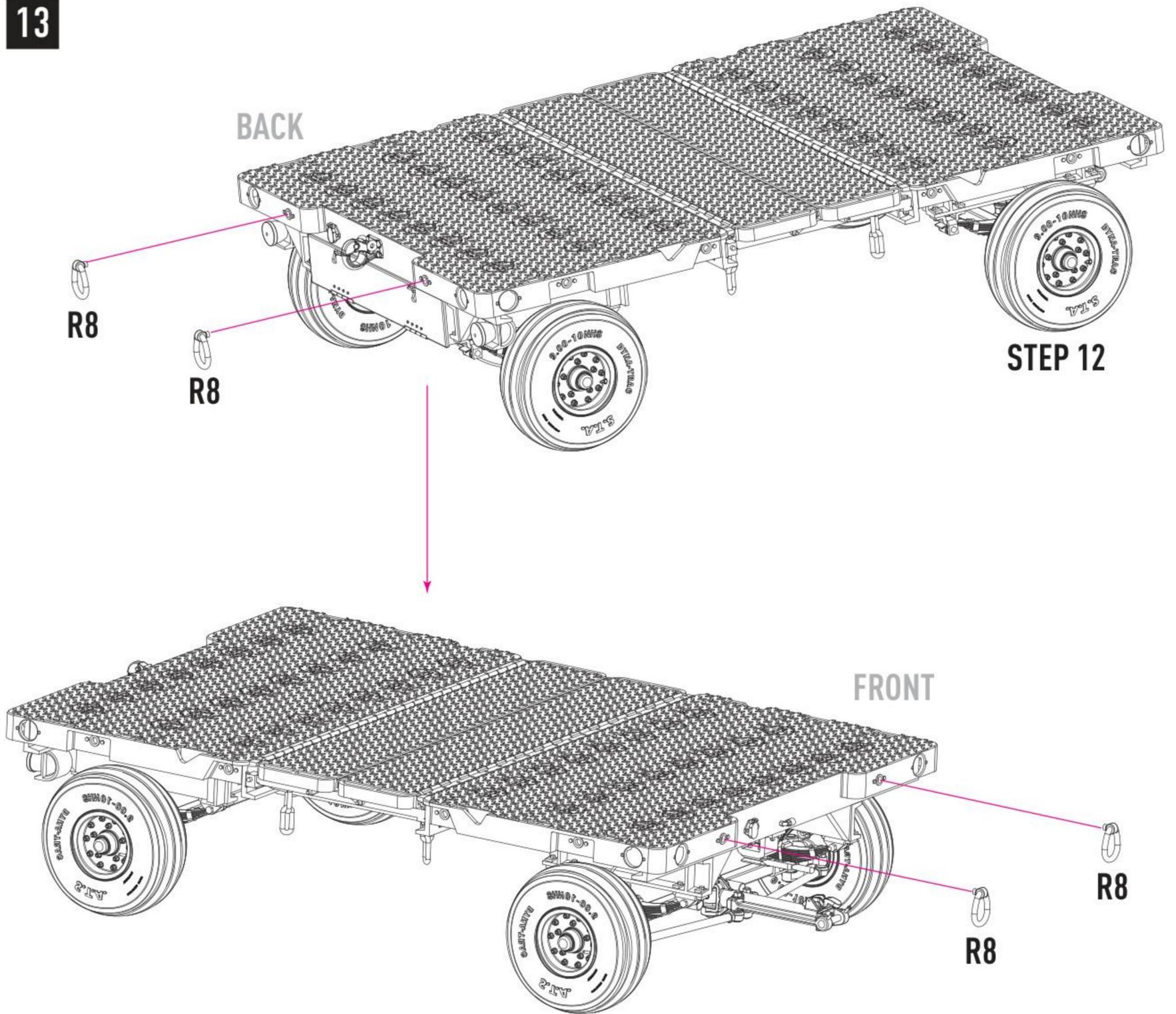
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12

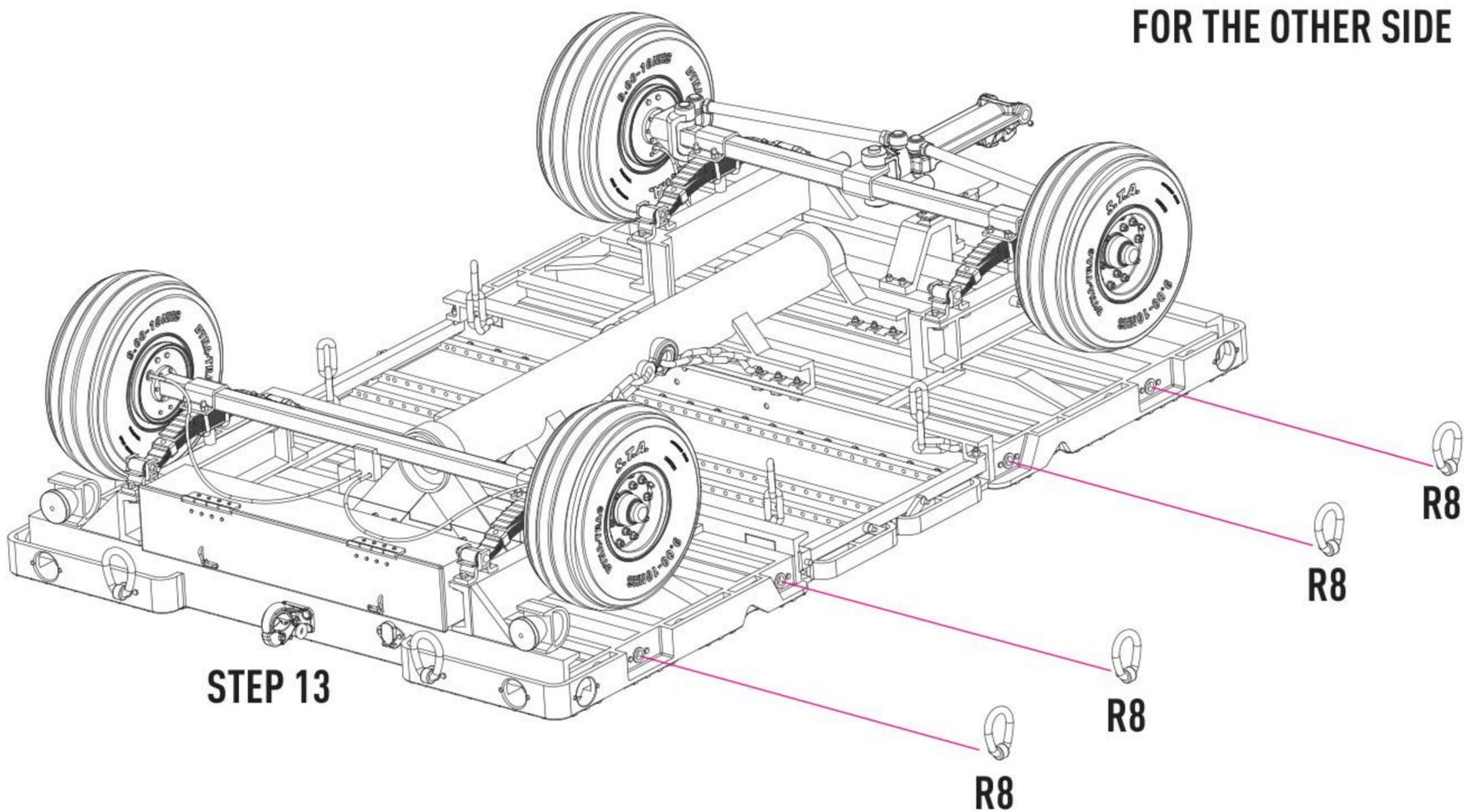


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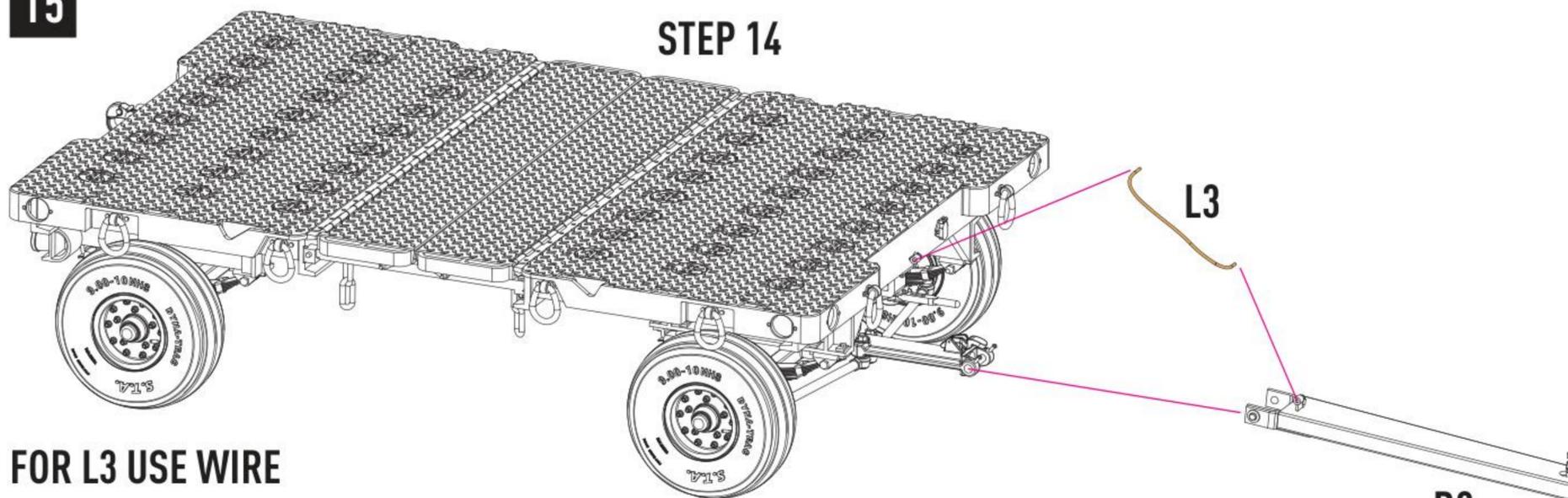
14

REPEAT THE SAME PROCESS FOR THE OTHER SIDE



15

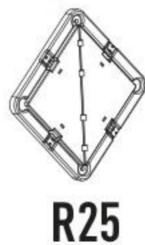
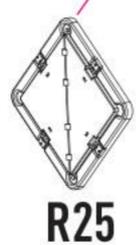
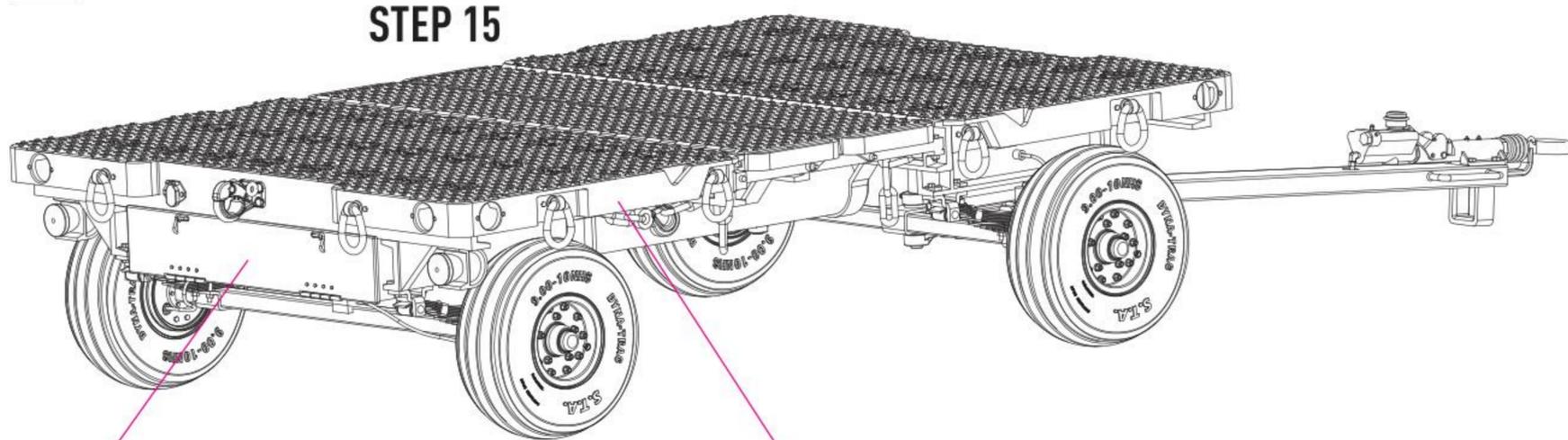
STEP 14



FOR L3 USE WIRE
L = 23 MM, D = 0.3 MM

16

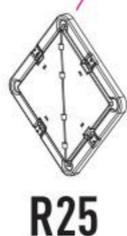
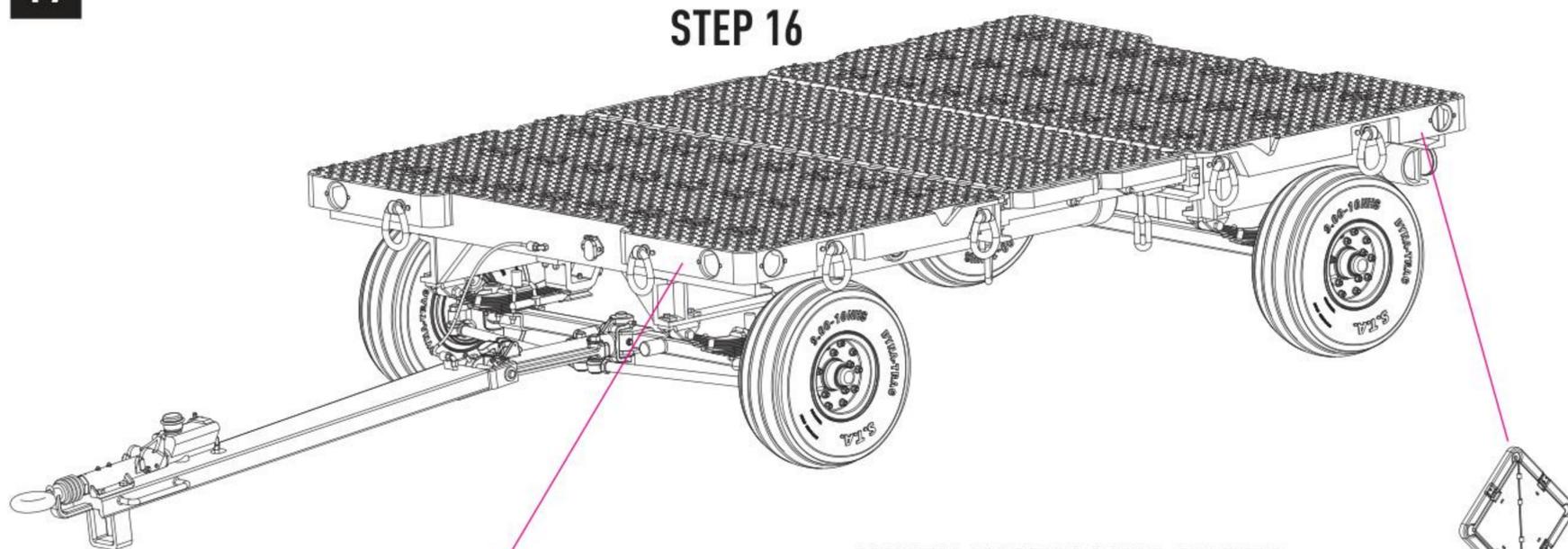
STEP 15



WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO

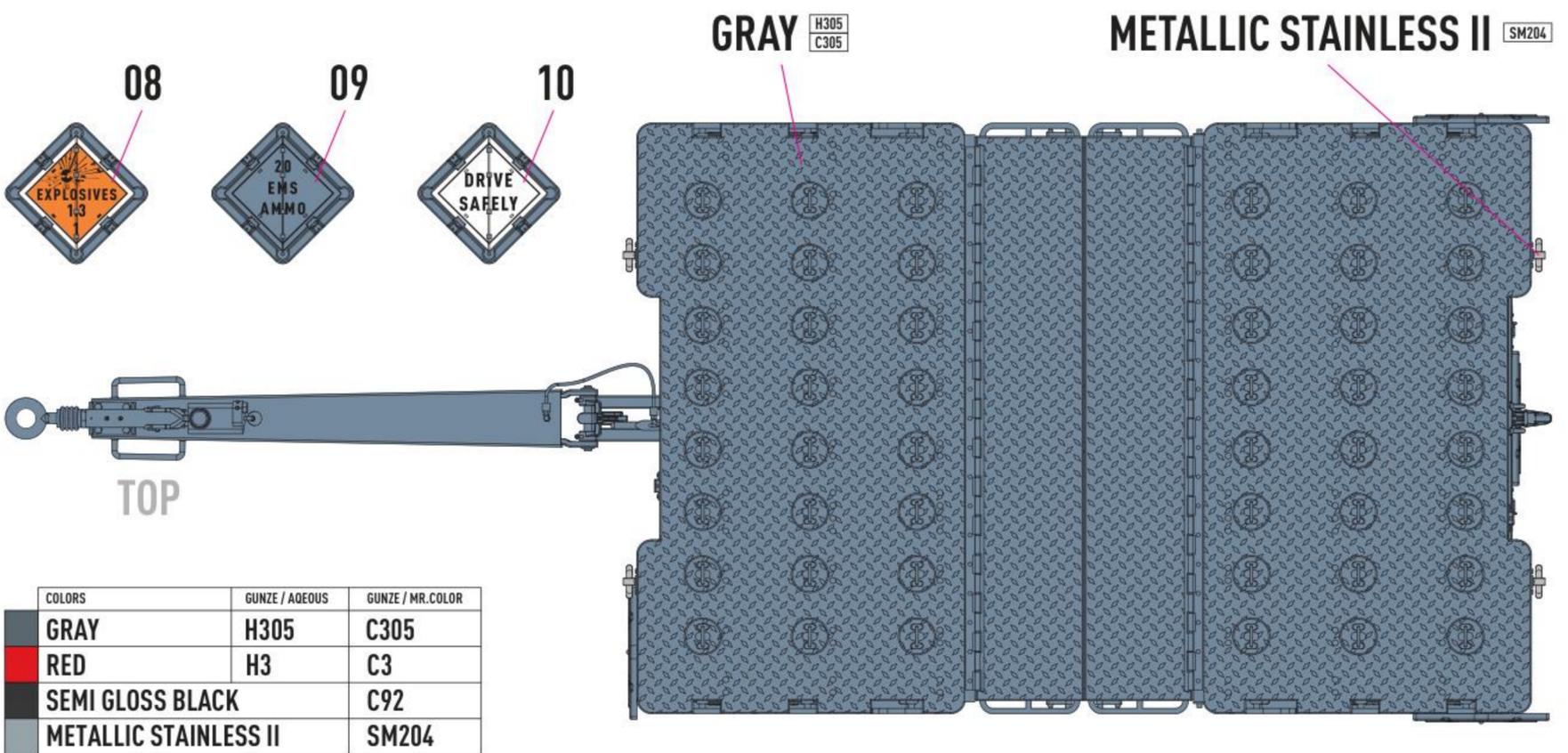
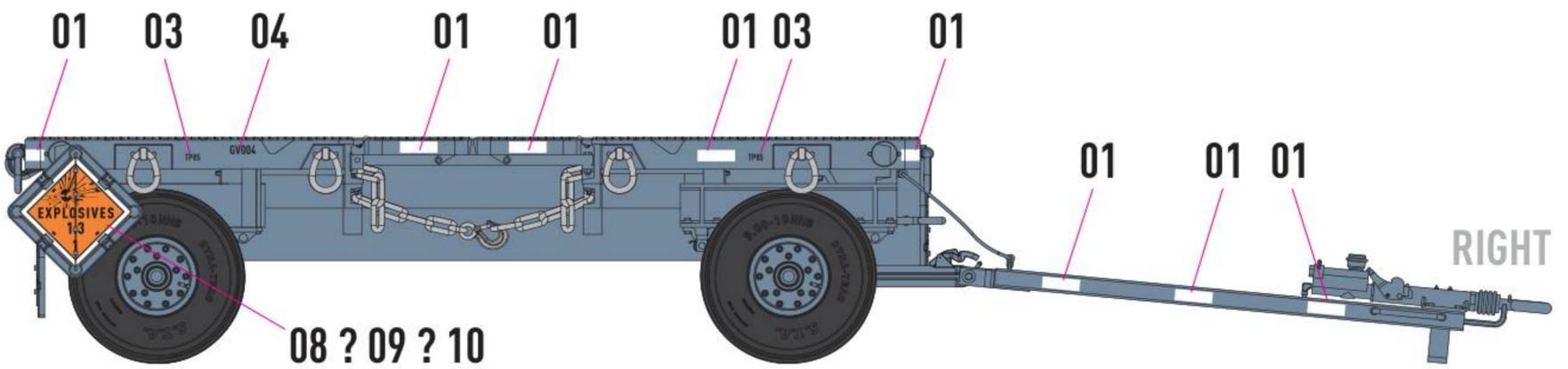
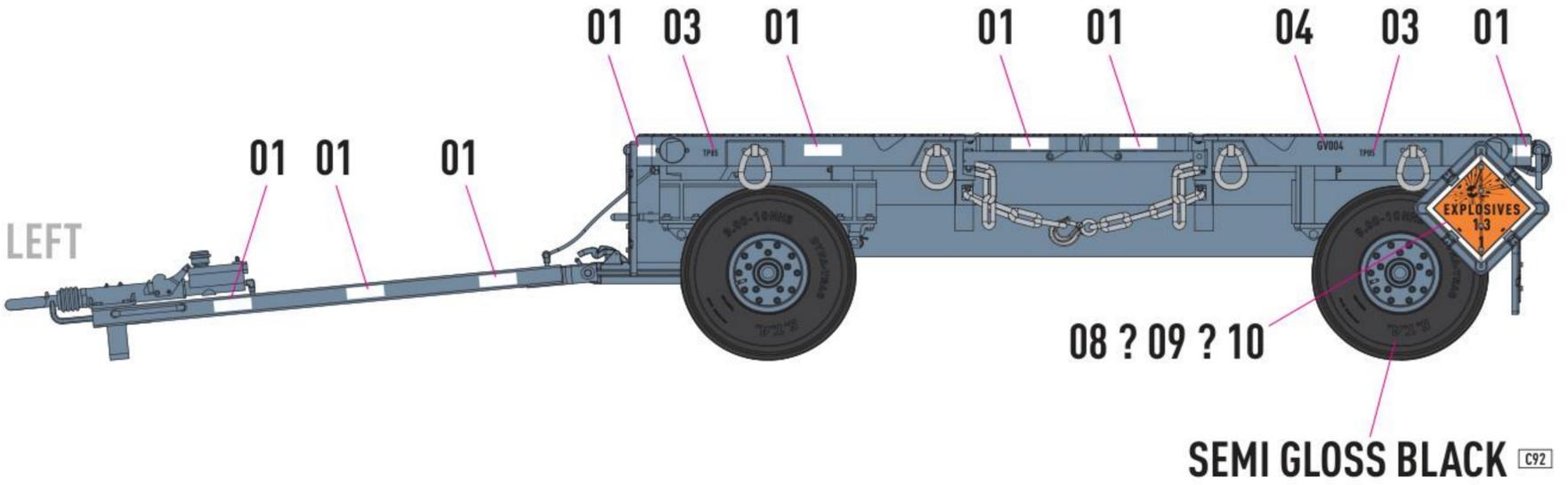
17

STEP 16



WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO

DECAL INSTRUCTION



COLORS	GUNZE / AQEUS	GUNZE / MR.COLOR
GRAY	H305	C305
RED	H3	C3
SEMI GLOSS BLACK		C92
METALLIC STAINLESS II		SM204

