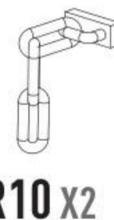
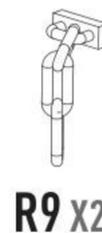
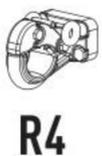
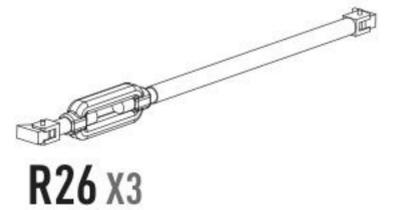
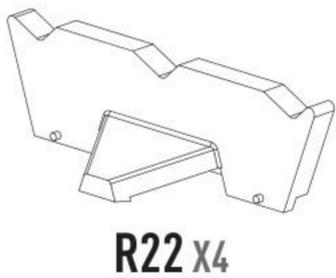
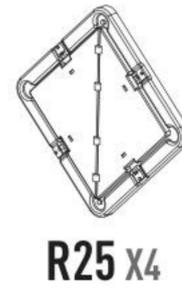
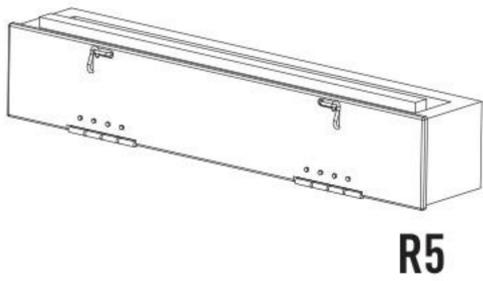
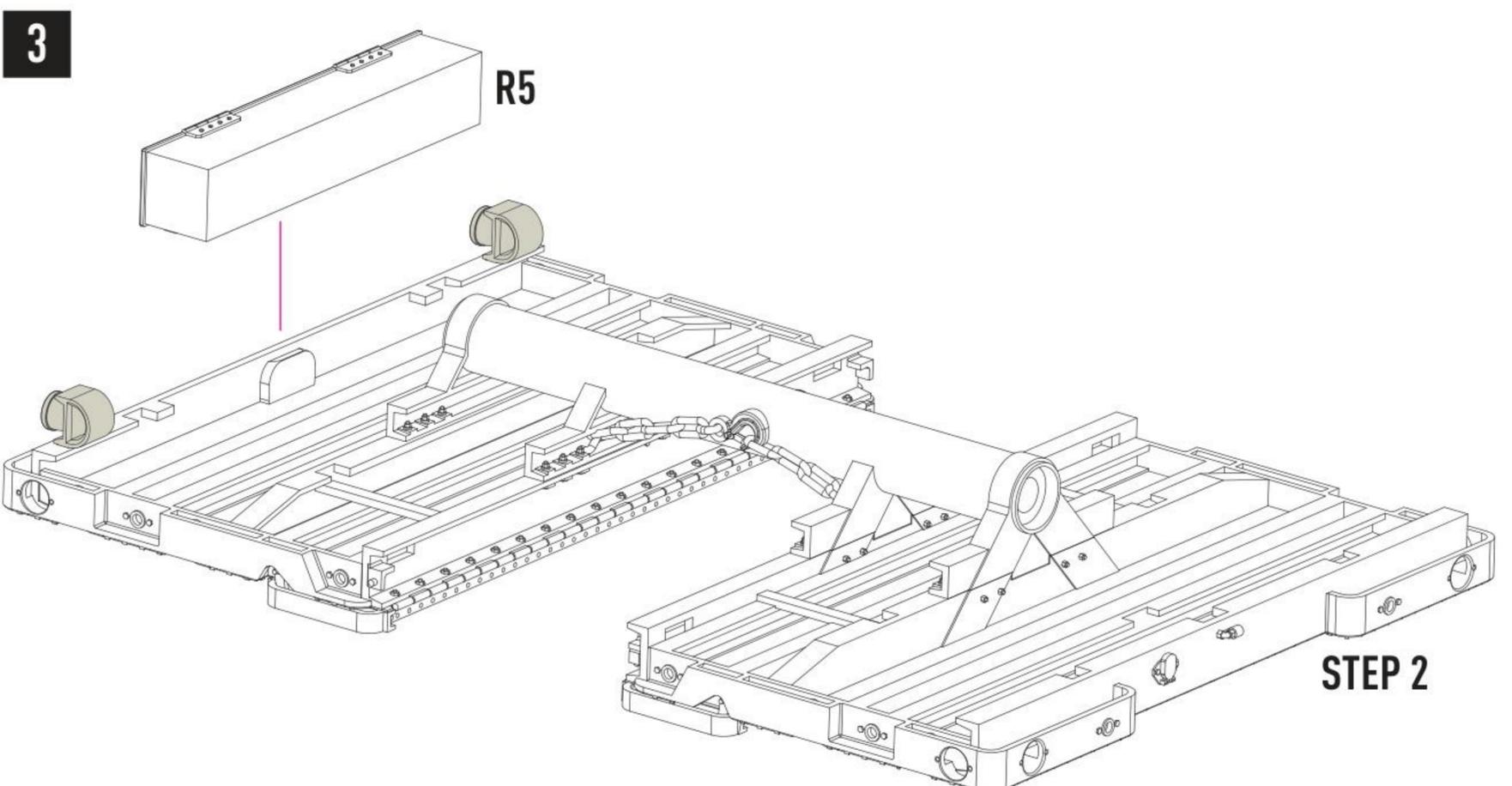
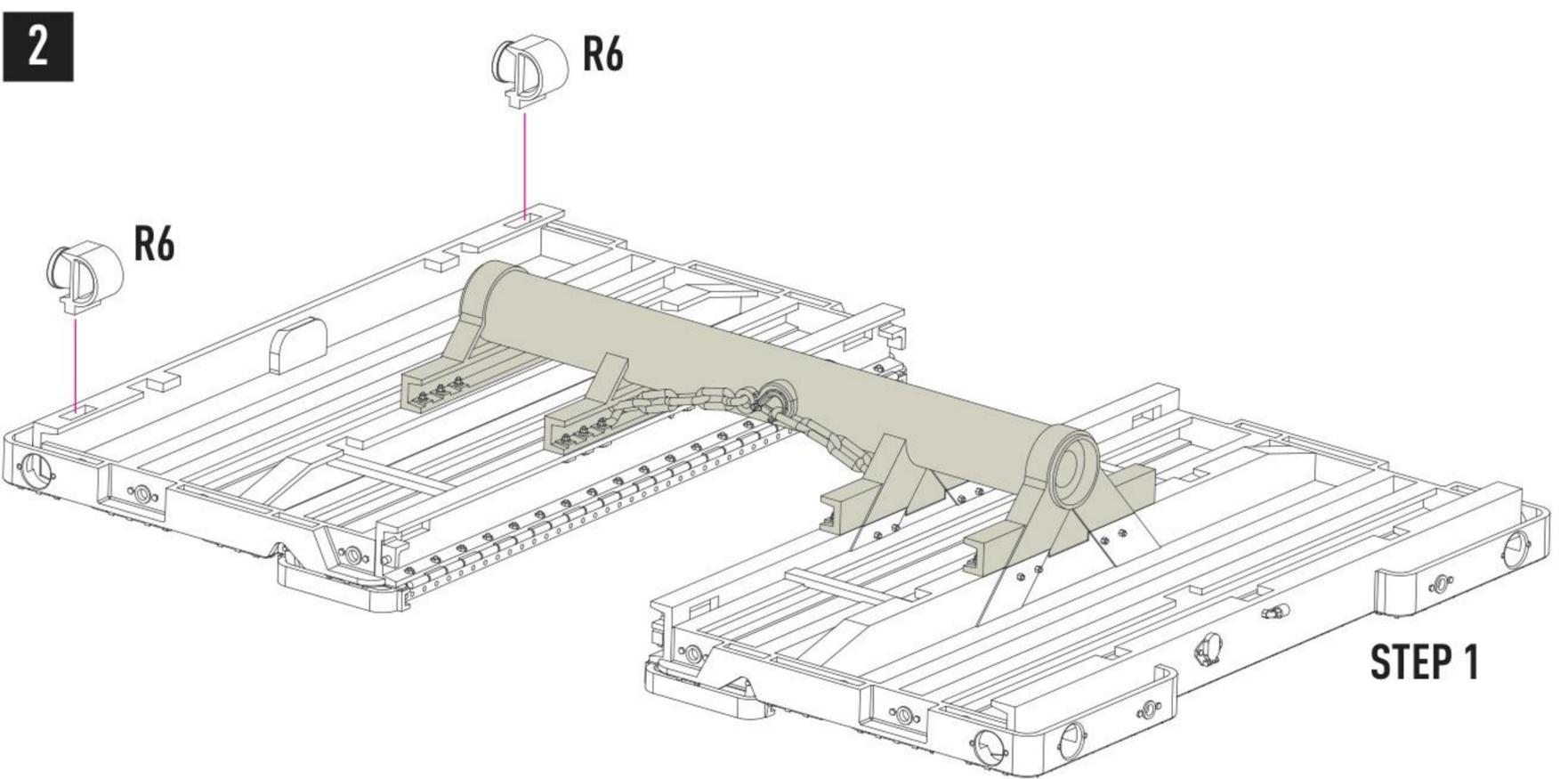
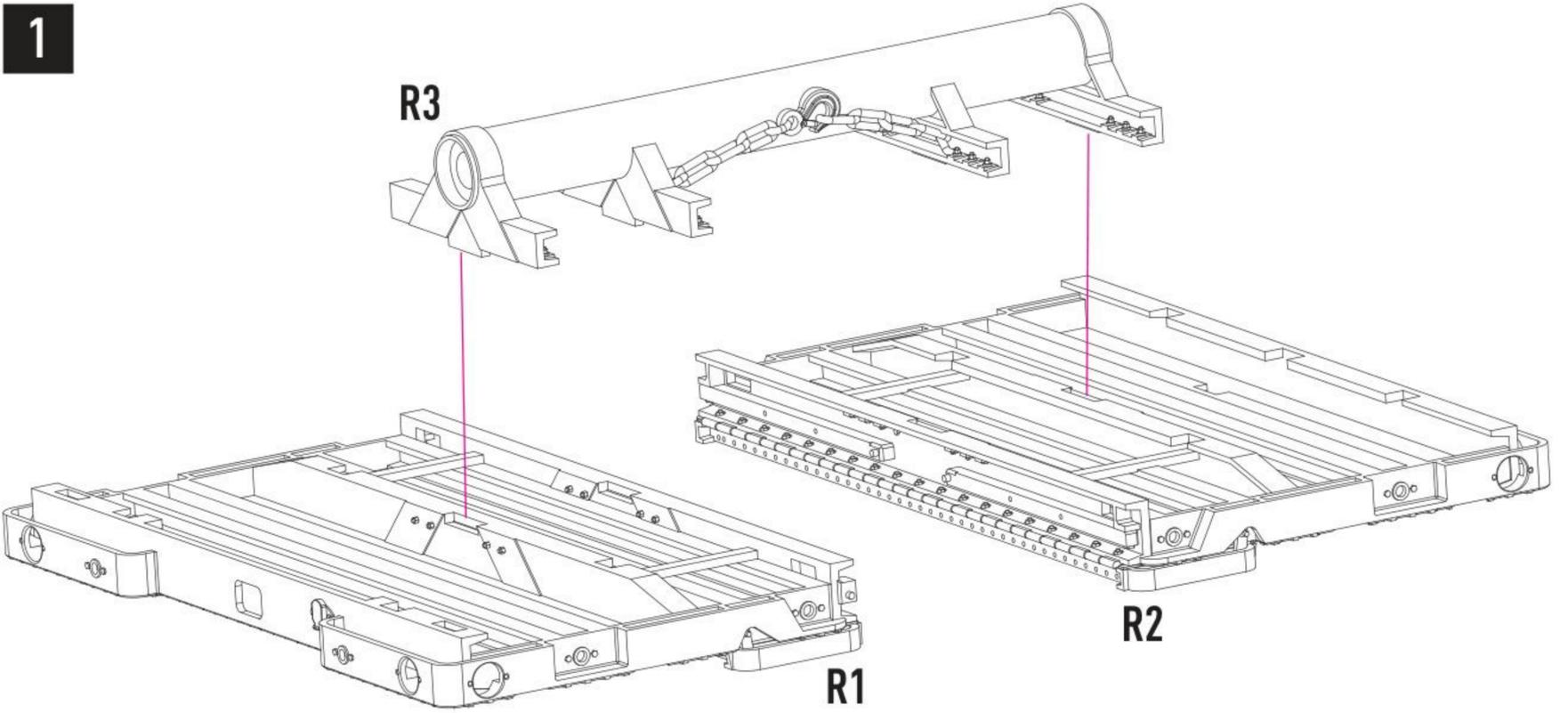
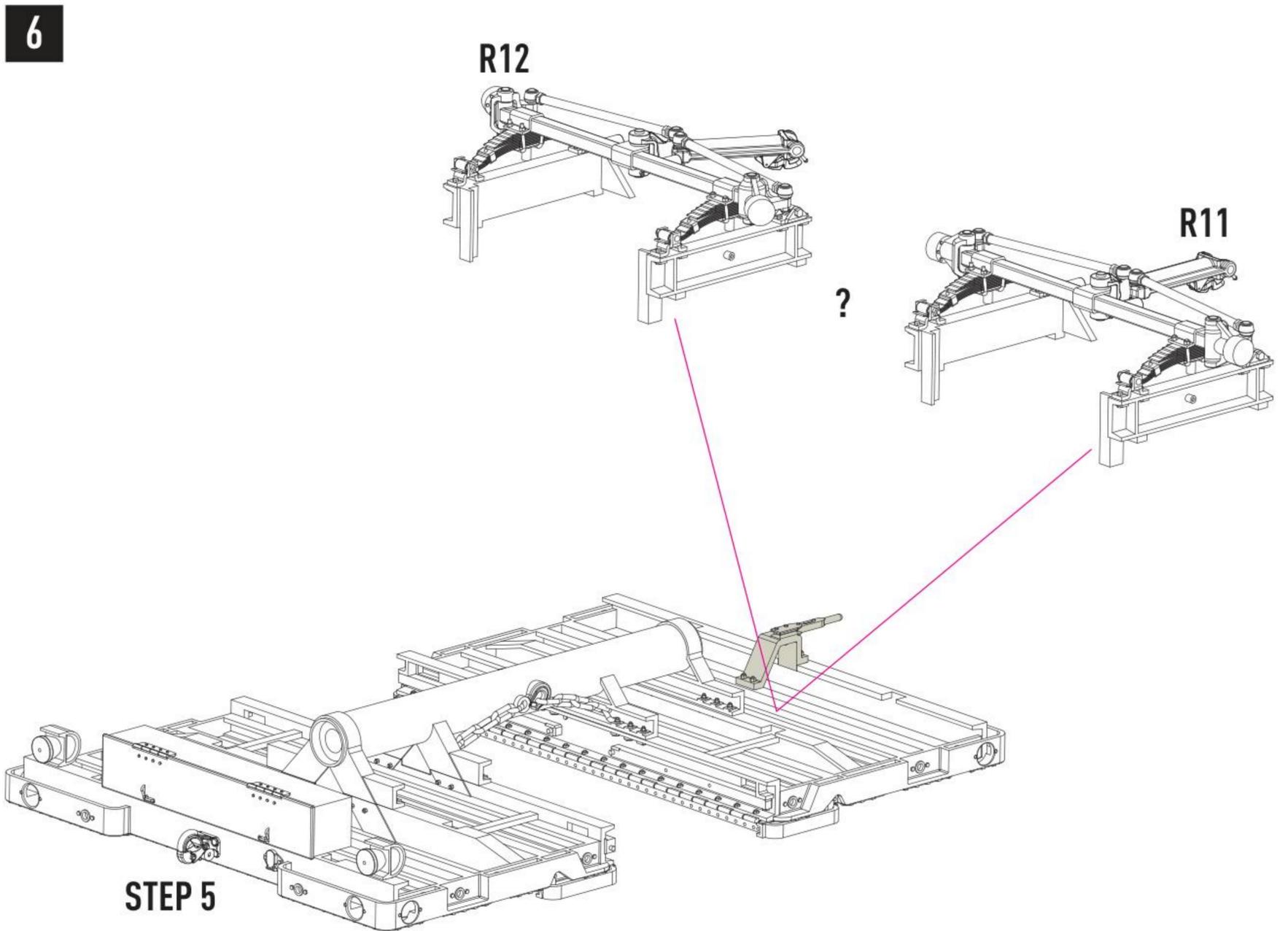
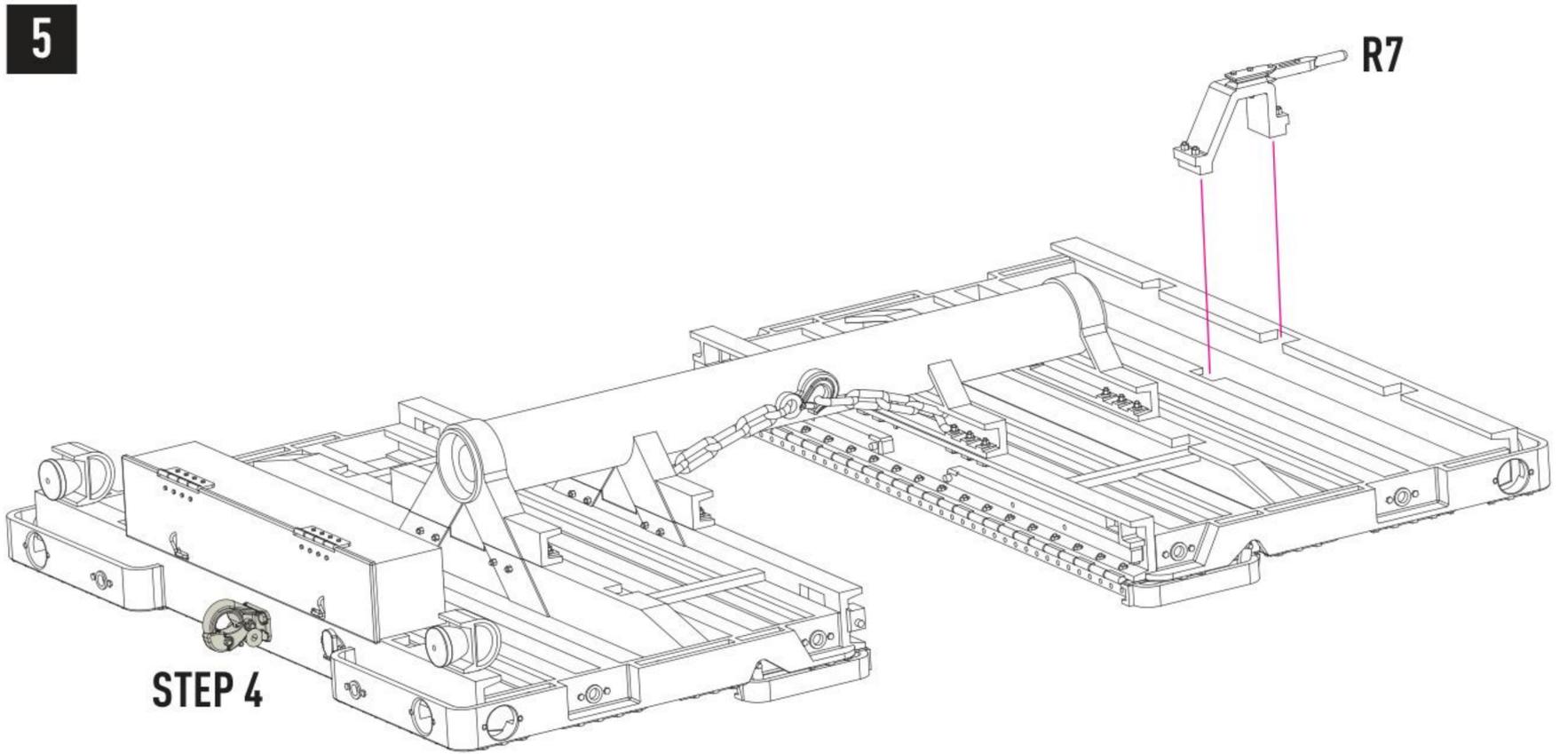
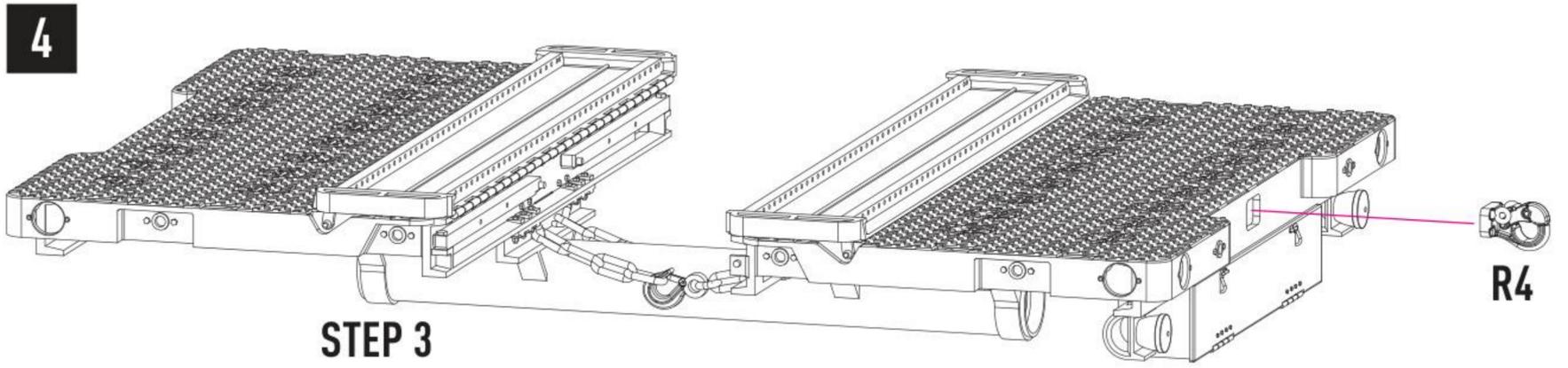


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS

**DETAILS AFTER REMOVAL
FROM SUPPORTS**

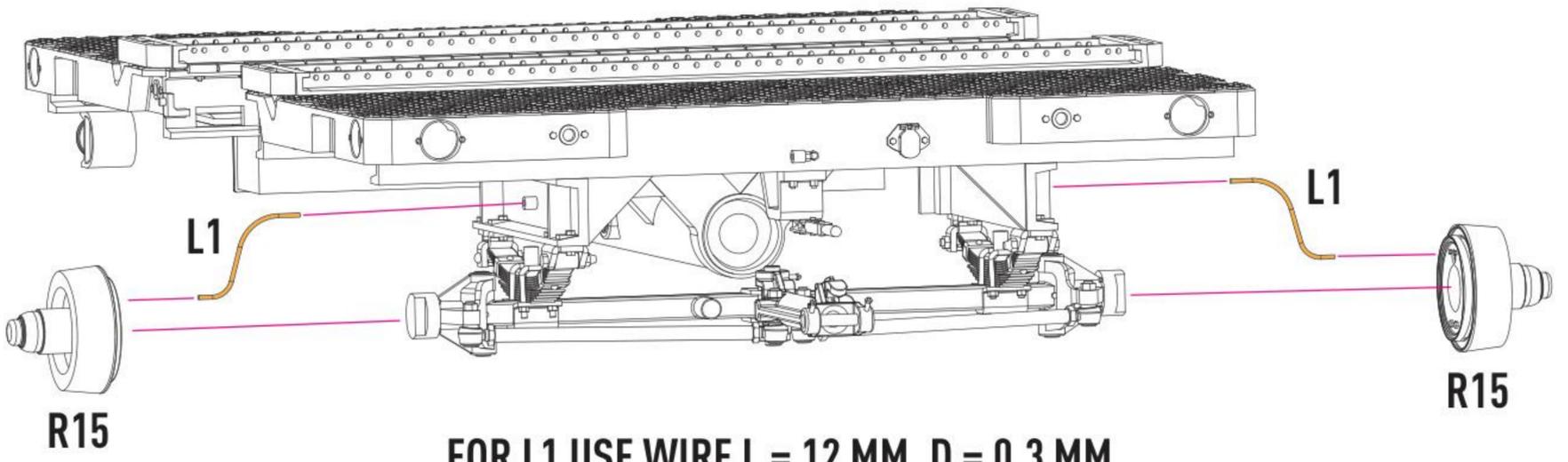




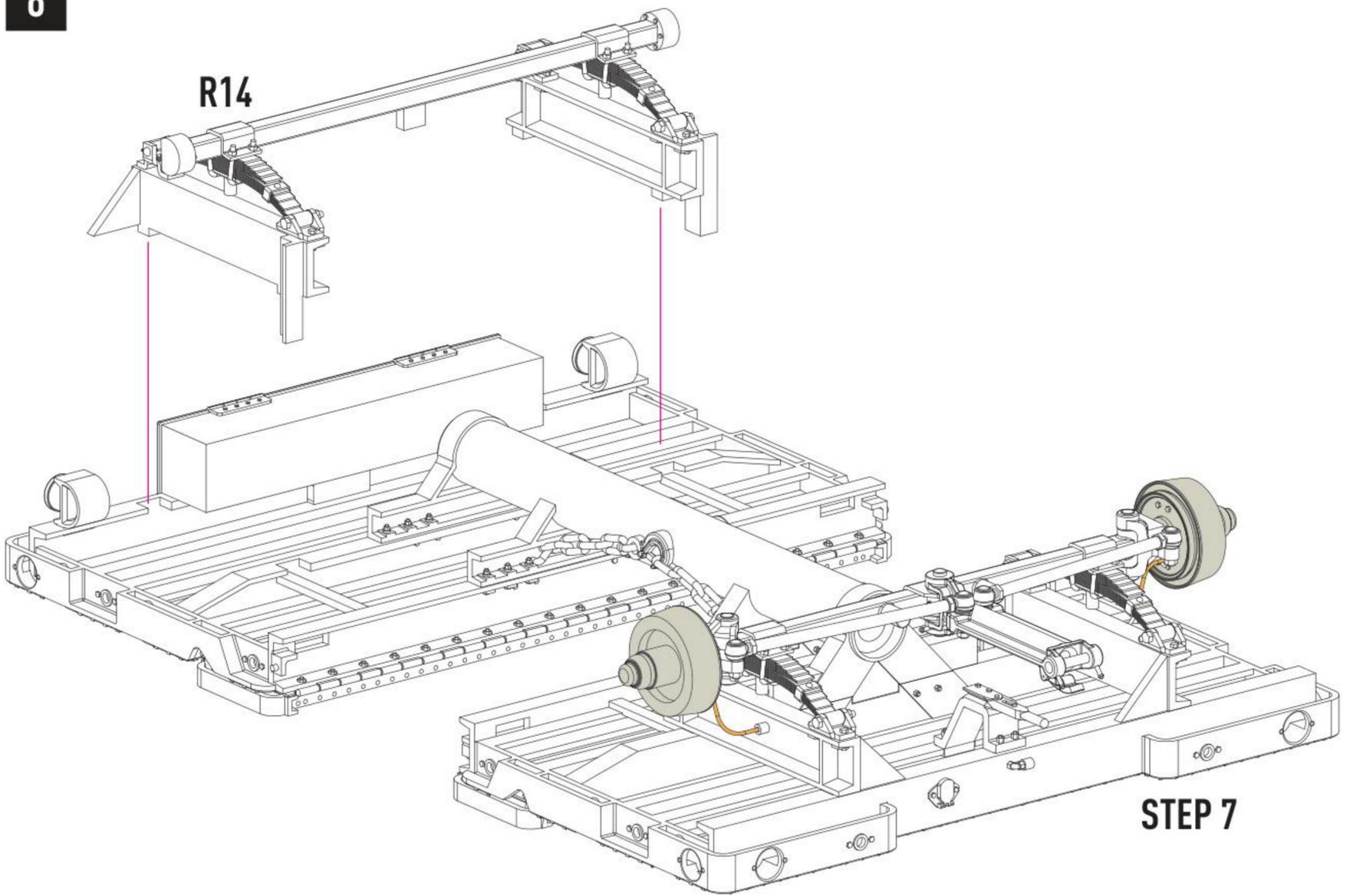


7

STEP 6

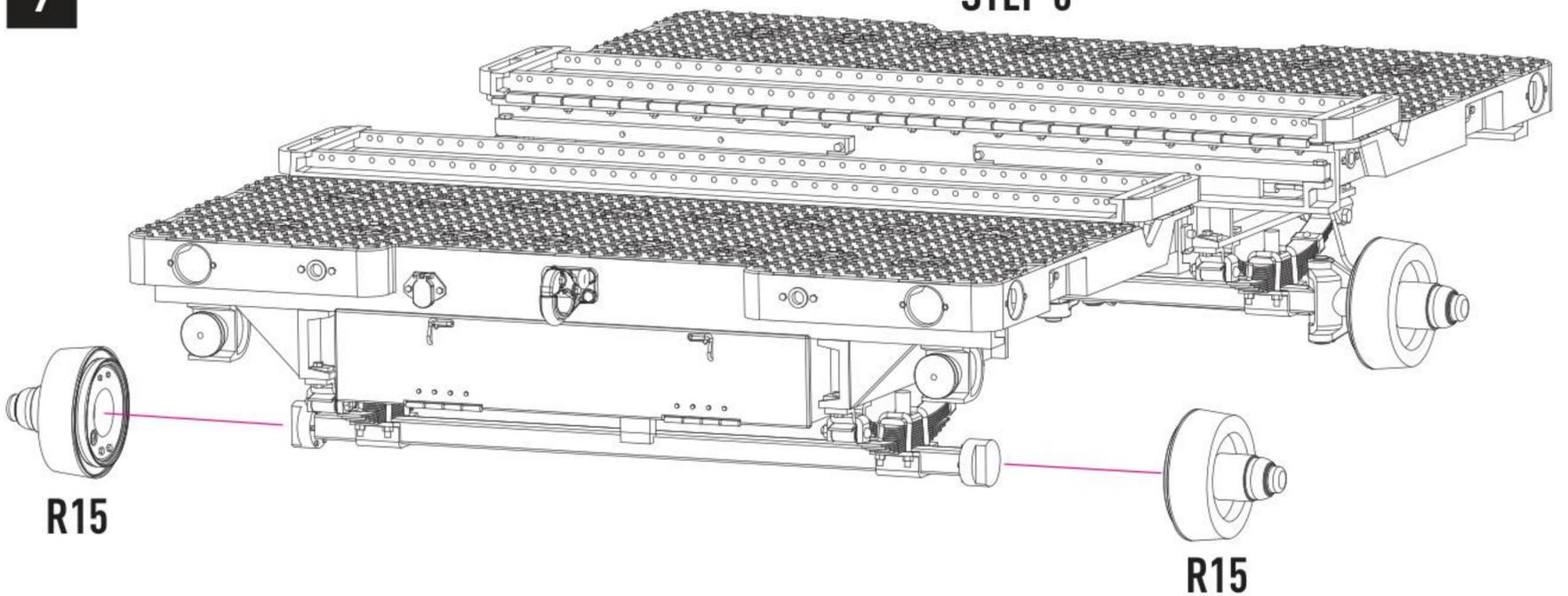


8



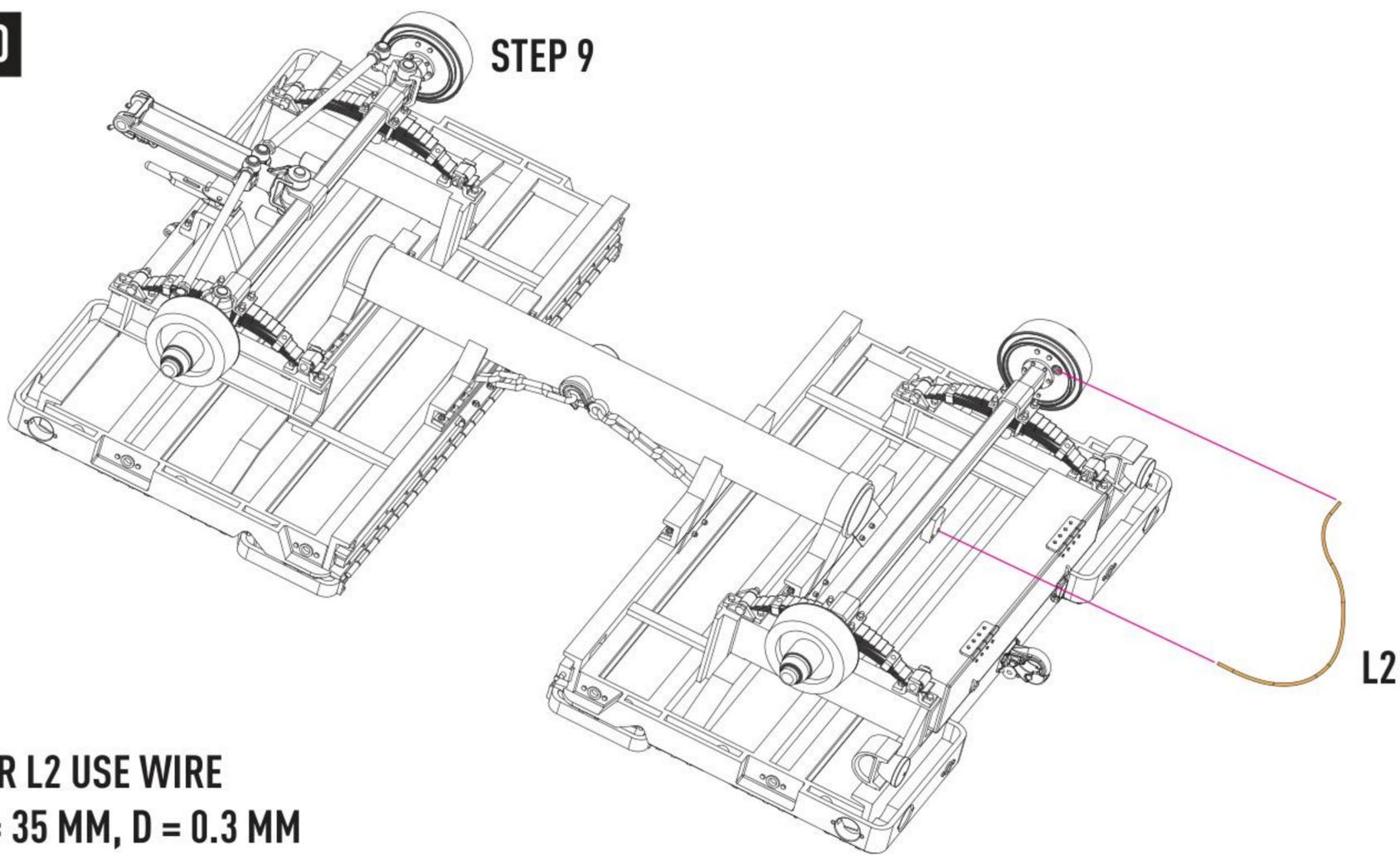
9

STEP 8



10

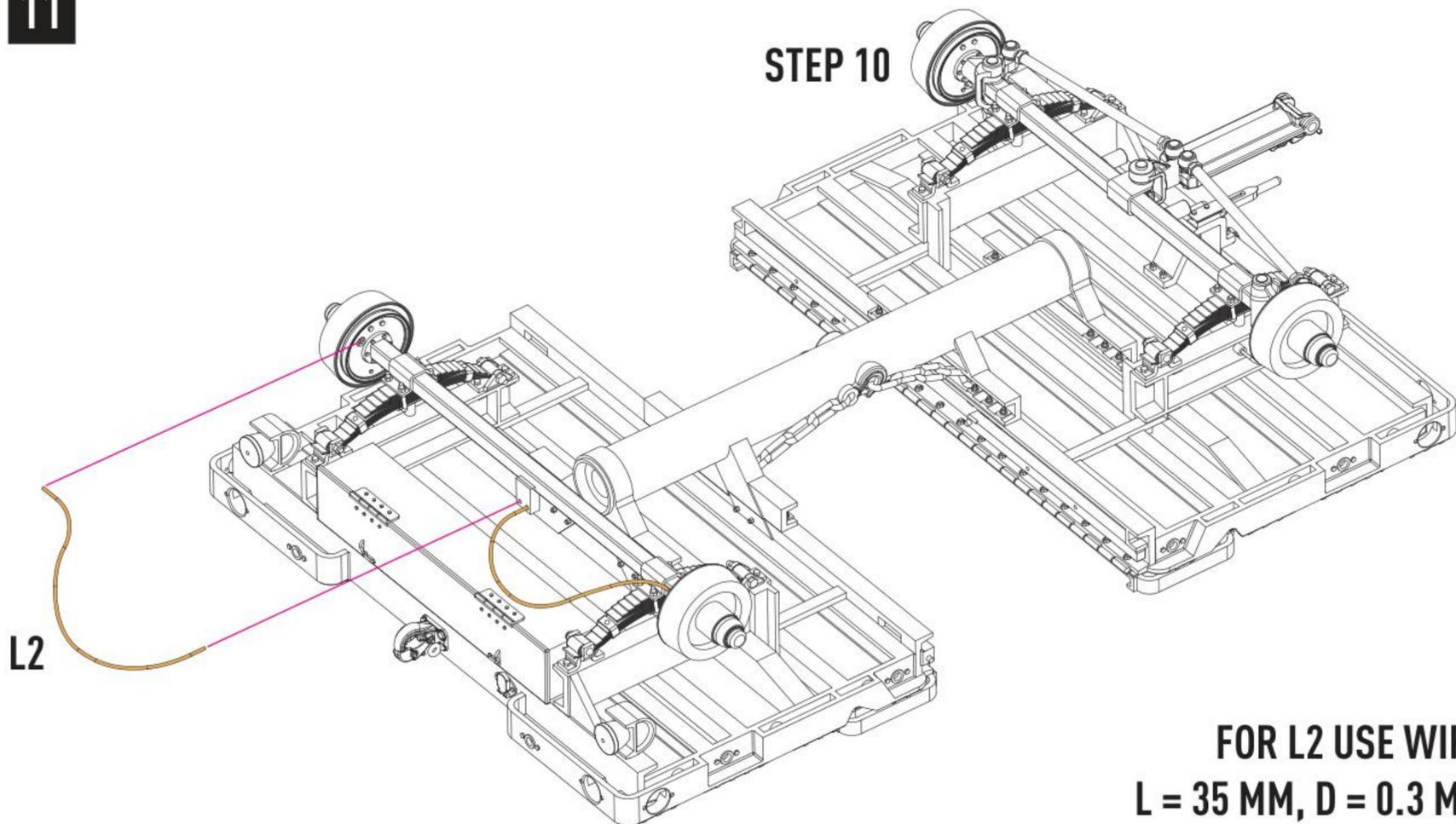
STEP 9



FOR L2 USE WIRE
 L = 35 MM, D = 0.3 MM

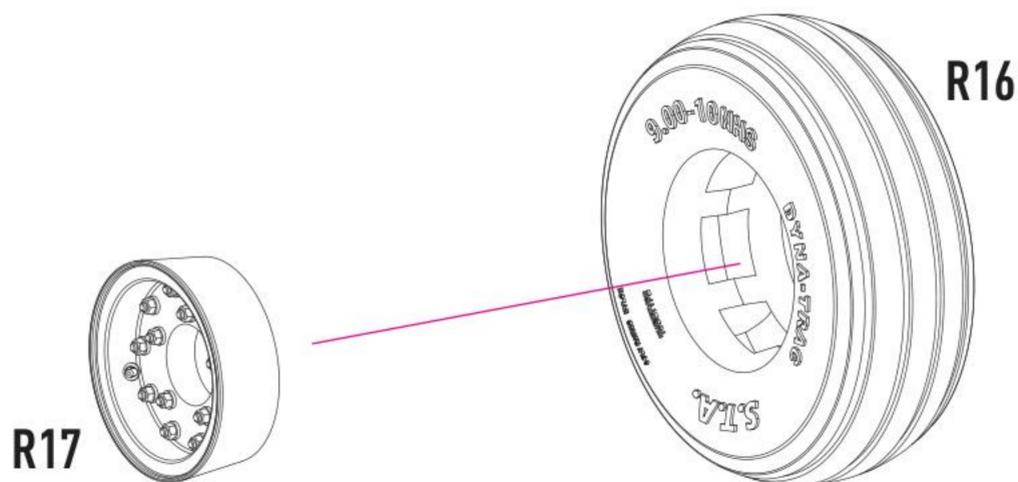
11

STEP 10



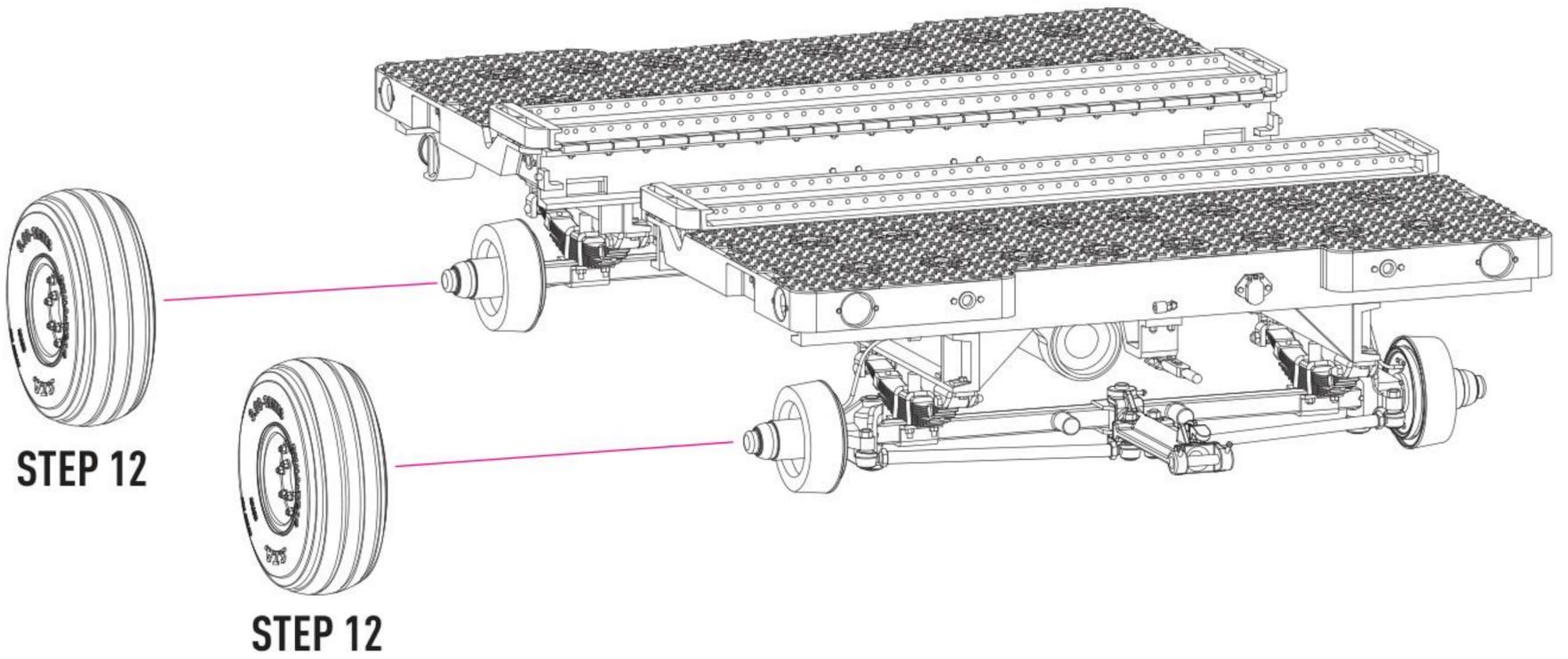
FOR L2 USE WIRE
 L = 35 MM, D = 0.3 MM

12 X4



13

STEP 11

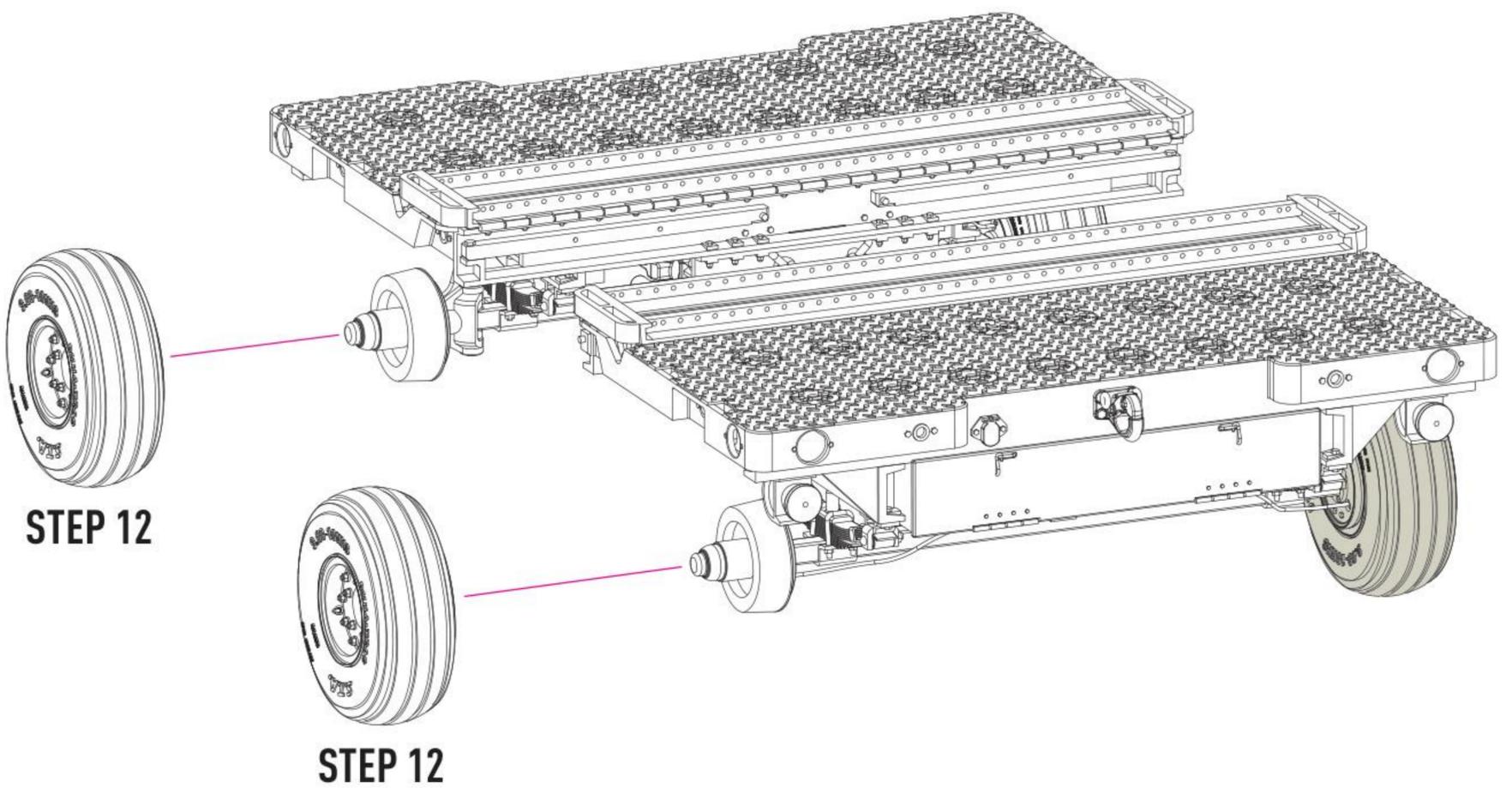


STEP 12

STEP 12

14

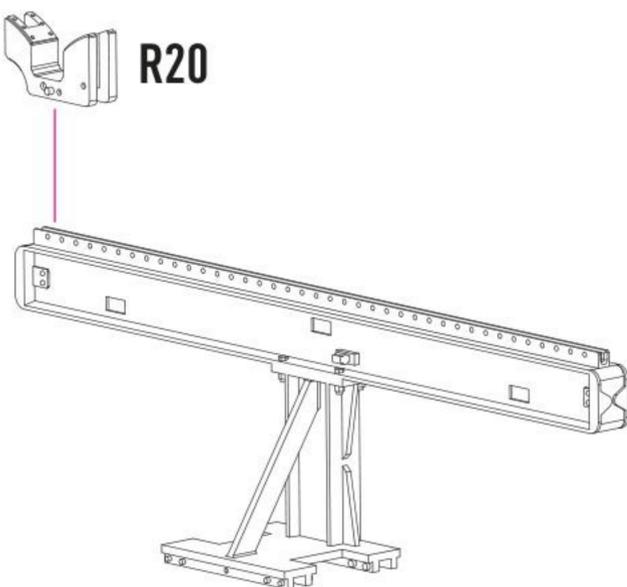
STEP 13



STEP 12

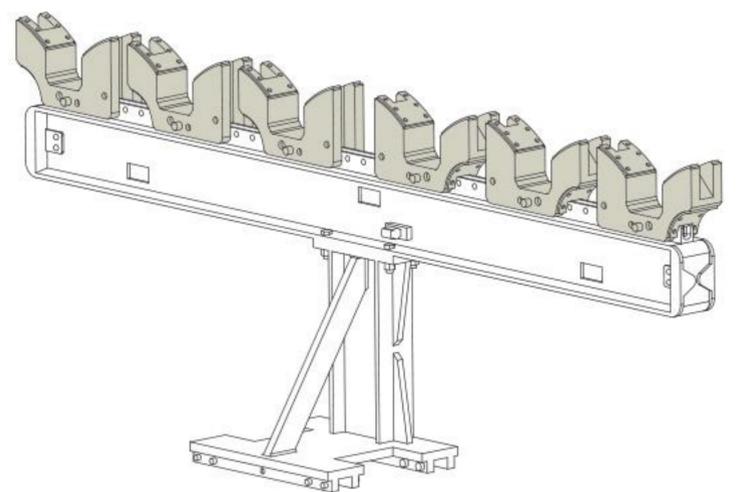
STEP 12

15



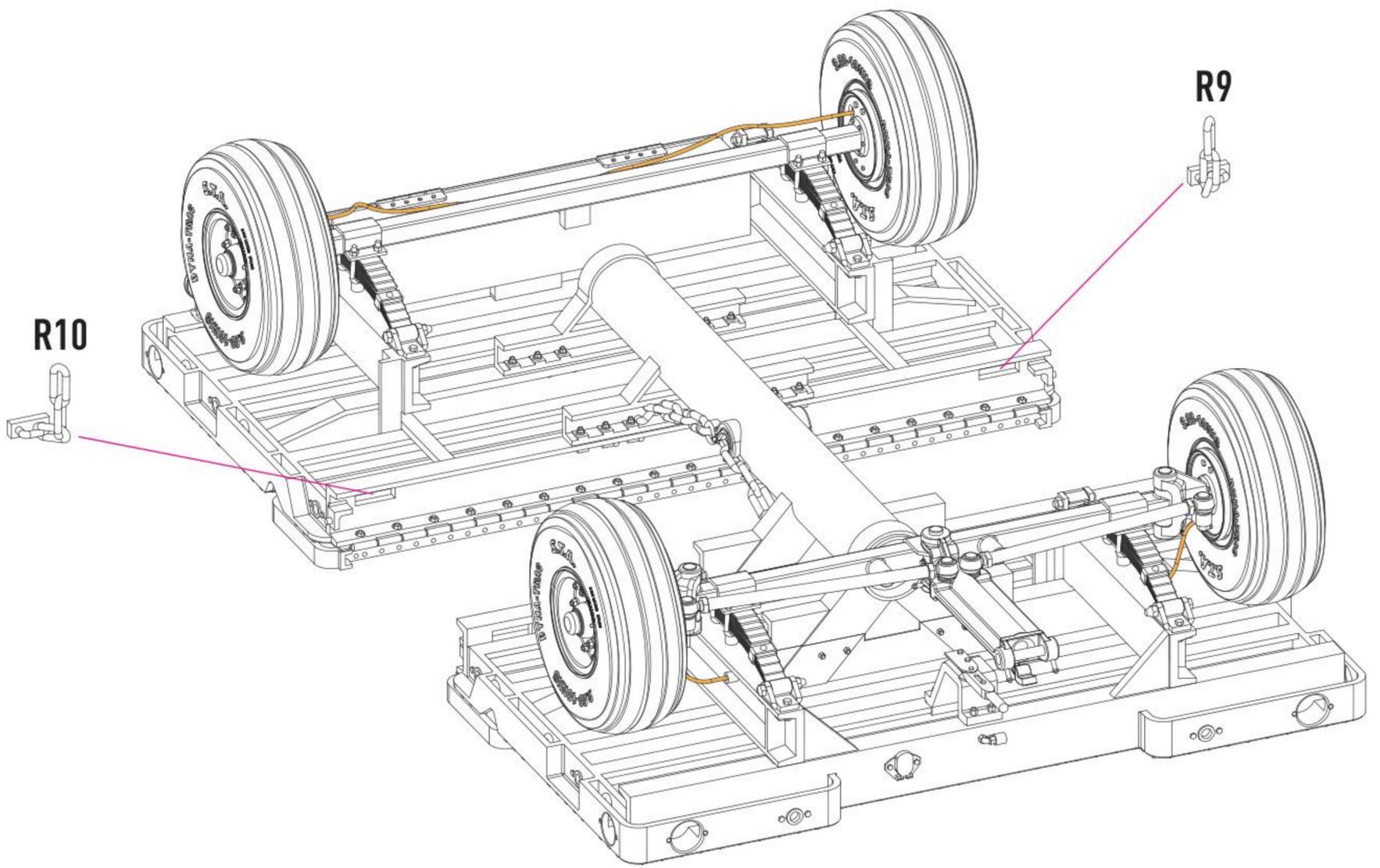
R20

R18 or R19

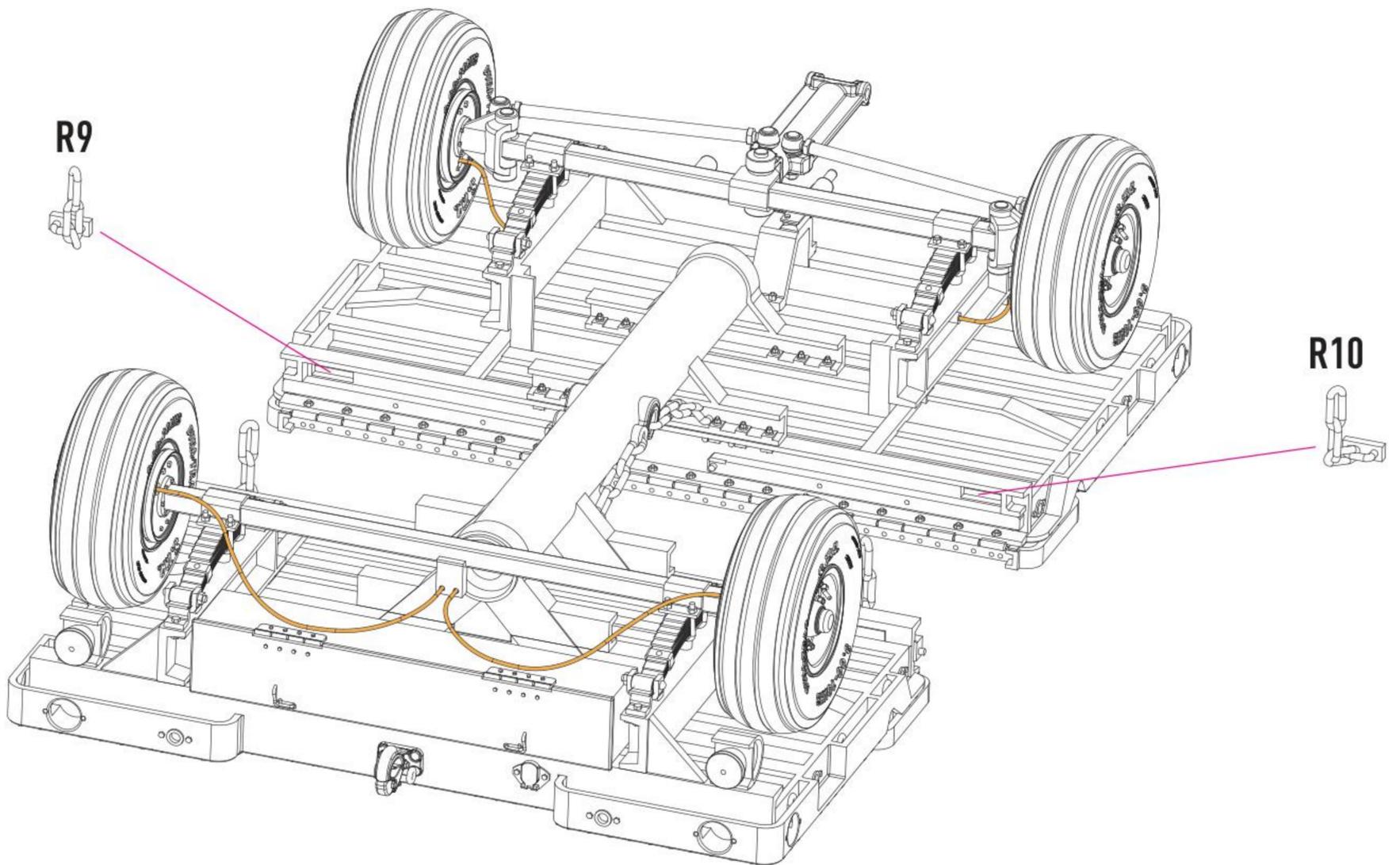


**WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO**

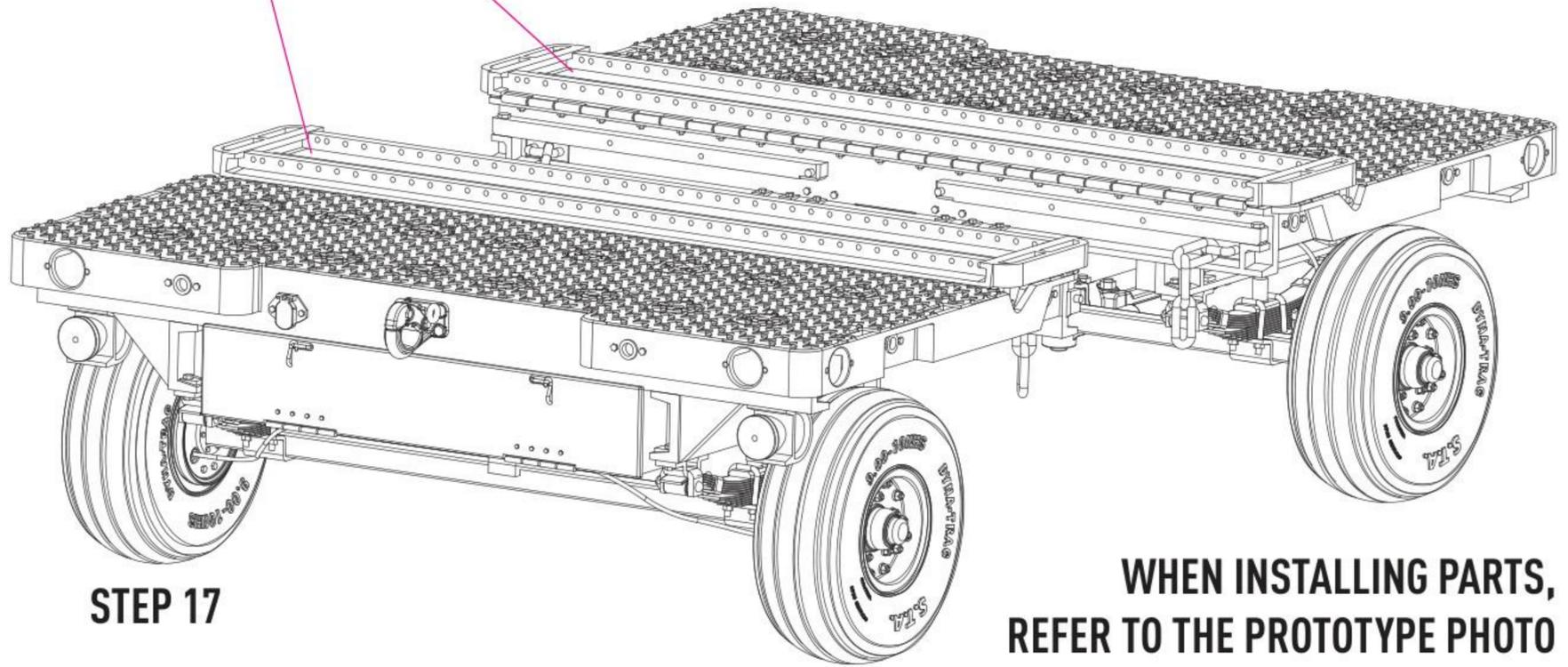
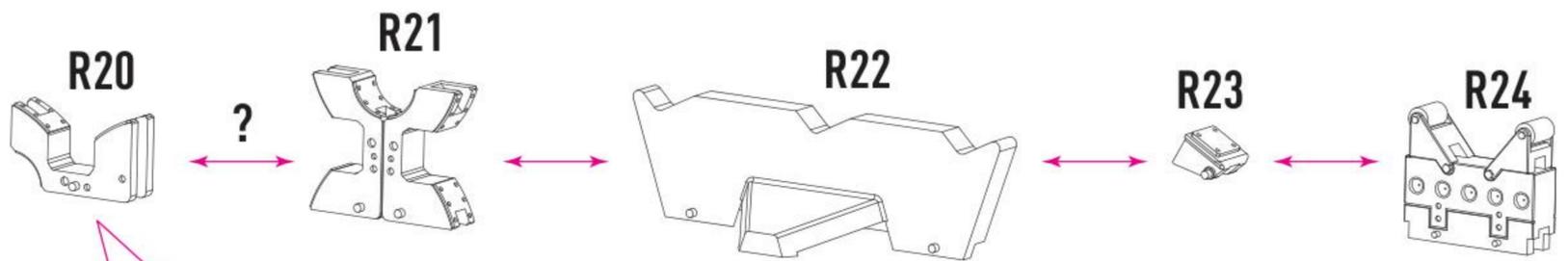
STEP 14



STEP 16



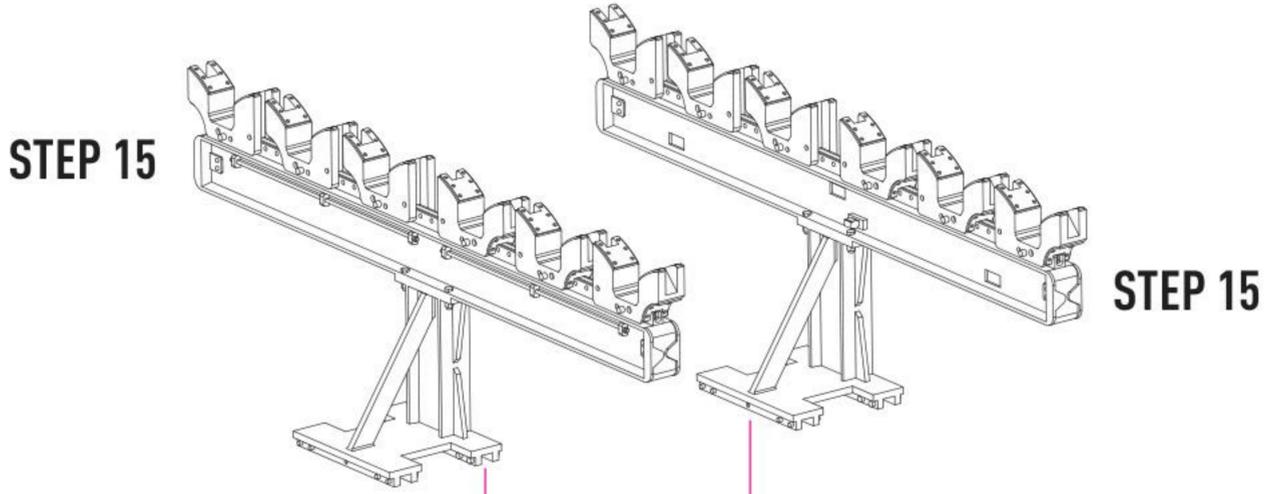
18



STEP 17

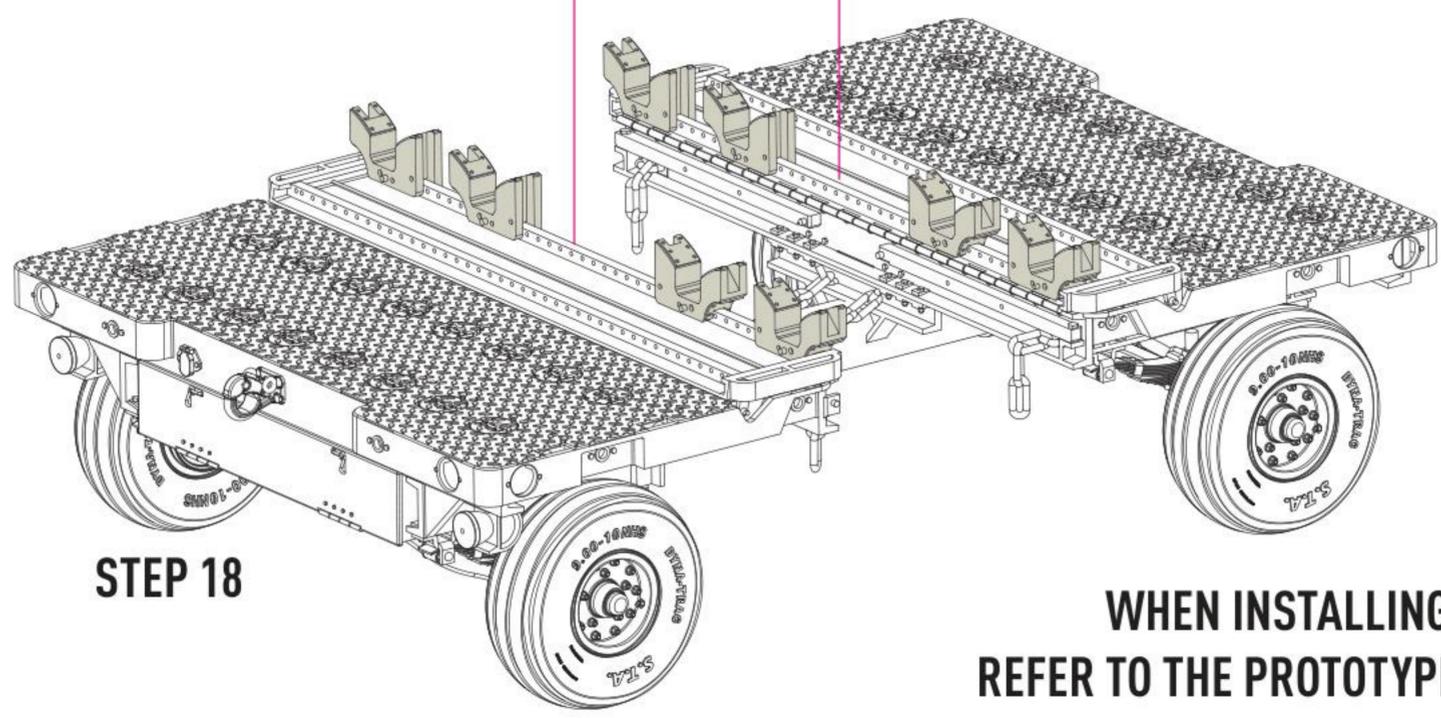
WHEN INSTALLING PARTS, REFER TO THE PROTOTYPE PHOTO

19



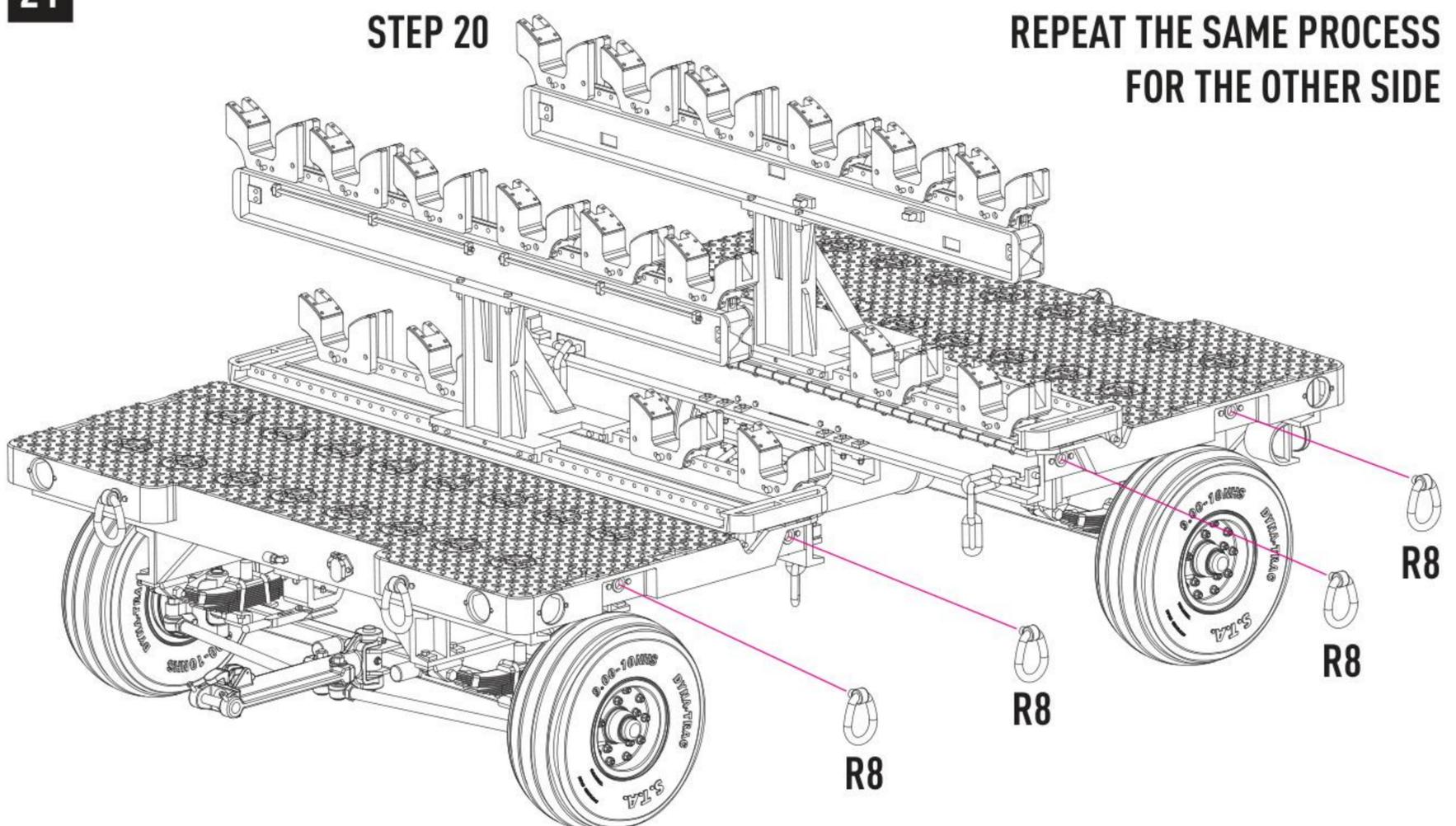
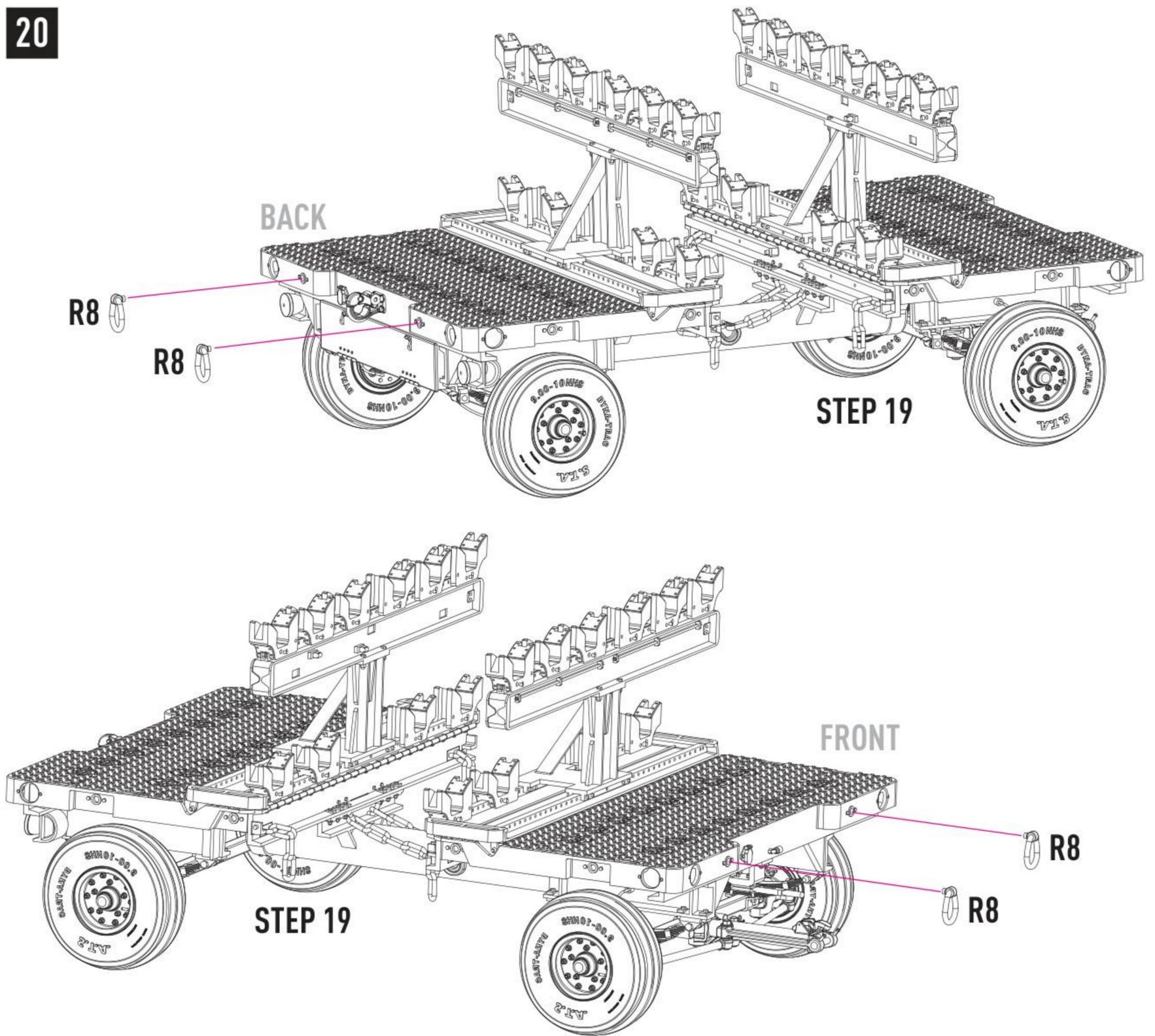
STEP 15

STEP 15



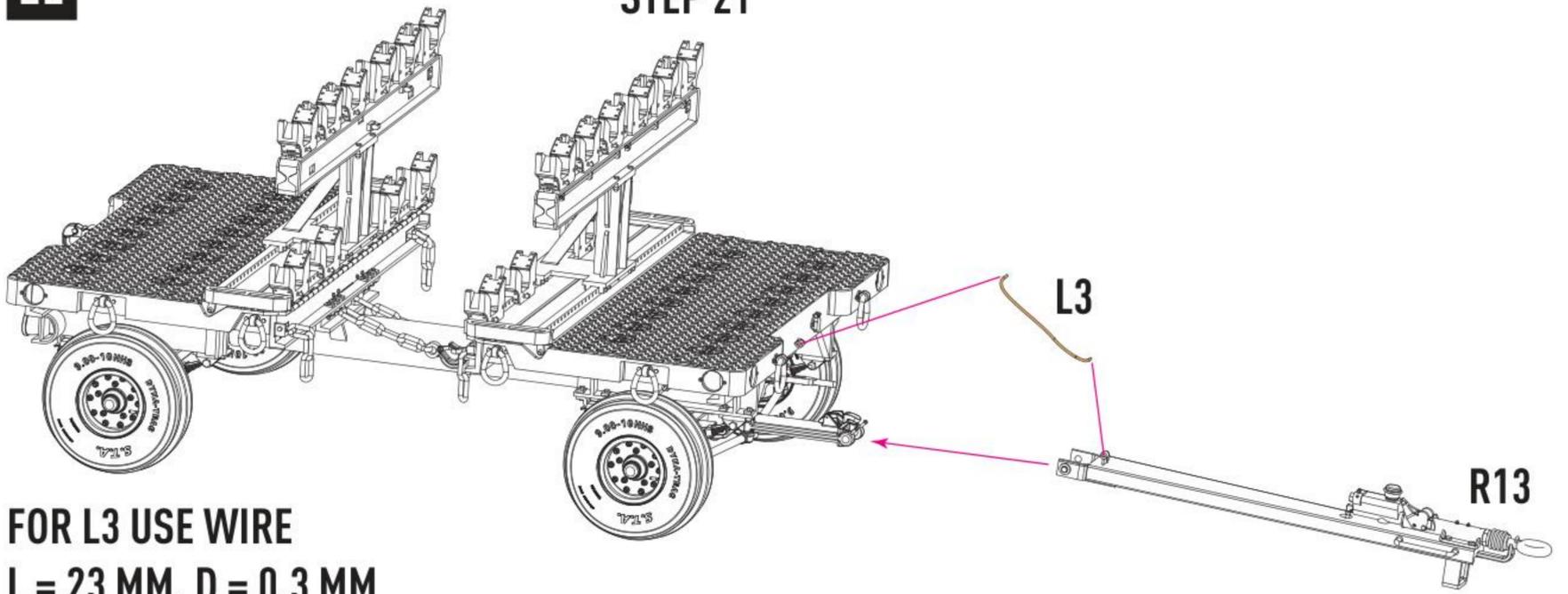
STEP 18

WHEN INSTALLING PARTS, REFER TO THE PROTOTYPE PHOTO



22

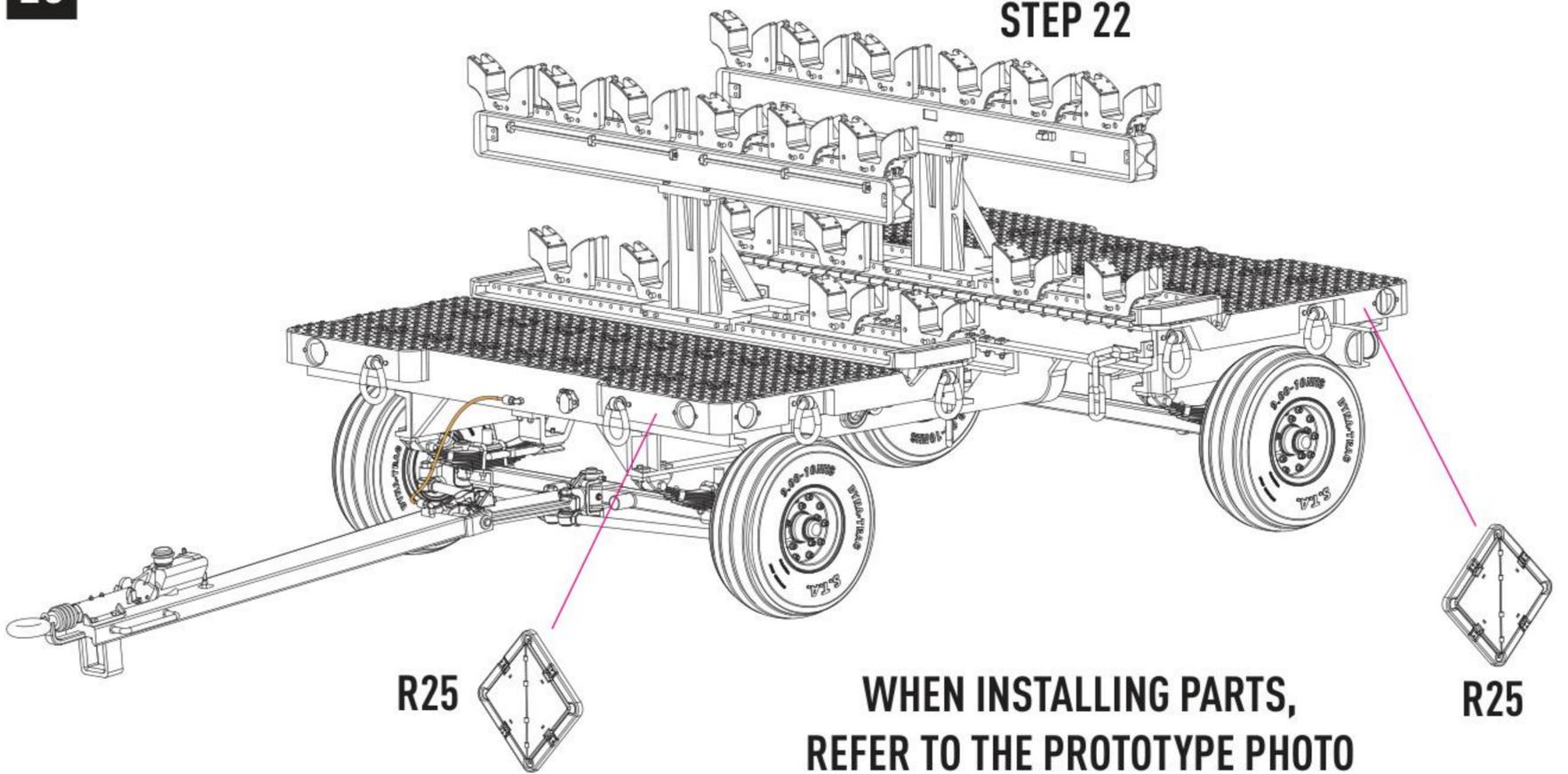
STEP 21



FOR L3 USE WIRE
L = 23 MM, D = 0.3 MM

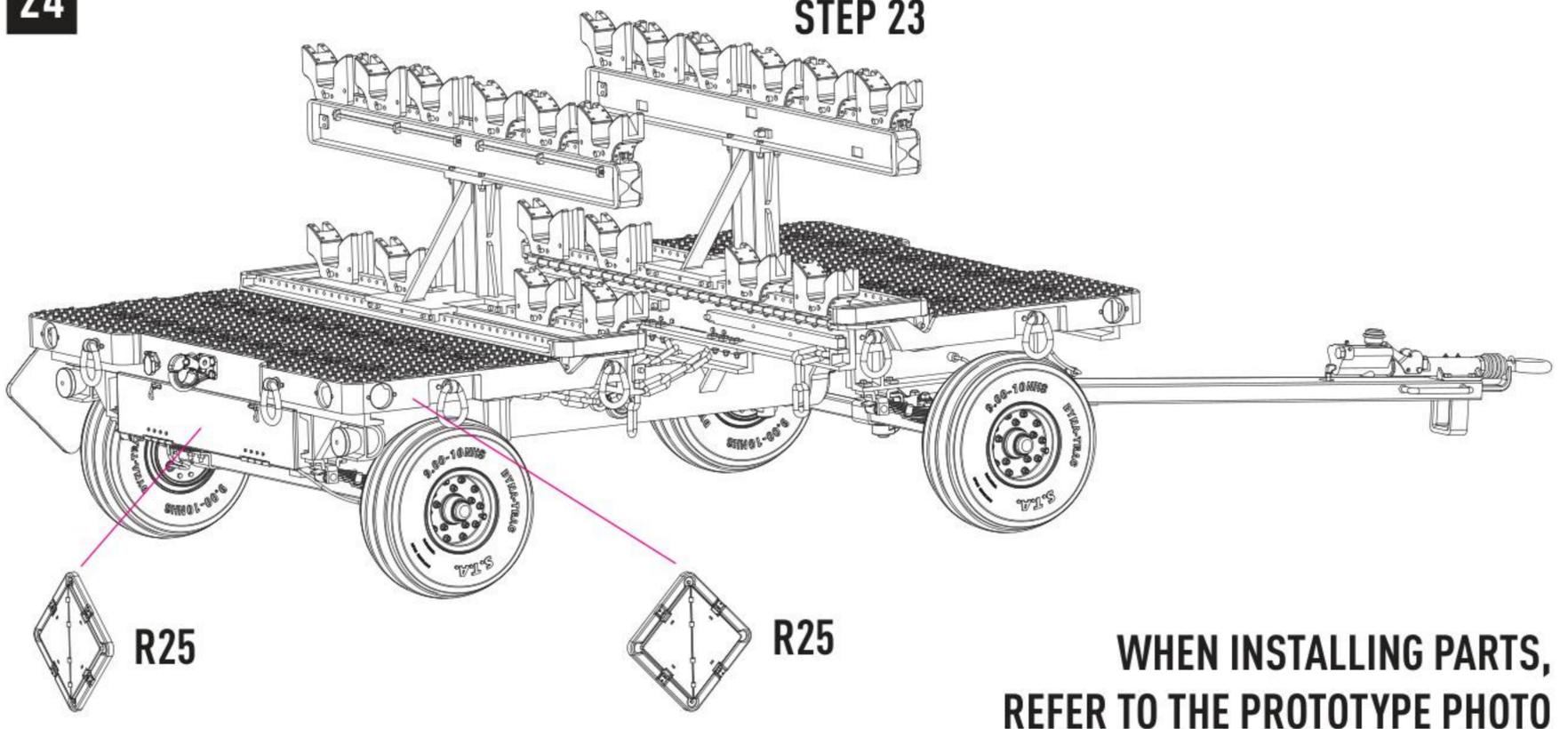
23

STEP 22

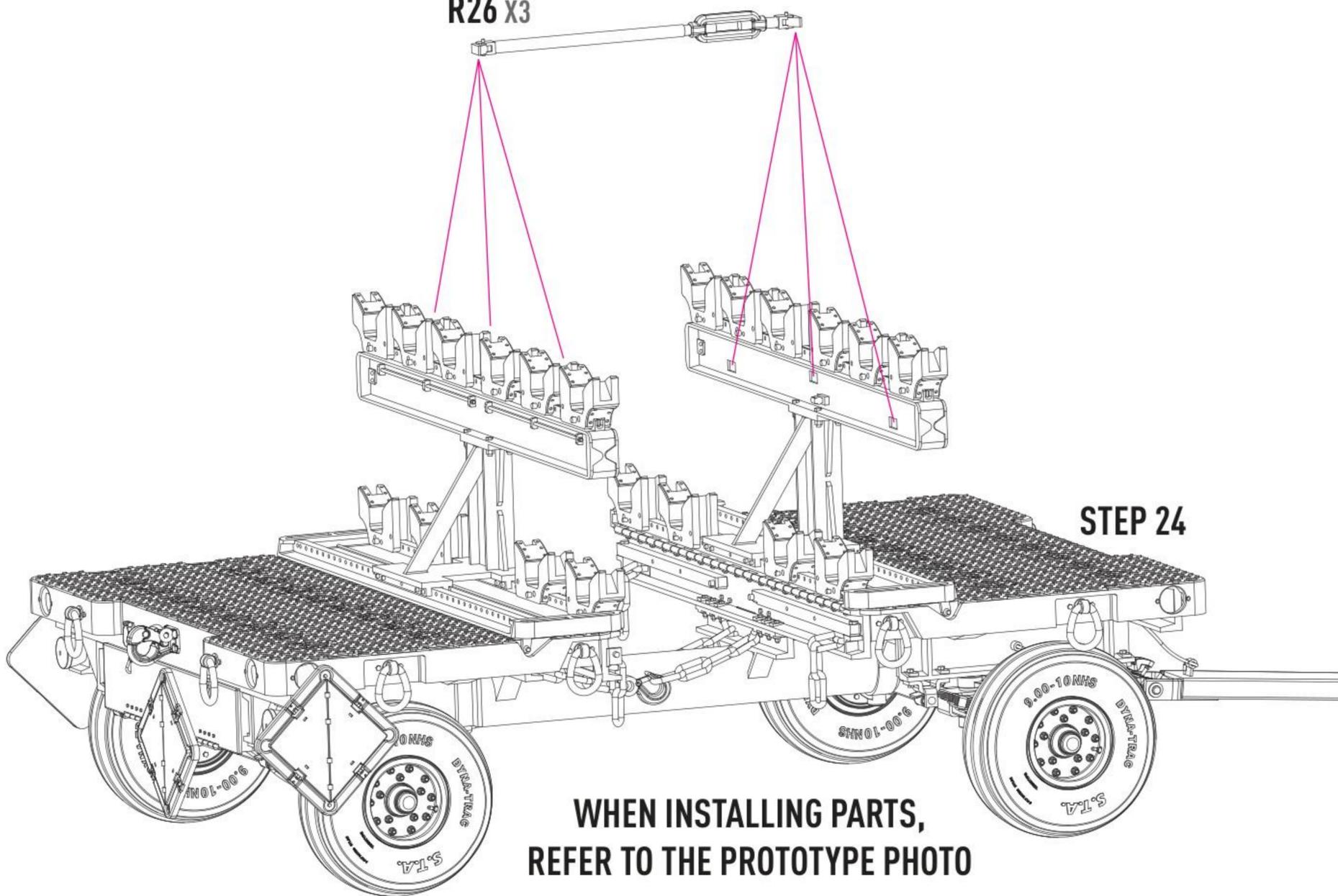


24

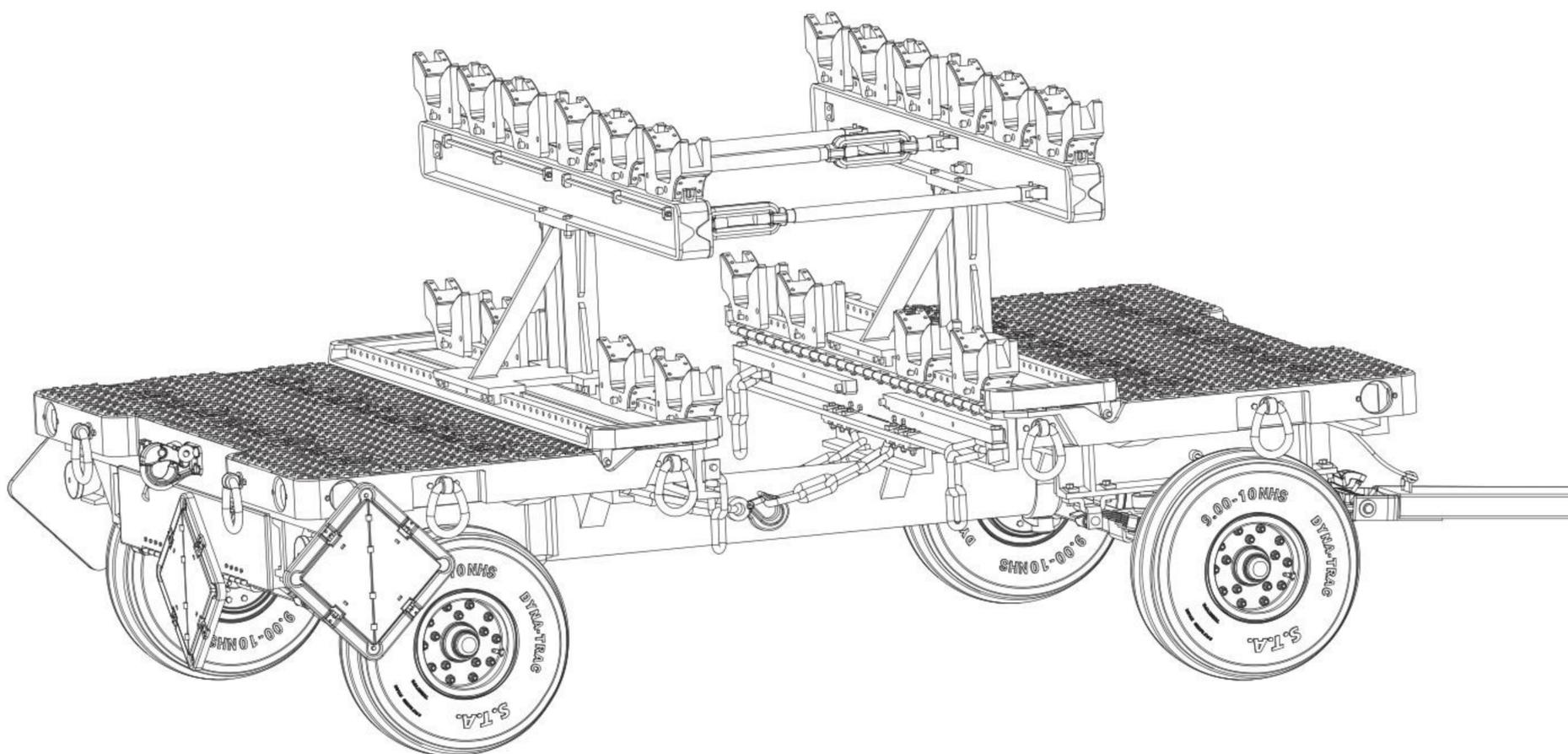
STEP 23



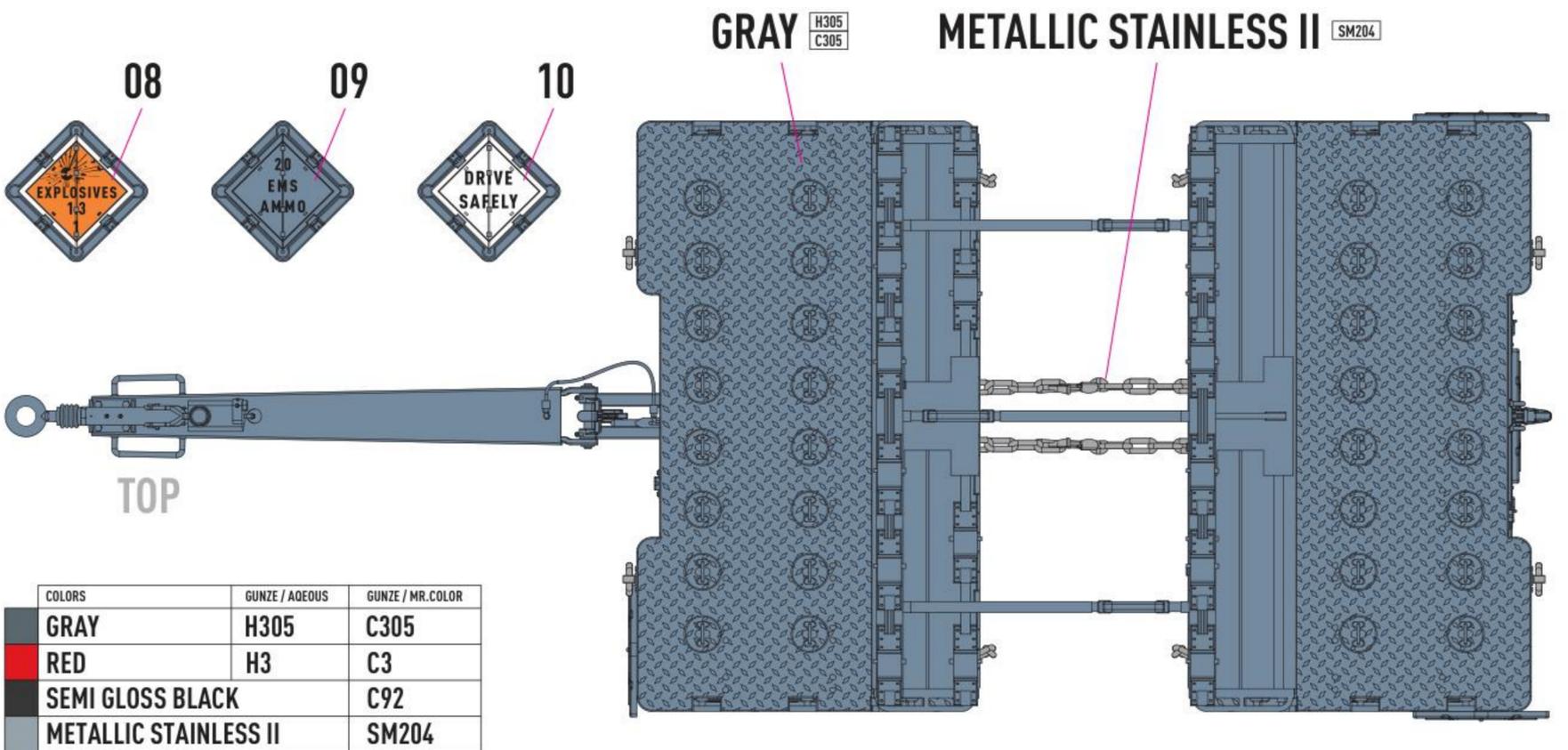
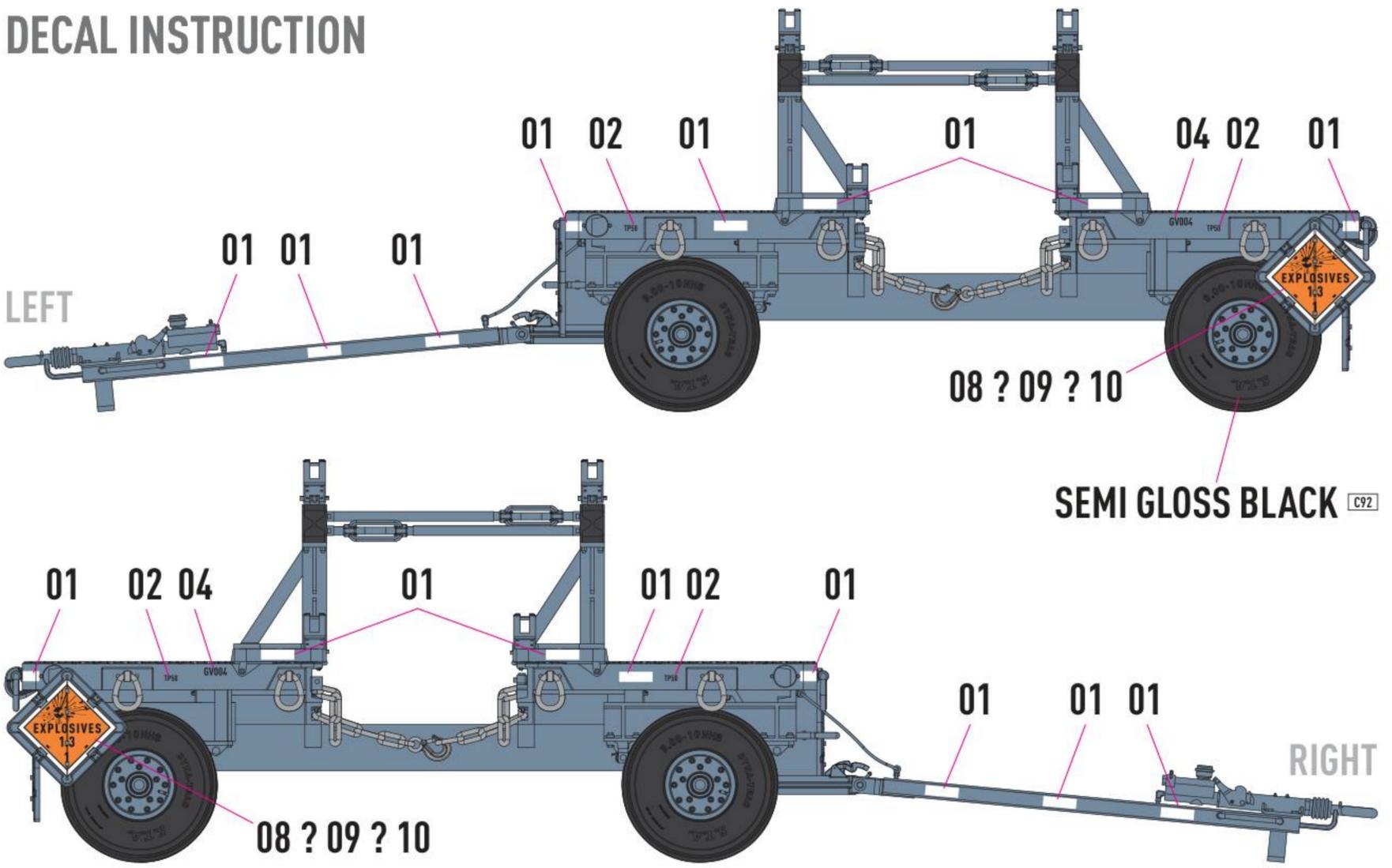
OPTIONAL
R26 X3



WHEN INSTALLING PARTS,
REFER TO THE PROTOTYPE PHOTO



DECAL INSTRUCTION



COLORS	GUNZE / AGEUS	GUNZE / MR.COLOR
GRAY	H305	C305
RED	H3	C3
SEMI GLOSS BLACK		C92
METALLIC STAINLESS II		SM204

