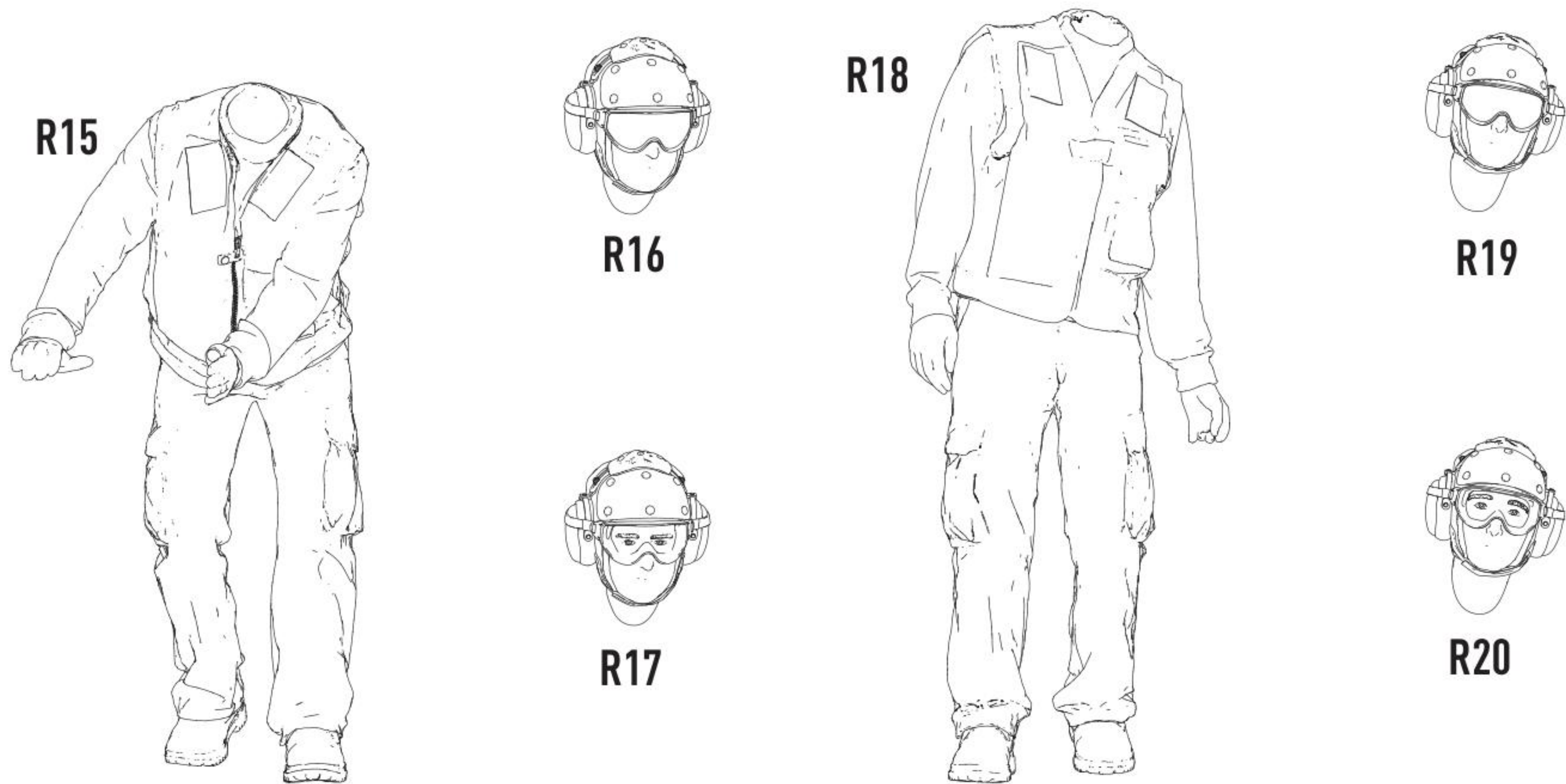
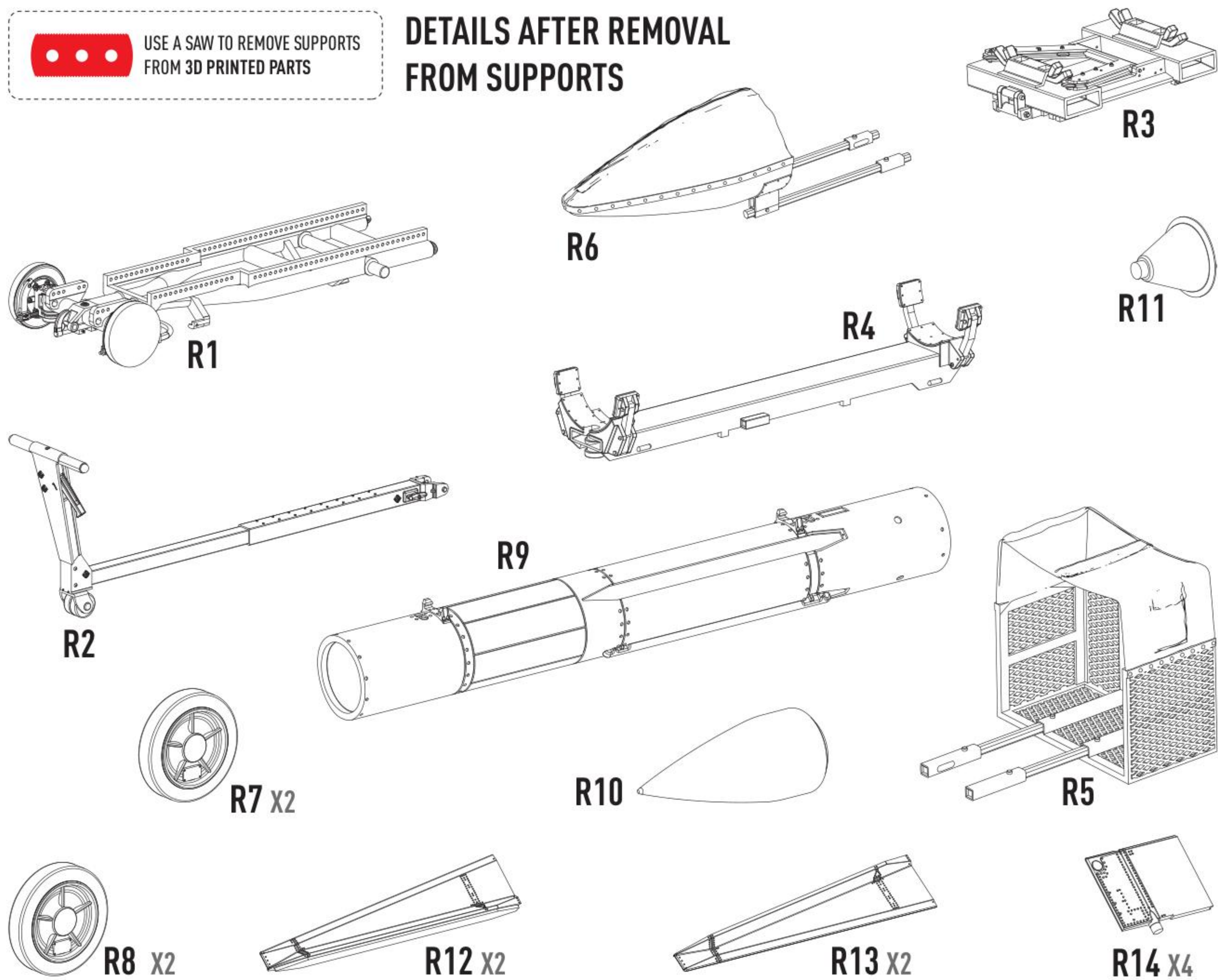
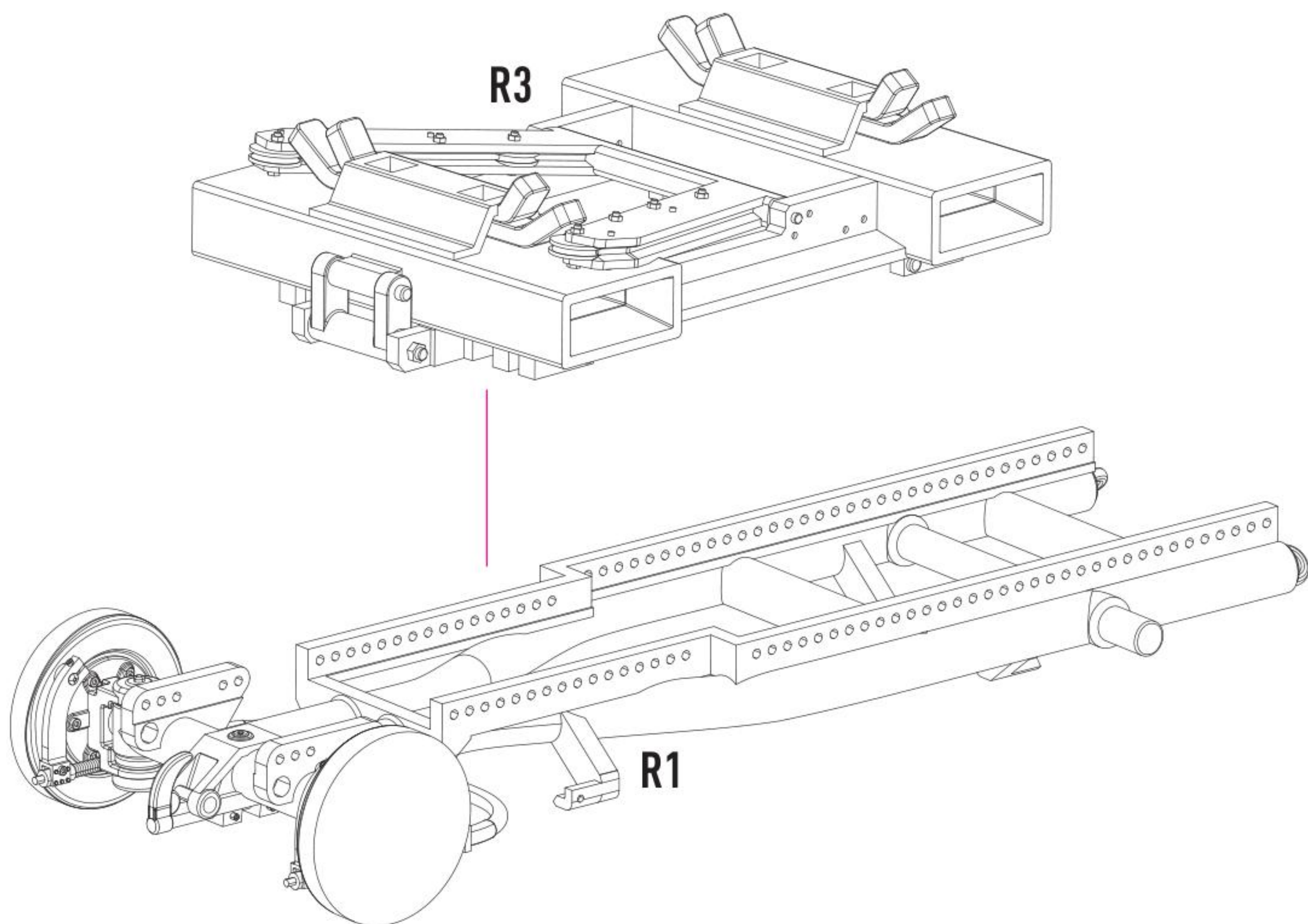


USE A SAW TO REMOVE SUPPORTS  
FROM 3D PRINTED PARTS

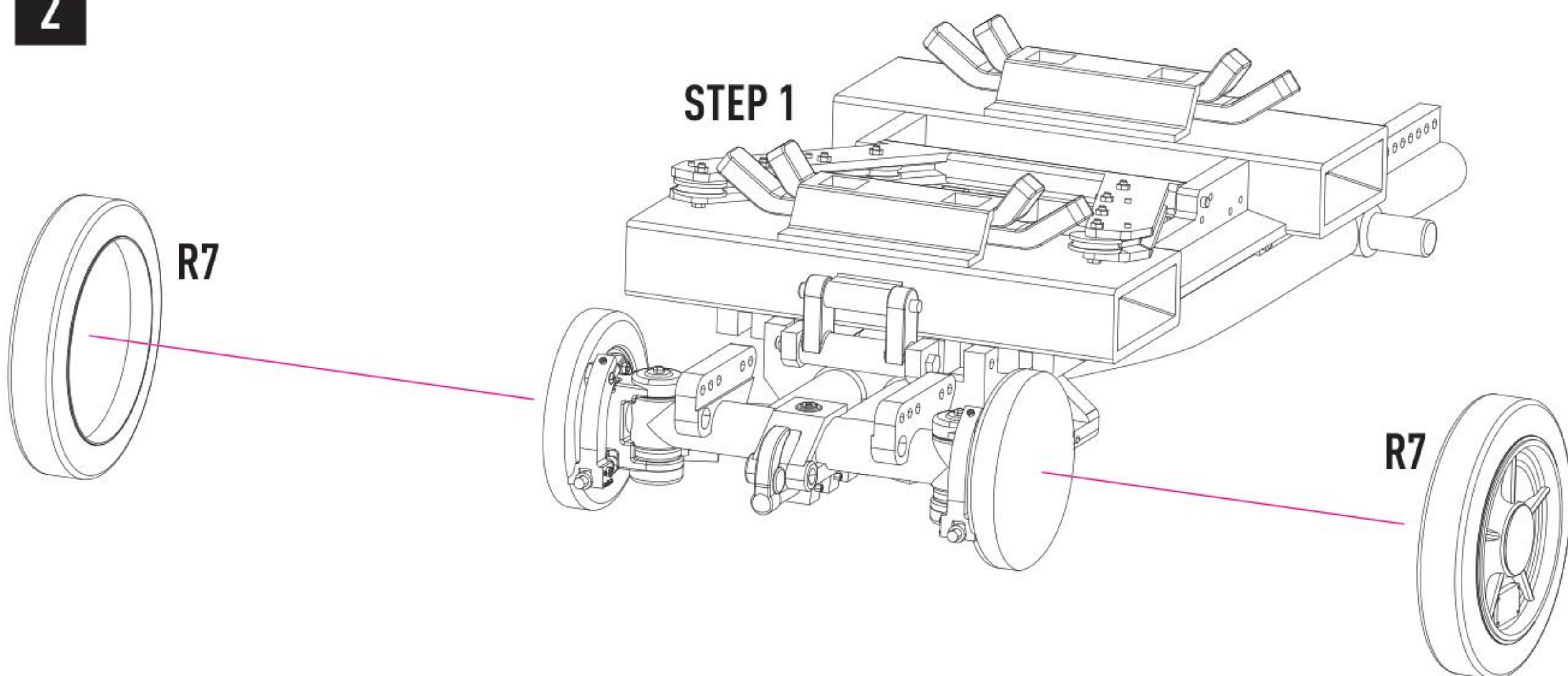
## DETAILS AFTER REMOVAL FROM SUPPORTS



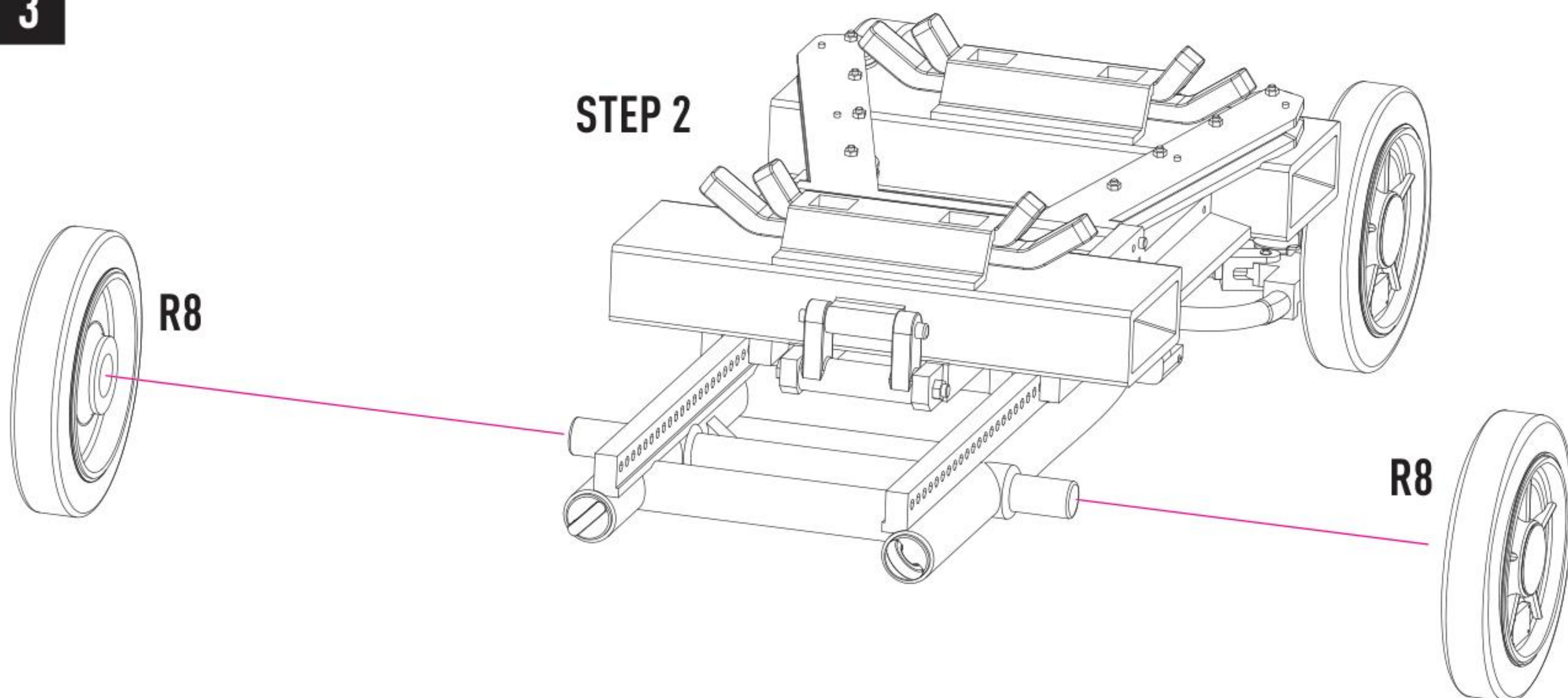
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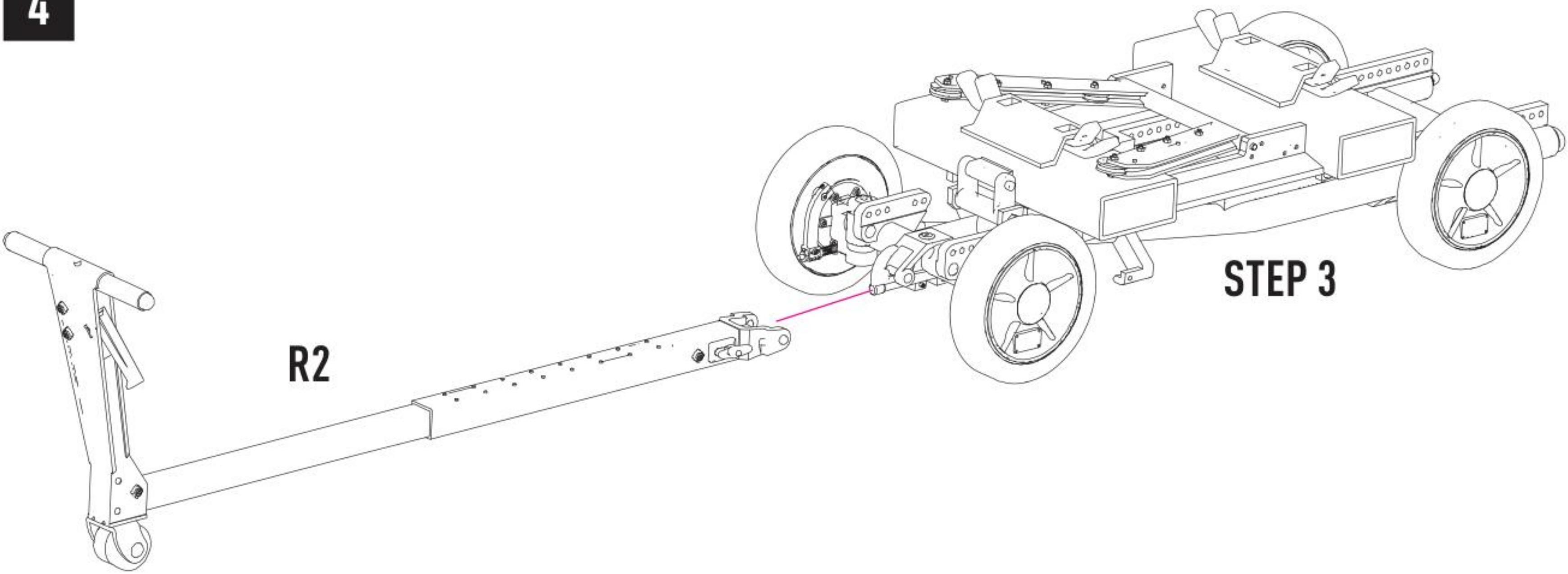
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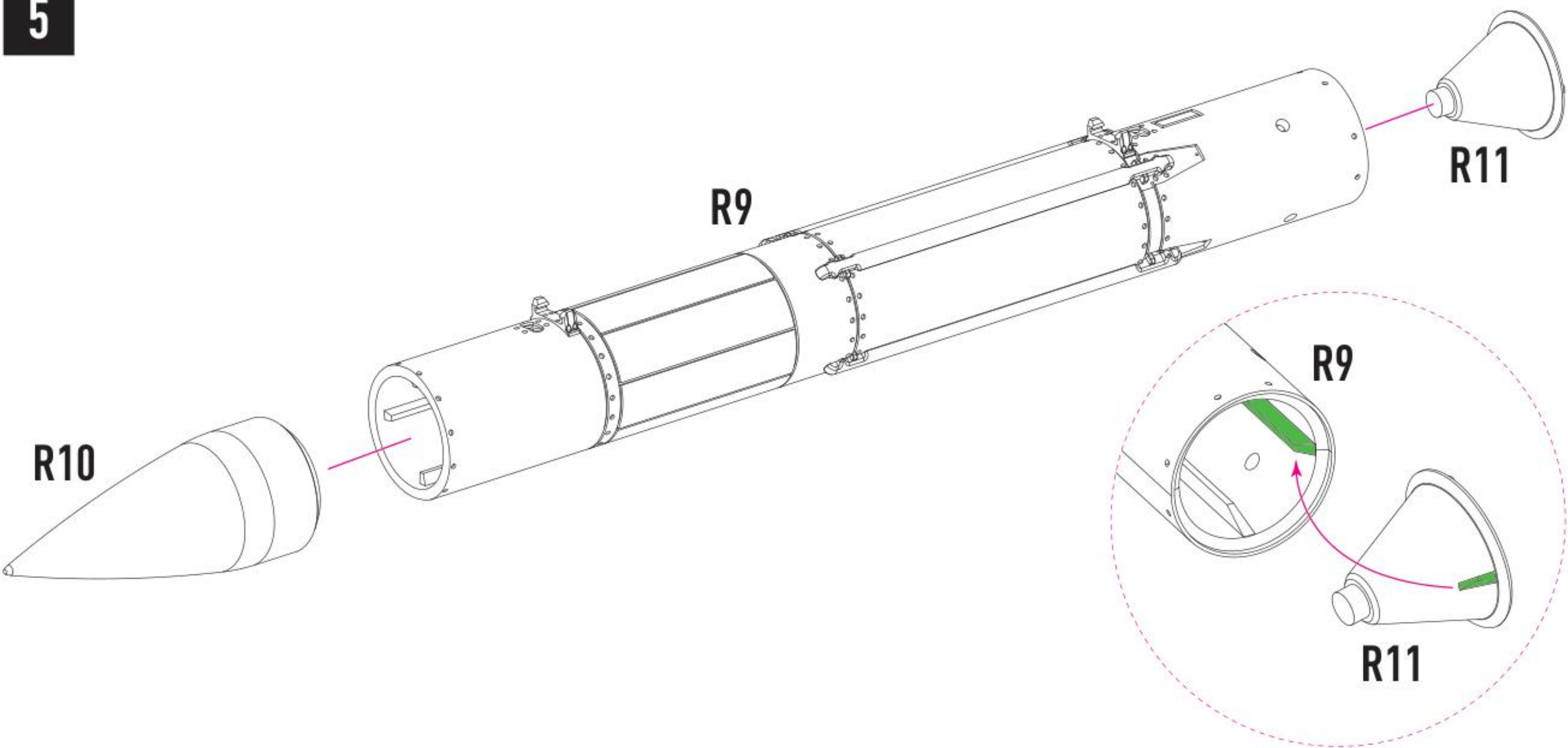
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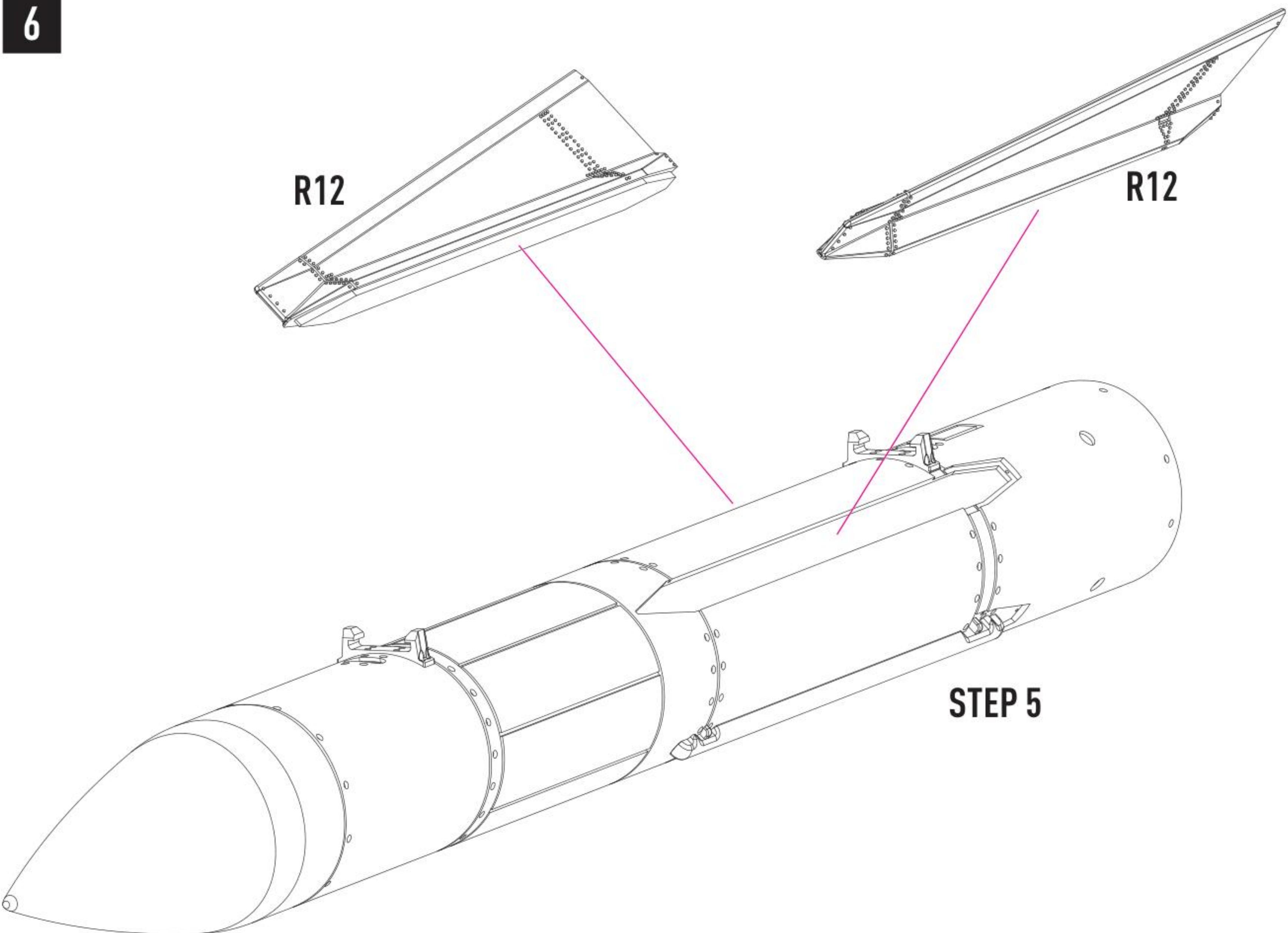
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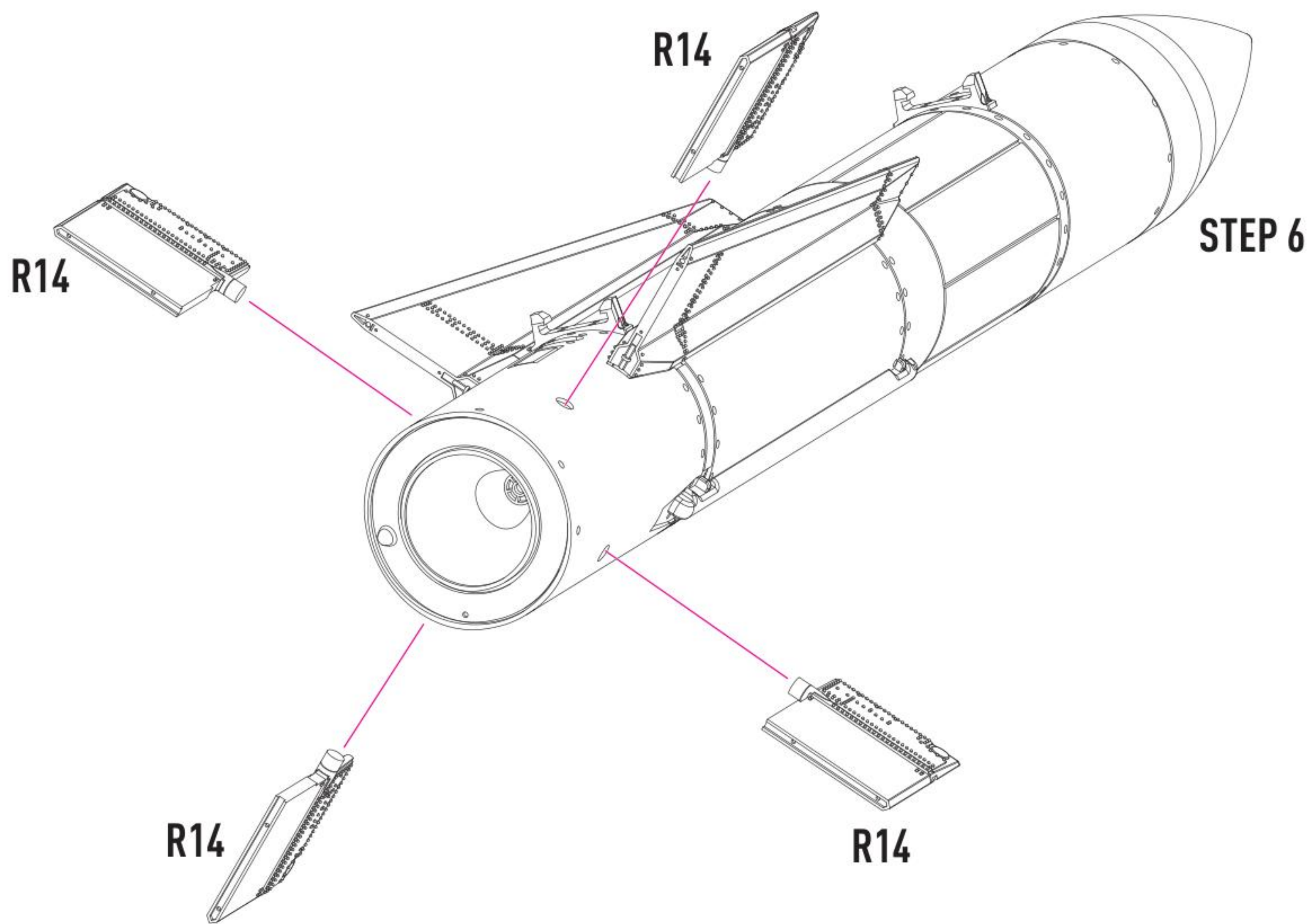
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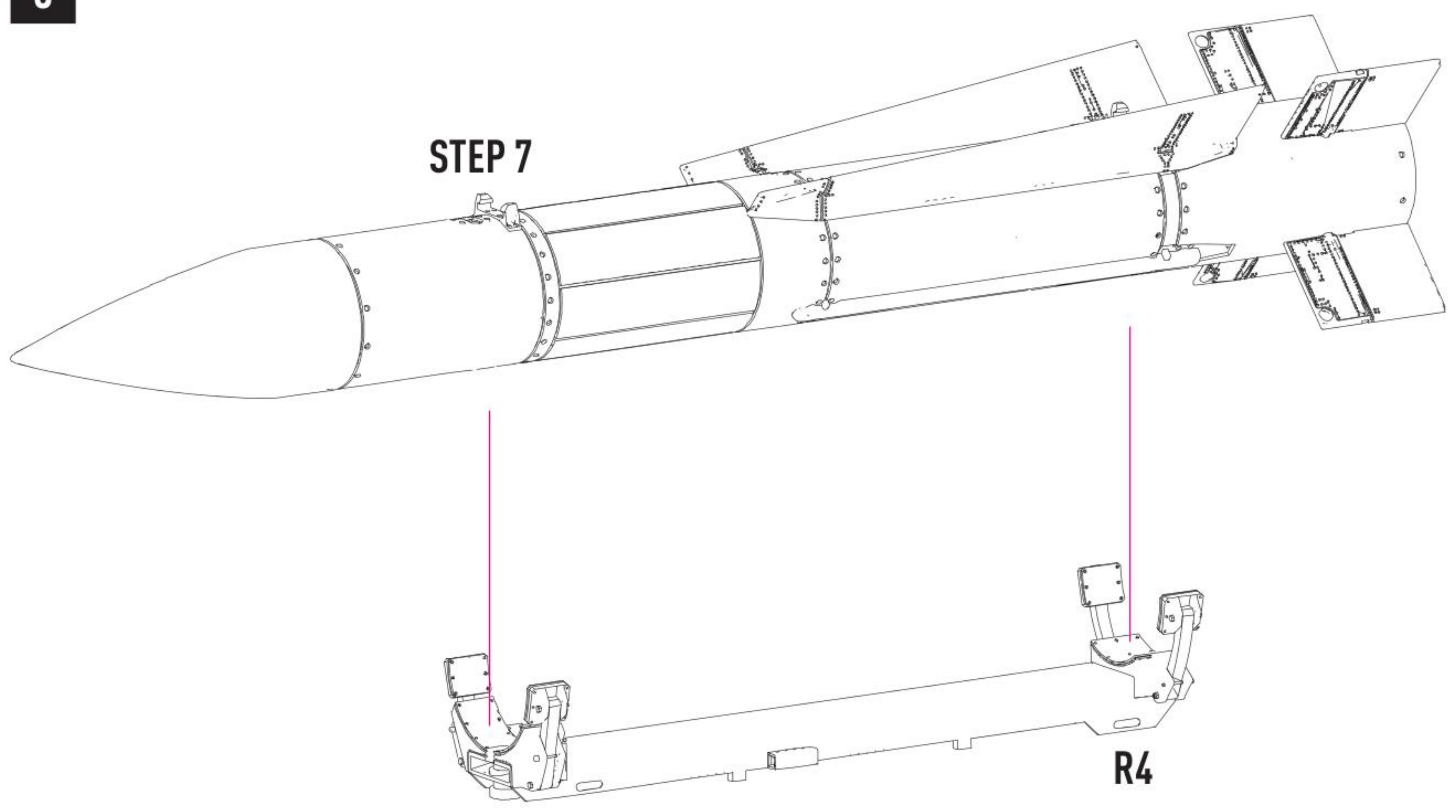
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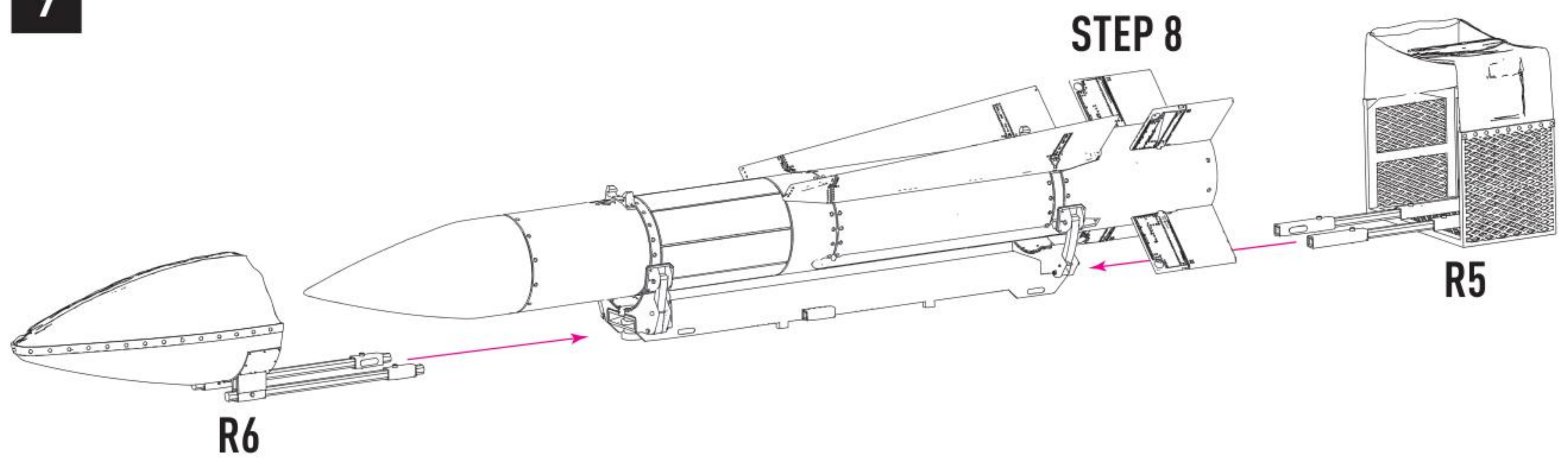
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8

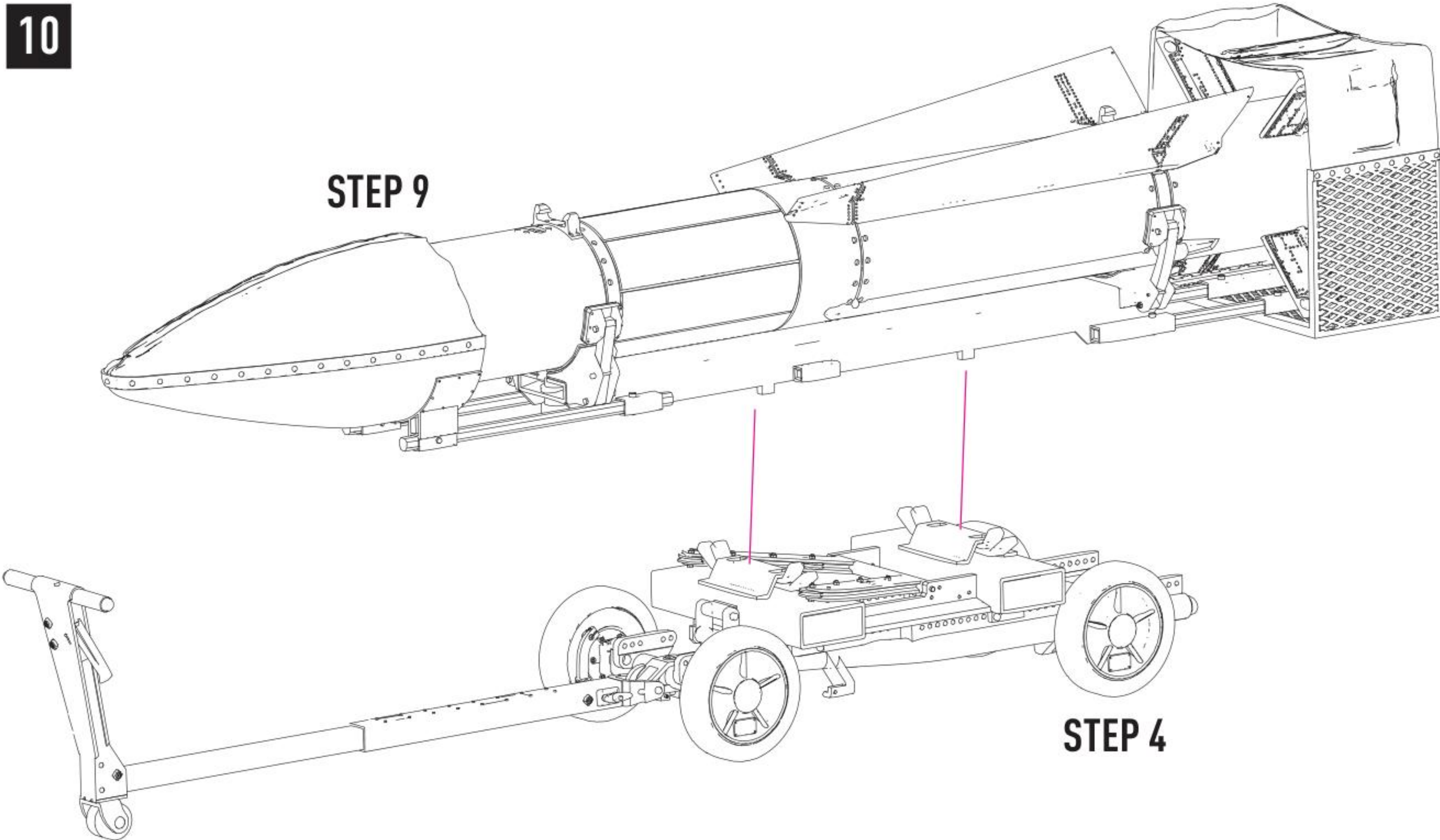


9



10

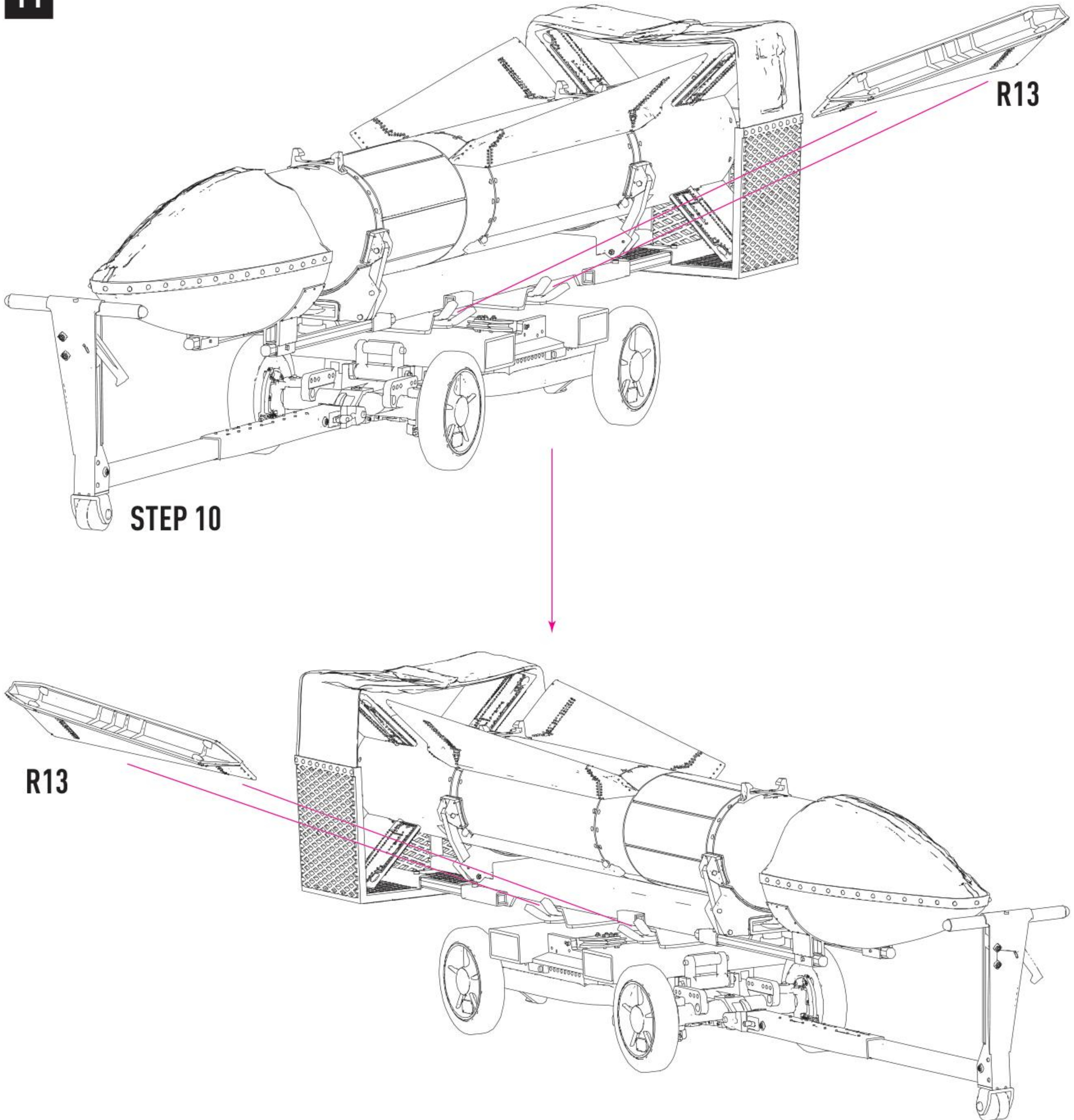
STEP 9



STEP 4

11

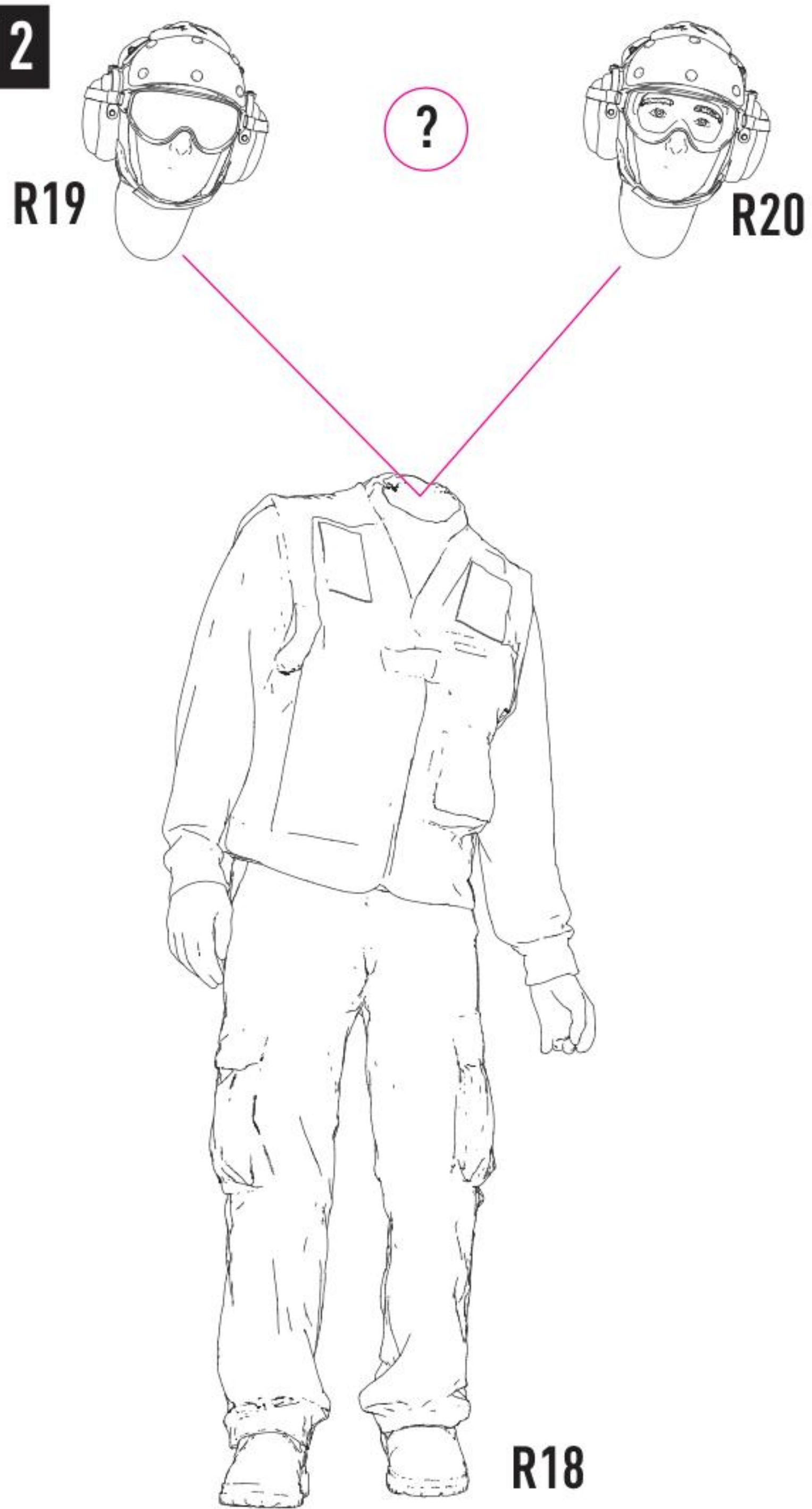
R13



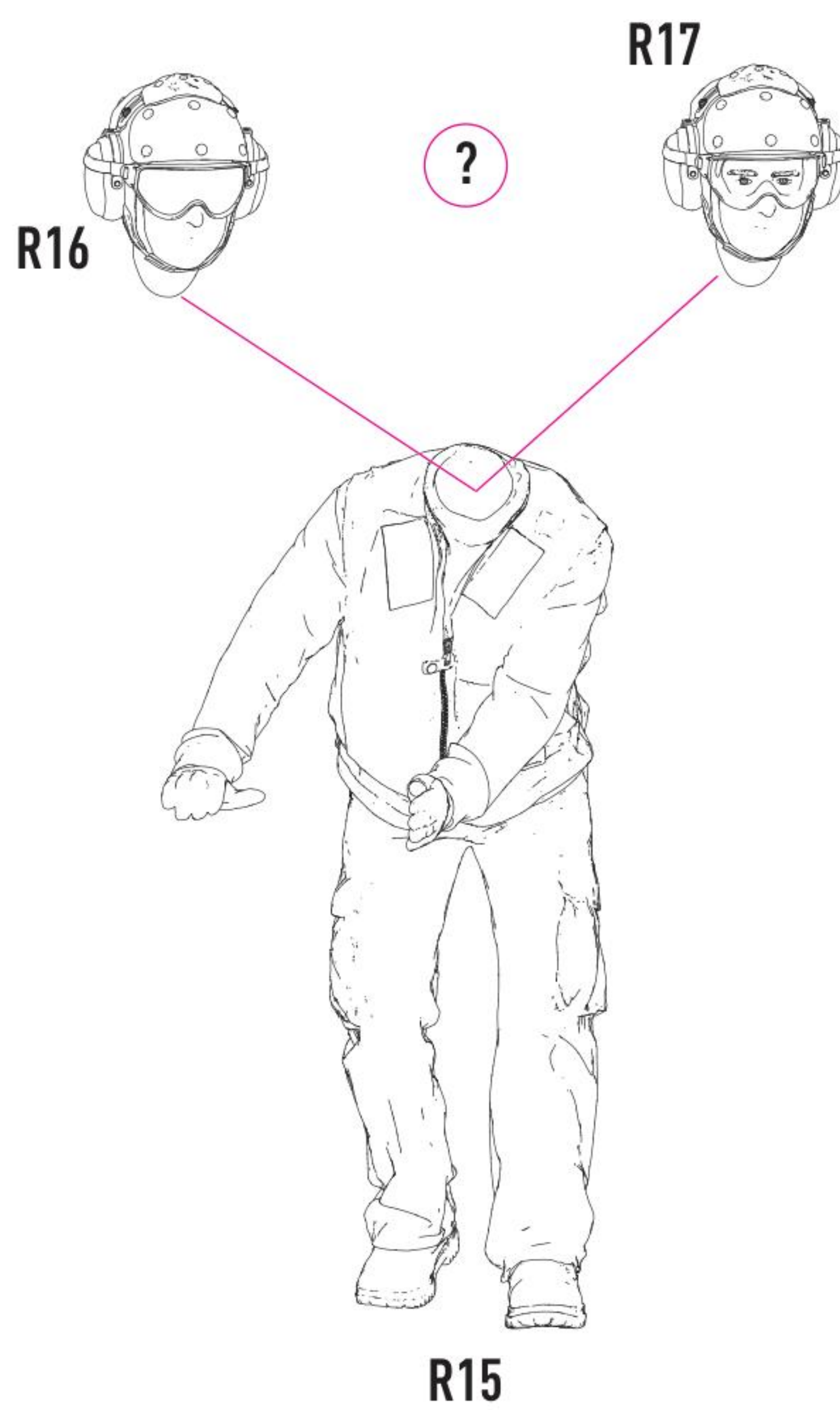
STEP 10

R13

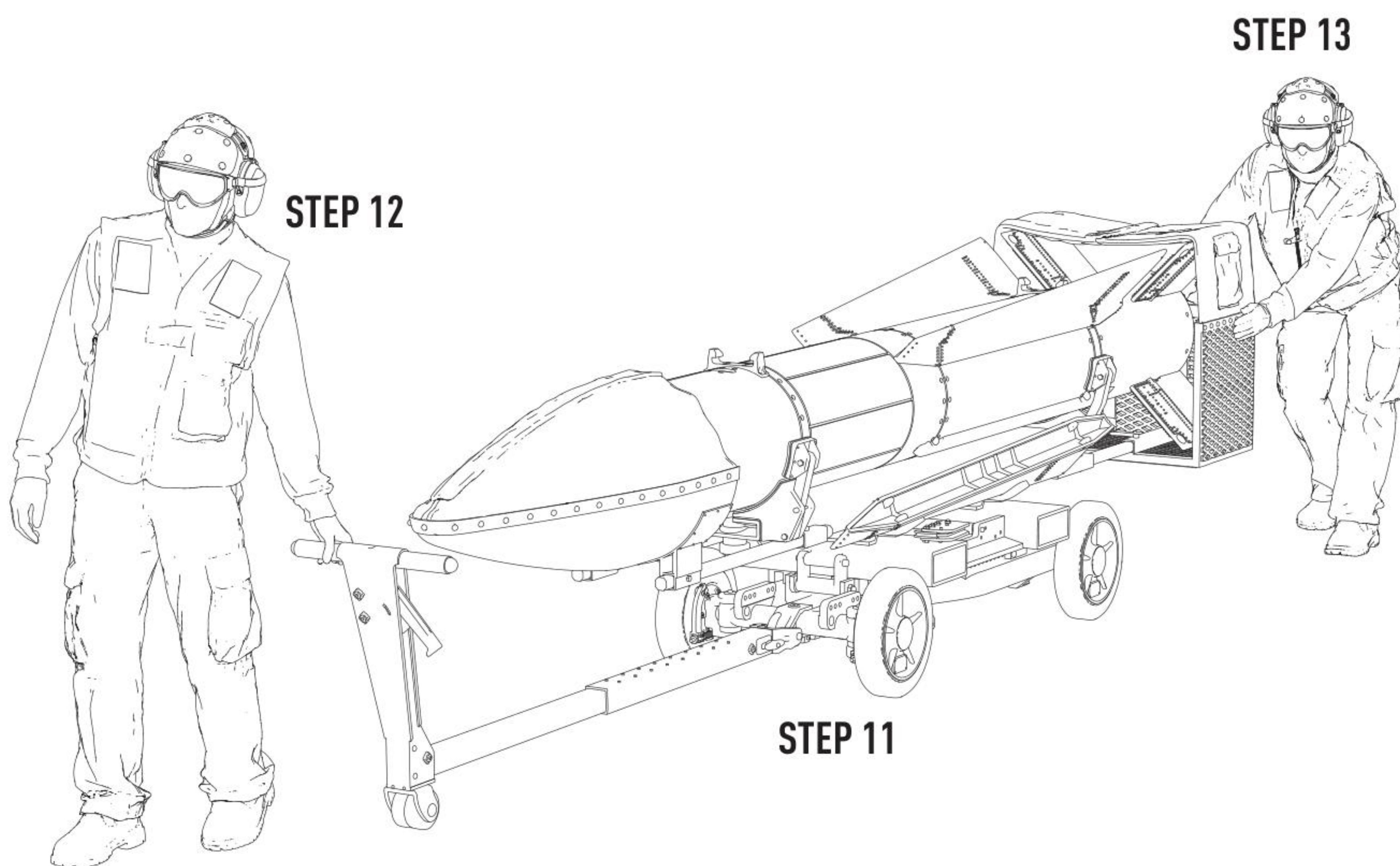
12

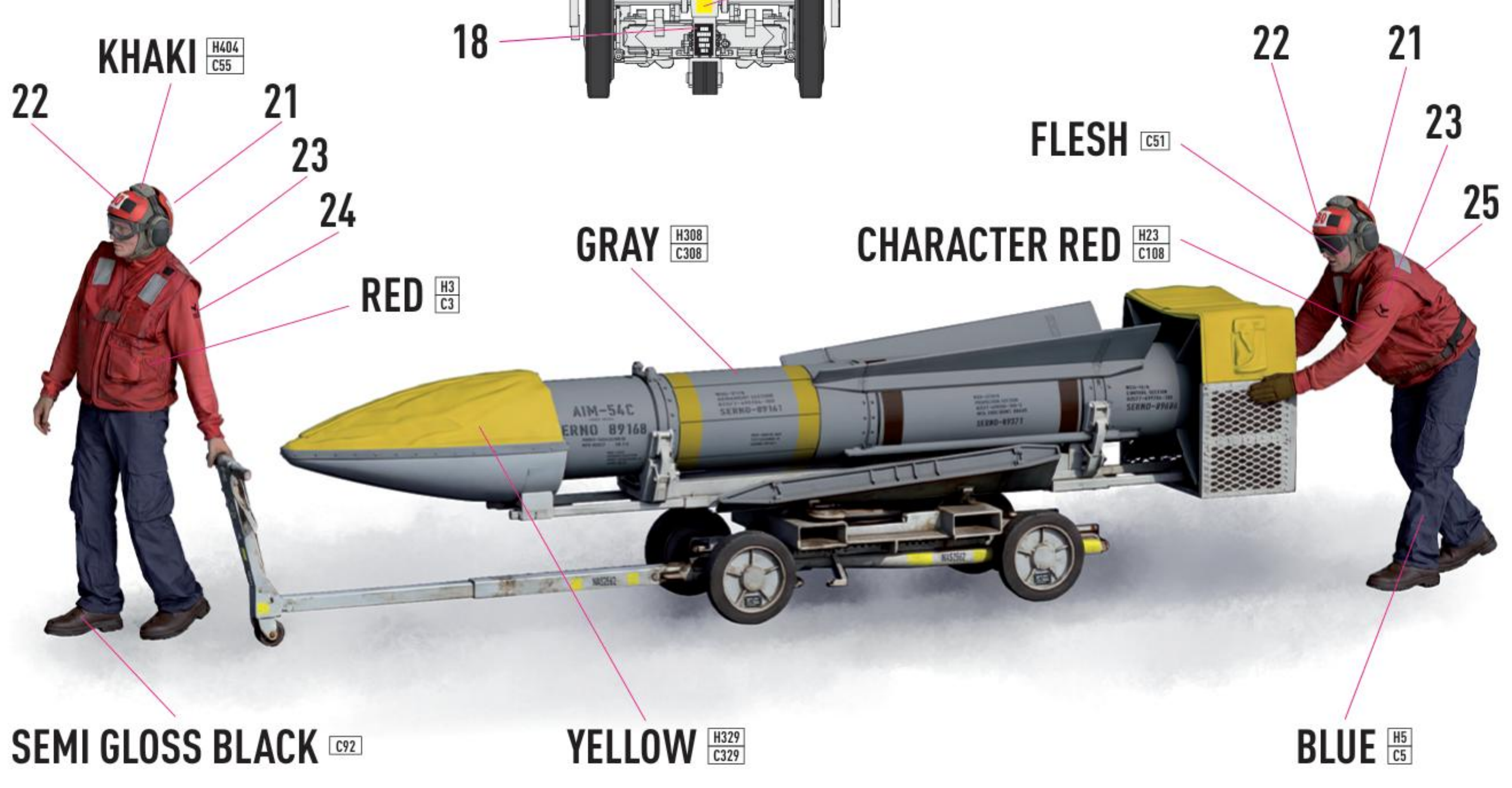
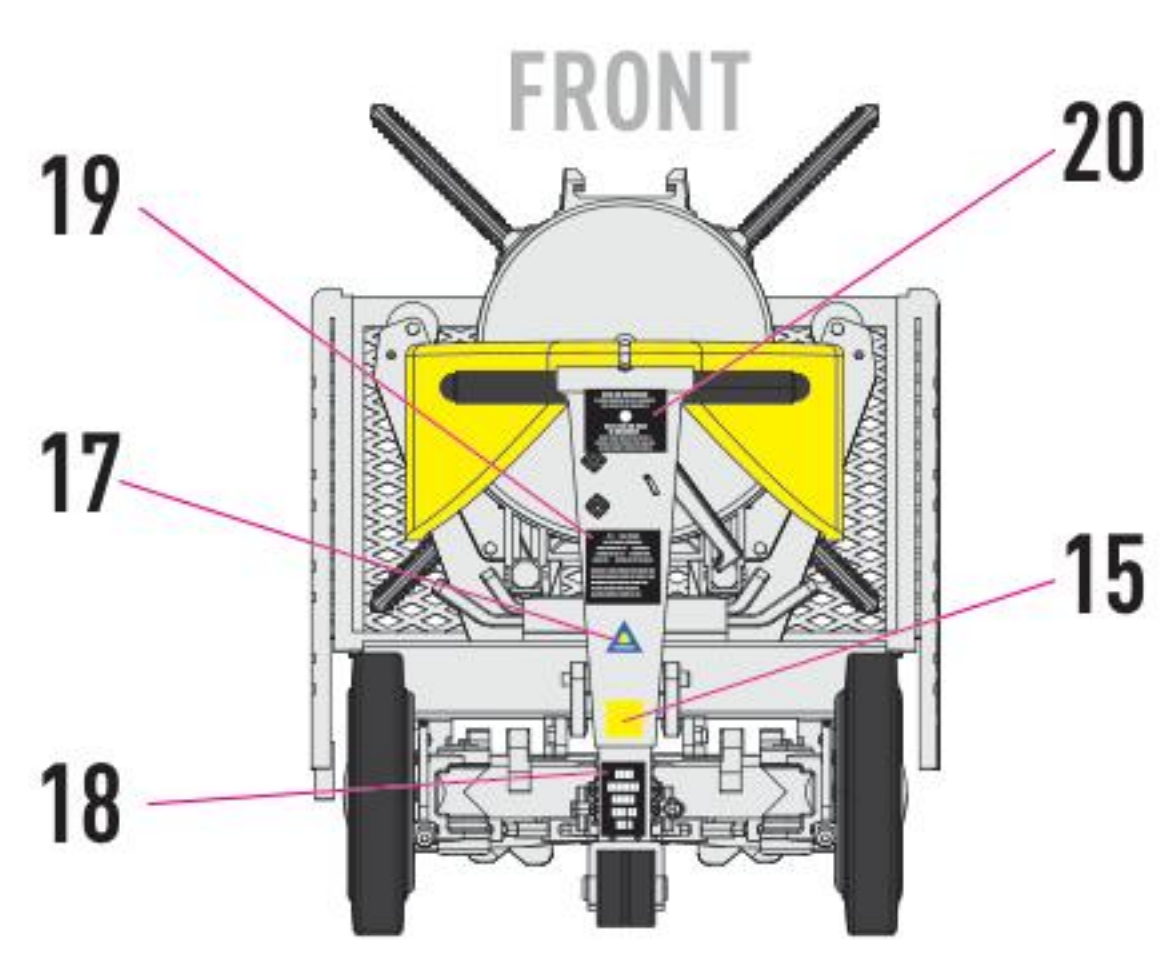
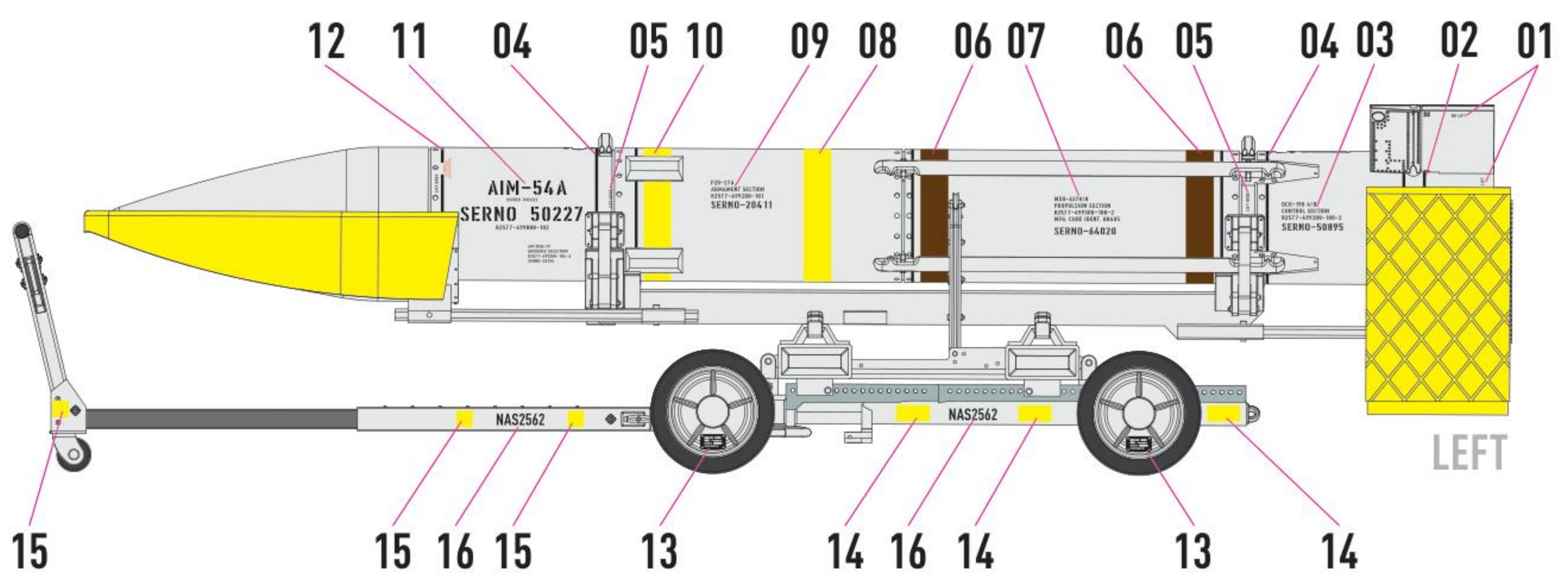
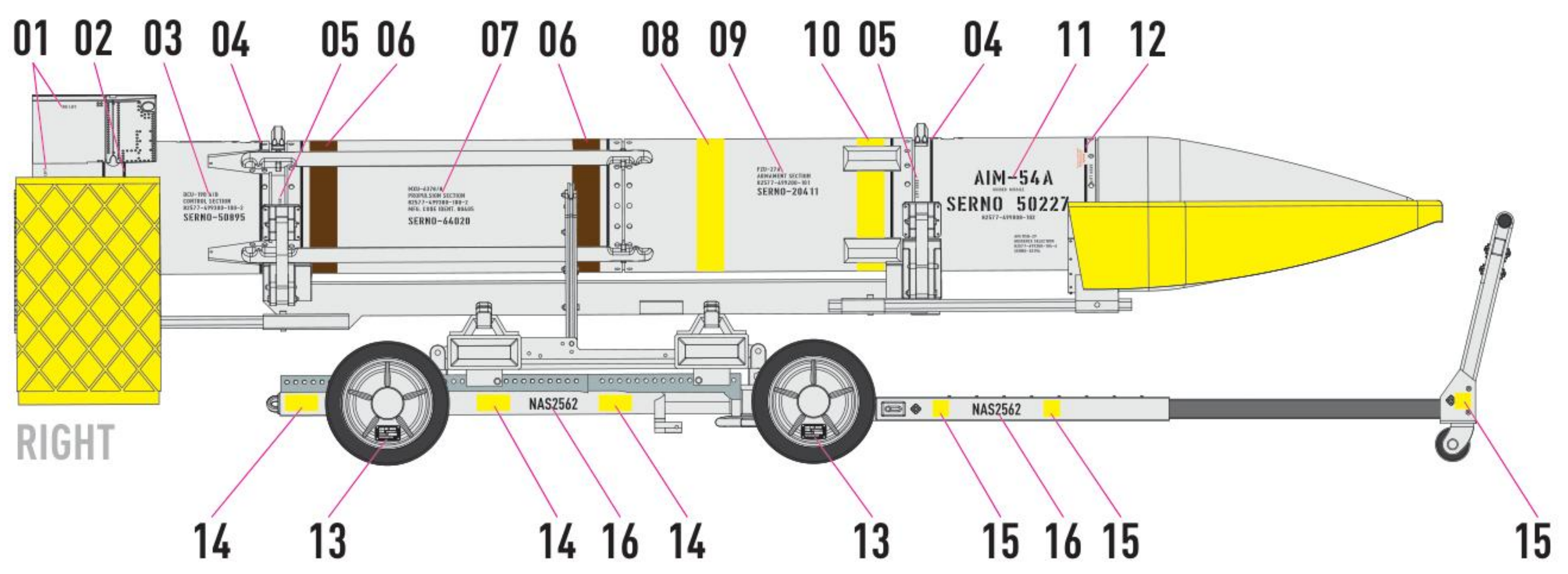


13



14





| COLORS           | GUNZE / AQUEOUS | GUNZE / MR.COLOR |
|------------------|-----------------|------------------|
| FLESH            | H51             | C51              |
| BLUE             | H5              | C5               |
| GRAY             | H308            | C308             |
| SEMI GLOSS BLACK |                 | C92              |

| COLORS        | GUNZE / AQUEOUS | GUNZE / MR.COLOR |
|---------------|-----------------|------------------|
| CHARACTER RED | H23             | C108             |
| RED           | H3              | C3               |
| KHAKI         | H55             | C55              |
| YELLOW        | H329            | C329             |

**YOU CAN FIND INSTRUCTIONS  
IN PDF FORMAT ON THE WEBSITE**

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