



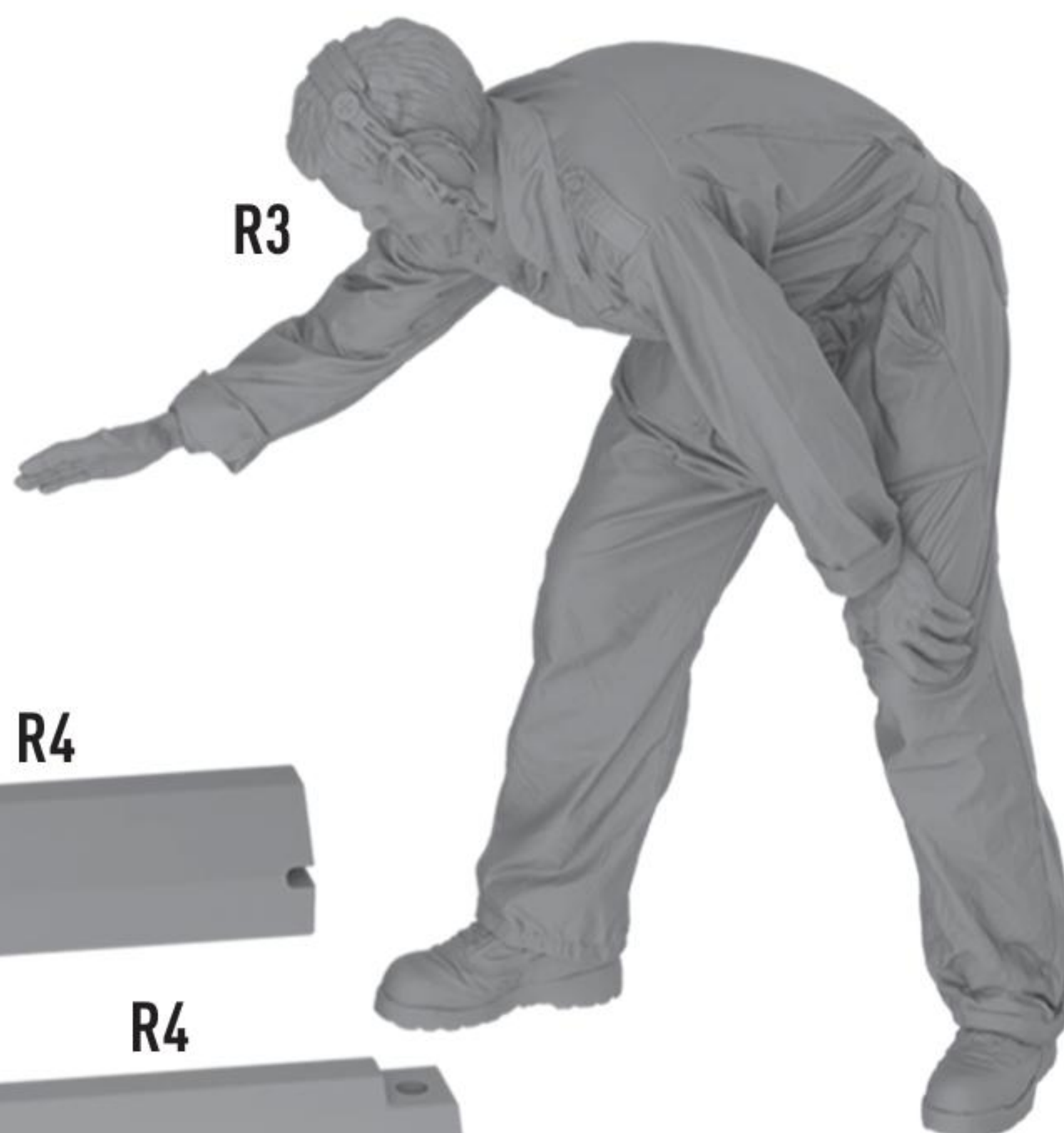
USE A SAW TO REMOVE SUPPORTS  
FROM 3D PRINTED PARTS

**DETAILS AFTER REMOVAL  
FROM SUPPORTS**

**R2**



**R3**



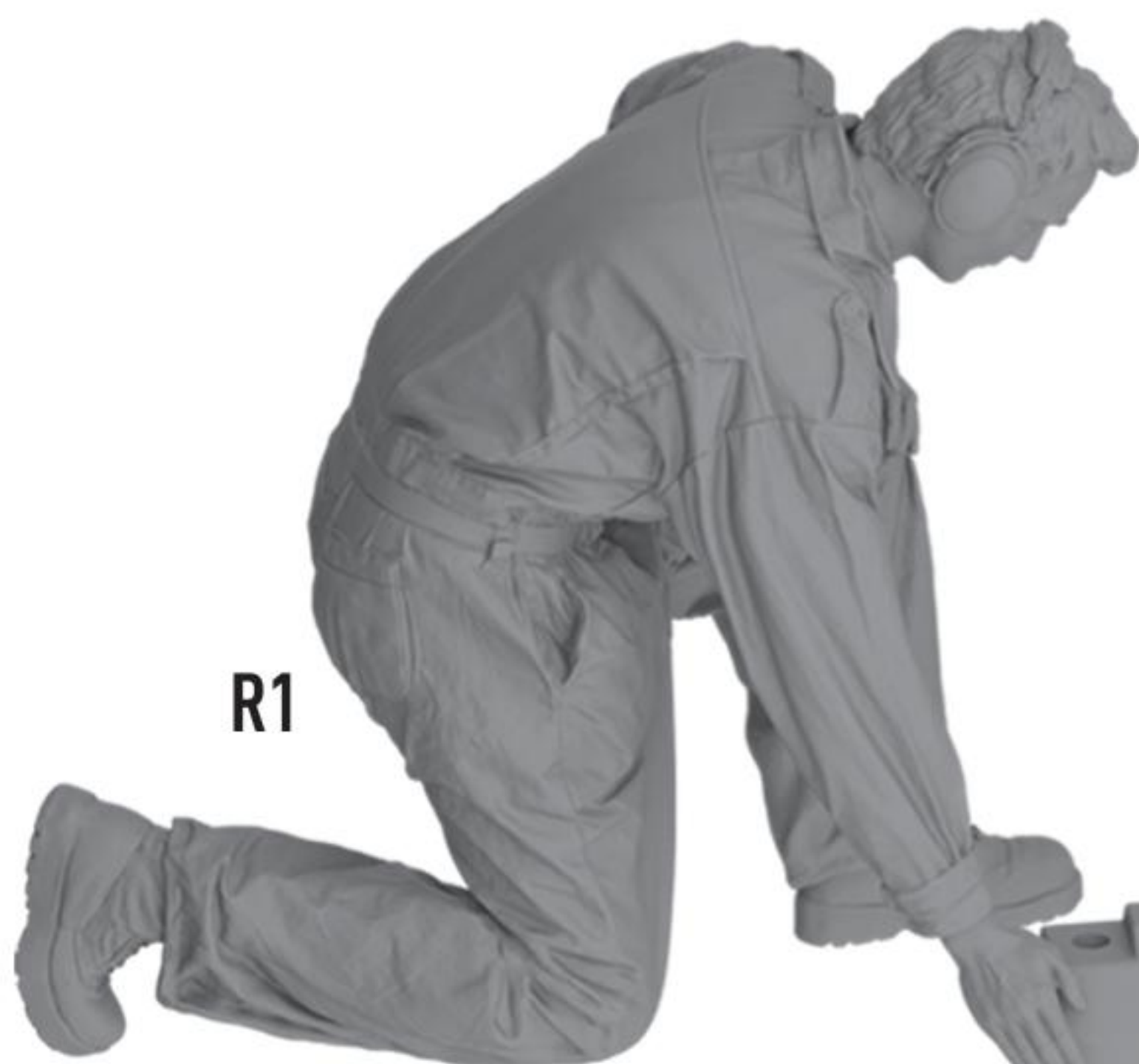
**R4**



**R4**



**R1**



**R4**



**R4**





PAINT INSTRUCTION

| # | COLOR       | GUNZE / AQEOUS | GUNZE / MR.COLOR |
|---|-------------|----------------|------------------|
| A | STEEL       | H18            | C28              |
| B | OLIVE DRAB  | H304           | C304             |
| C | KHAKI       | H55            | C55              |
| D | FIELD GREEN | H340           | C340             |
| E | NAVY BLUE   | H54            | C14              |

| # | COLOR      | GUNZE / AQEOUS | GUNZE / MR.COLOR |
|---|------------|----------------|------------------|
| F | BLUE       | H5             | C5               |
| G | YELLOW     | H4             | C4               |
| H | FLESH      | H51            | C51              |
| I | SAIL COLOR |                | C45              |
| J | HULL RED   |                | C22              |