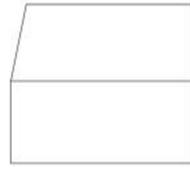


DETAILS AFTER REMOVAL FROM SUPPORTS



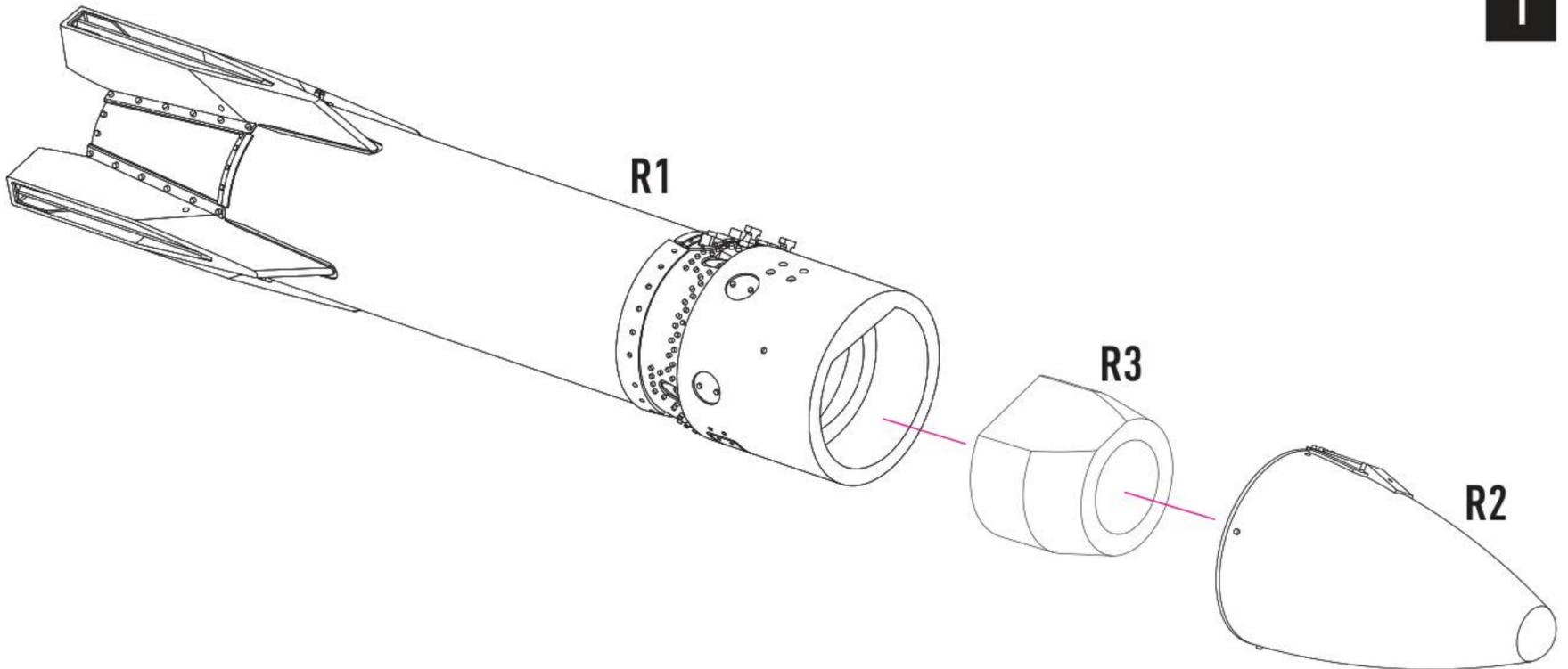
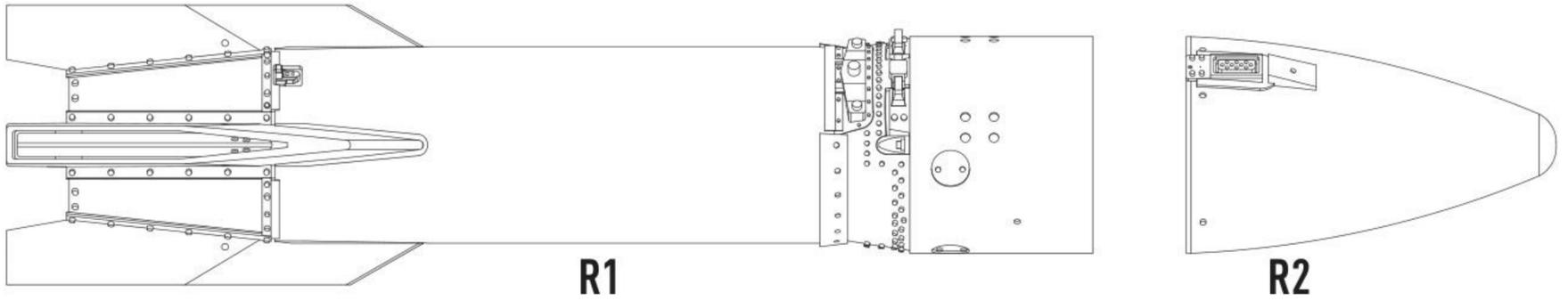
R3



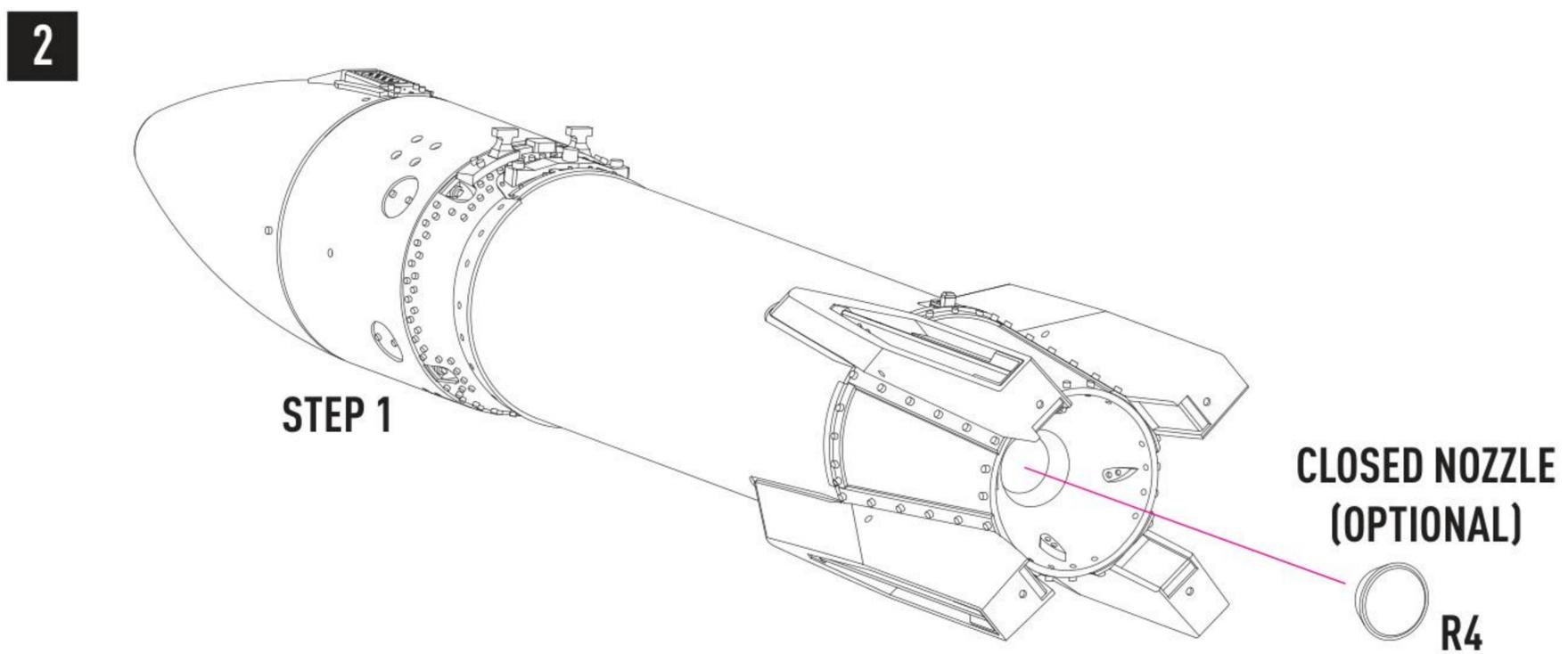
R4



USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



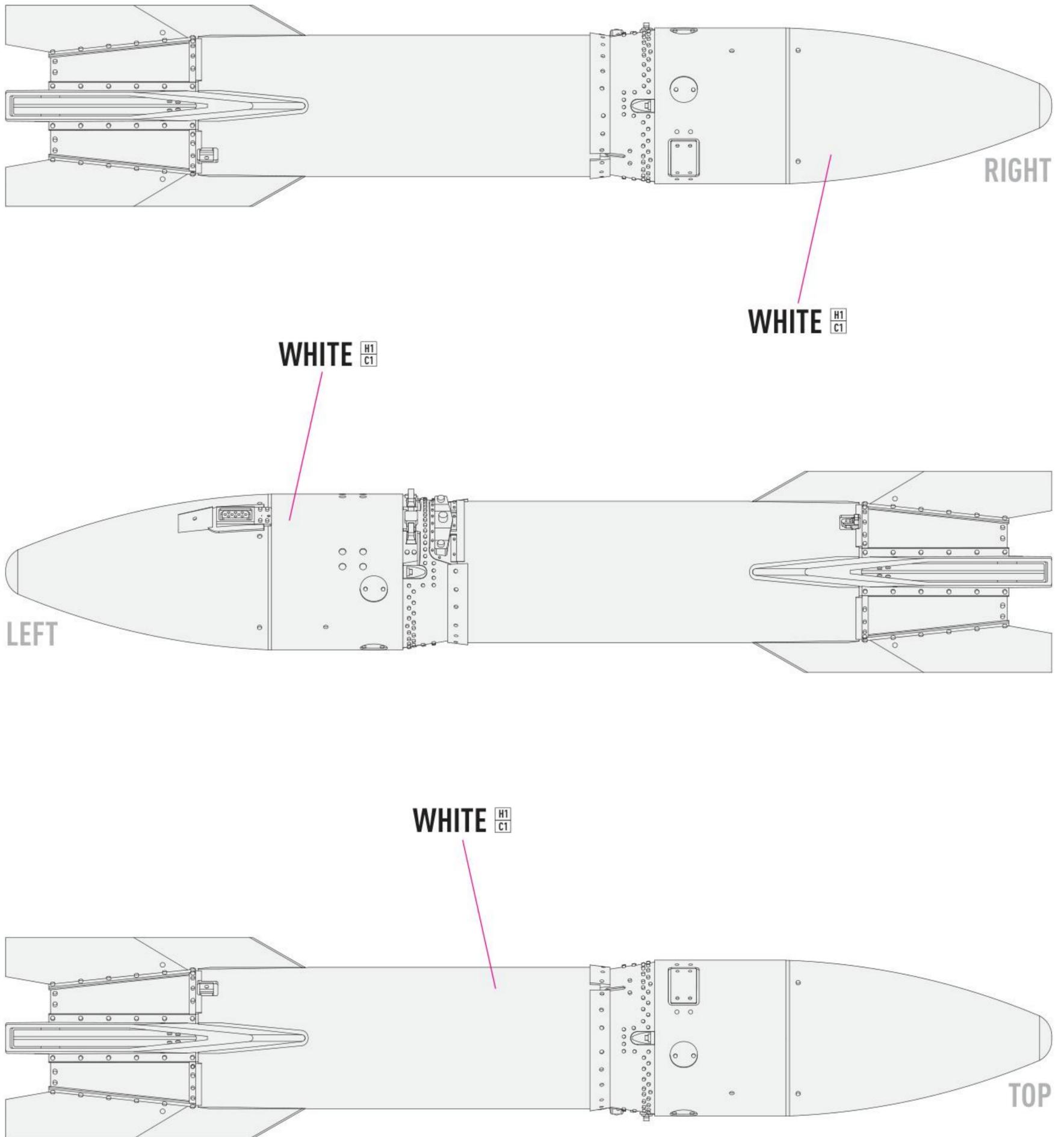
1



STEP 1

**CLOSED NOZZLE
(OPTIONAL)**

R4



COLOR	SGUNZE / AQEOUS	GUNZE / MR.COLOR
WHITE	H1	C1