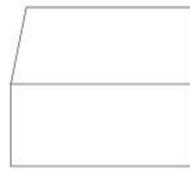


DETAILS AFTER REMOVAL FROM SUPPORTS



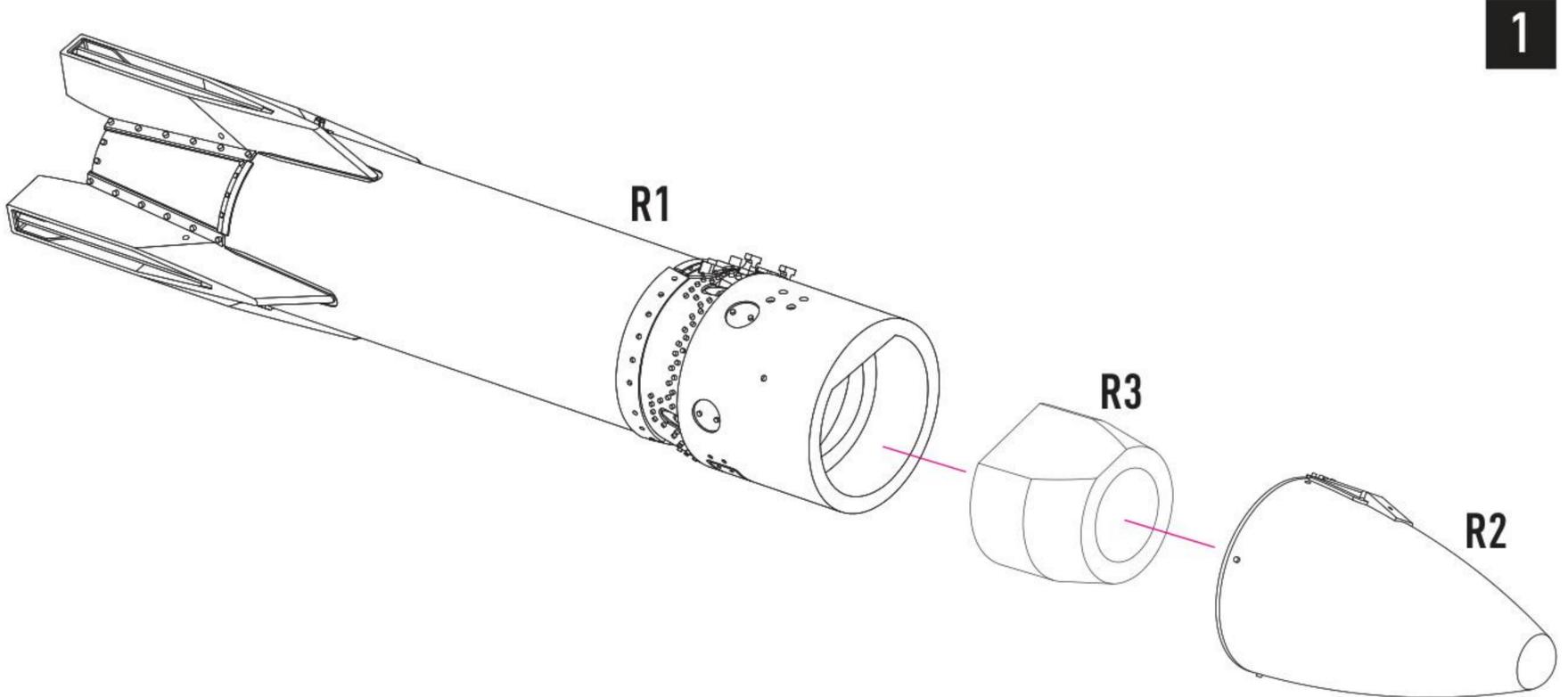
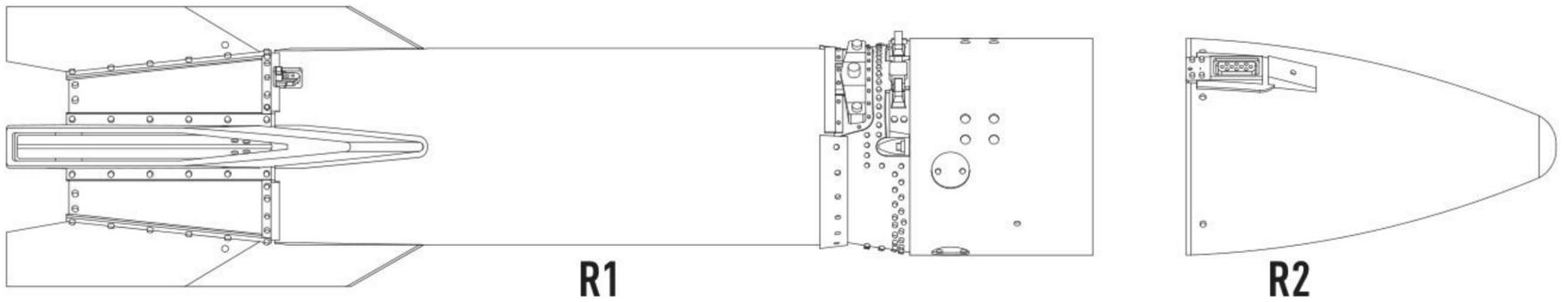
R3



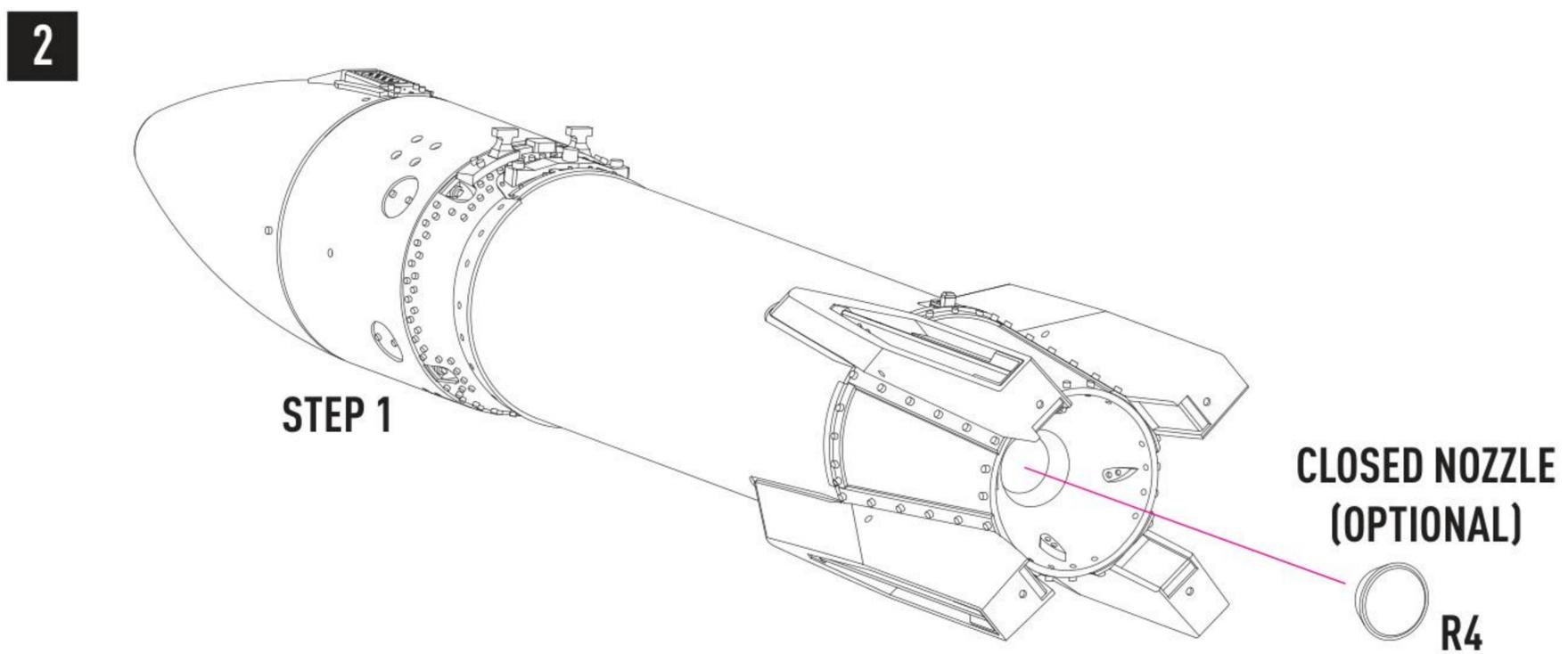
R4



USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



1

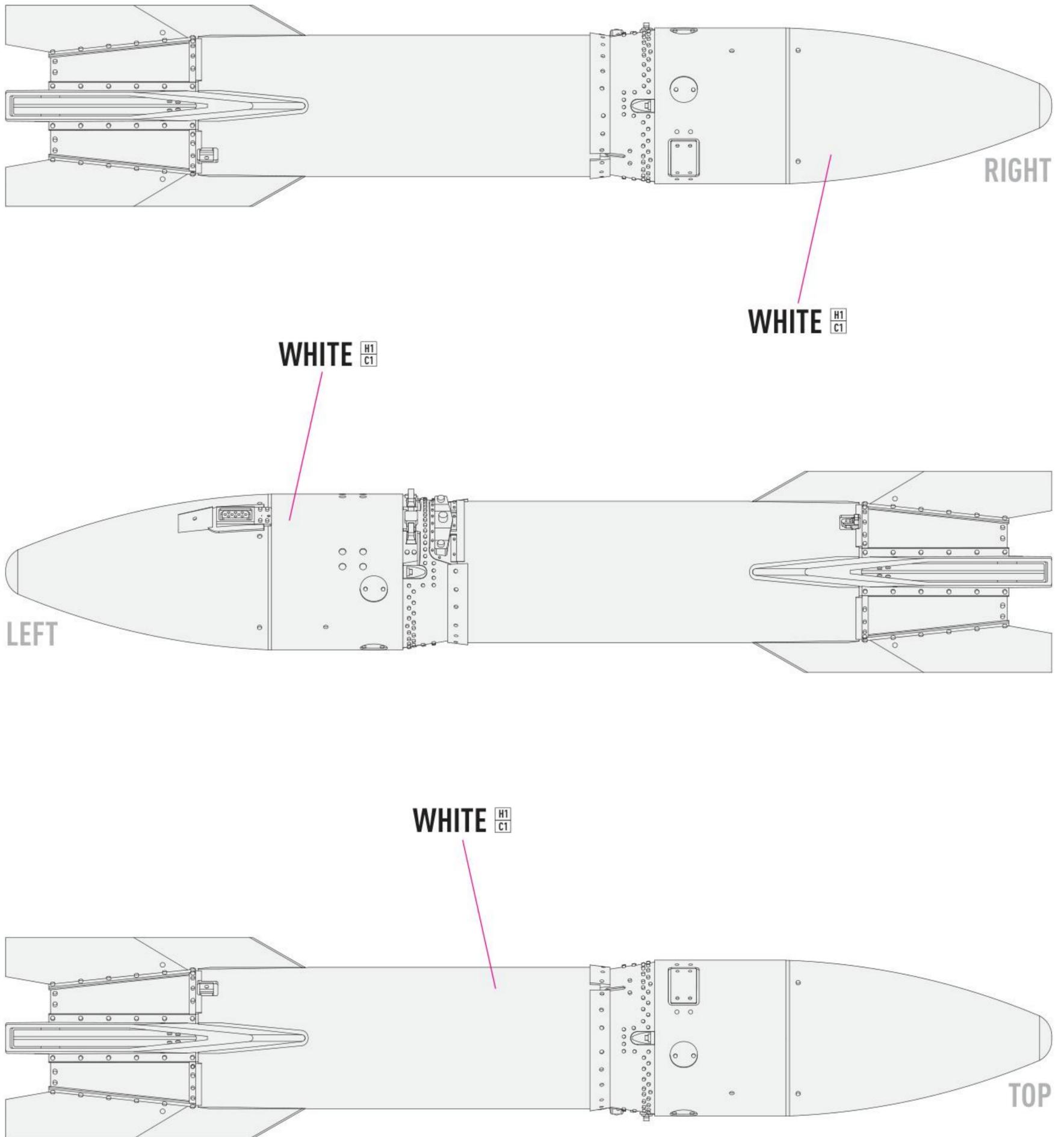


2

STEP 1

CLOSED NOZZLE
(OPTIONAL)

R4



COLOR	SGUNZE / AQEOUS	GUNZE / MR.COLOR
WHITE	H1	C1