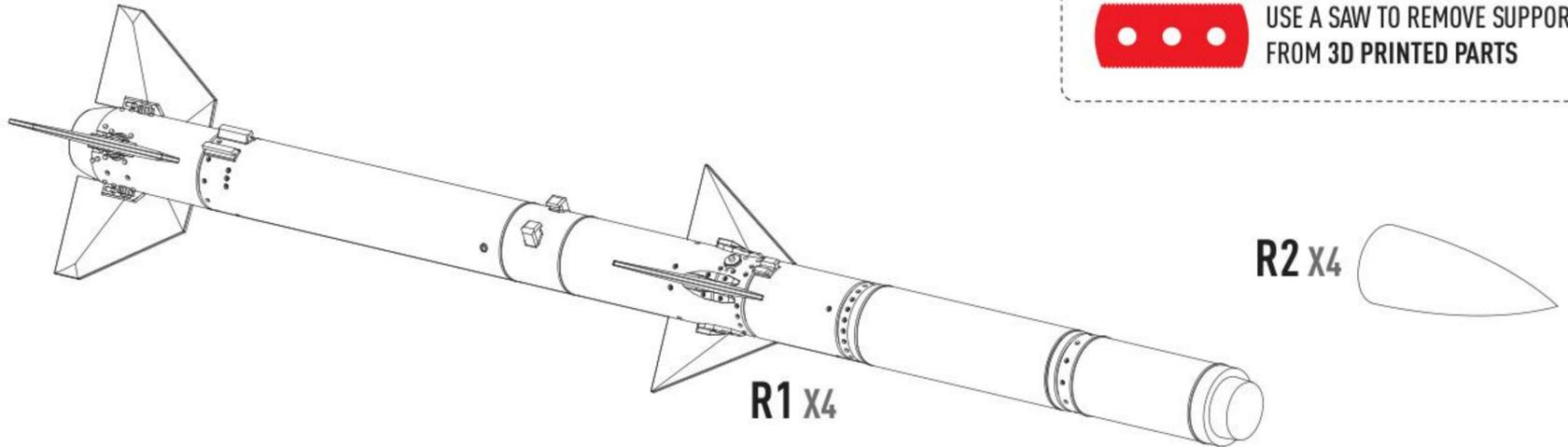


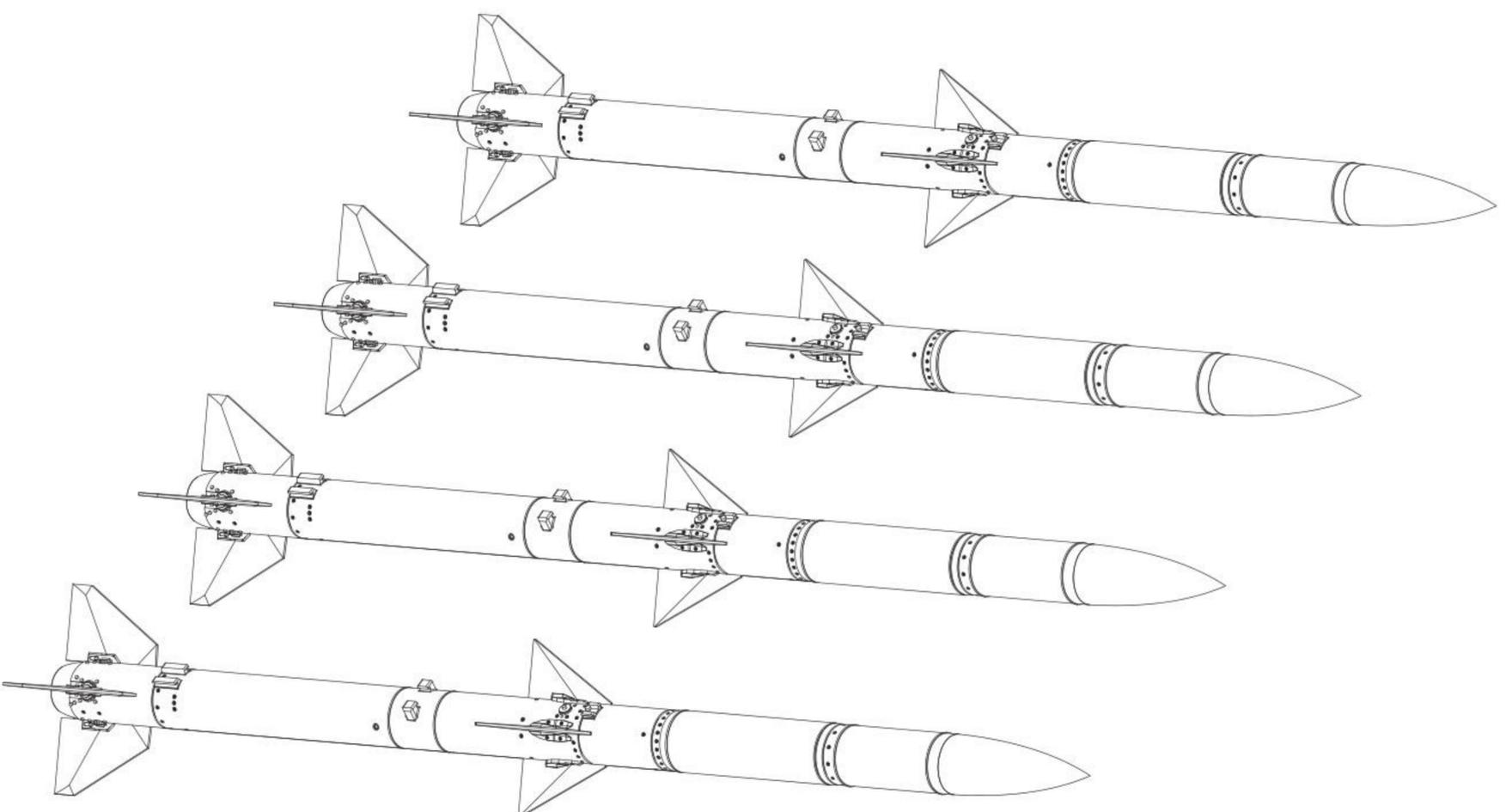
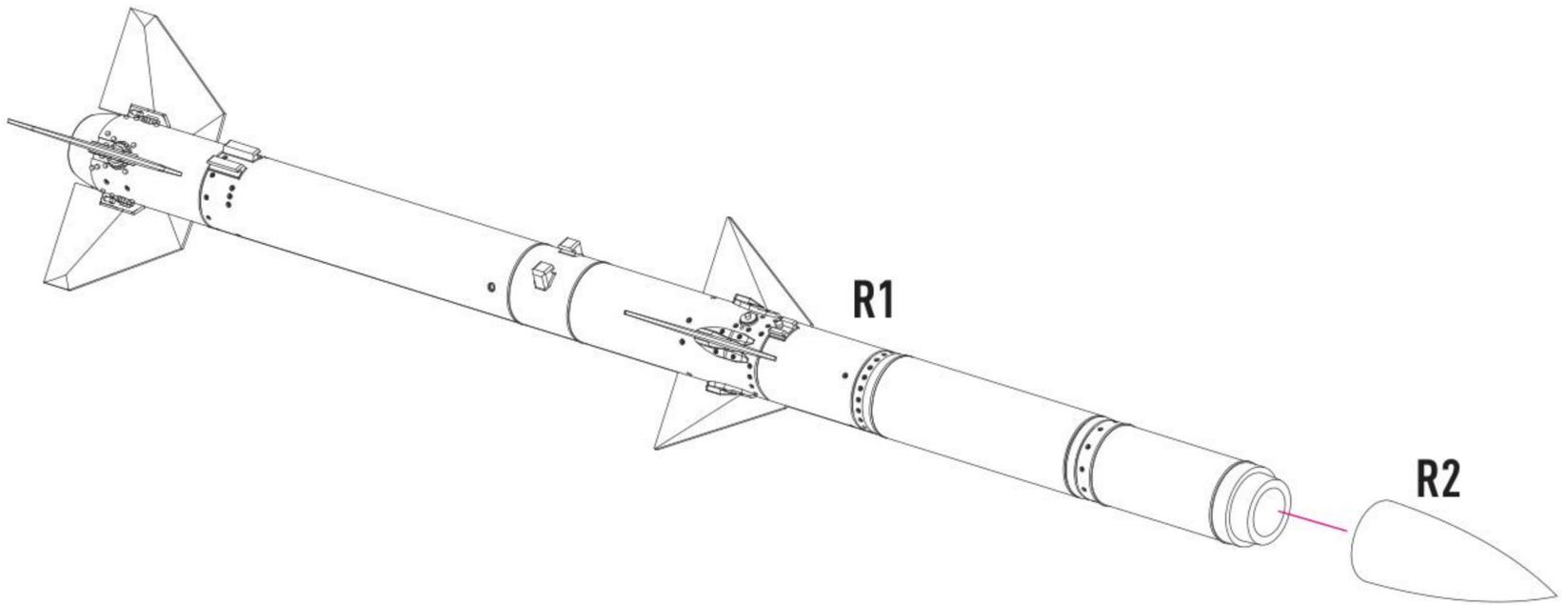
**DETAILS AFTER REMOVAL FROM SUPPORTS**

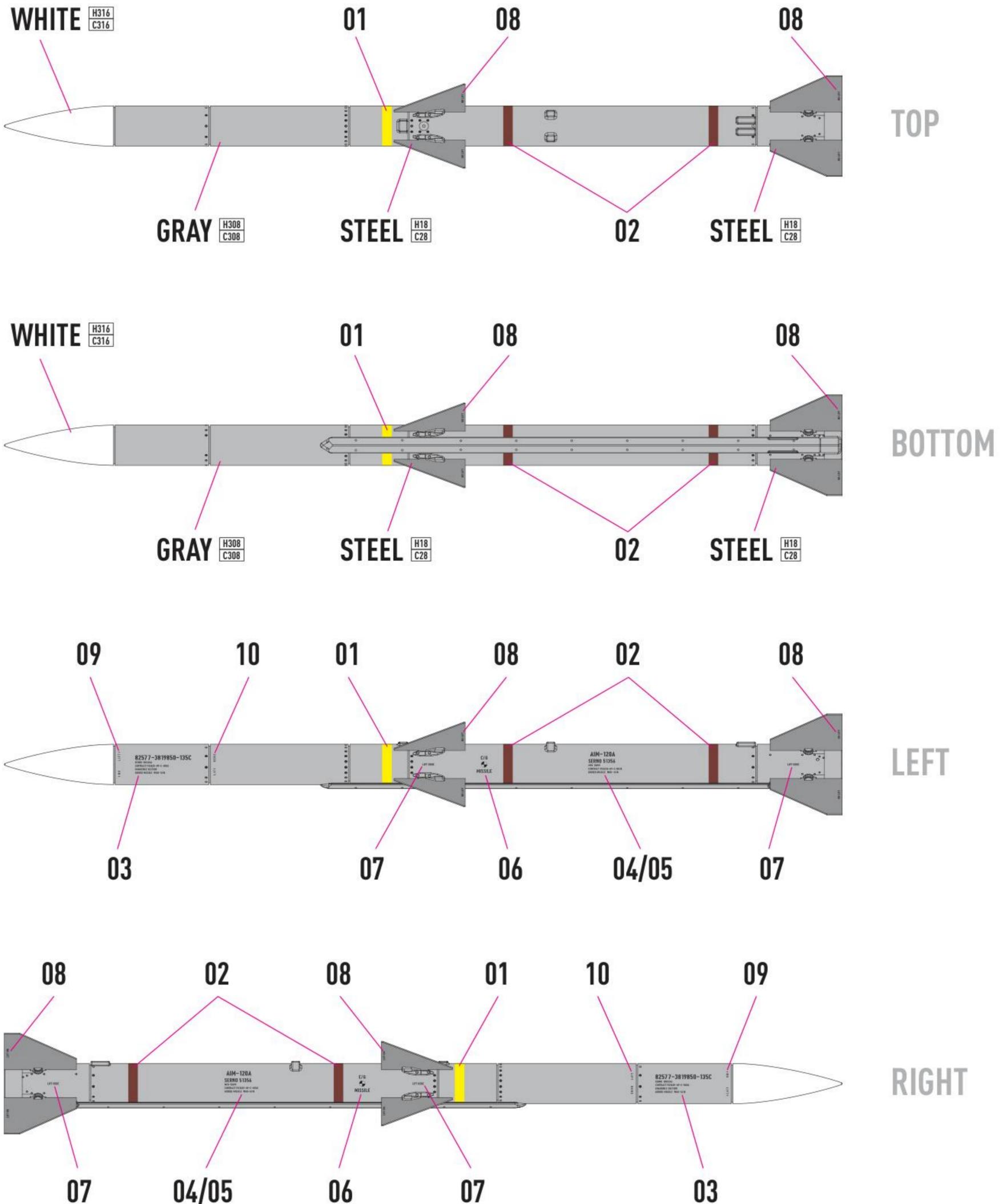


USE A SAW TO REMOVE SUPPORTS  
FROM 3D PRINTED PARTS



**1** X4





COLOR	SGUNZE / AQEOUS	GUNZE / MR.COLOR	FEDERAL STANDARD
GRAY	H308	C308	FS 36375
WHITE	H316	C316	FS 17875
STEEL	H18	C28	