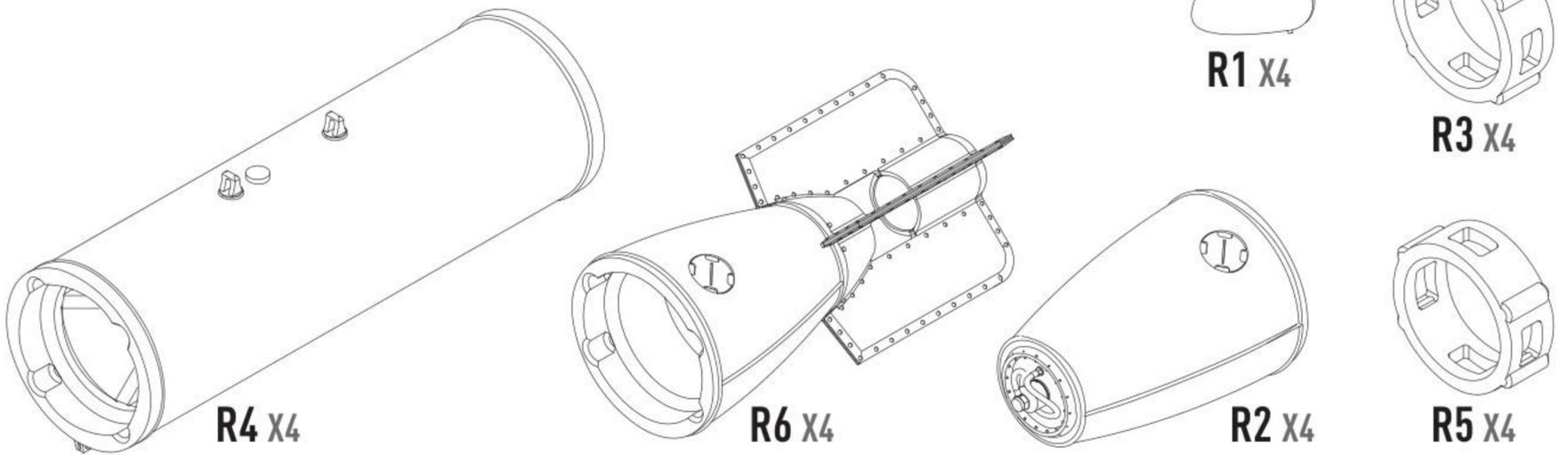


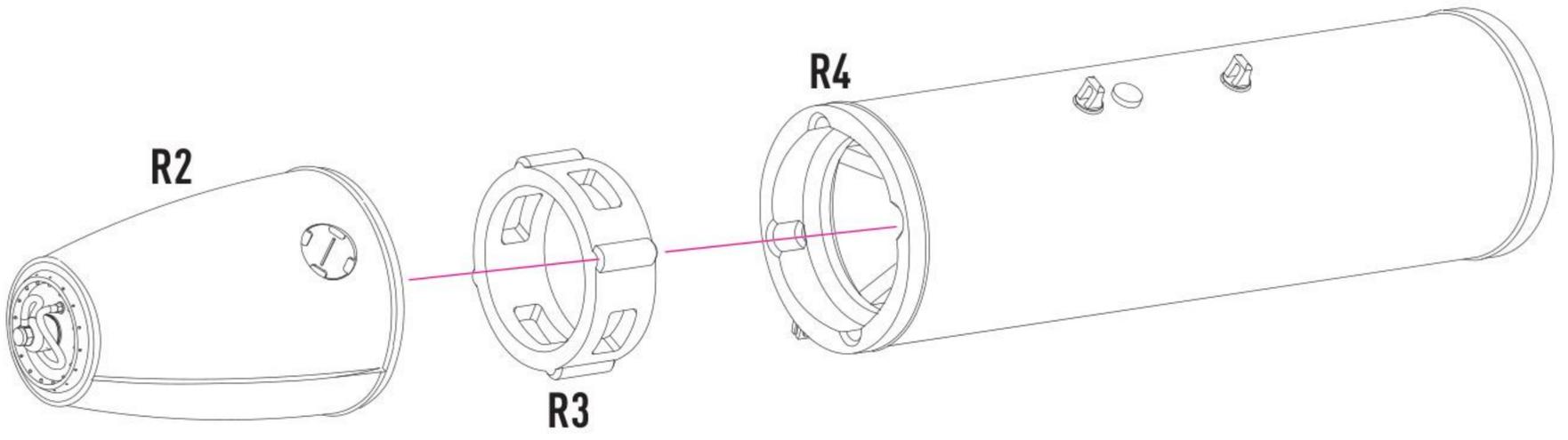
**DETAILS AFTER REMOVAL
 FROM SUPPORTS**



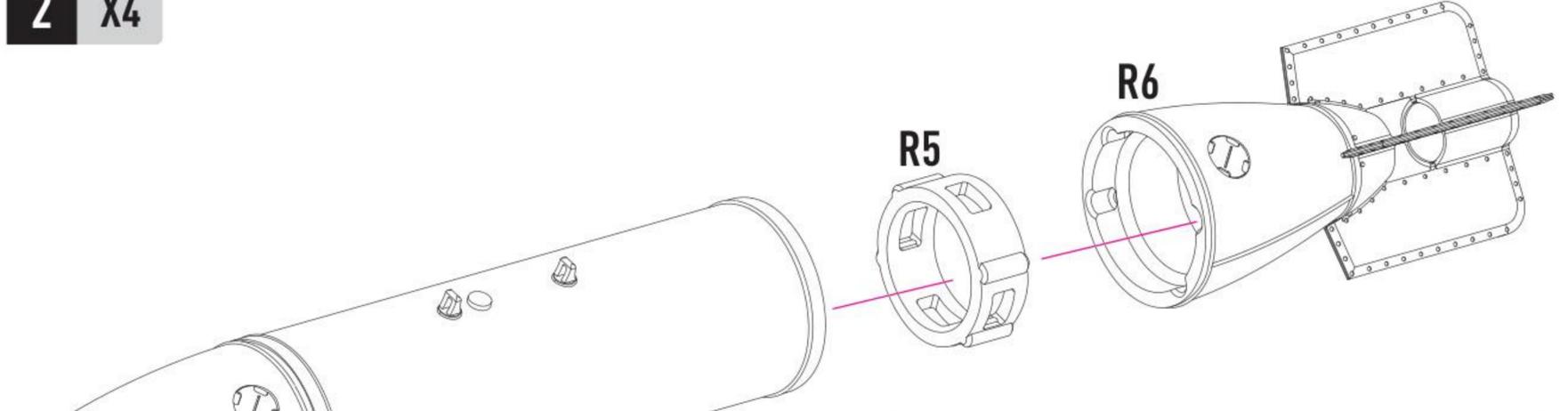
USE A SAW TO REMOVE SUPPORTS
 FROM 3D PRINTED PARTS



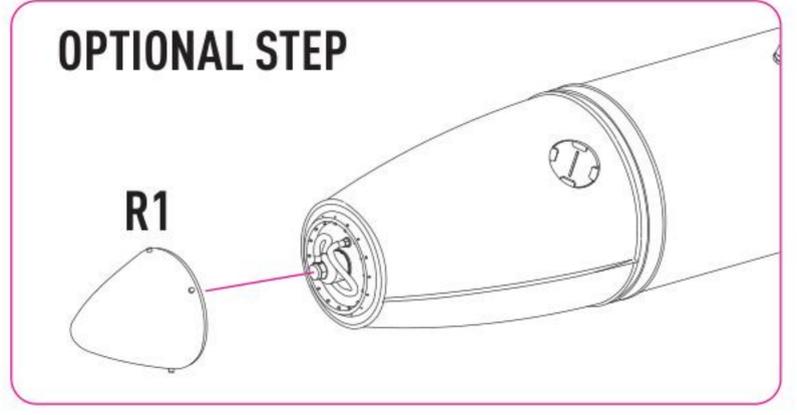
1 X4

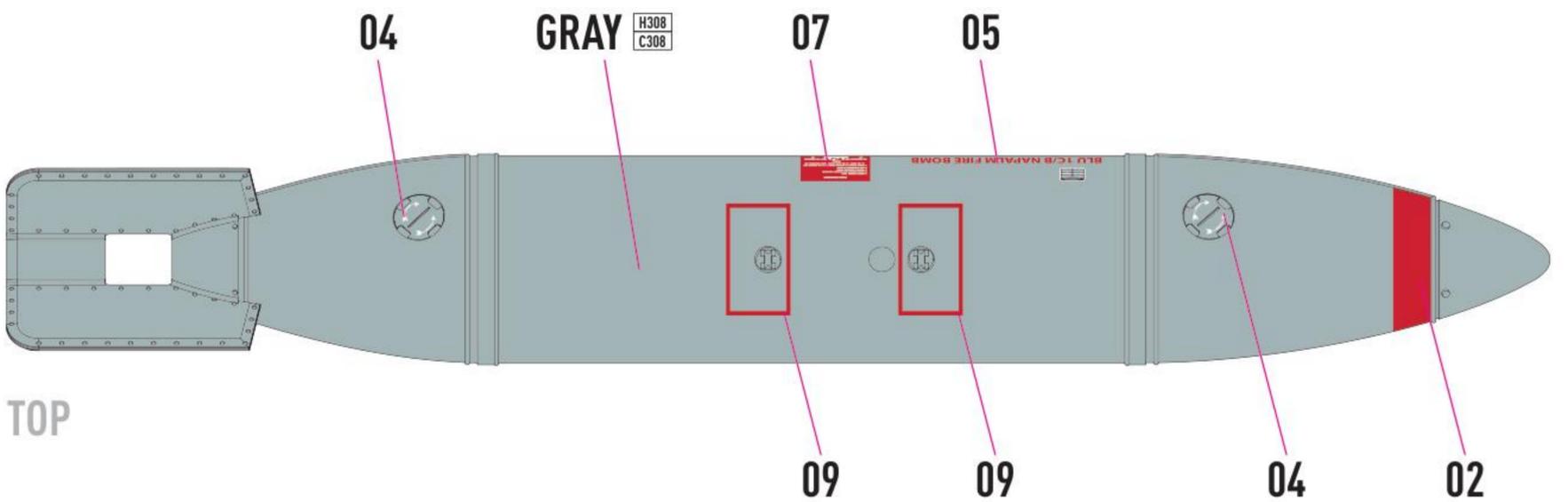
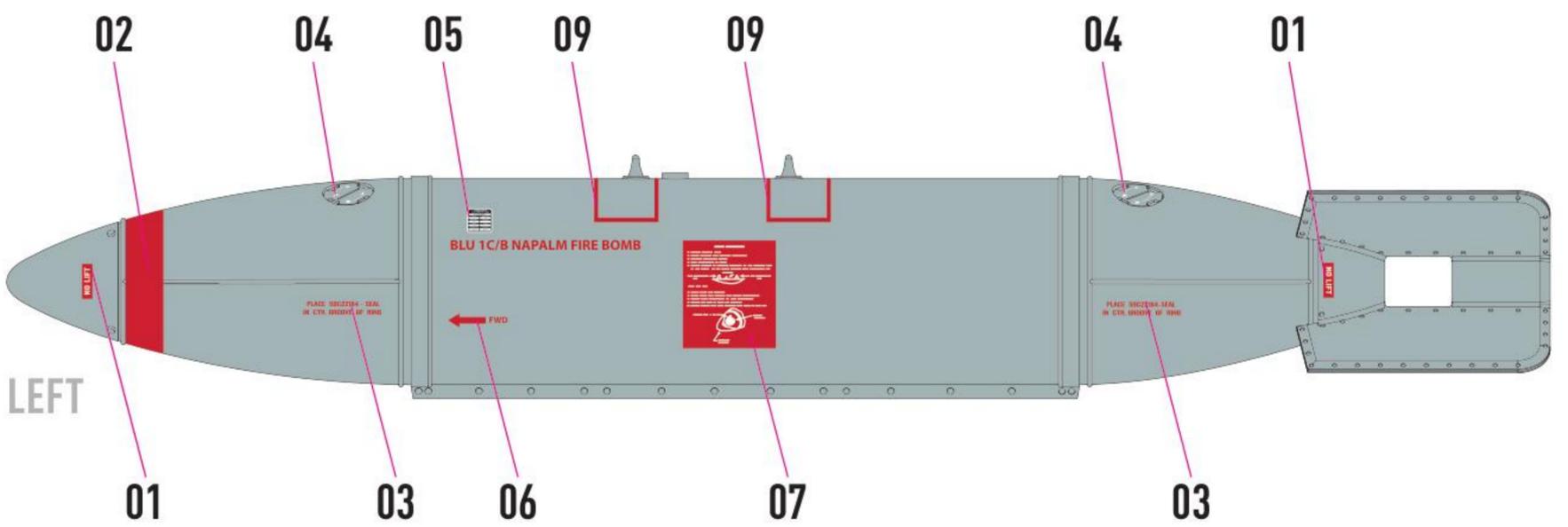
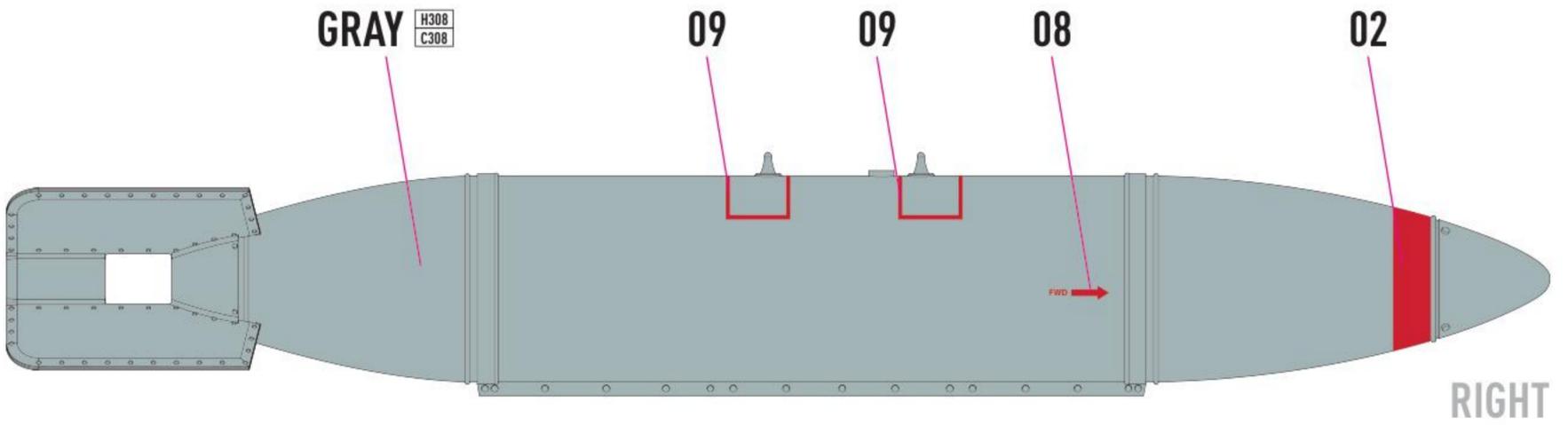


2 X4



STEP 1





COLORS	GUNZE / AQUEOUS	GUNZE / MR.COLOR
GRAY	H308	C308